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No. de produit / Product Part Number:

500-0001T

Designation du produit / Product Name

TRIPLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 1 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches
X/X ± 1/16"
X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters
X.X ± 0.8
X.XX ± 0.25

Angle
X.X° ± 0.5°

Dernière mise à jour / Last update date:

2021-06-07

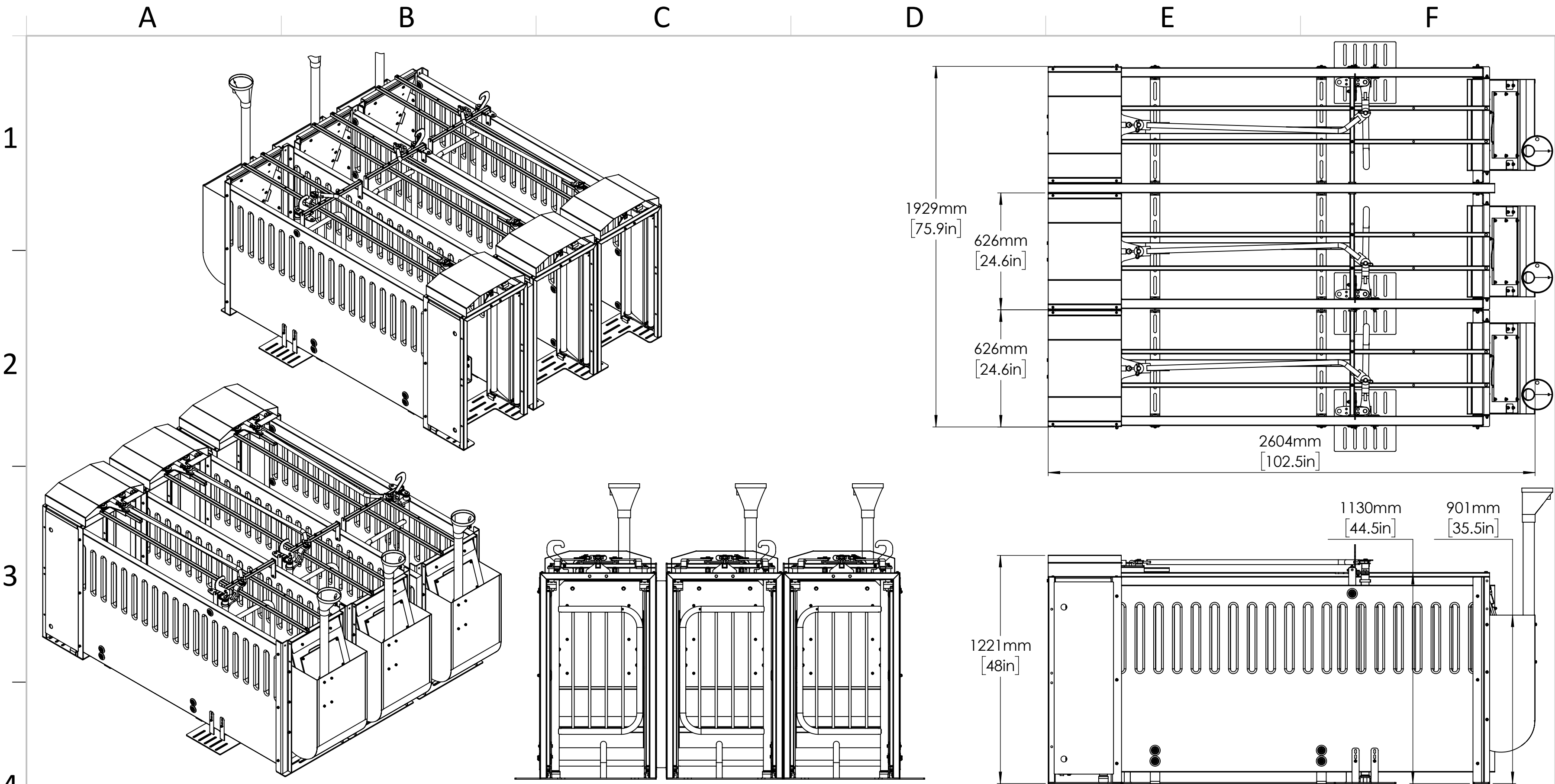
Dessiné par / Drawn by:

LJ

Approuvé par / Approved by:

Historique de révision / Revision history:

REV.	DESCRIPTION
A	INITIAL RELEASE
B	UPDATED INSTALLATION PROCEDURE FOR FIRST STATION CENTRAL DOOR, CENTRAL DOOR BRACKETS, INNER PANELTIMS AND DOOR LOCKS.



PART LIST

(3X) REAR DOOR 211-00002	(3X) FRONT ASSY. 500-00005	(3X) CENTRAL DOOR 211-00008	(3X) CENTRAL DOOR MOUNT - 211-00009	(3X) CENTRAL DOOR BRACKET 211-00010	(3X) PANELTIM, 78 in 530-00078	(27X) HEX BOLT 011-00049
(3X) DOOR SLIDE 211-00003	(3X) LAY DOWN BAR 211-00012	(3X) REAR DOOR COVER - 211-00015	(6X) TOP TUBING 211-00013	(3X) PUSH ROD 211-00011	(1X) PANELTIM, 94 in 530-00094	(29X) HEX BOLT 011-00019
(3X) SLIDER GUIDE 211-00004	(3X) CENTRAL DOOR HINGE - 211-00001	(3X) REAR DOOR HINGE - 211-00005	(3X) FEEDING PIPE COVER 211-00016	(3X) SPRING 410-00031	(6X) U-BOLT 211-00018	(7X) HEX BOLT 011-00048
(3X) CENTRAL DOOR LOCK - 211-00014	(3X) FUNNEL 400-00044V	(13X) HEX BOLT - 011-00067	(13X) HEX BOLT - 011-00051	(13X) HEX BOLT - 011-00050	(6X) HEX BOLT - 011-00093	(13X) HEX. WASHER HEAD SELF-DRILLING SCREW 011-00052
(38X) CUP WASHER 211-00017	(18X) HAIRPIN COTTER 011-00066	(3X) SLIT WIRE LOOM 081-00018	(106X) LOCKNUT 011-00020	(25X) FLAT WASHER 011-00003	(24X) TIE-WRAP 011-00057	

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IMPORTANT NOTES:

1- THE AIM OF THIS DOCUMENT IS TO PROVIDE A STEP BY STEP GUIDE FOR THE ASSEMBLY OF FREE ACCESS FOOD STATIONS. THE INSTRUCTIONS AND ILLUSTRATIONS PROVIDED HERE ARE SPECIFIC TO DOUBLE STATION CONFIGURATION, THE USABILITY OF THIS DOCUMENT AS REFERENCE FOR TRIPLE OR ANY OTHER CONFIGURATIONS IS LIMITED. IT IS ADVISED TO REFER TO THE PROPER DOCUMENTATION.

2- BEFORE BEGINNING THE ASSEMBLY:

- REMOVE PARTS FROM BOXES AND MAKE SURE ALL PARTS ARE PRESENT AND IN GOOD CONDITION. THE REQUIRED HARDWARE SHOULD BE FOUND IN THE PROVIDED KITS.
- ENSURE YOU HAVE THE RIGHT TOOLS READY : ONE POWER DRILL WITH A 10 mm [3/8"] DRILL BIT, ONE 1/2" FLAT WRENCH, ONE RATCHETING SOCKET WRENCH WITH A 1/2" SOCKET AND AN IMPACT DRIVER WITH A 5/16" HEX NUT DRIVER AND A PERMANENT MARKER OR A MORE CONVENIENT TOOL TO MARK CENTER OF HOLES.
- CLEAN THE FLOOR BEFORE STARTING INSTALLATION

3- THIS PRODUCT IS DESIGNED SUCH THAT ASSEMBLY CAN MOSTLY BE PERFORMED BY A SINGLE INDIVIDUAL. BUT FOR THE STEPS WHERE LARGE OR HEAVY COMPONENTS ARE PUT TOGETHER, IT IS RECOMMENDED TO HAVE A SECOND PERSON AVAILABLE.

4- FOR EACH ASSEMBLY STEP, THE PARTS AND THE QUANTITIES REQUIRED ARE SPECIFIED. THE HARDWARE KIT CONTENT IS SPECIFIC TO EACH STATION CONFIGURATION. DO NOT USED MORE THAN WHAT IS INDICATED, UNLESS OTHERWISE SPECIFIED.

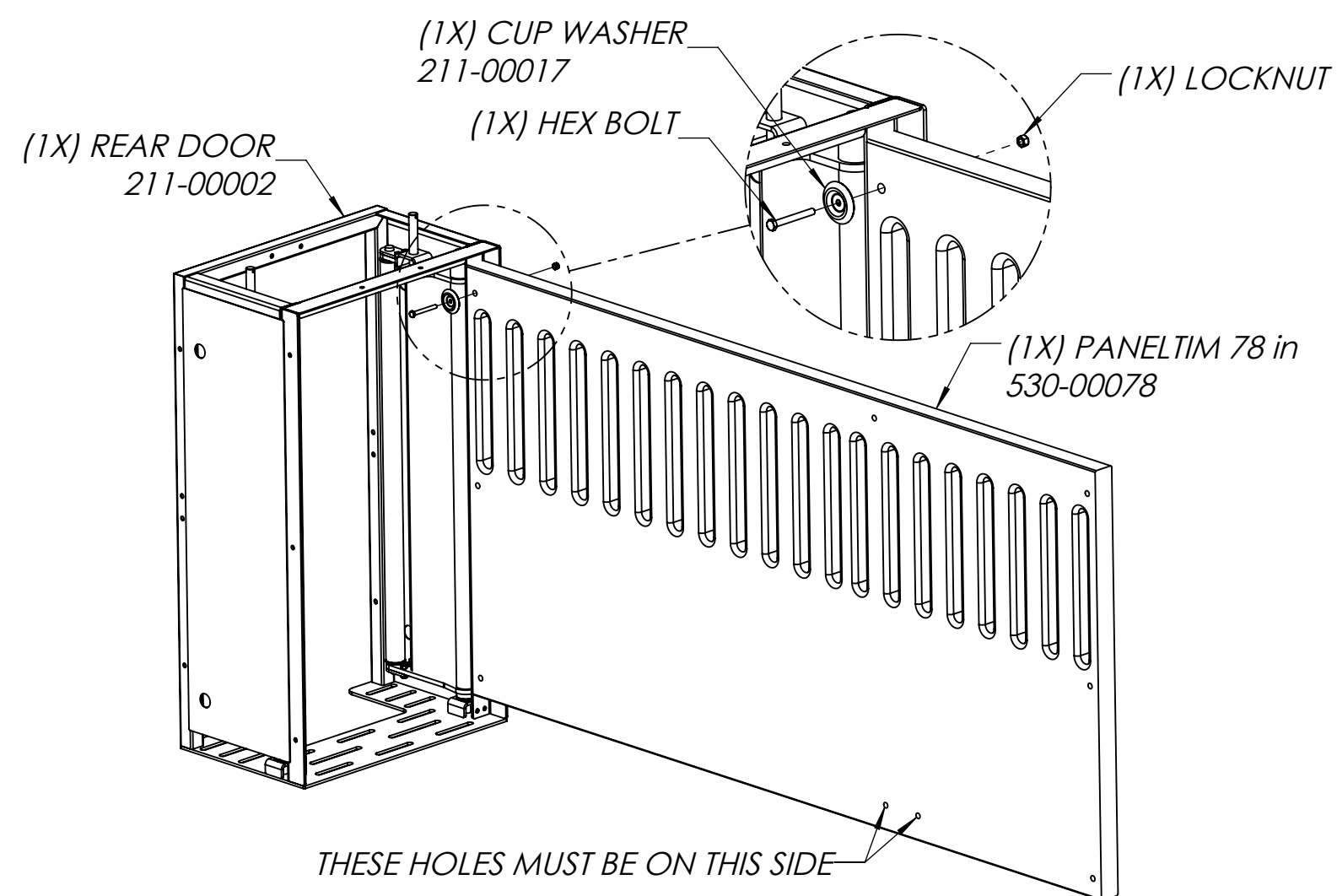
5- ALL THE BOLTS AND NUTS PROVIDED ARE MADE FROM STAINLESS STEEL. TO PREVENT GALLING AND REDUCE THE CHANCE OF PREMATURE FAILURE, THEY MUST BE LUBRICATED. NICKEL-BASED ANTI-SEIZE LUBRICANT SUCH AS LOCTITE NICKEL ANTI-SEIZE OR PERMATEX NICKEL ANTISEIZE LUBRICANT ARE RECOMMENDED. IF NOT AVAILABLE, PENETRATING OILS SUCH AS LIQUID WRENCH OR WD-40 CAN ALSO BE USED.

IF POWER TOOLS ARE USED FOR TIGHTENING, IT IS STRONGLY RECOMMENDED TO SET THEM ON THE LOWEST POSSIBLE TORQUE SETTING TO AVOID OVERTIGHTENING OF SCREWS.

6- IT IS STRONGLY ADVISED NOT TO FULLY TIGHTEN THE BOLTS AS INDICATED FOR MOST OF THE ASSEMBLY STEPS BECAUSE IT MIGHT BE CONVENIENT FOR THE SUBSEQUENT STEPS TO BE ABLE TO SLIGHTLY ADJUST THE PARTS. ONLY ENGAGE EACH NUT WITH HAND UNTIL IT NO LONGER TURNS. AN INSTRUCTION WILL BE GIVEN WHEN IT WILL BE APPROPRIATE TO FULLY TIGHTEN THOSE BOLTS.

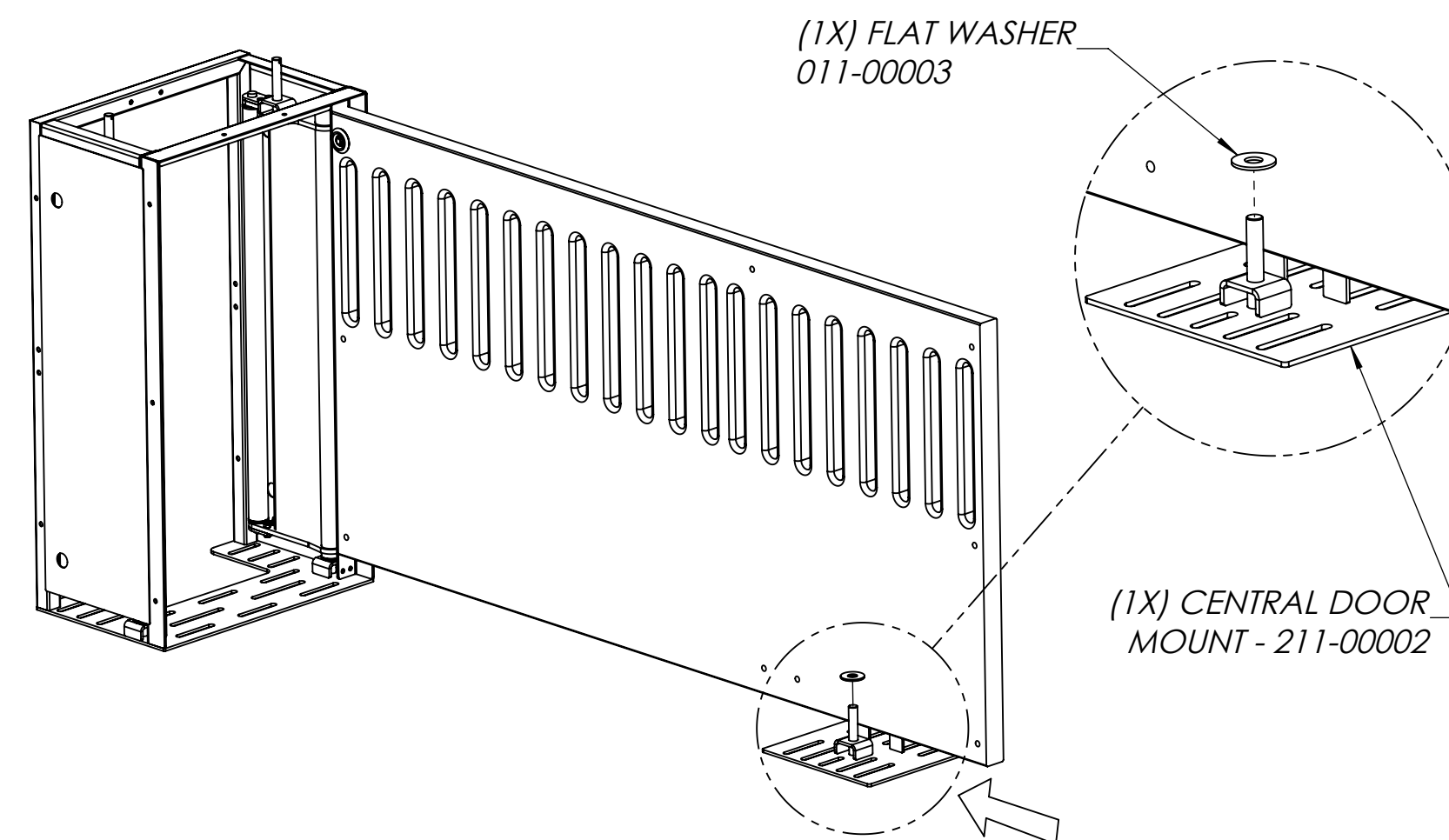
7-

INSTALLATION PROCEDURE



STEP 1A: POSITION THE REAR DOOR ASSEMBLY AT THE DESIRED LOCATION AND INSTALL THE PANELTIM 78 in AS SHOWN. USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.**

64 mm (2.5 in) THICK SPACERS CAN BE USED UNDERNEATH THE PANELTIM TO HELP ALIGNING THE HOLES BEFORE INSTALLING THE BOLT.



STEP 1B: INSERT ONE FLAT WASHER 011-00003 INTO THE CENTRAL DOOR MOUNT 211-00009 PIN AND SLIDE THE RESULTING ASSEMBLY UNDER THE PANELTIM AS SHOWN. **THE CENTRAL DOOR PIN SHOULD BE INSIDE OF THE STATION.**

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500-00001T

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Révision / Revision Feuille / Sheet:

B

2 / 17

Matériau / Material specifications:

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Angle

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2021-06-07

Dessiné par / Drawn by:

LJ

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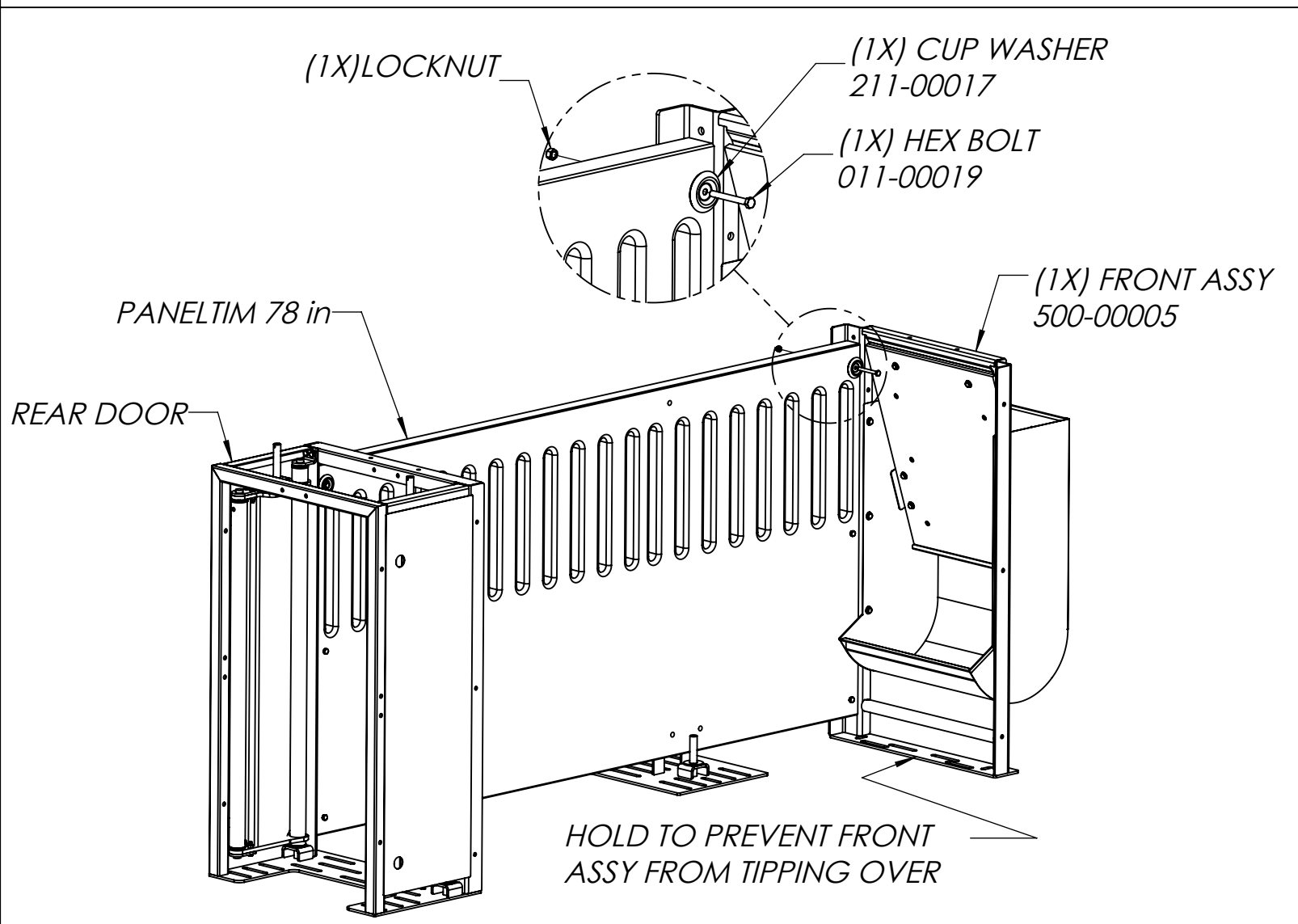
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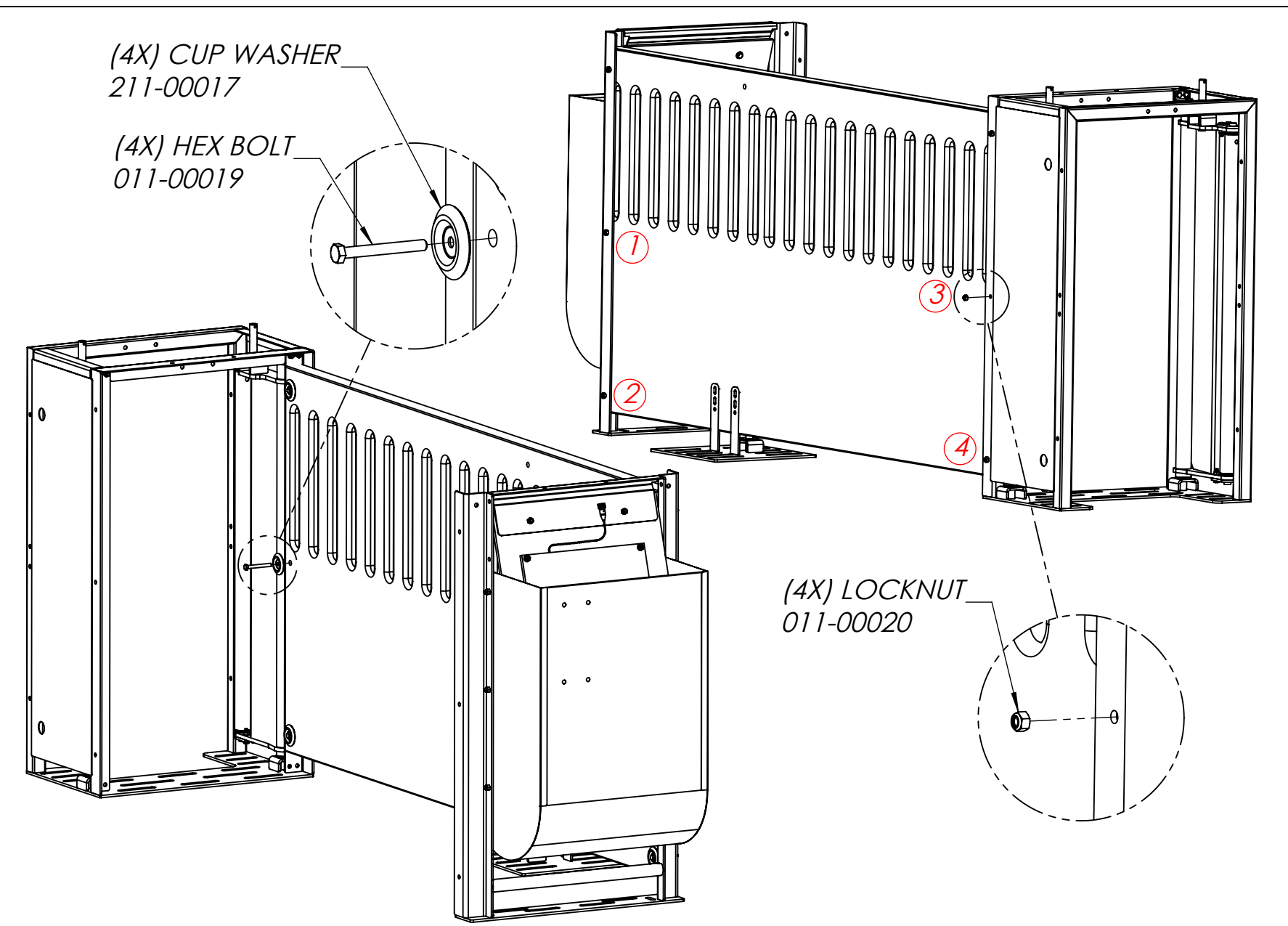
Approuvé par / Approved by:

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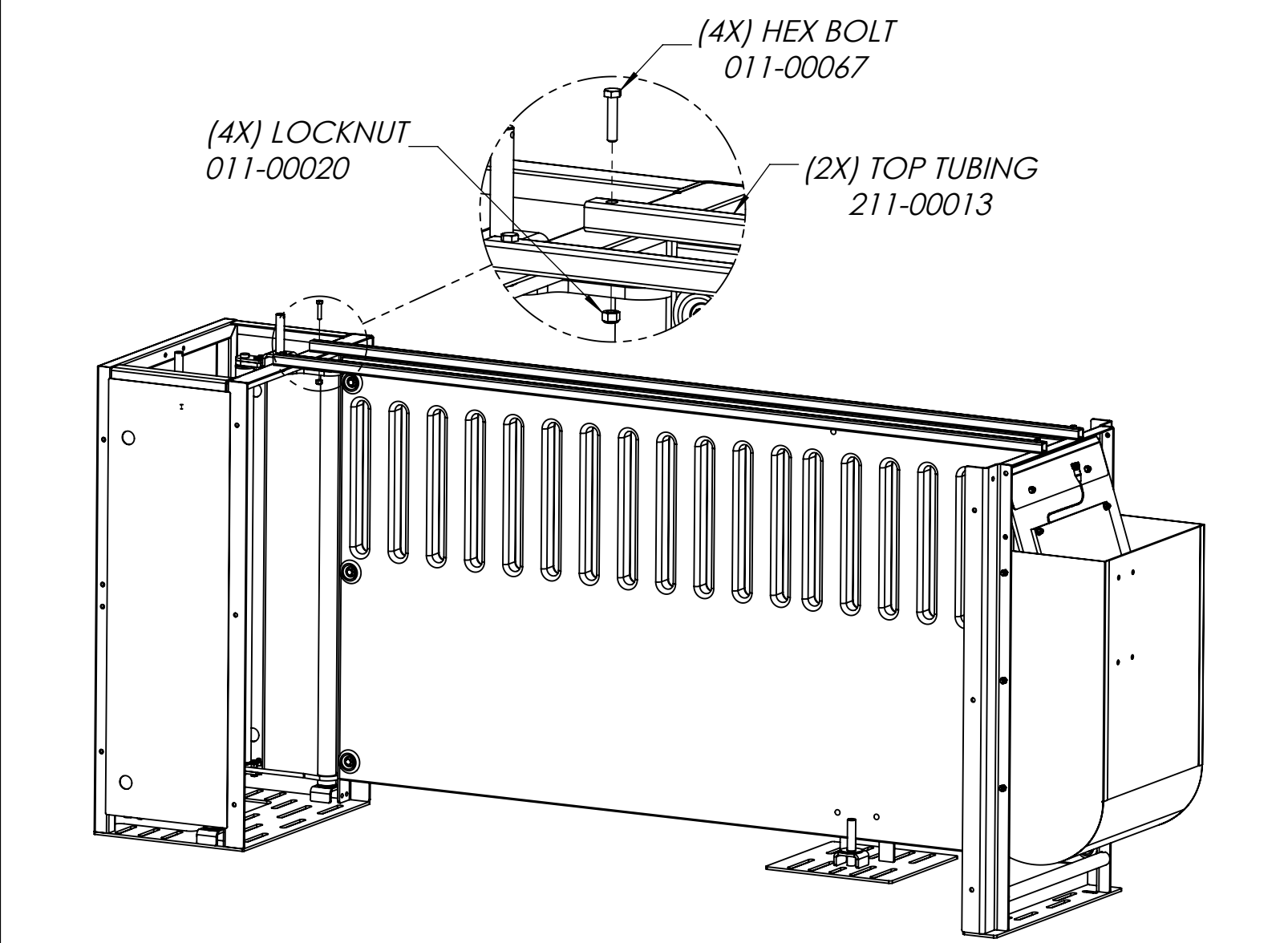
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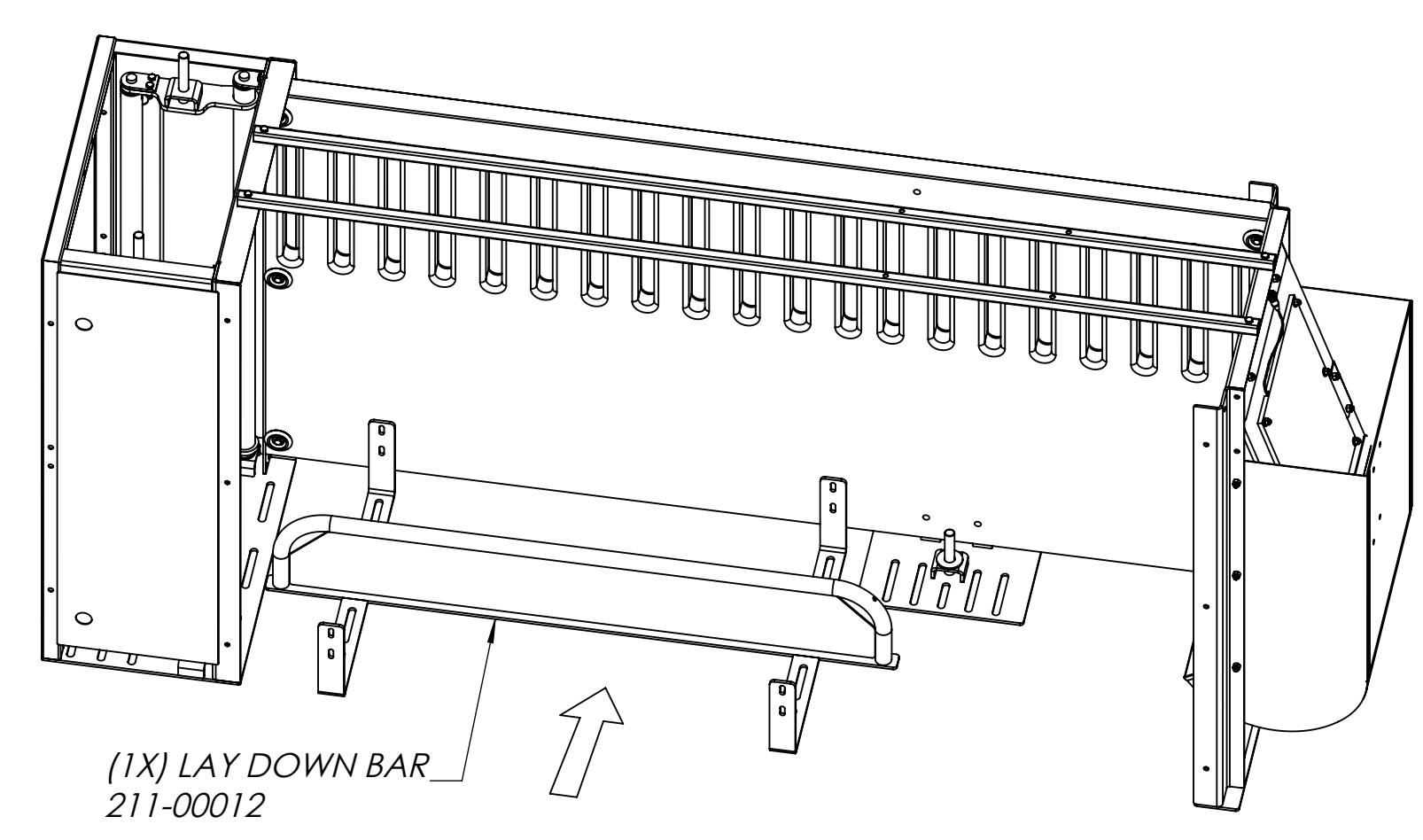
STEP 2: INSTALL THE STATION FRONT ASSY AND USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** IF CONVENIENT, RESTRAINT THE FRONT ASSY FLOOR PLATE WITH A HEAVY OBJECT OR A FOOT TO PREVENT IT FROM TIPPING OVER BEFORE BOLT INSTALLATION.



STEP 3: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE RIGHT PANELTIM ON THE REAR DOOR AND THE FRONT ASSY AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSEMBLY.**



STEP 4: INSTALL THE 2 TOP TUBINGS ONTO THE FRONT ASSY AND THE REAR DOOR ASSY. **DO NOT FULLY TIGHTEN THE BOLTS.**



STEP 5: SLIDE THE CENTRAL DOOR MOUNT AND THE LAY DOWN BAR IN POSITION AS SHOWN.



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Révision / Revision Feuille / Sheet:

B 4 / 17

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N/A

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mm[in]

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Inches
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Millimeters
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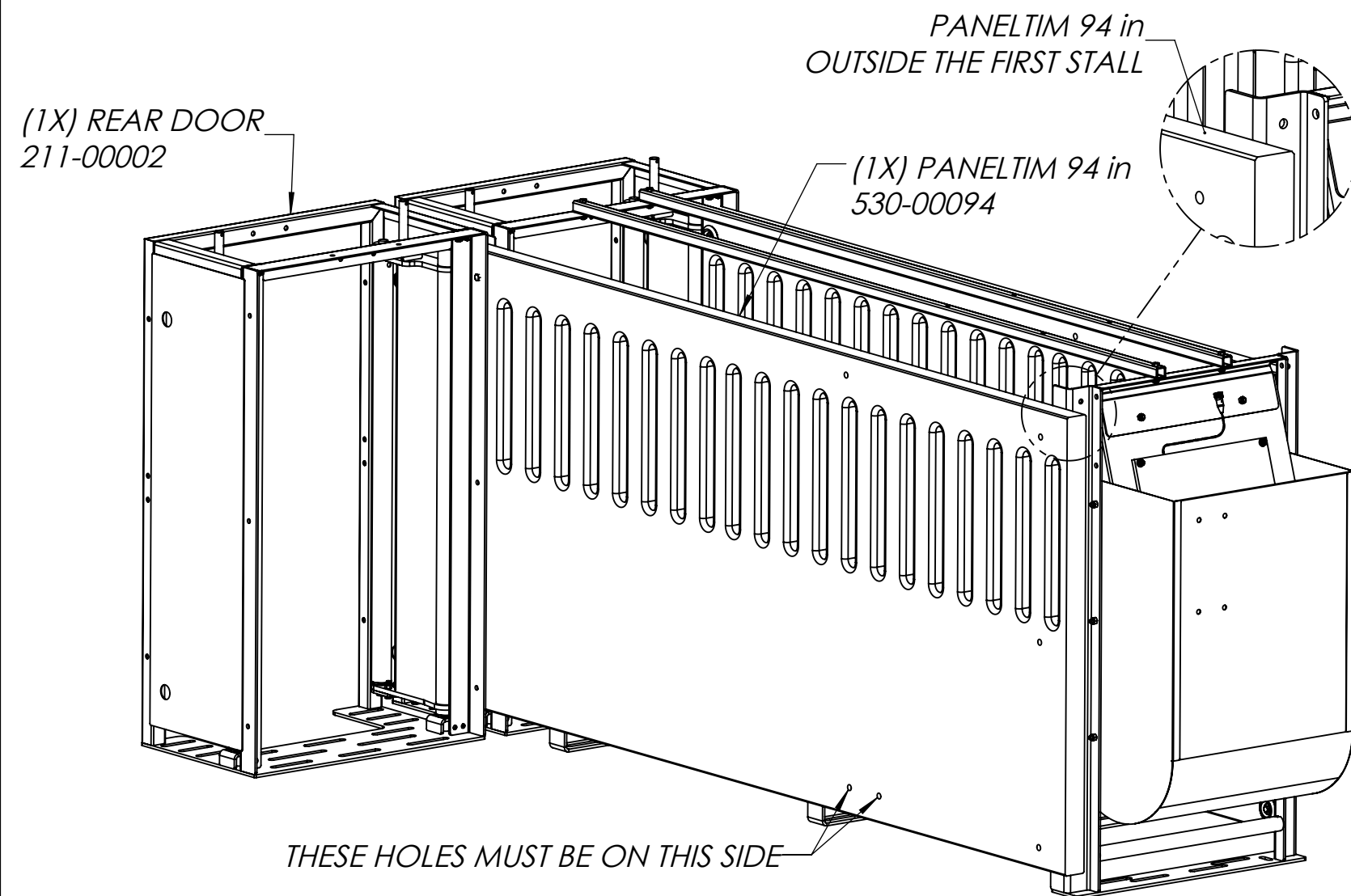
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LJ

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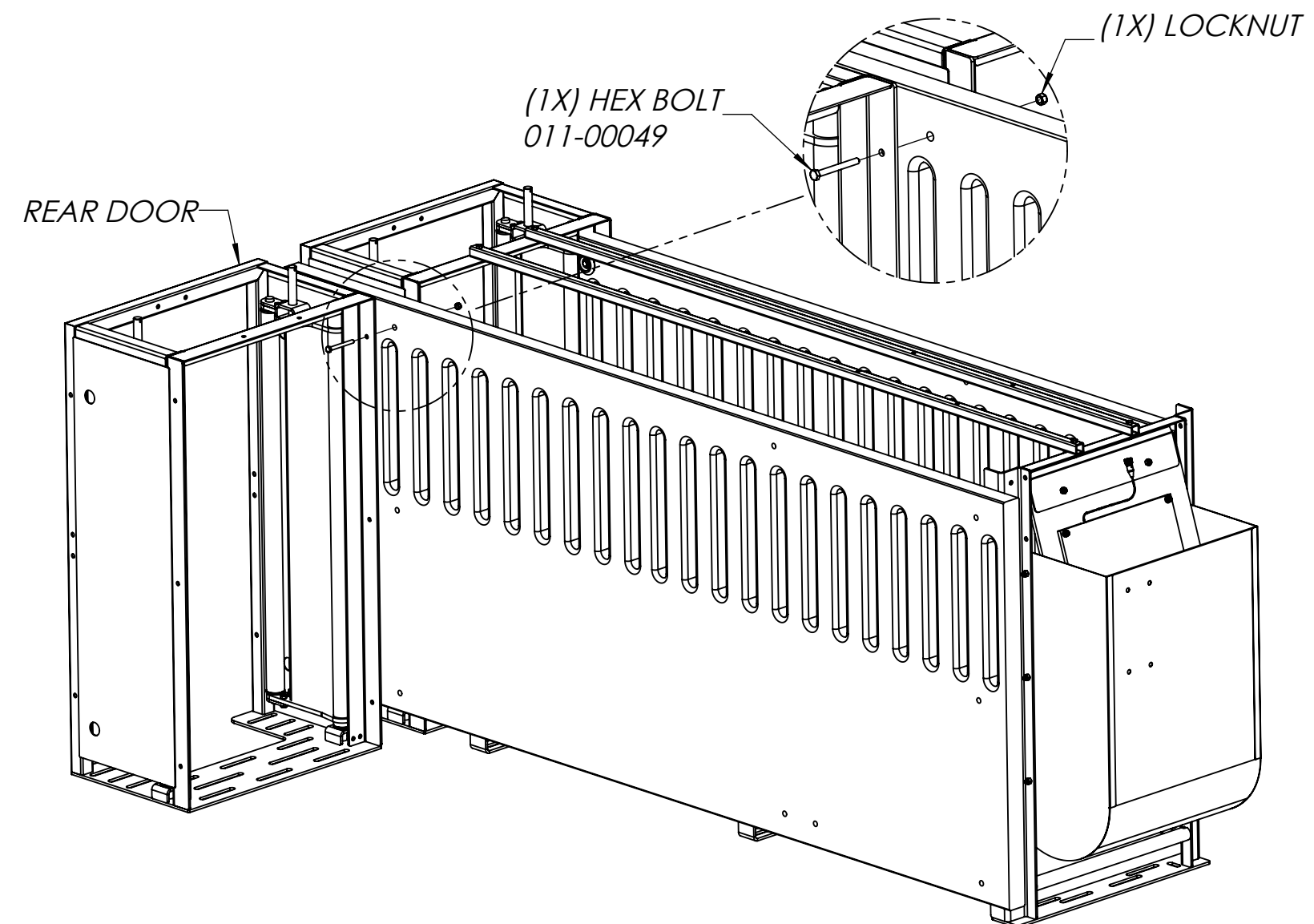
INSTALLATION PROCEDURE

1



STEP 6: PREPARE FOR THE ASSEMBLY OF THE SECOND STATION: POSITION THE PANELTIM 94 in AS SHOWN, THEN THE SECOND REAR DOOR ASSY. THE PANELTIM SHOULD BE LOCATED BETWEEN THE TWO LUGS AND THE PIN OF THE CENTRAL DOOR.

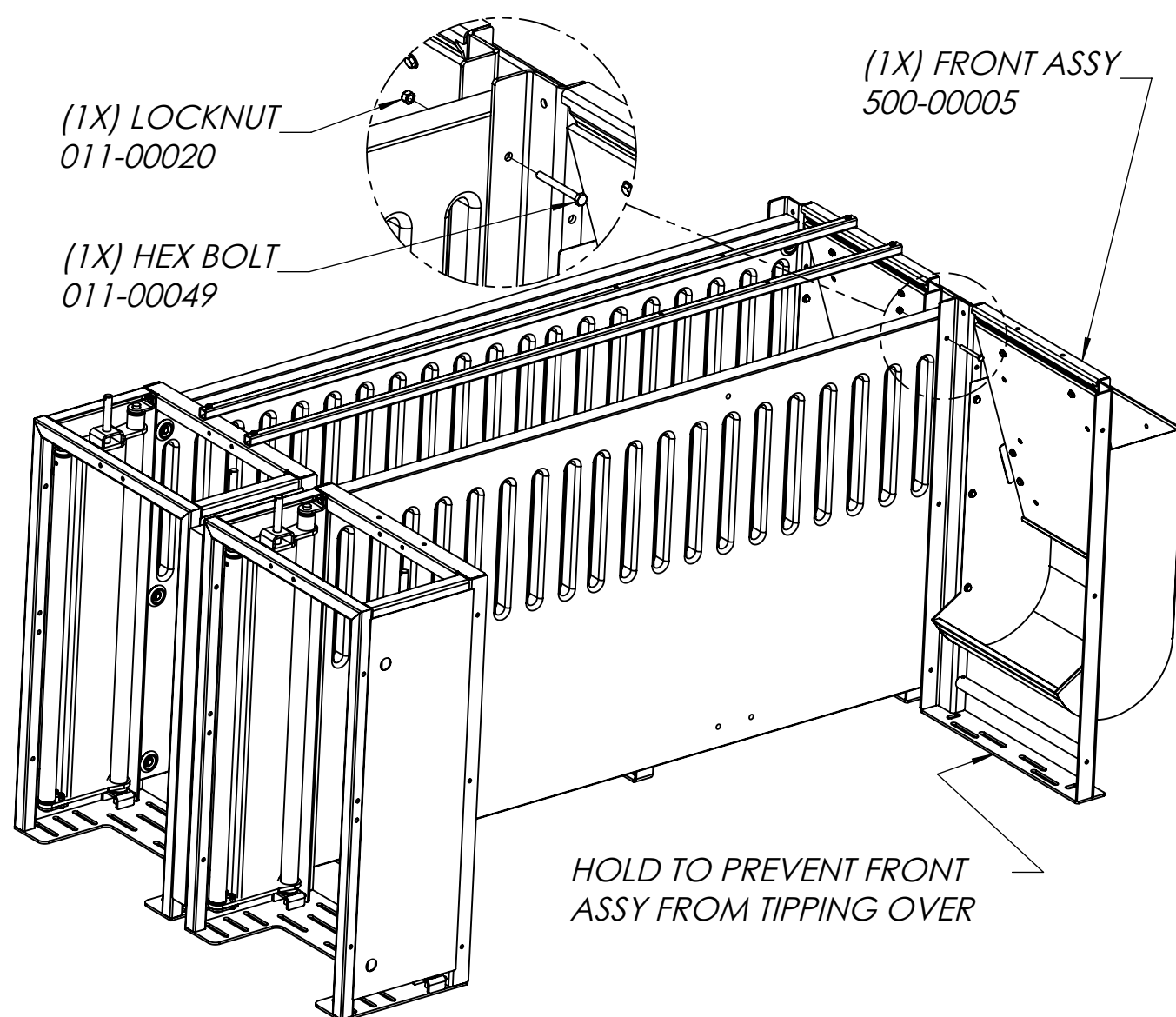
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STEP 7: INSTALL ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO HOLD THE PANELTIM IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.**
64 mm (2.5 in) THICK SPACERS CAN BE USED UNDERNEATH THE PANELTIM TO HELP ALIGNING THE HOLES BEFORE INSTALLING THE BOLT.

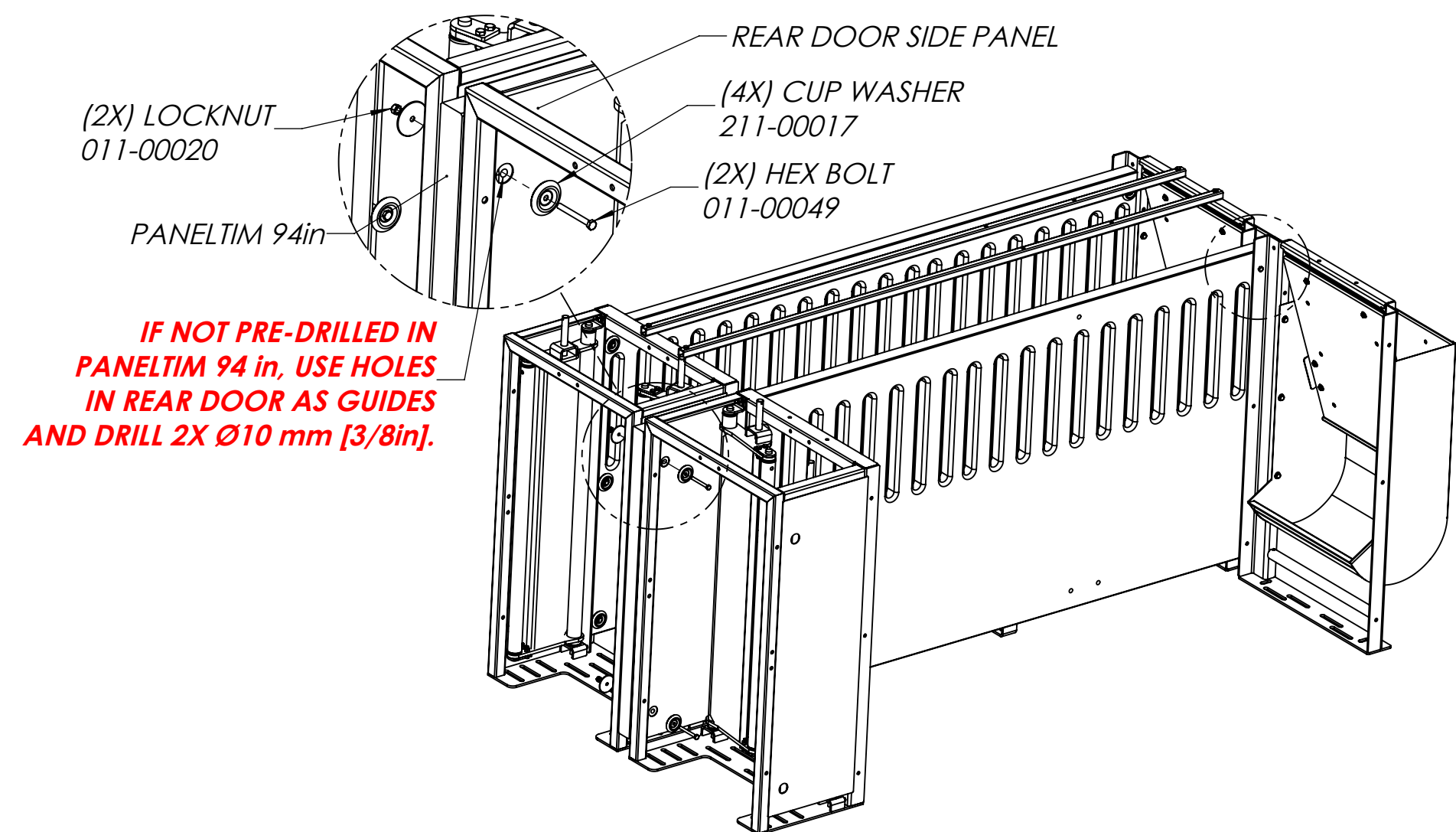
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STEP 8A: INSTALL THE SECOND FRONT ASSY AND USE ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** IF CONVENIENT, RESTRAINT THE FRONT ASSY FLOOR PLATE WITH A HEAVY OBJECT OR A FOOT TO PREVENT IT FROM TIPPING OVER BEFORE BOLT INSTALLATION.

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STEP 8B: INSTALL THROUGH EACH LARGE HOLES ON THE REAR DOOR ASSEMBLIES: 1 HEX BOLT 011-00049, 2 CUP WASHERS 211-00017 (ONE EACH SIDE) AND A LOCKNUT 011-00020. **DO NOT FULLY TIGHTEN THE BOLT. IF THER IS NO PRE-DRILLED HOLES IN PANELTIM 94in AT THESE LOCATIONS, USE THE LARGE HOLES IN THE REAR DOOR SIDE PANELS AS GUIDES TO MARK THE CENTER POINTS AND DRILL 2X Ø10mm[3/8in].**

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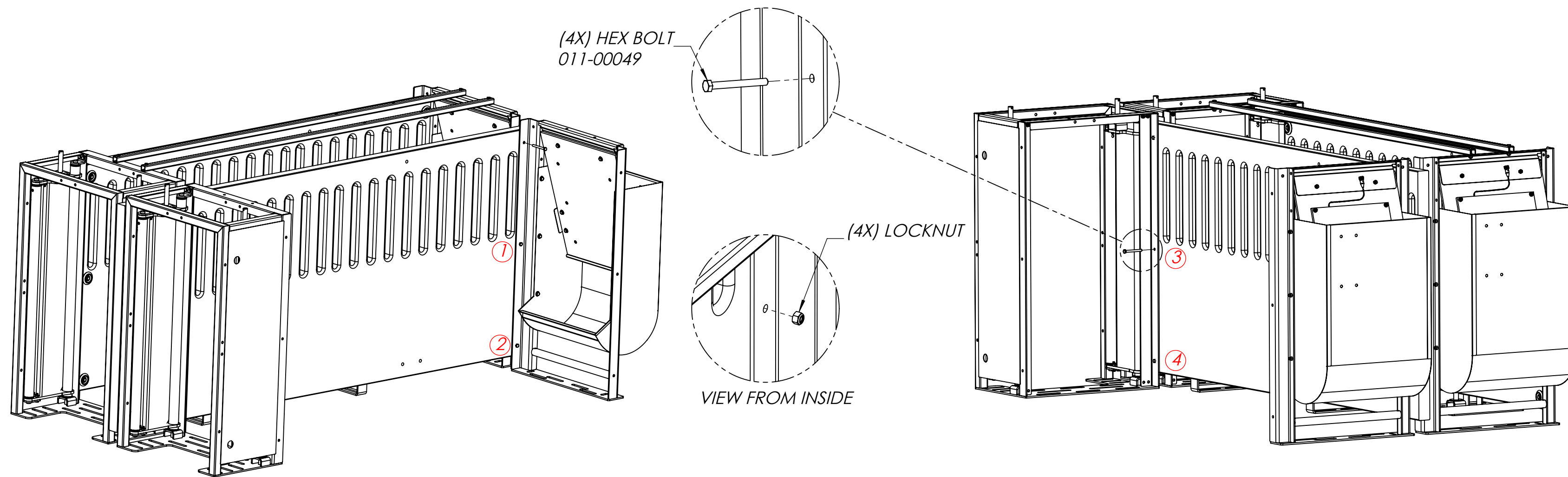
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INSTALLATION PROCEDURE



STEP 9: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE MIDDLE PANELTIM ON THE SECOND REAR DOOR AND FRONT ASSY AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSY.**

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Révision / Revision Feuille / Sheet:

B

5 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ± 0.03"

X.XXX" ± 0.010"

Millimeters

X.X ± 0.8

X.XX ± 0.25

Angle

X.X° ± 0.5°

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B

6 / 17

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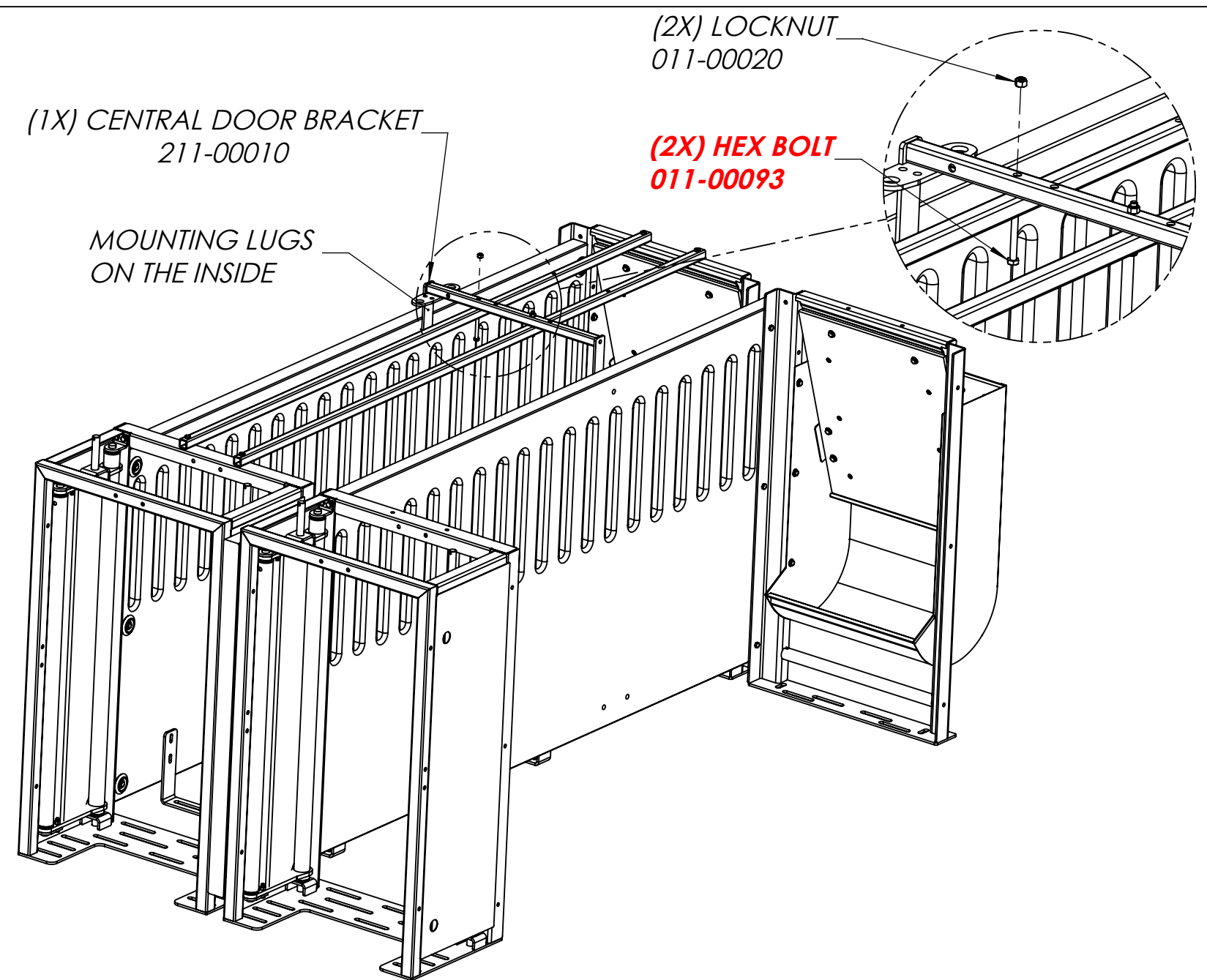
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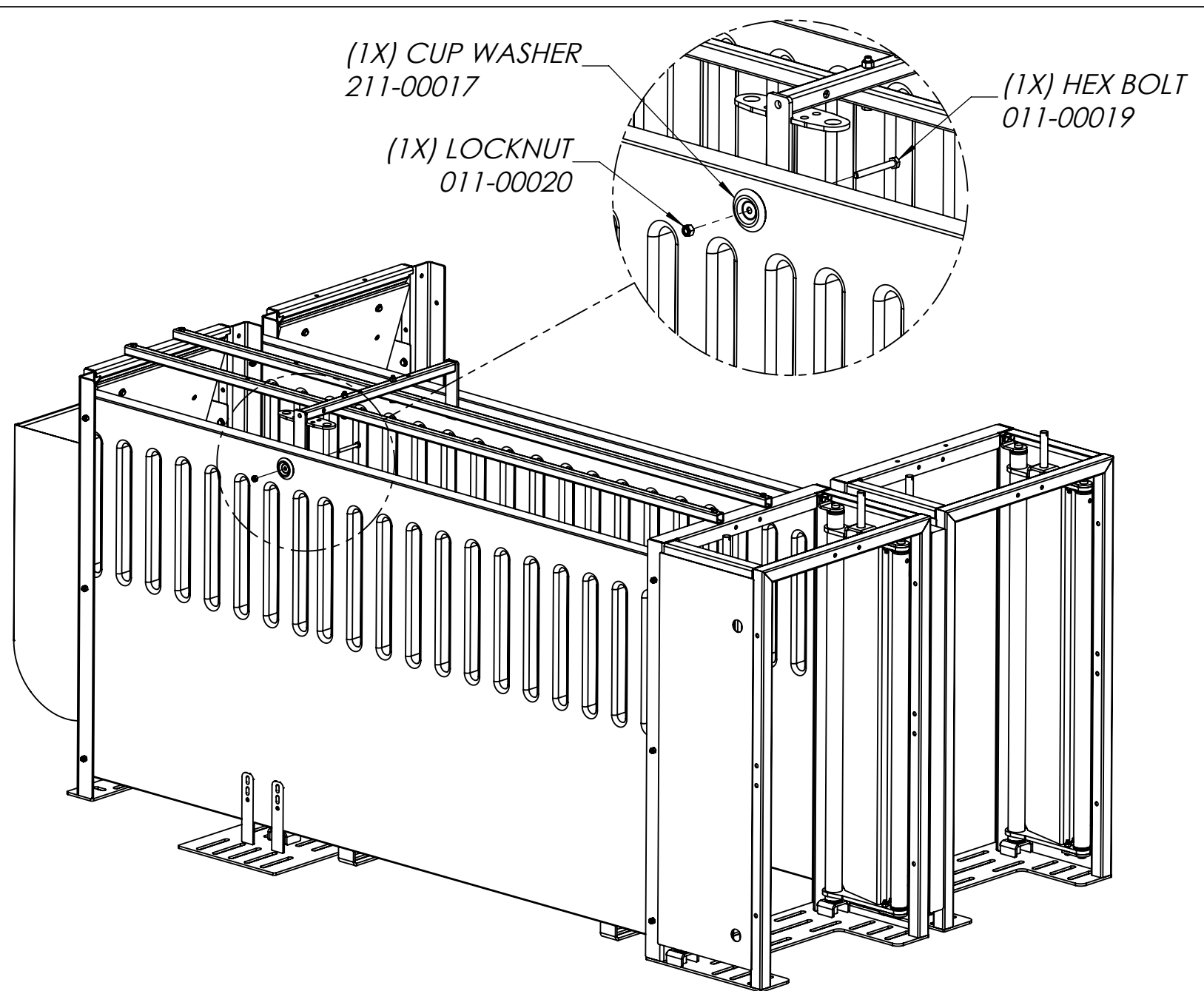
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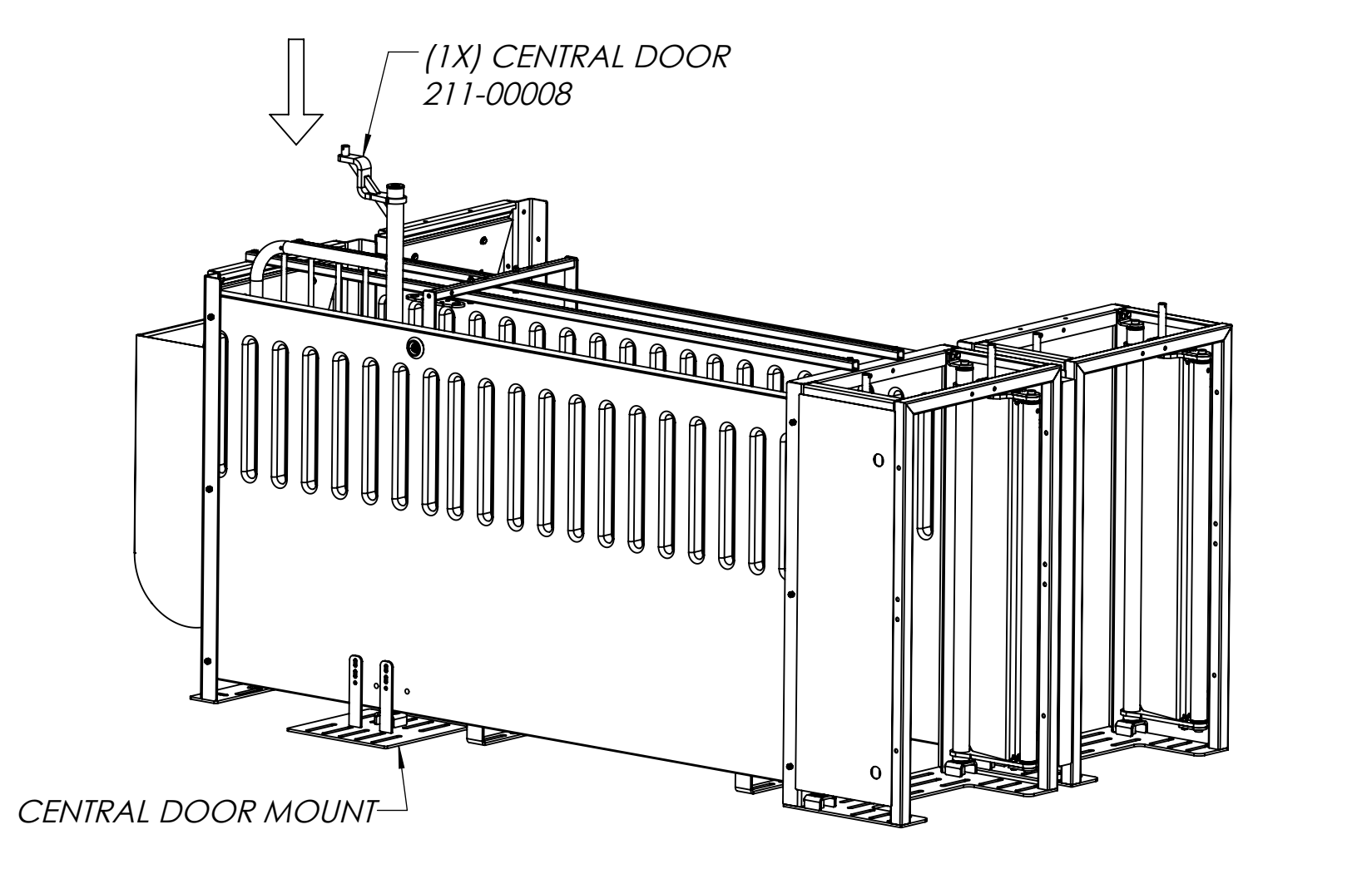
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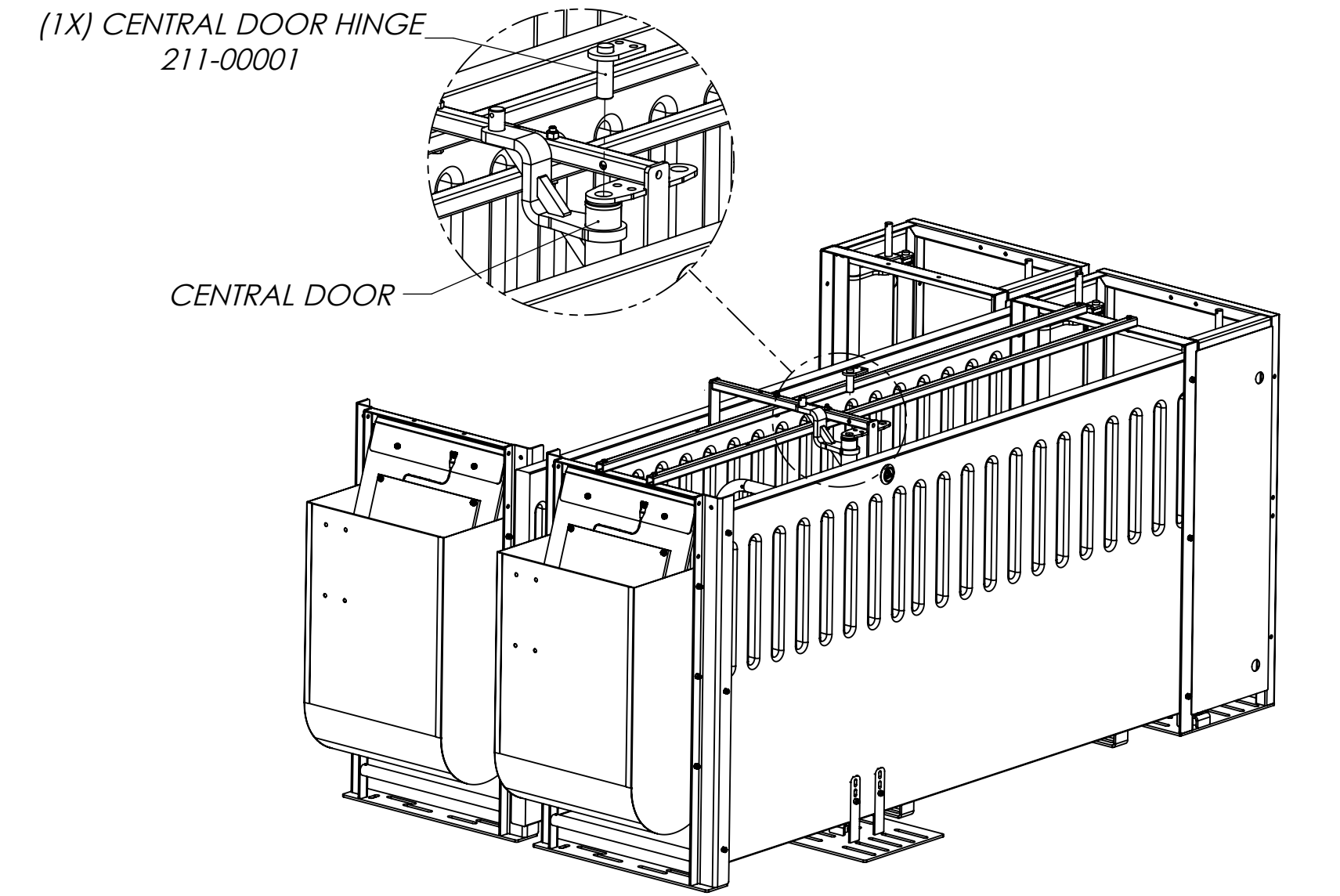
STEP 10: POSITION THE RIGHT CENTRAL DOOR BRACKET ON THE 2 TOP TUBINGS AND SECURE IT WITH 2 HEX BOLTS **011-00093** AND LOCKNUTS 011-00020. **THE TWO CENTRAL DOOR BRACKET LUGS SHOULD BE INSIDE THE RIGHT STATION AS SHOWN.**



STEP 11: SECURE THE CENTRAL DOOR BRACKET ONTO THE RIGHT PANELTIM USING ONE HEX BOLT 011-00019, A CUP WASHER AND A LOCKNUT 011-00020. **DO NOT FULLY TIGHTEN THE BOLT.**



STEP 12: INSTALL THE FIRST CENTRAL DOOR ONTO THE CENTRAL DOOR MOUNT. MOVE THE RESULTING ASSEMBLY TO THE PROPER POSITION (BORE OF THE DOOR BUSHING ALIGNED WITH HOLE ON THE CENTRAL DOOR BRACKET).



STEP 13: INSTALL THE CENTRAL DOOR HINGE AS SHOWN.



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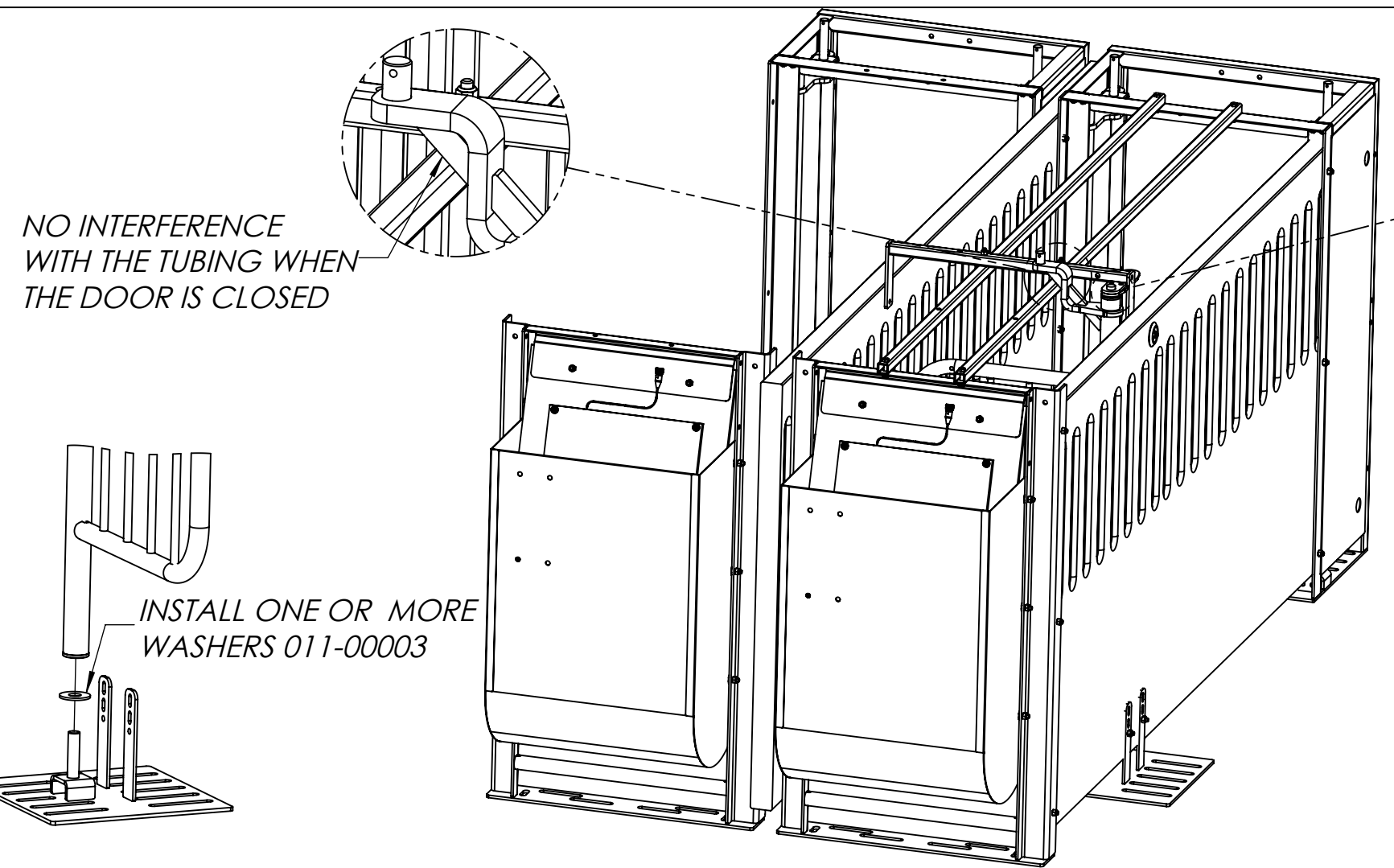
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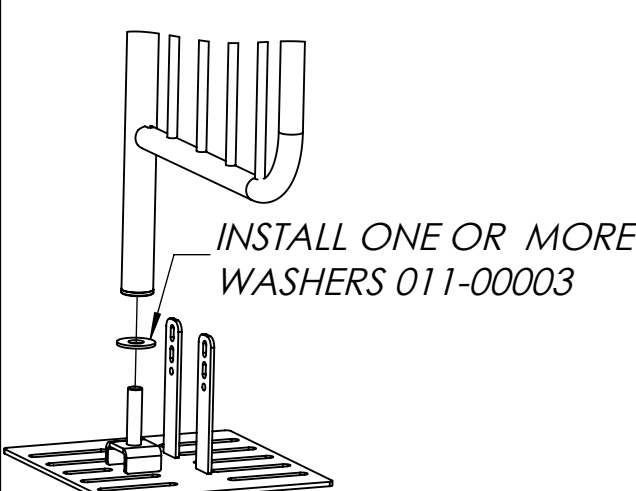
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INSTALLATION PROCEDURE

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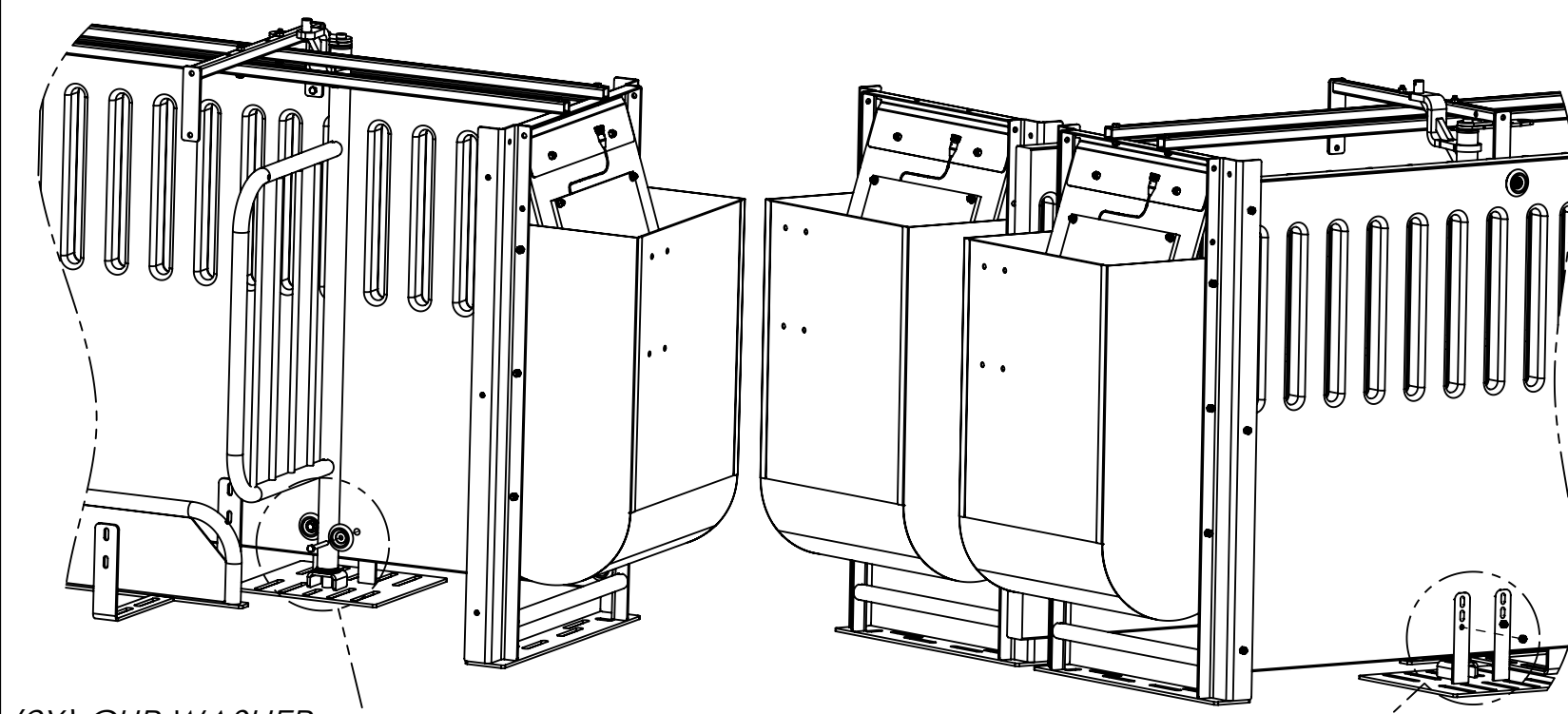
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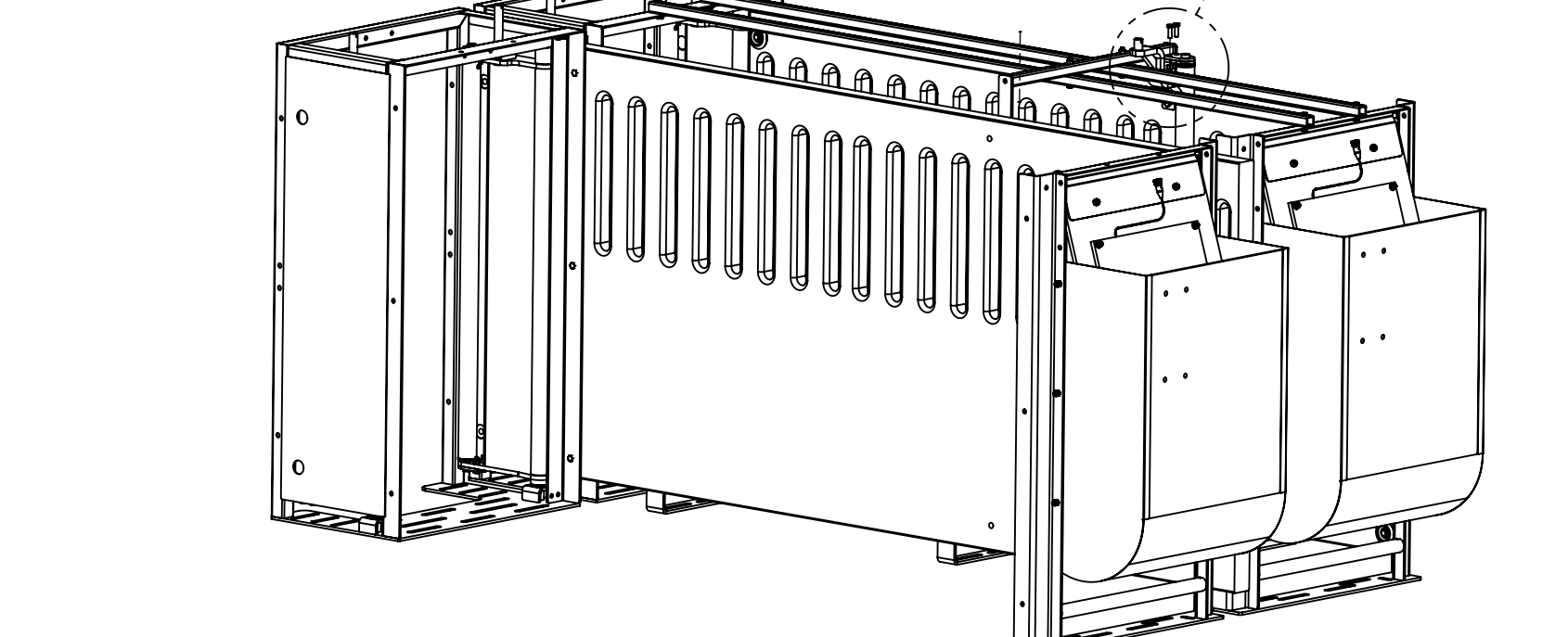
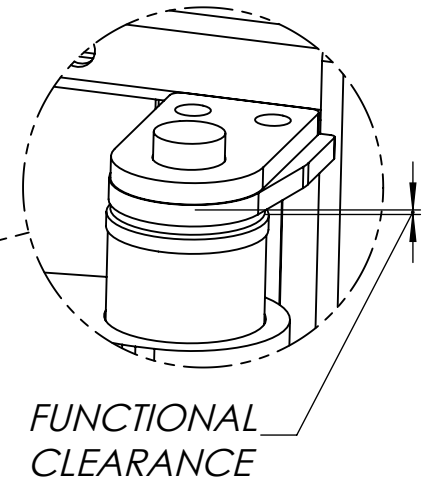
STEP 14: ENSURE THE CENTRAL DOOR IS WORKING SMOOTHLY BY OPENING AND CLOSING IT A COUPLE OF TIMES. THERE SHOULD BE NO INTERFERENCE WITH THE TOP TUBING AND A SMALL CLEARANCE BETWEEN THE DOOR AND THE CENTRAL DOOR BRACKET. IF NECESSARY, USE ONE OR MORE LARGE WASHERS 011-00003 BETWEEN THE DOOR MOUNT AND THE BOTTOM DOOR BUSHING TO DECREASE THE RISK OF INTERFERENCE. THE RESULTING FUNCTIONAL CLEARANCE SHOULD NOT BE LESS THAN 1.5 mm (1/16 in).

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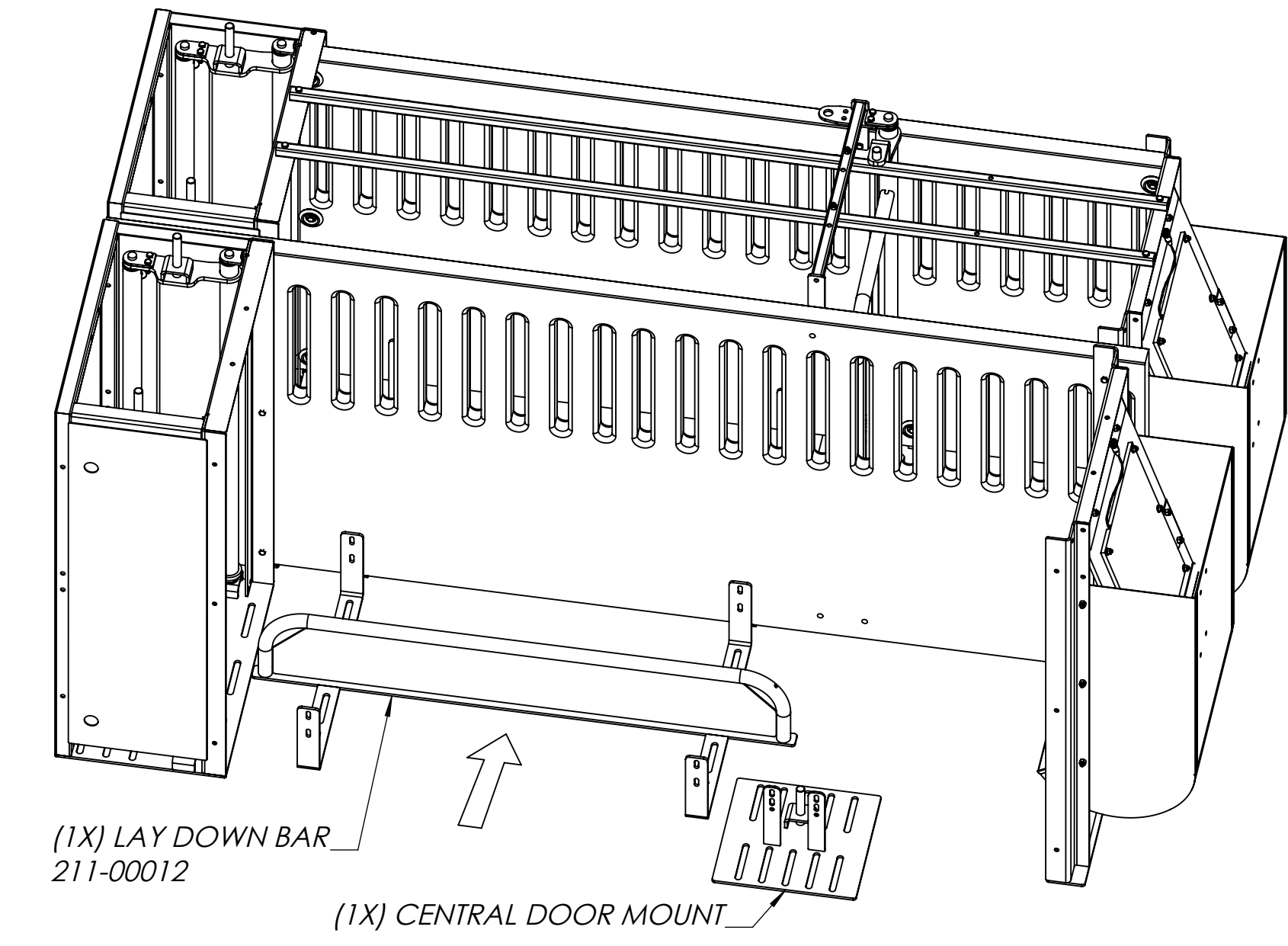


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STEP 16: SECURE THE CENTRAL DOOR MOUNT ON THE PANELTIM USING 2 HEX BOLTS 011-00019, 2 CUP WASHERS 211-00017 AND 2 LOCKNUTS 011-00020. **IF IT IS MORE CONVENIENT TO BOLT THROUGH THE ELONGATED HOLES OF THE DOOR MOUNT, DRILL 2X Ø10mm [3/8"] HOLES IN THE PANELTIM AT THE DESIRED LOCATION.**



STEP 15: SECURE THE CENTRAL DOOR HINGE ONTO THE CENTRAL DOOR BRACKET USING TWO HEX BOLTS 011-00051 AND TWO LOCKNUTS 011-00020



STEP 17: SLIDE THE SECOND CENTRAL DOOR MOUNT AND LAY DOWN BAR IN POSITION AS SHOWN.



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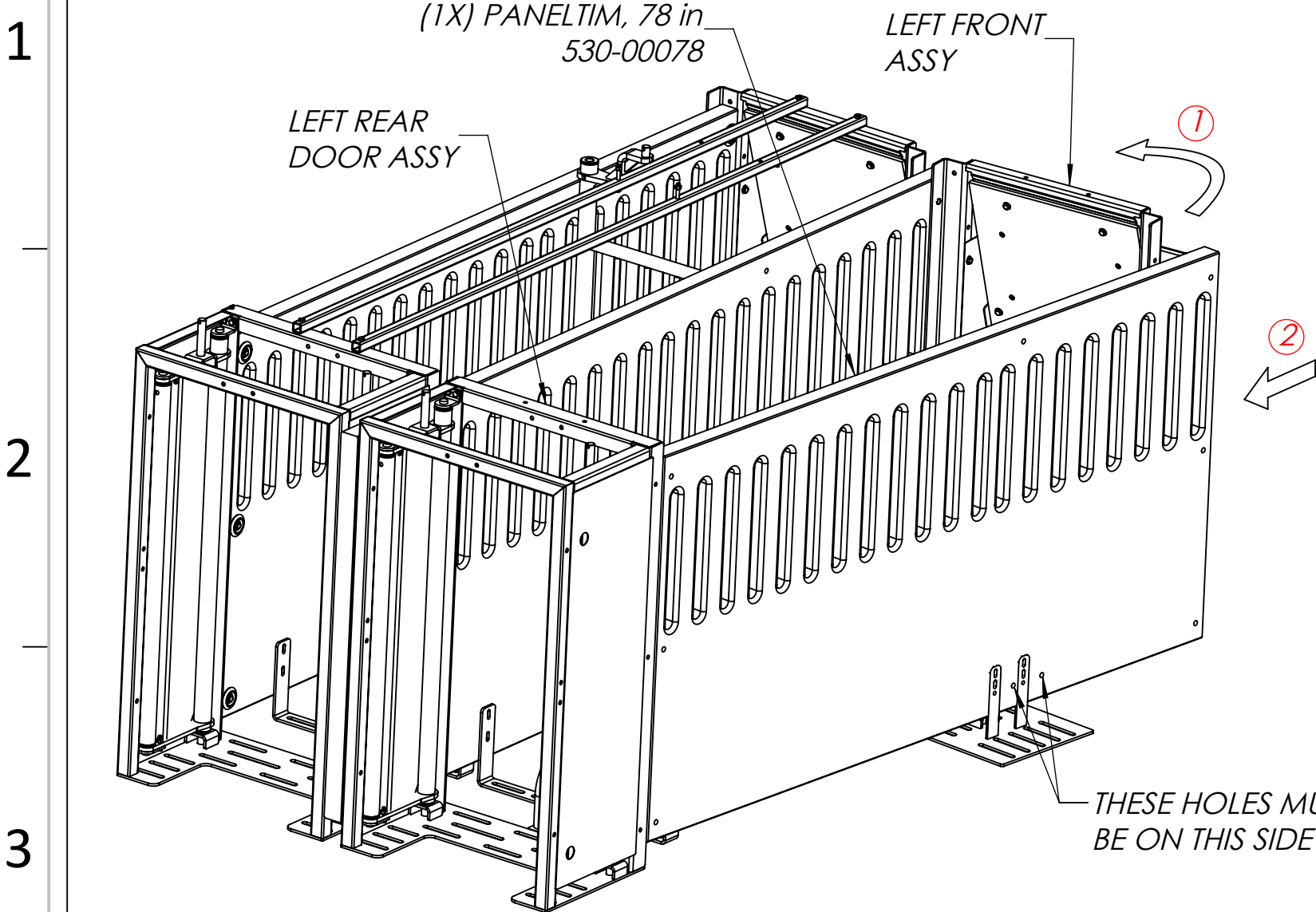
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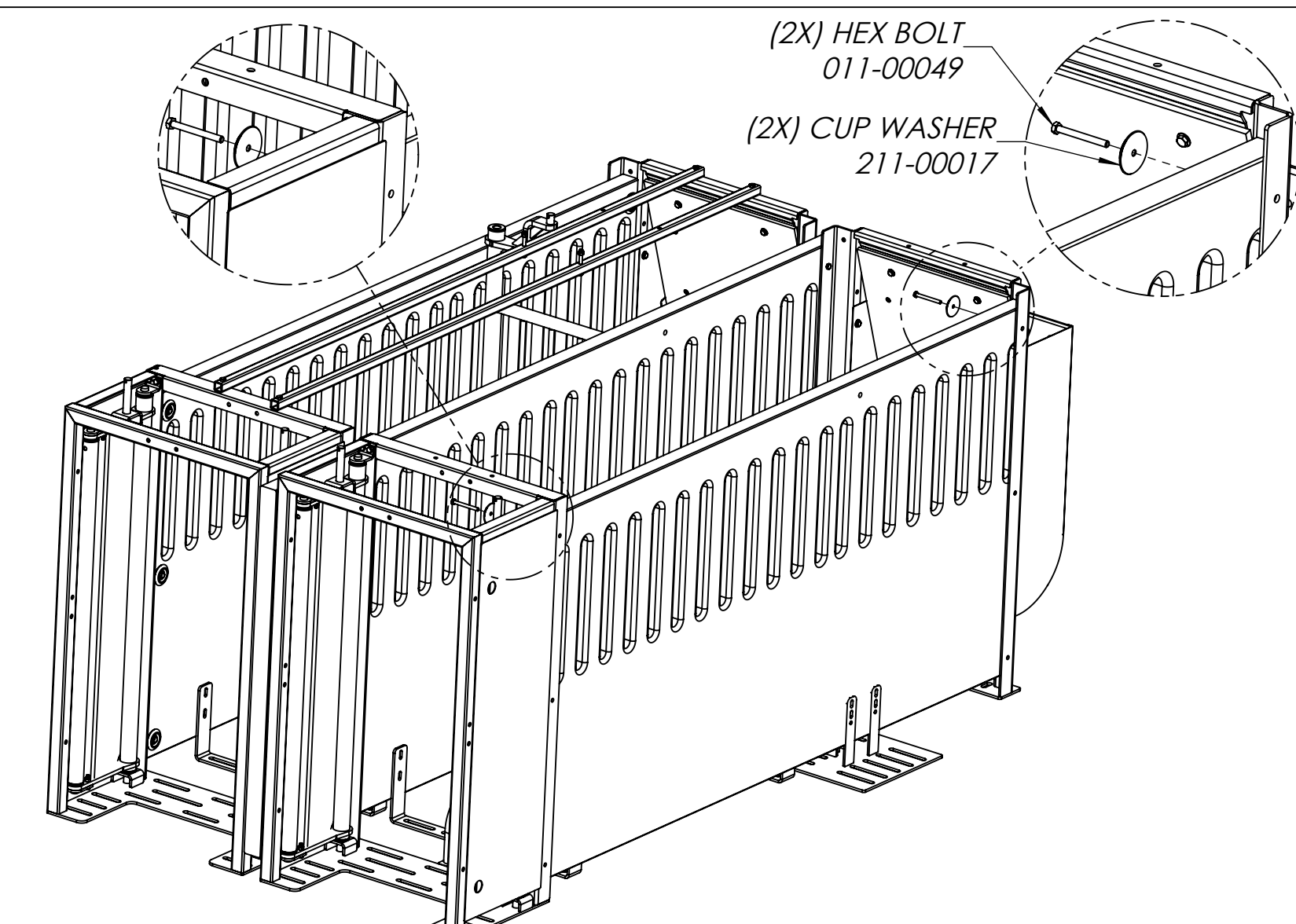
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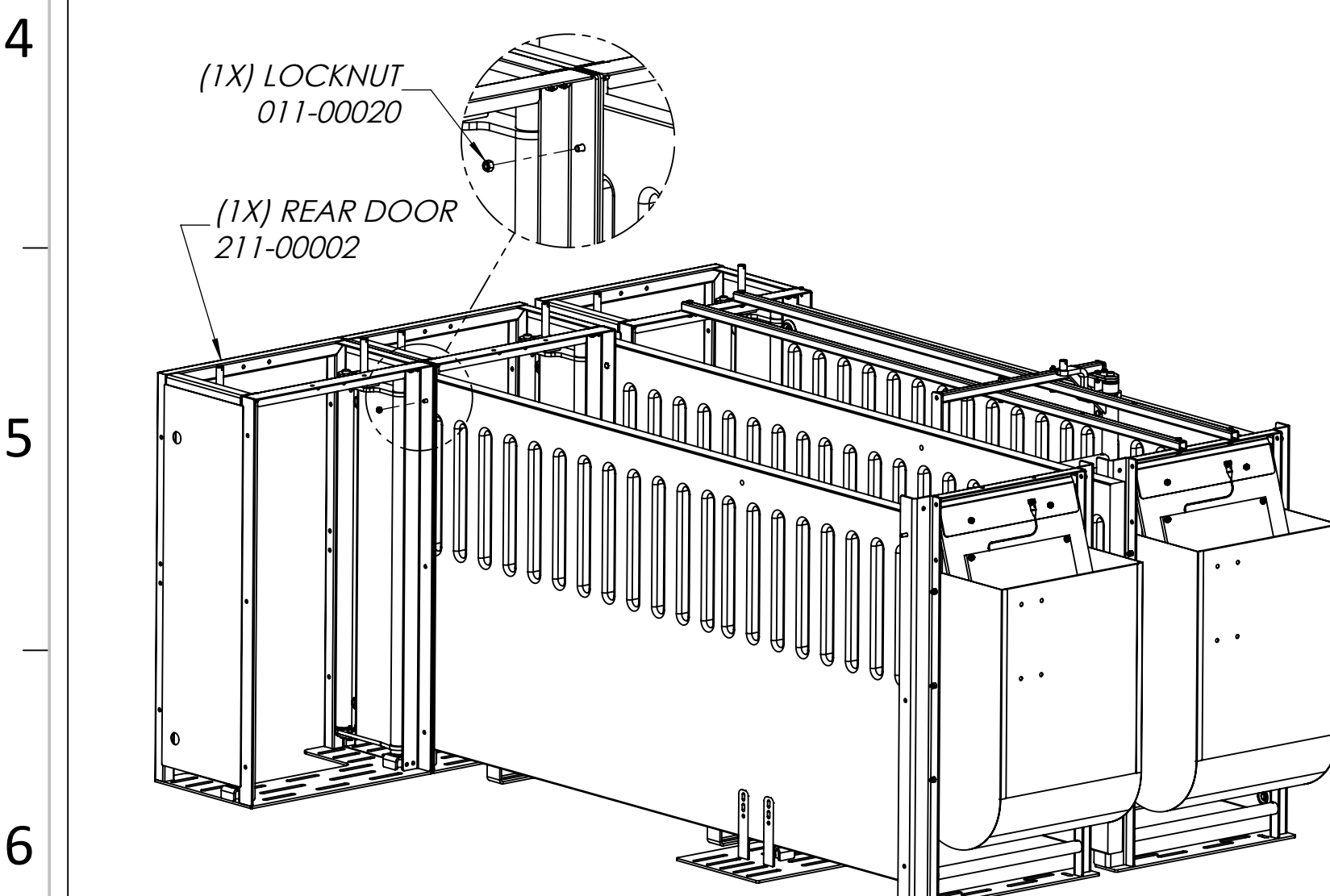
INSTALLATION PROCEDURE



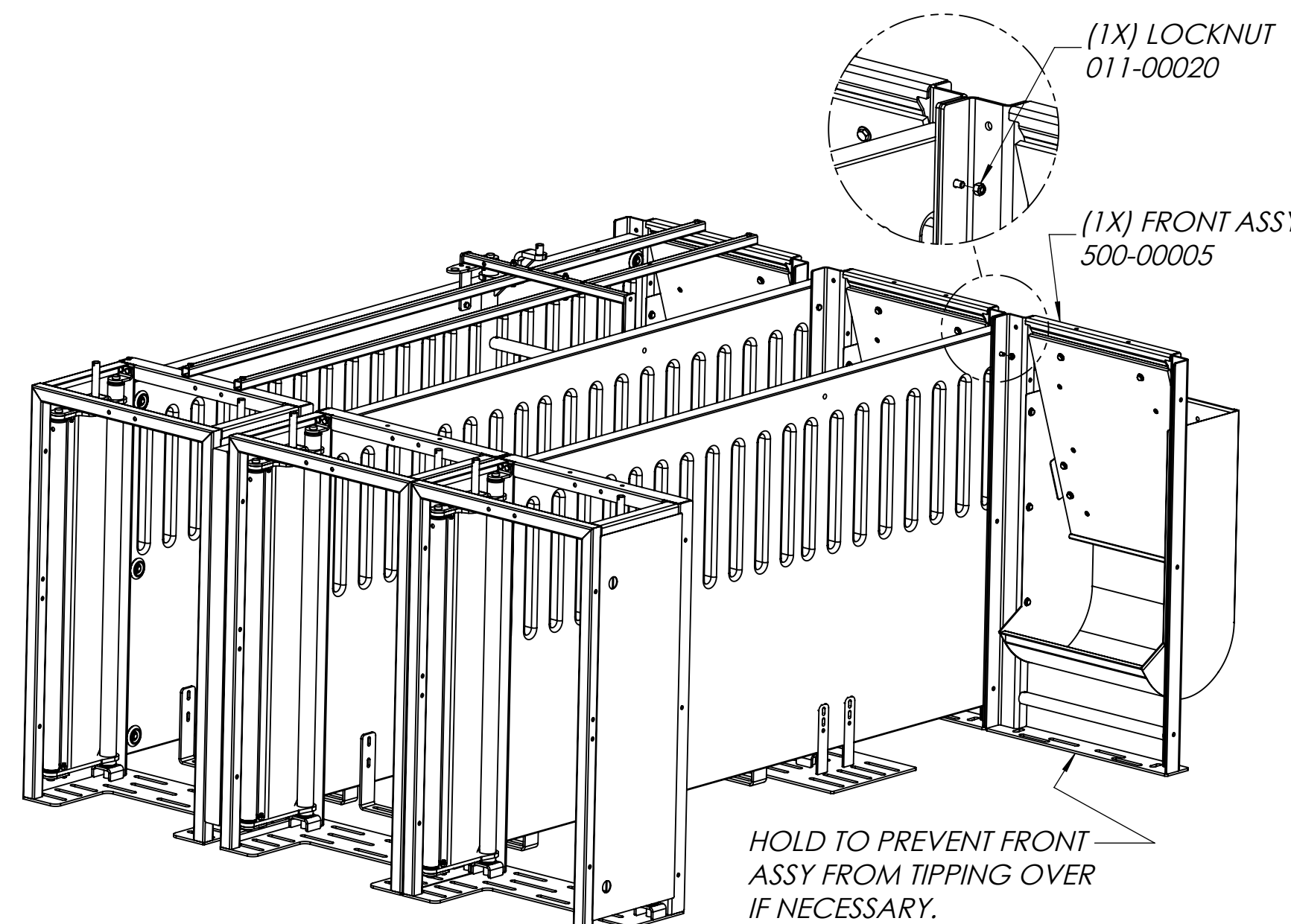
STEP 18: GENTLY PUSH BACK AND ROTATE THE LEFT FRONT ASSY UNTIL THE SECOND PANELTIM 78 in CAN BE INSTALLED INSIDE THE SECOND STATION. IF REQUIRED, RELEASE THE TENSION ON THE BOLTS HOLDING THE LEFT FRONT ASSY ON THE PANELTIM 94 in. THE NEWLY INSTALLED PANELTIM SHOULD BE LOCATED BETWEEN THE TWO LUGS AND THE PIN OF THE CENTRAL DOOR.



STEP 19: INSTALL ONE HEX BOLT 011-00049 WITH A CUP WASHER 211-00017 ON EACH SIDE AS SHOWN TO HOLD THE PANELTIM IN PLACE. **DO NOT INSTALL THE LOCKNUTS.**



STEP 20: MOVE THE THIRD REAR DOOR ASSY IN POSITION AND INSTALL ONE LOCKNUT TO SECURE IT. **DO NOT FULLY TIGHTEN THE BOLT.**



STEP 21: MOVE THE THIRD FRONT ASSY IN POSITION AND INSTALL ONE LOCKNUT TO SECURE IT. **DO NOT FULLY TIGHTEN THE BOLT.**



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No. de produit / Product Part Number:

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TRIPLE FOOD STATION

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INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 9 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches
X/X ± 1/16"
X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters
X.X ± 0.8
X.XX ± 0.25

Angle
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2021-06-07

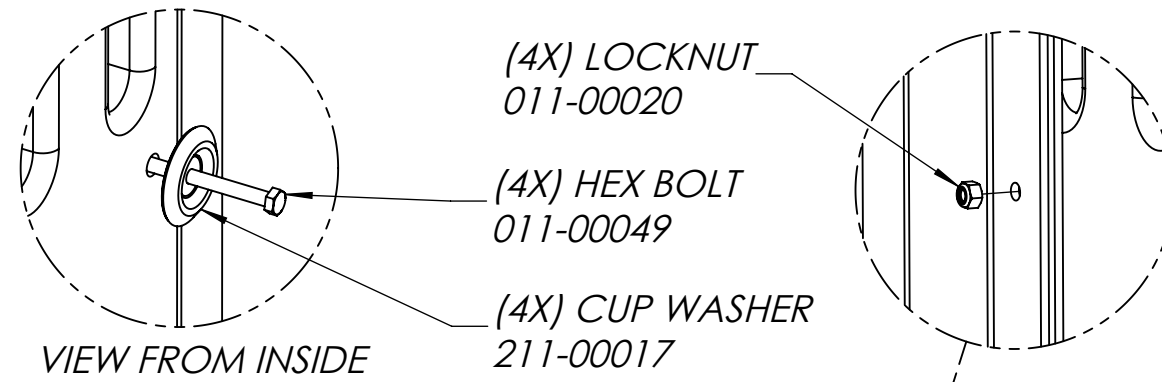
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1



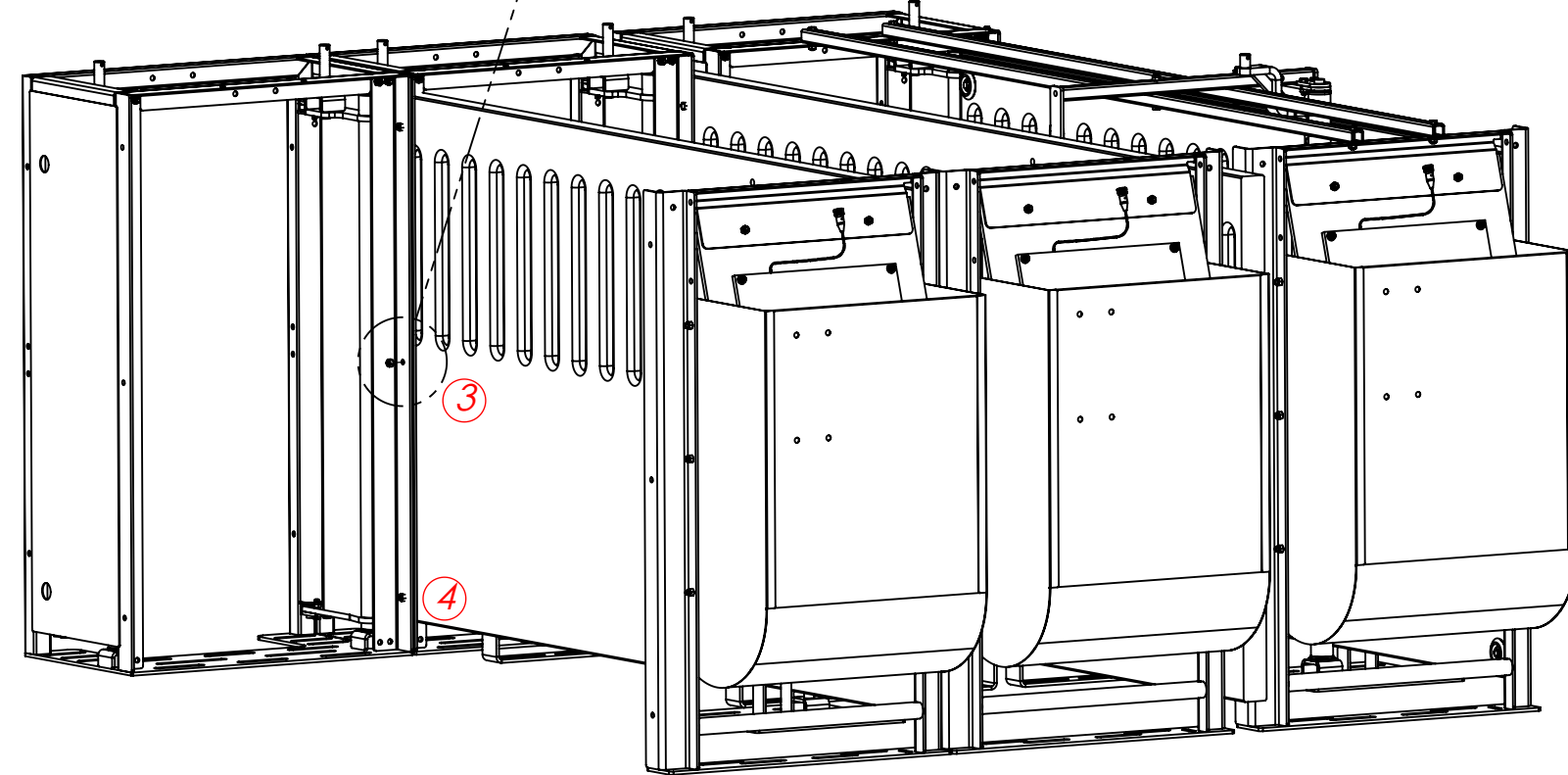
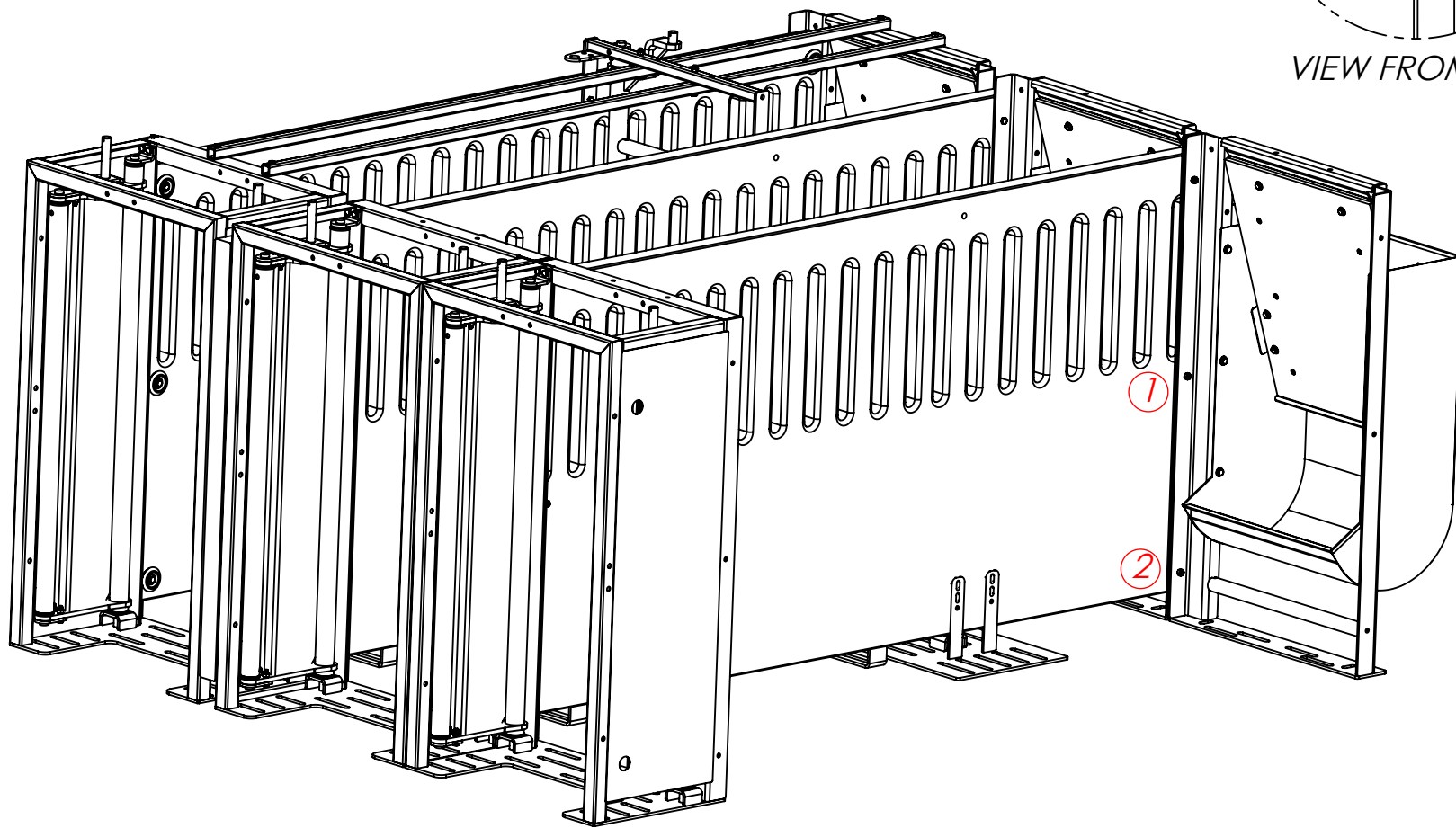
(4X) LOCKNUT
011-00020

(4X) HEX BOLT
011-00049

(4X) CUP WASHER
211-00017

VIEW FROM INSIDE

2



3

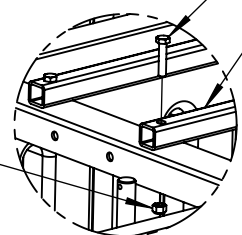
STEP 22: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE THIRD PANELTIM ON THE CORRESPONDING REAR DOORS AND FRONT ASSEMBLIES AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSY.**

4

(4X) HEX BOLT
011-00067

(2X) TOP TUBING
211-00013

(4X) LOCKNUT
011-00020

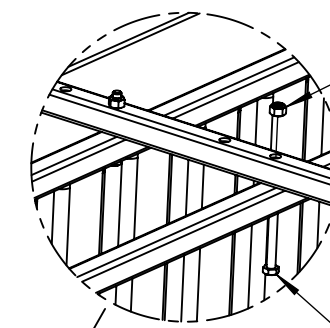


(1X) CENTRAL DOOR BRACKET
211-00010

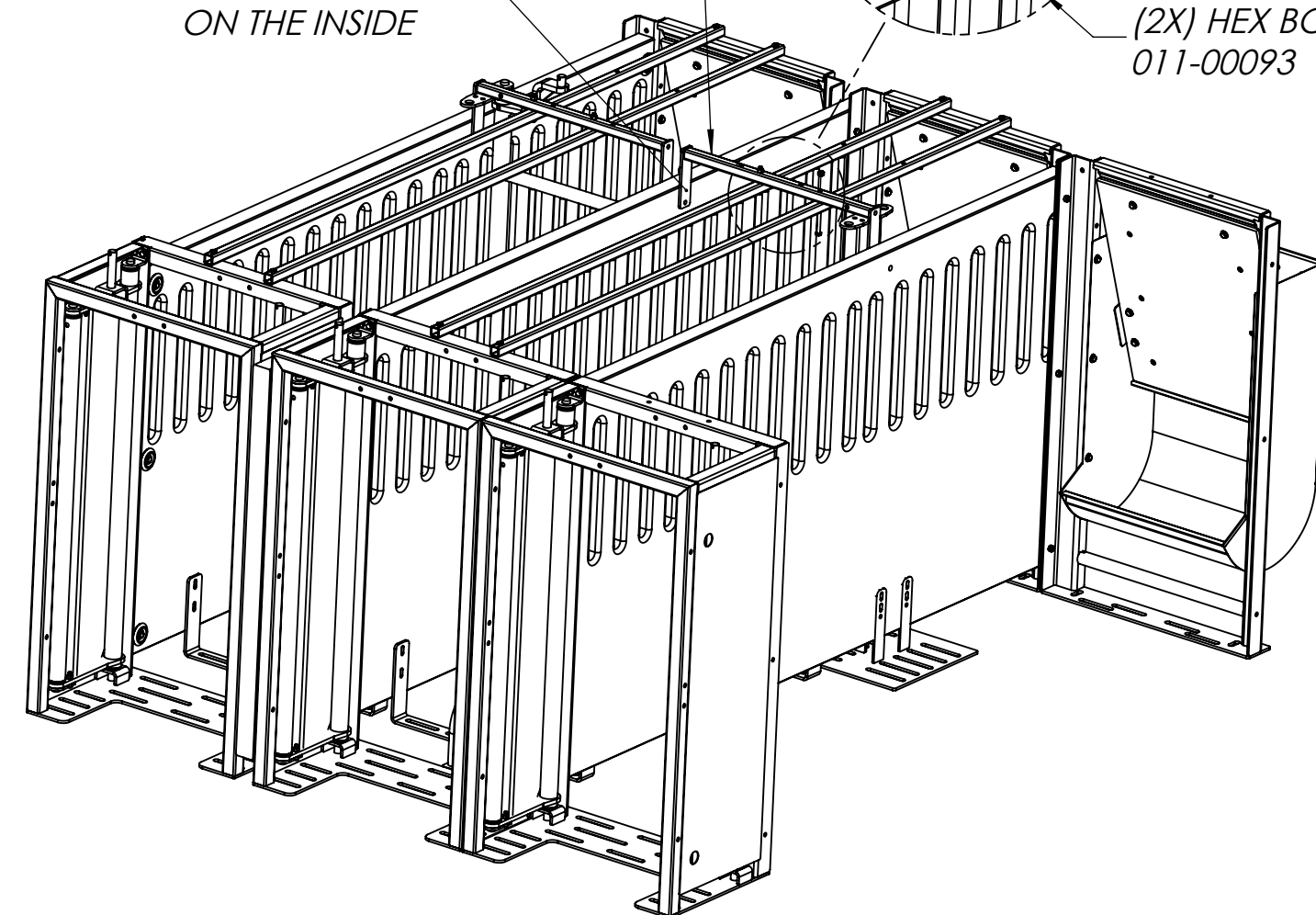
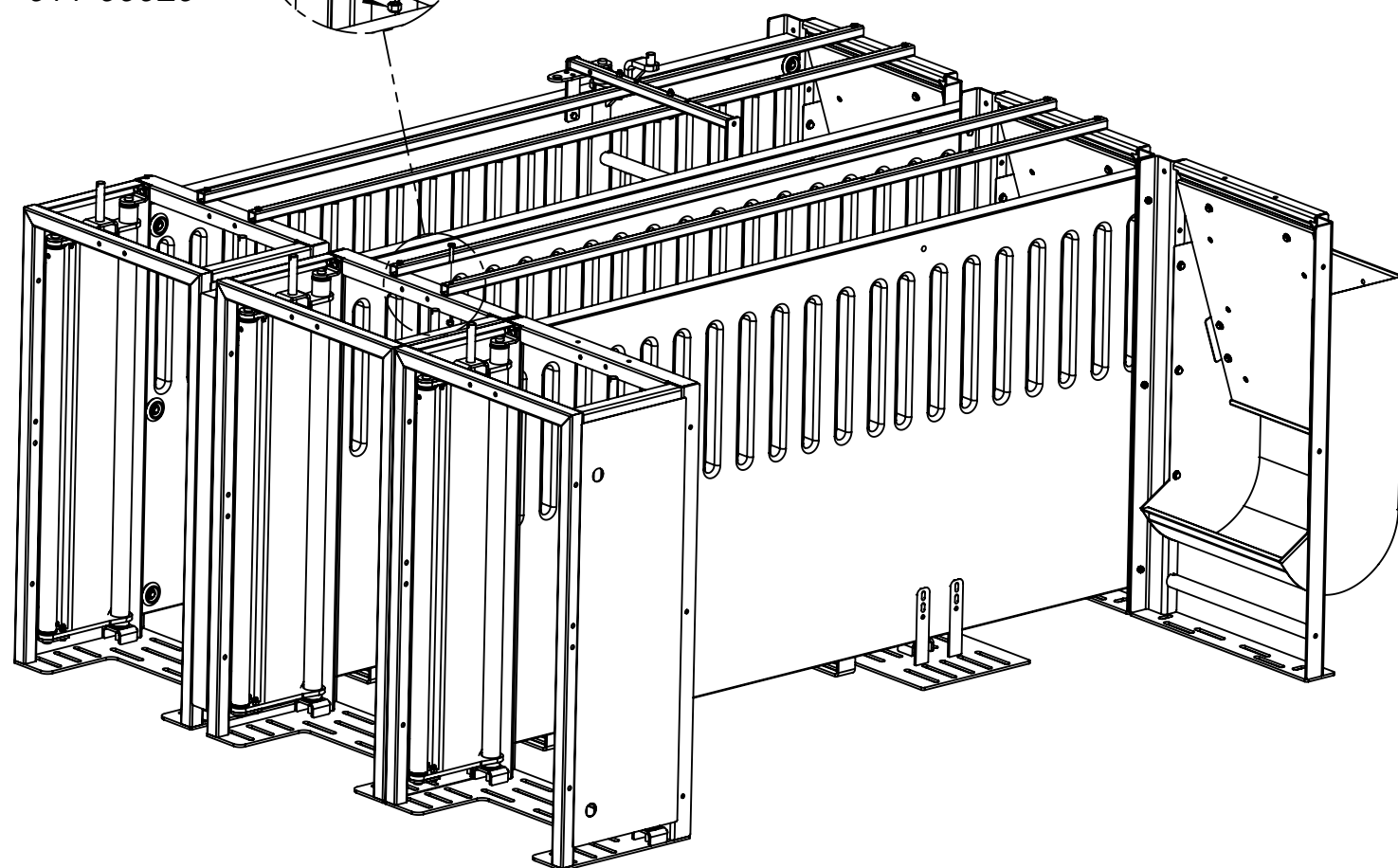
MOUNTING LUGS
ON THE INSIDE

(2X) LOCKNUT
011-00020

(2X) HEX BOLT
011-00093



5



6

STEP 23: INSTALL THE TOP TUBINGS FOR THE SECOND STATION. **DO NOT FULLY TIGHTEN THE BOLTS.**

STEP 24: POSITION THE SECOND CENTRAL DOOR BRACKET ON THE TOP TUBINGS AND SECURE IT WITH 2 HEX BOLTS 011-00067 AND LOCKNUTS 011-00020.

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B

10 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ± 0.03"

X.XXX" ± 0.010"

Millimeters

X.X ± 0.8

X.XX ± 0.25

Angle

X.X° ± 0.5°

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1

(1X) HEX BOLT
011-00049

(1X) LOCKNUT
011-00020

PANELTIM 94 in

2

3

STEP 25: USE ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO SECURE BOTH CENTRAL DOOR BRACKETS ONTO THE PANELTIM 94 in. **DO NOT FULLY TIGHTEN THE BOLTS.**

4

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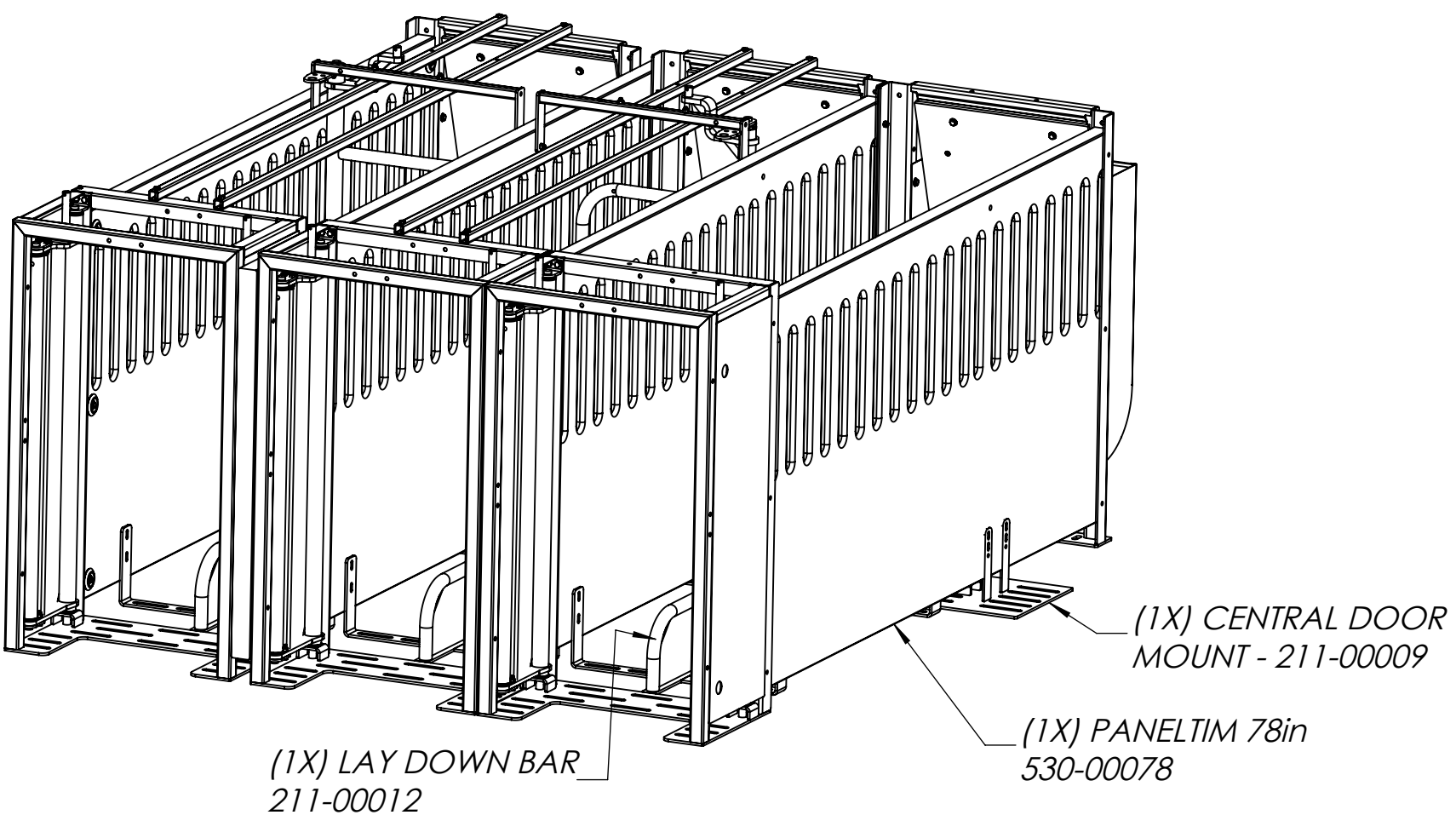
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STEP 26: REPEAT STEPS 12 TO 16 TO INSTALL THE SECOND CENTRAL DOOR AND SECURE THE DOOR MOUNT TO THE SECOND PANELTIM 78 in.

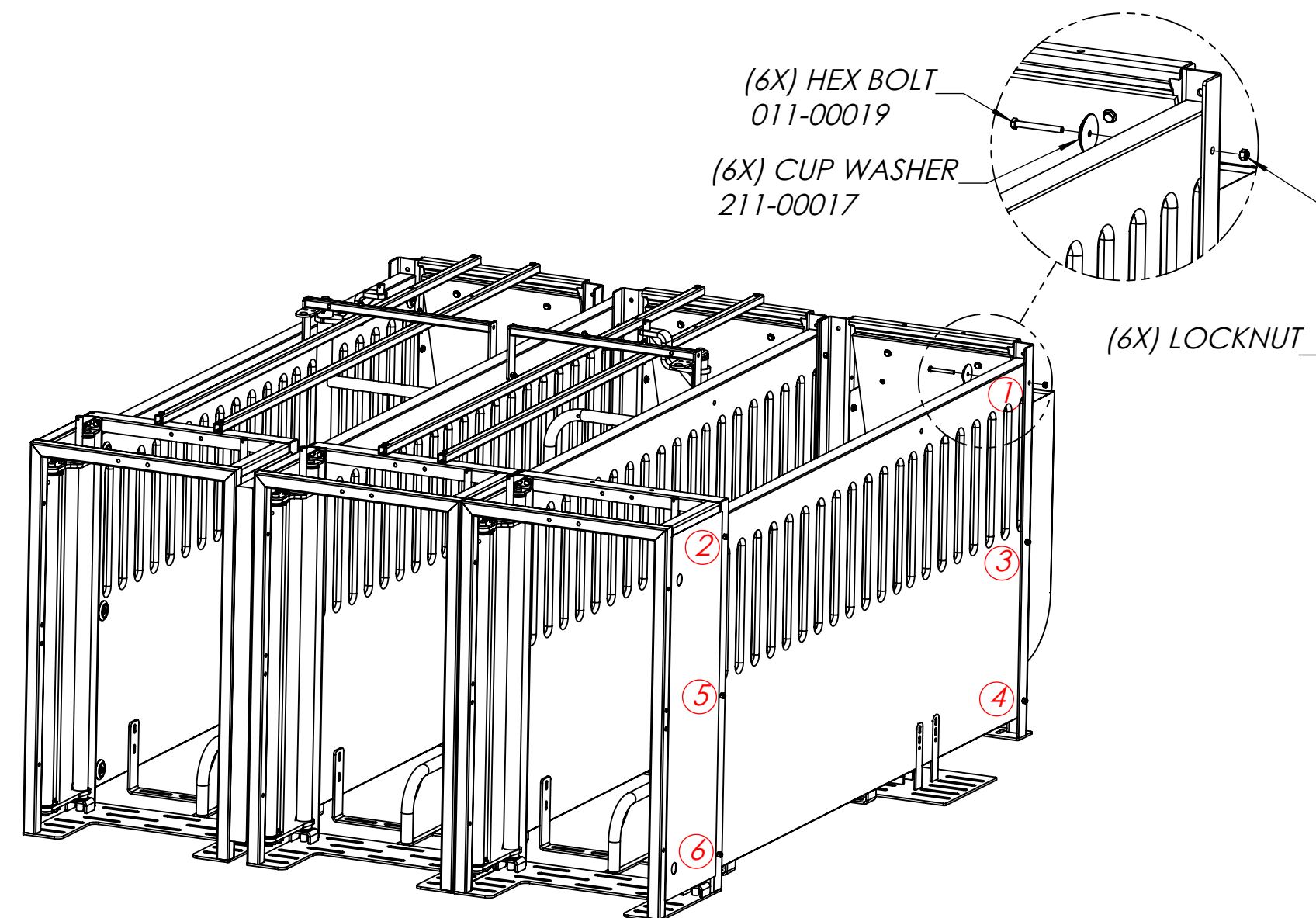
(6X) HEX BOLT
011-00019

(6X) CUP WASHER
211-00017

(6X) LOCKNUT



STEP 27: REPEAT STEPS 17 AND 18 TO POSITION THE THIRD LAY DOWN BAR, DOOR MOUNT AND INSTALL THE THIRD PANELTIM 78 in.



STEP 28: REPEAT STEPS 1, 2 AND 3 TO SECURE THE LAST PANELTIM ONTO THE LAST REAR DOOR AND THE FRONT ASSY. USE 6 HEX BOLTS 011-00019, CUP WASHERS 211-00017 AND LOCKNUTS 011-00020. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSEMBLY.**

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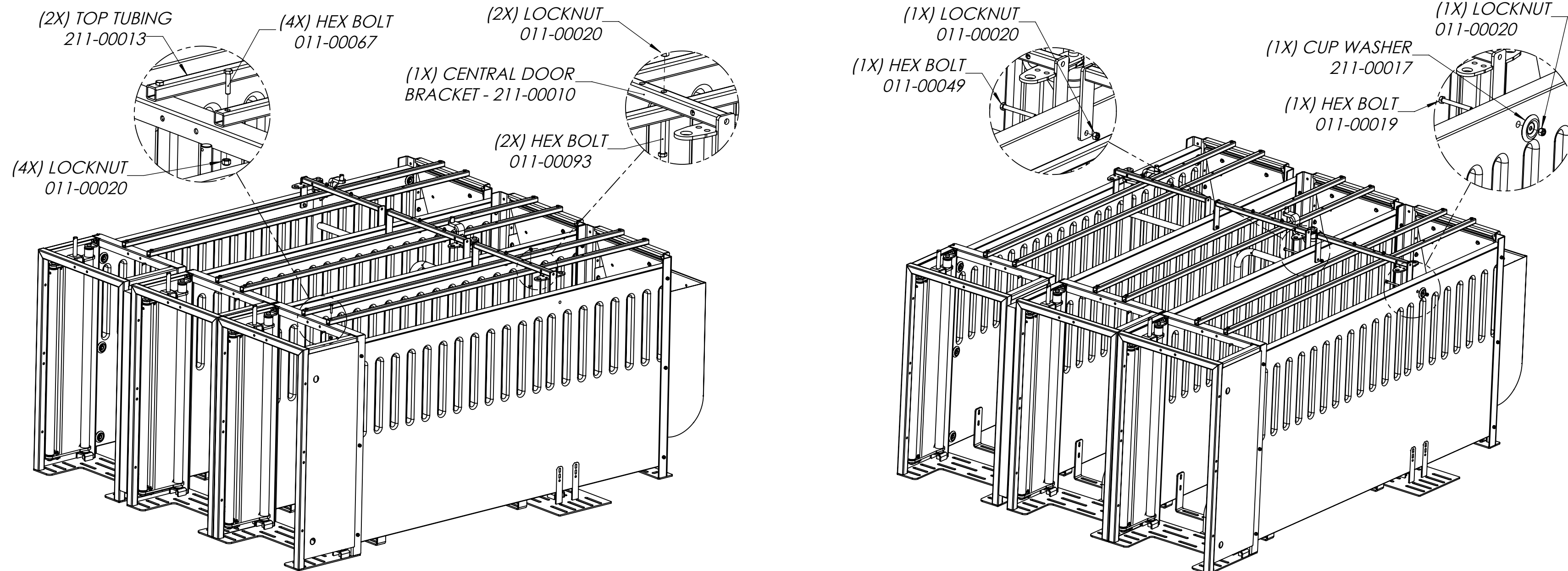
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1



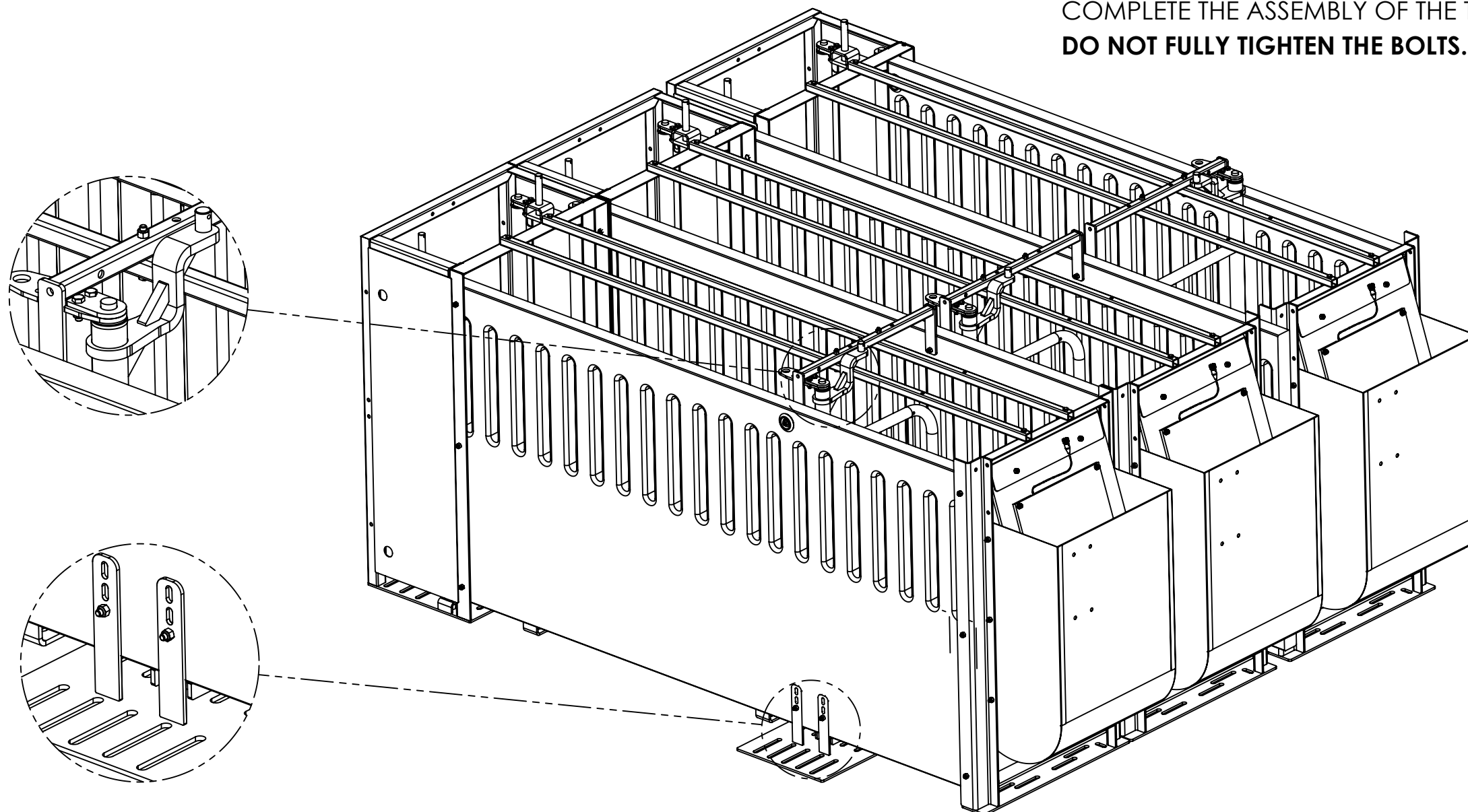
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STEP 29: REPEAT STEPS 23 AND 24 TO INSTALL THE THIRD SET OF TOP TUBINGS AND CENTRAL DOOR BRACKET. **DO NOT FULLY TIGHTEN THE BOLTS.**

STEP 30: USE ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO SECURE THE SECOND AND THIRD CENTRAL DOOR BRACKETS ONTO THE SECOND PANELTIM 78 in. THEN USING ONE HEX BOLT 011-00019, A CUP WASHER AND A LOCKNUT 011-00020, COMPLETE THE ASSEMBLY OF THE THIRD CENTRAL DOOR BRACKET TO THE LAST PANELTIM. **DO NOT FULLY TIGHTEN THE BOLTS.**

4



5

6

STEP 31: REPEAT STEPS 12 TO 16 TO INSTALL THE LAST CENTRAL DOOR AND SECURE THE DOOR MOUNT TO THE FAR LEFT PANELTIM. **ALL THE BOLTS CAN NOW BE FULLY TIGHTEN.**

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INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B**11 / 17**

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]**Standard Tolerances:****Inches**

X/X ± 1/16"
 X.XX" ± 0.03"
 X.XXX" ± 0.010"

Millimeters

X.X ± 0.8
 X.XX ± 0.25

Angle

X.X° ± 0.5°

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INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 12 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

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X.XX" ± 0.03"
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Millimeters

X.X ± 0.8
X.XX ± 0.25

Angle

X.X° ± 0.5°

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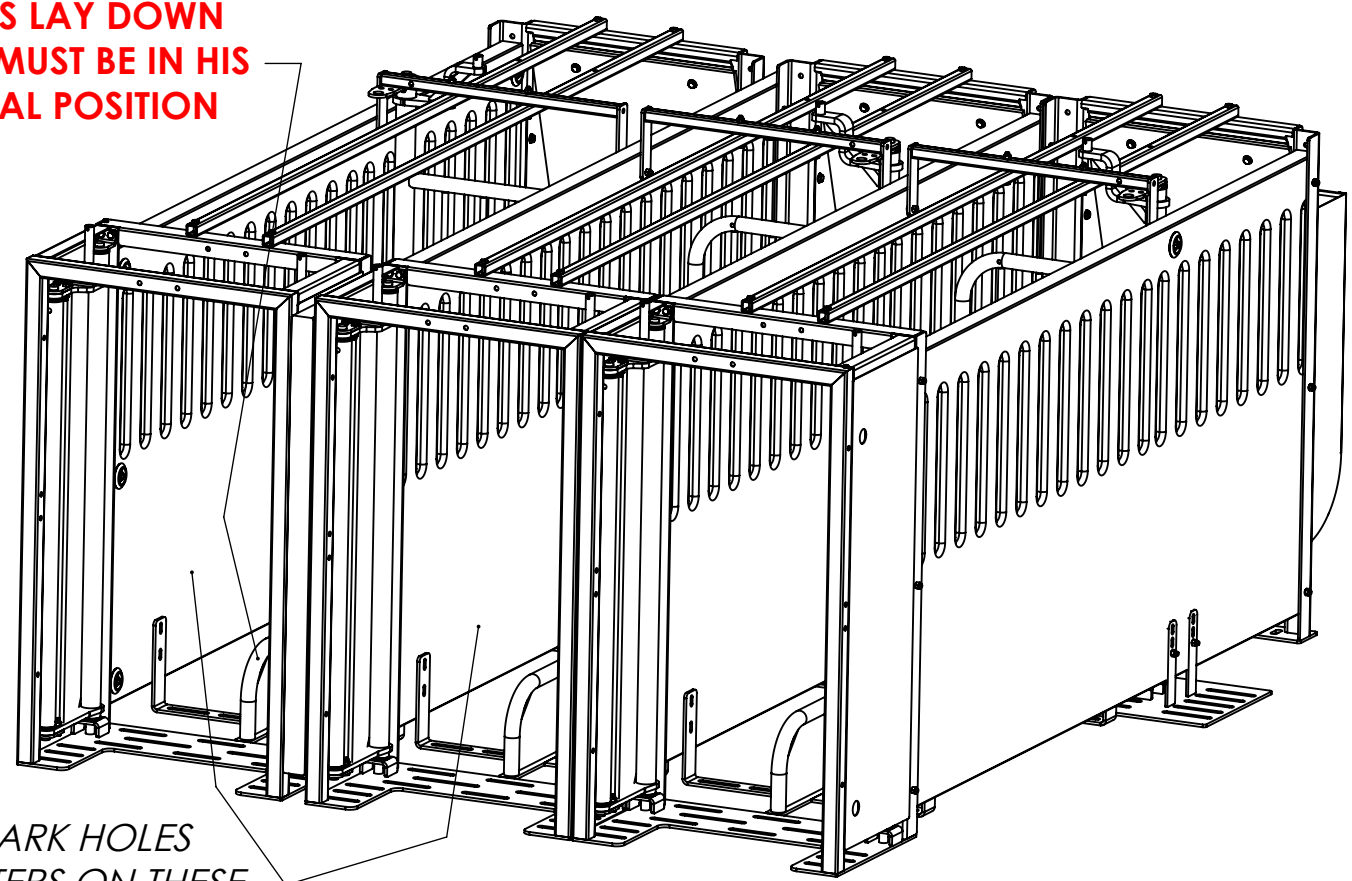
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INSTALLATION PROCEDURE

1

THIS LAY DOWN BAR MUST BE IN HIS FINAL POSITION

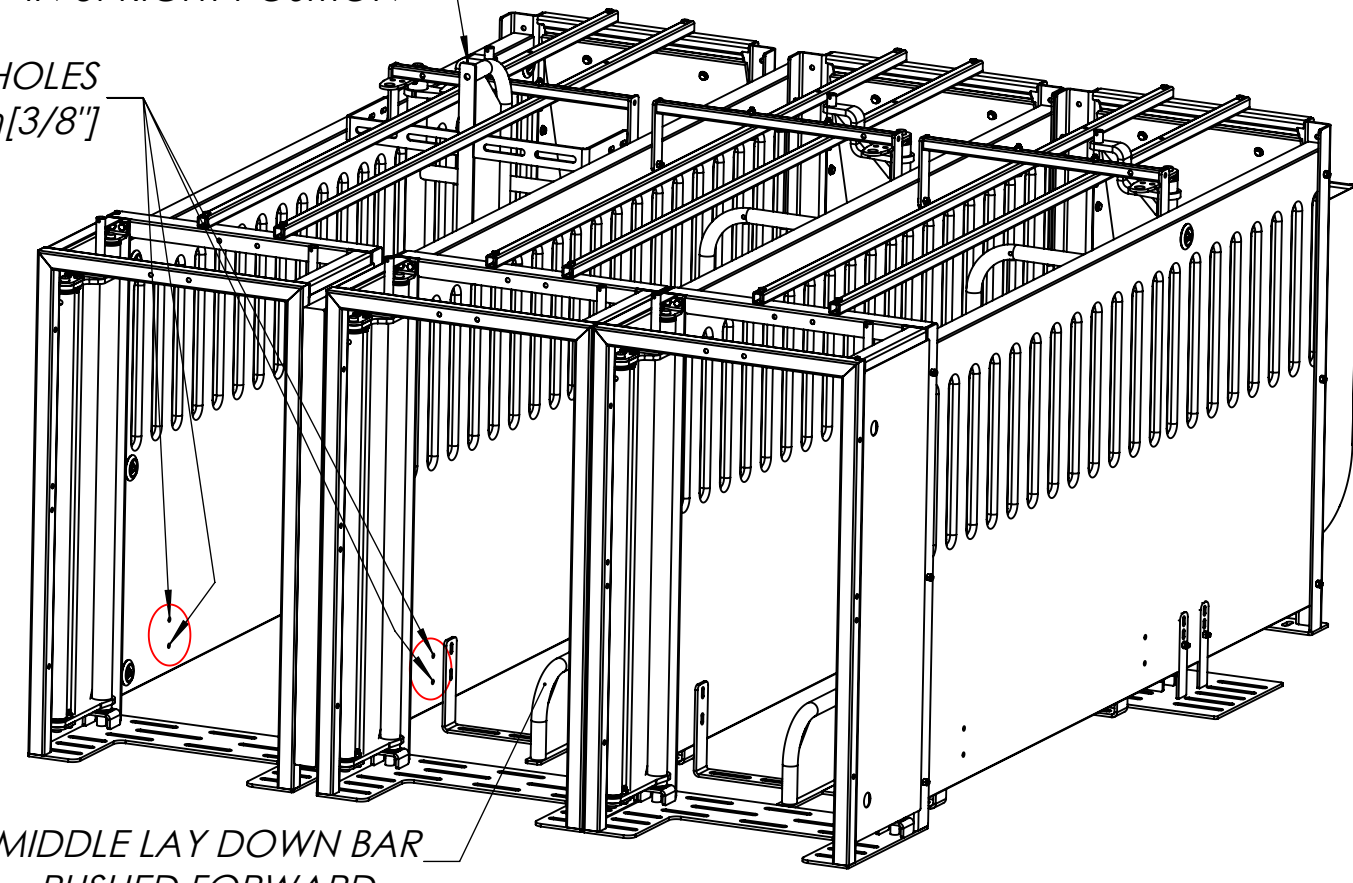


MARK HOLES CENTERS ON THESE PANELTIMS

2

RIGHT LAY DOWN BAR IN UPRIGHT POSITION

DRILL 4 HOLES Ø10 mm[3/8"]



MIDDLE LAY DOWN BAR PUSHED FORWARD

3

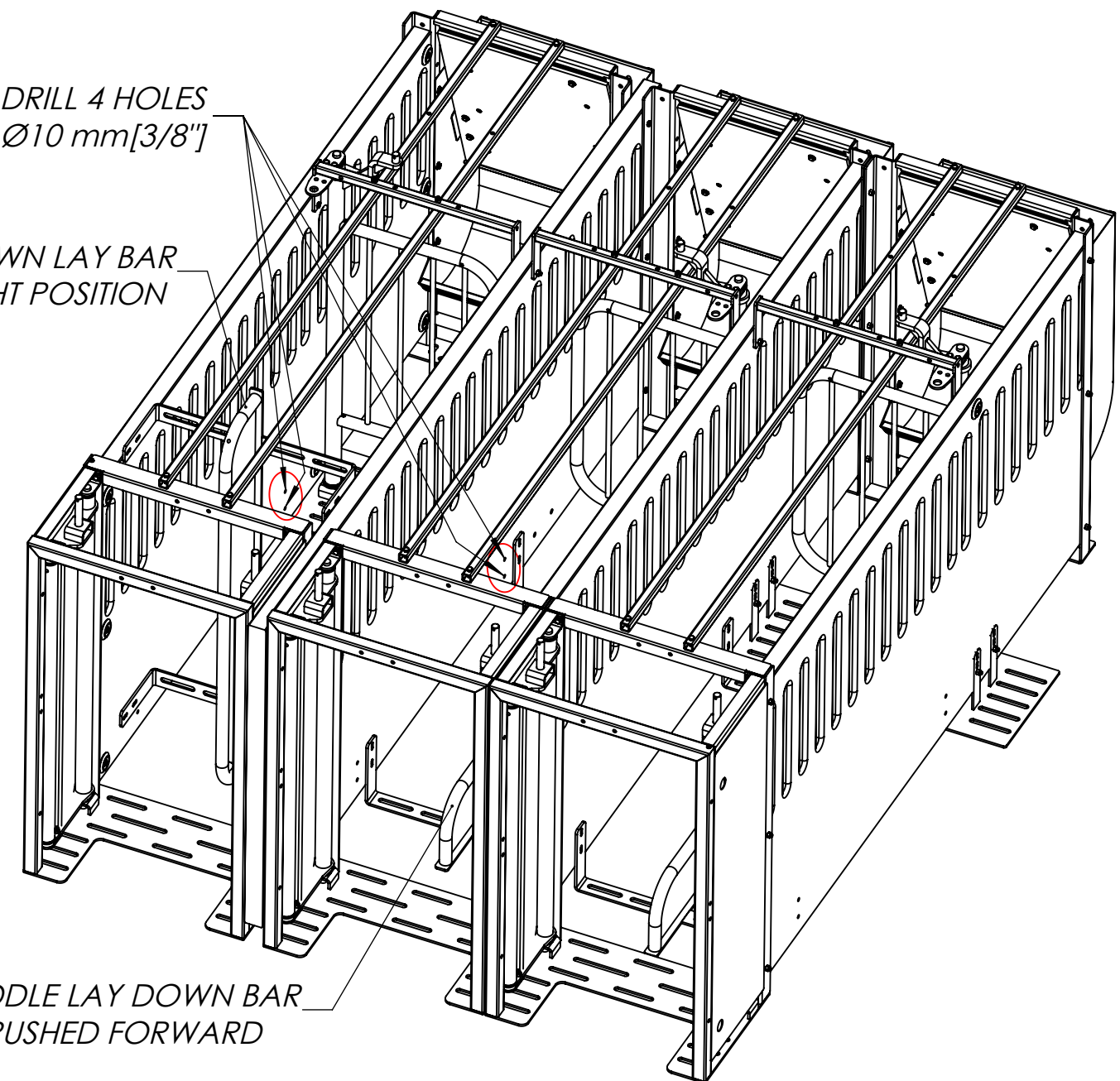
STEP 32: POSITION THE RIGHT LAY DOWN BAR IN THE REQUIRED FINAL LOCATION. HOLD IT STILL AND **MARK FROM THE INTERIOR OF THE FIRST STATION**, ON THE RIGHT PANELTIM 78 in AND THE PANELTIM 94 in, THE POSITIONS OF THE CENTER OF THE MOUNTING HOLES .

STEP 33: PUT THE RIGHT LAY DOWN BAR IN UPRIGHT POSITION AND MOVE IT FORWARD AS SHOWN. PUSH THE MIDDLE LAY DOWN BAR FORWARD AS FAR AS POSSIBLE. **FROM THE INTERIOR OF THE FIRST STATION, DRILL THE FIRST SET OF 4 MOUNTING HOLES ON THE RIGHT PANELTIM 78 in AND THE PANELTIM 94 in ONLY USING A 10 mm OR A 3/8" DRILL BIT.**

4

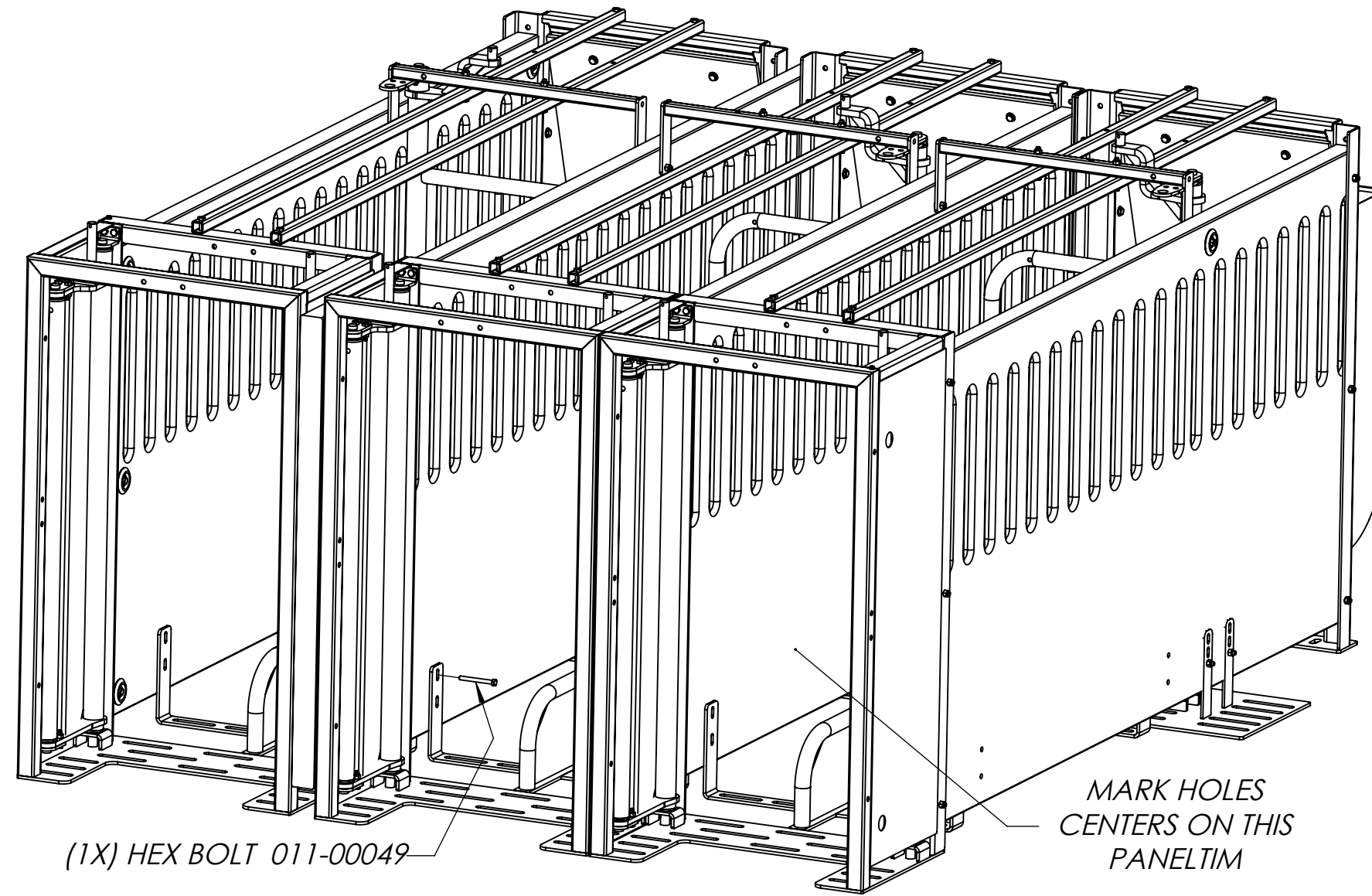
DRILL 4 HOLES Ø10 mm[3/8"]

RIGHT DOWN LAY BAR IN UPRIGHT POSITION



MIDDLE LAY DOWN BAR PUSHED FORWARD

5



(1X) HEX BOLT 011-00049

MARK HOLES CENTERS ON THIS PANELTIM

6

STEP 34: NOW PUT THE RIGHT LAY DOWN BAR IN THE OPPOSITE UPRIGHT POSITION AND MOVE IT TO THE REAR AS SHOWN. **FROM THE INTERIOR OF THE RIGHT STATION, DRILL THE SECOND SET OF MOUNTING HOLES ON THE RIGHT PANELTIM 78 in AND THE PANELTIM 94 in ONLY.**

STEP 35: RETURN THE TWO FIRST LAY DOWN BARS TO THEIR PROPER LOCATION AND INSTALL ONE HEX BOLT 011-00049 TO ALIGN THE MIDDLE LAY DOWN BAR TO THE RIGHT LAY BAR. **ENSURE THAT THE OTHER HOLES ARE ALIGNED AS WELL.** HOLD THE MIDDLE LAY DOWN BAR STILL AND **MARK FROM THE INTERIOR OF THE SECOND STATION, ON THE SECOND PANELTIM 78 in, THE POSITIONS OF THE CENTER OF THE 4 NEXT MOUNTING HOLES. DO NOT FORGET TO REMOVE THE BOLT AFTERWARDS.**

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Matériau / Material specifications:

N/A

Unités / Units:

mm[in]**Standard Tolerances:****Inches**

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Millimeters

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X.XX ± 0.25

Angle

X.X° ± 0.5°

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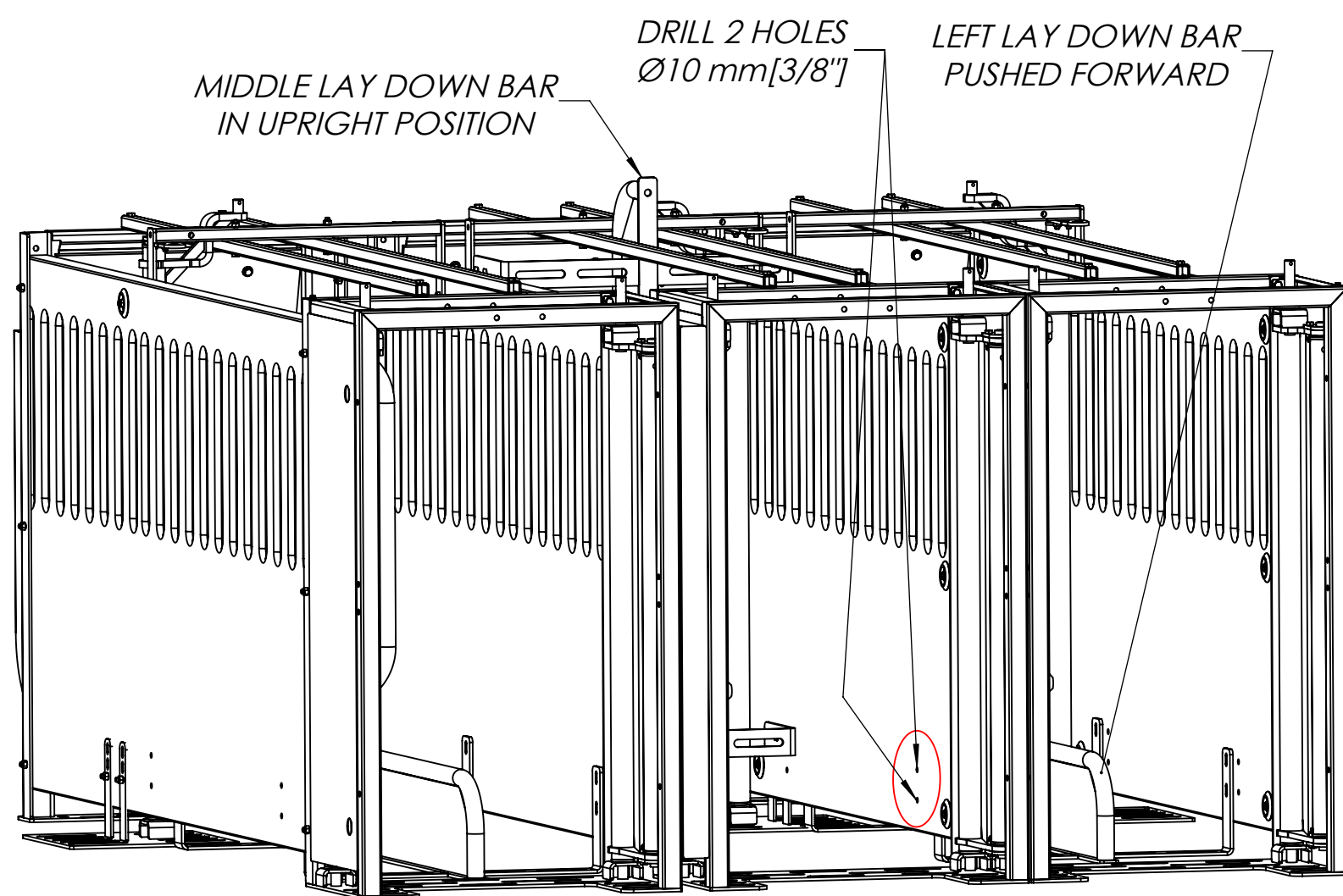
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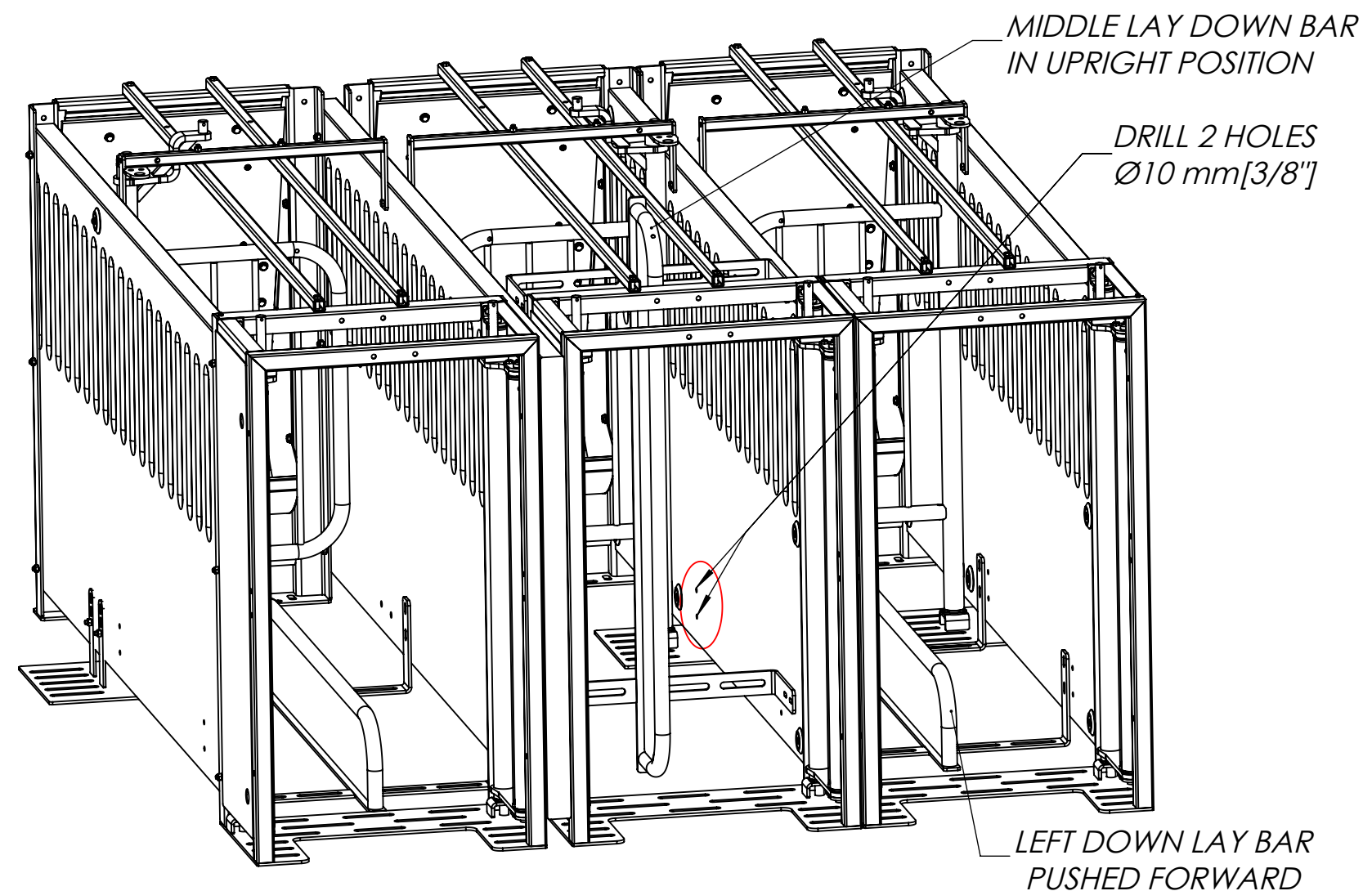
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1



STEP 36: REPEAT STEP 33 WITH THE MIDDLE AND LEFT LAY DOWN BARS AND **DRILL THE FIRST SET OF 2 MOUNTING HOLES ON THE SECOND PANEL** 78 in.

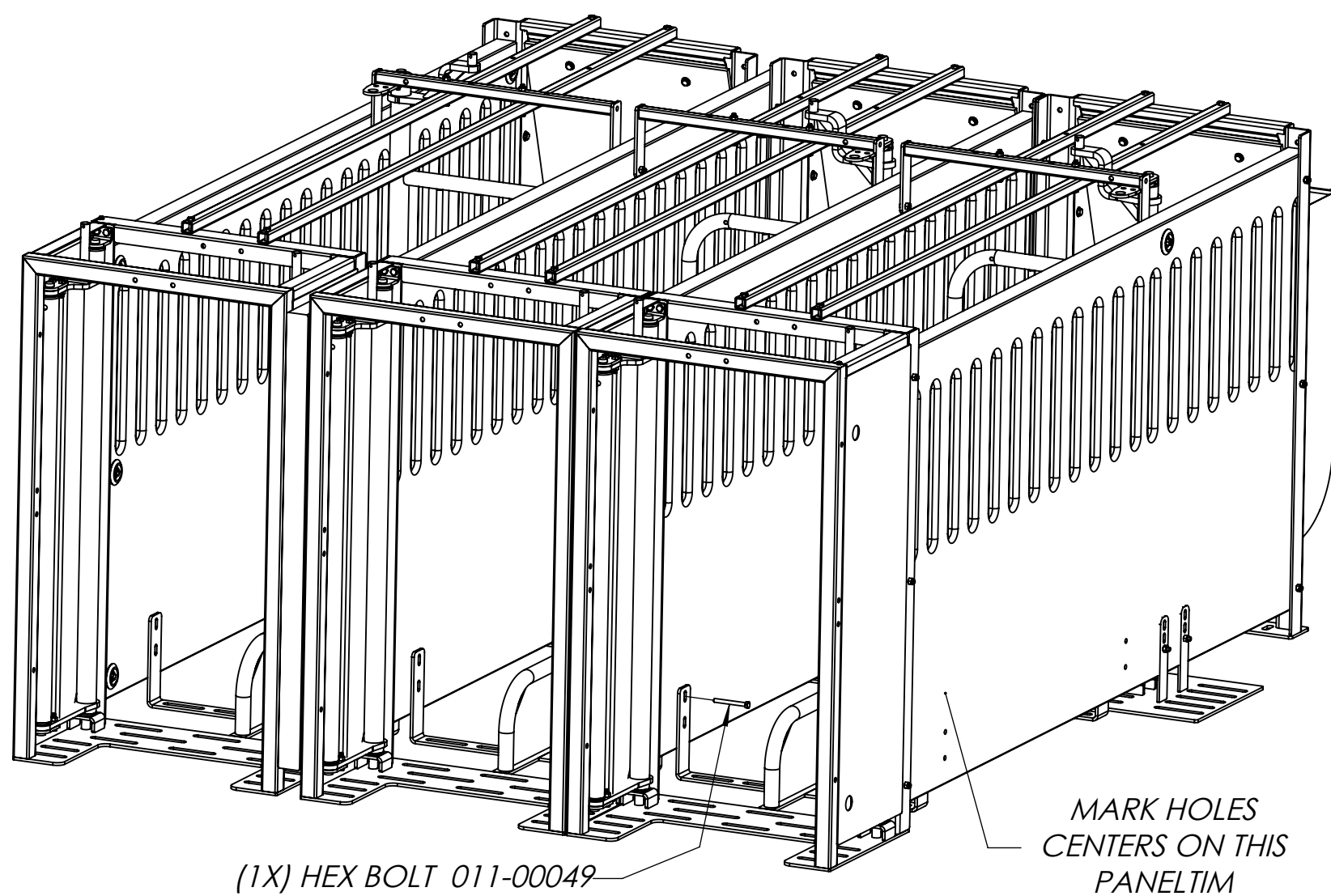
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STEP 37: REPEAT STEP 34 AND **DRILL THE SECOND SET OF 2 MOUNTING HOLES ON THE SECOND PANEL** 78 in.

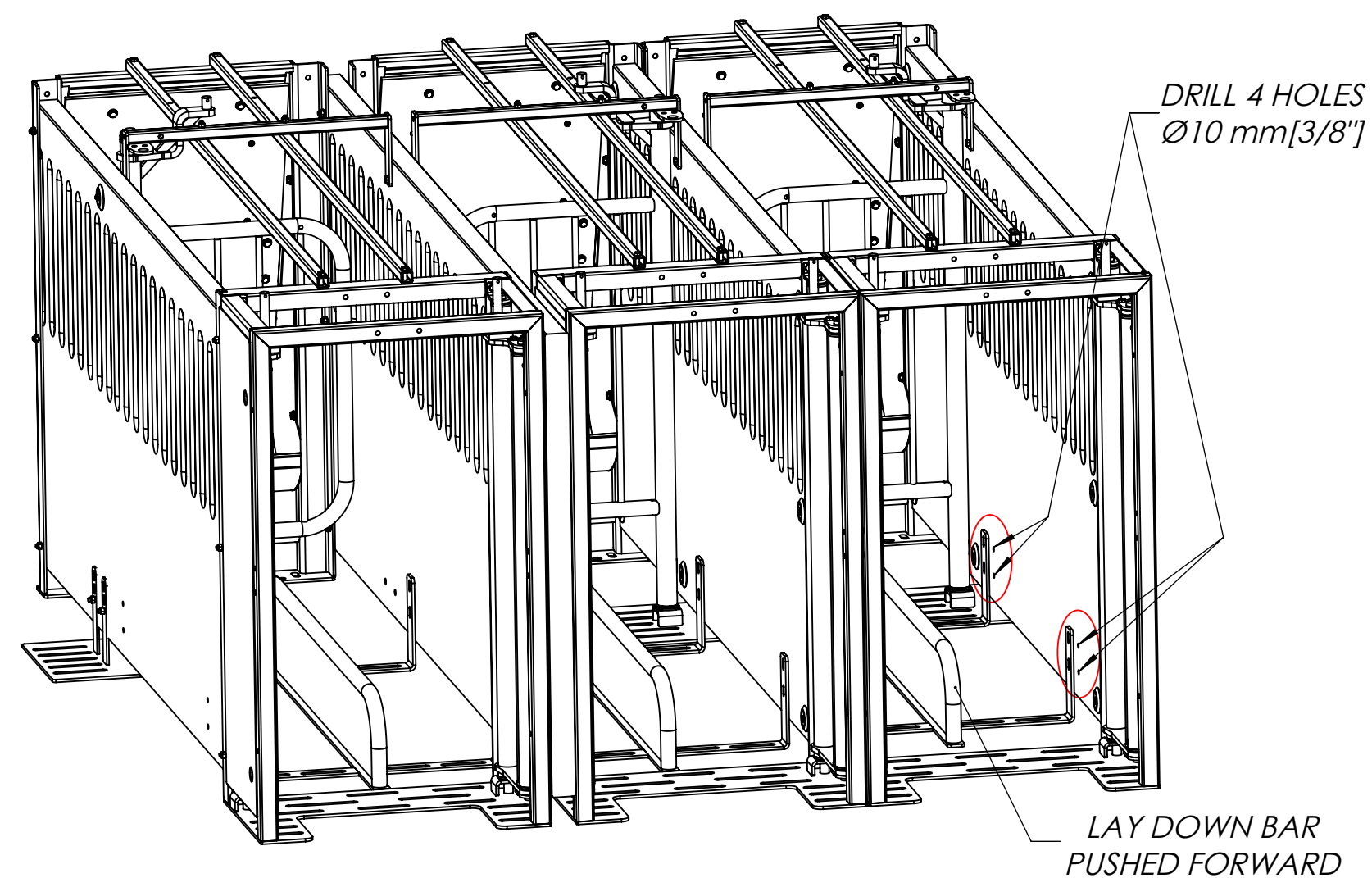
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4



STEP 38: REPEAT STEP 35 AND **MARK FROM THE INTERIOR OF THE THIRD STATION**, THE POSITIONS OF THE CENTER OF THE 4 MOUNTING HOLES **ON THE THIRD PANEL** 78 in. **DO NOT FORGET TO REMOVE THE BOLT AFTERWARDS.**

5



STEP 39: REPEAT STEPS 33 AND 34 TO **DRILL THE 4 MOUNTING HOLES ON THE THIRD PANEL** 78 in.

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B**14 / 17**

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]**Standard Tolerances:****Inches**

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 X.XXX" ± 0.010"

Millimeters

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 X.XX ± 0.25

Angle

X.X° ± 0.5°

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(8X) CUP WASHER
 211-00017

(8X) LOCKNUT
 011-00020

(8X) HEX BOLT

OUTER PANELTIMS

(8X) LOCKNUT
 011-00020

(8X) HEX BOLT

INNER PANELTIMS

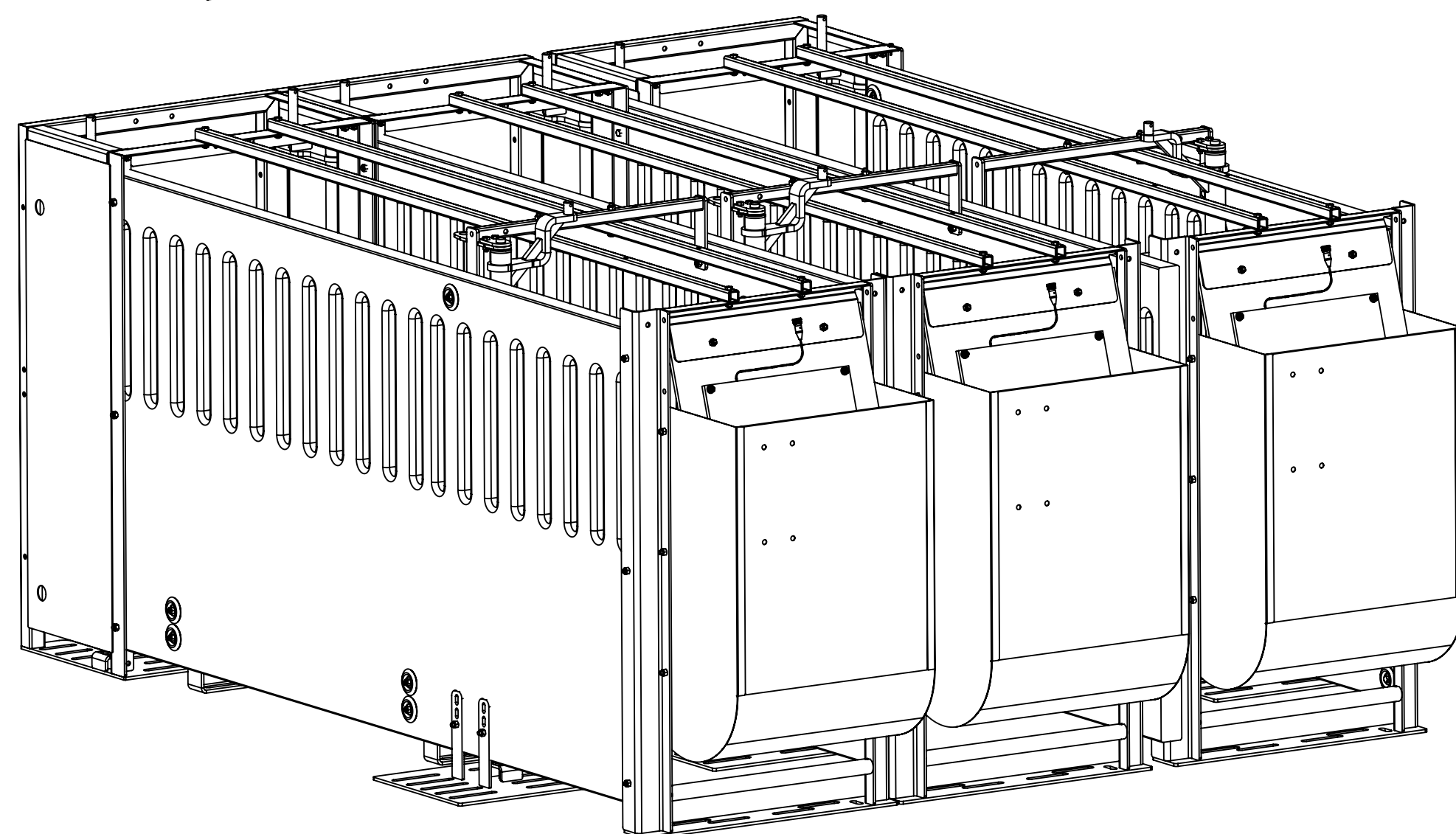
STEP 40: SECURE THE LAY BARS ON THE **2 OUTER PANELTIMS** USING 8 HEX BOLTS 011-00019, 8 CUP WASHERS 211-00017 AND 8 LOCKNUTS 011-00020. FOR THE **2 INNER PANELTIMS**, USE 8 BOLTS 011-00049 AND 8 LOCKNUTS 011-00020 AS SHOWN.

LAY DOWN BARS

(1X) SLIDER GUIDE
 211-00004

(2X) LOCKNUT
 011-00020

(2X) HEX BOLT
 011-00048



STEP 41: POSITION THE FIRST SLIDER GUIDE ONTO THE LEFT REAR DOOR AND INSTALL 2 BOLTS 011-00048 AND LOCKNUTS 011-00020 TO SECURE IT TO THE TOP SQUARE TUBING OF THE REAR DOOR ASSY. **DO NOT FULLY TIGHTEN THE BOLTS.**



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Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches
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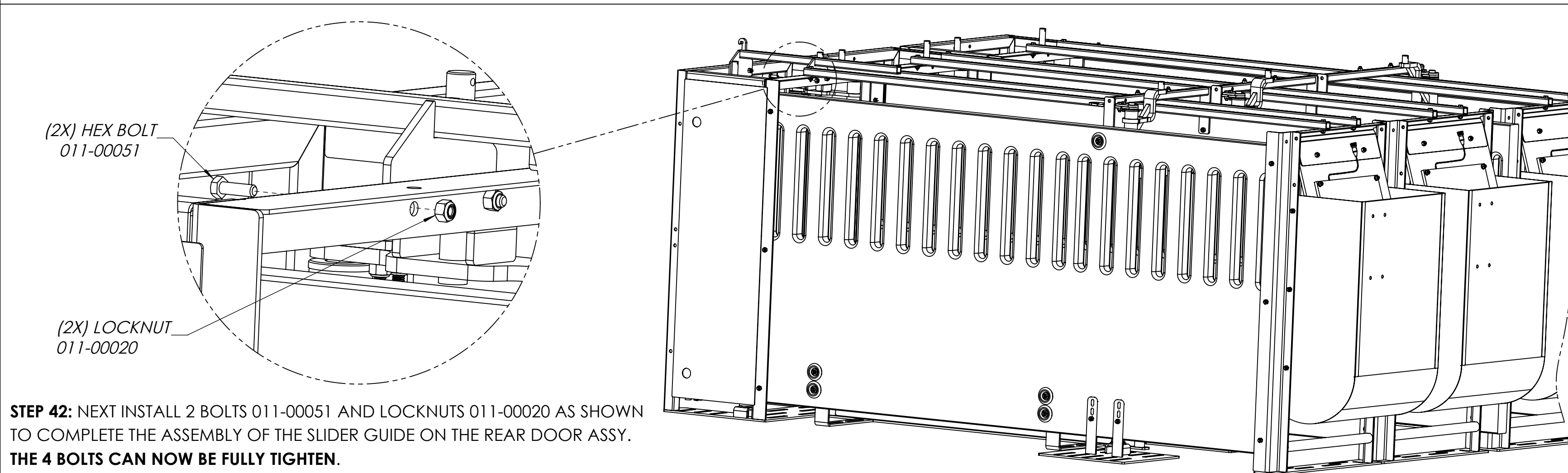
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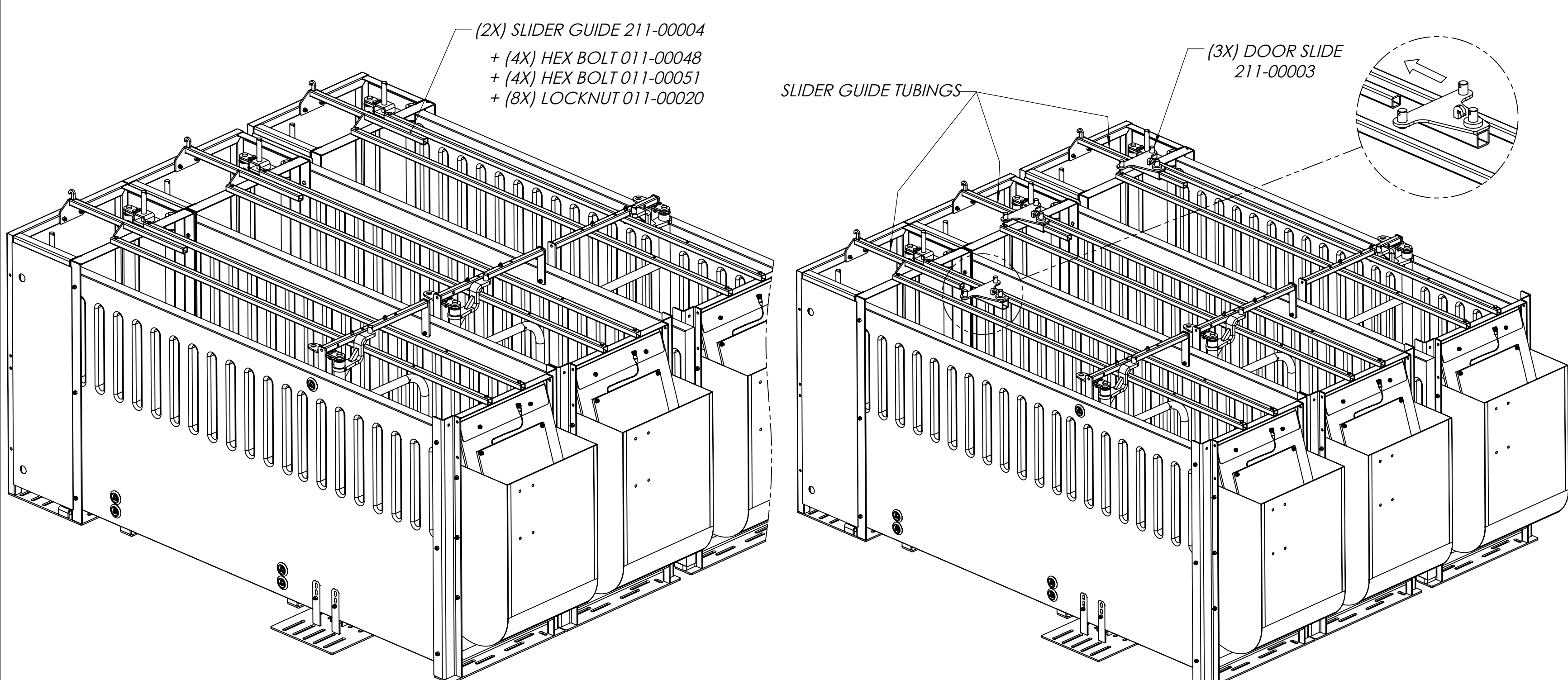
INSTALLATION PROCEDURE

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STEP 42: NEXT INSTALL 2 BOLTS 011-00051 AND LOCKNUTS 011-00020 AS SHOWN TO COMPLETE THE ASSEMBLY OF THE SLIDER GUIDE ON THE REAR DOOR ASSY. **THE 4 BOLTS CAN NOW BE FULLY TIGHTEN.**



STEP 43: REPEAT STEPS 41 AND 42 TO INSTALL THE SECOND AND THIRD SLIDER GUIDES.

STEP 44: INSERT THE DOOR SLIDES INTO THE SLIDE GUIDE TUBINGS.



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N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches
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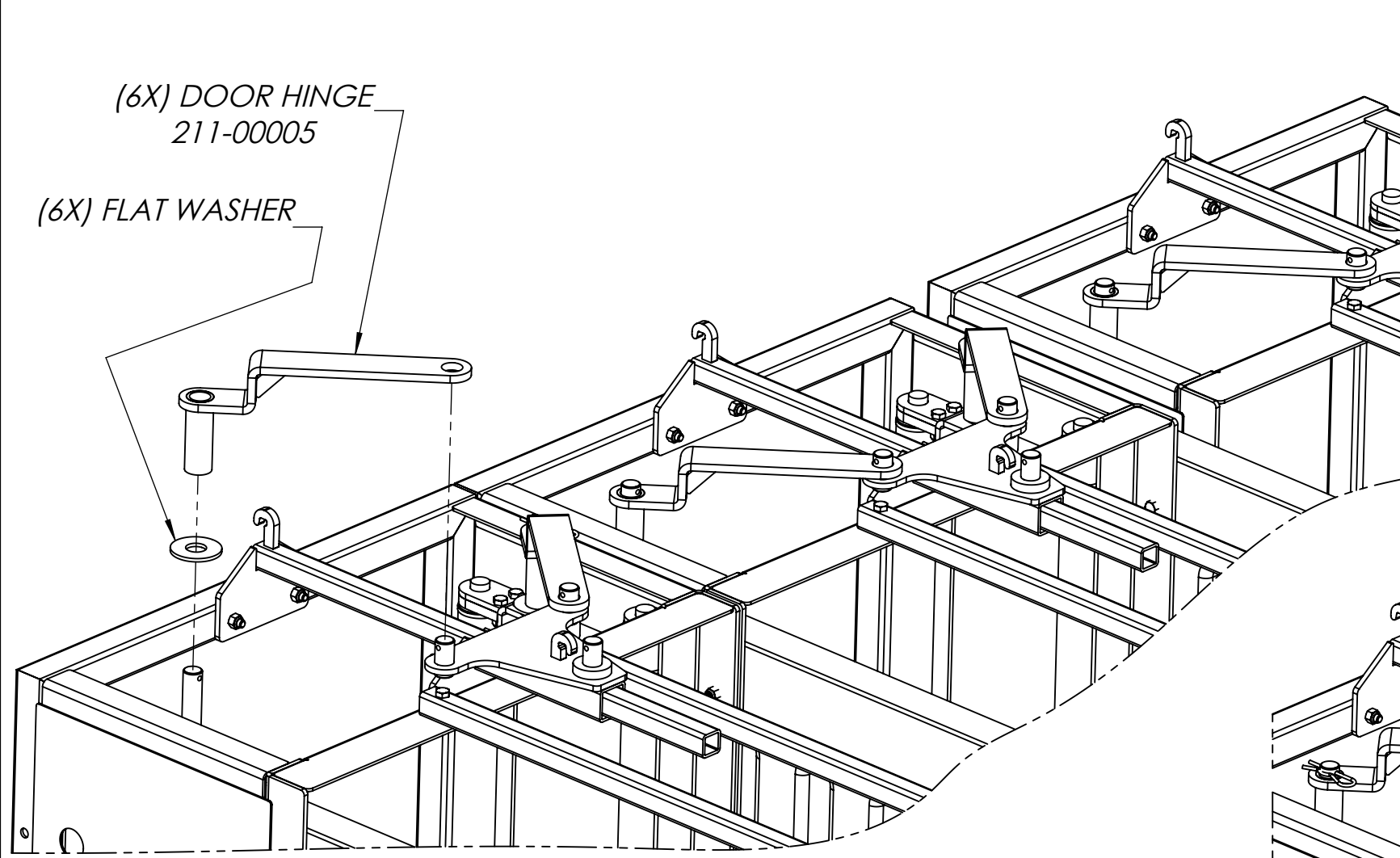
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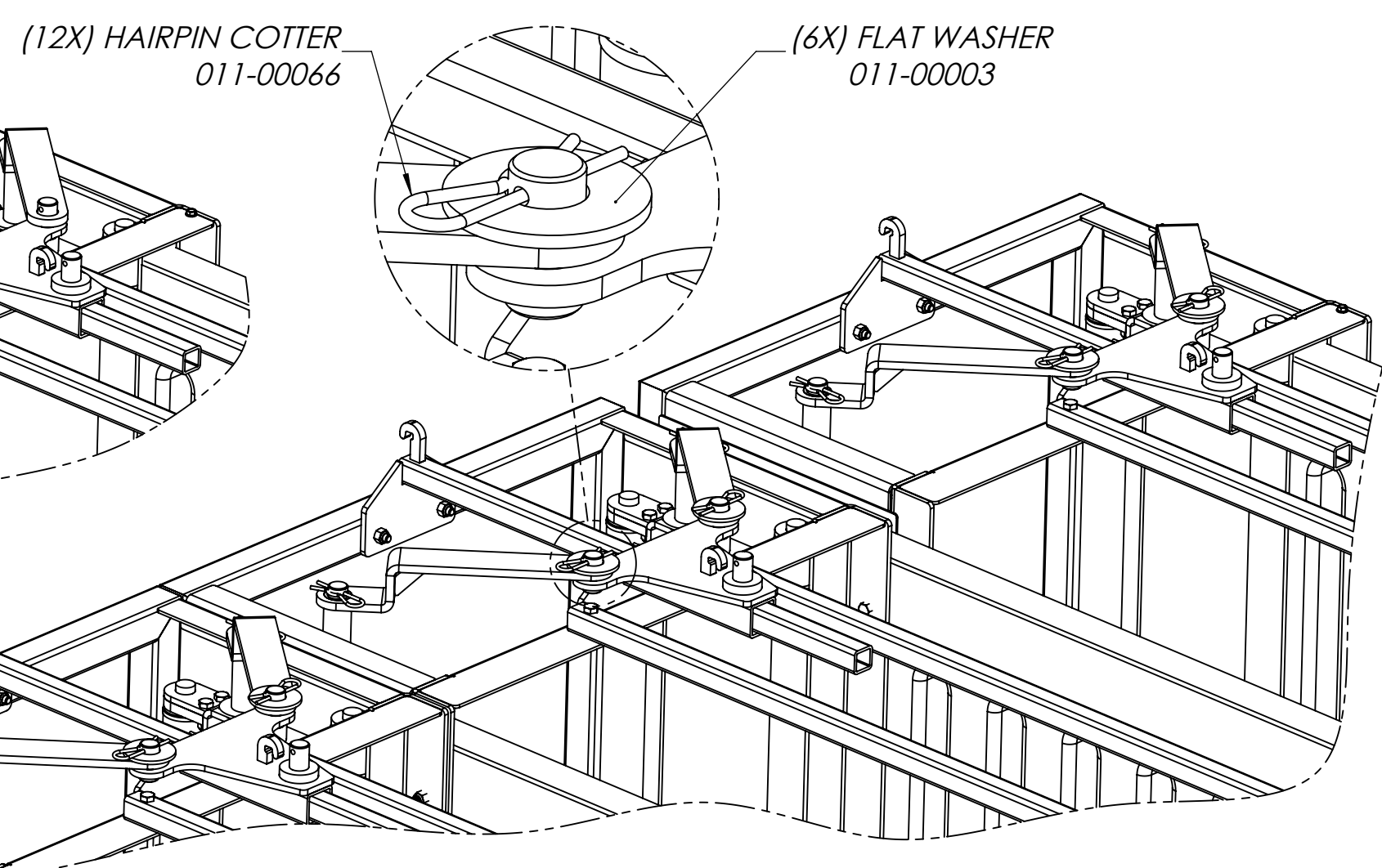
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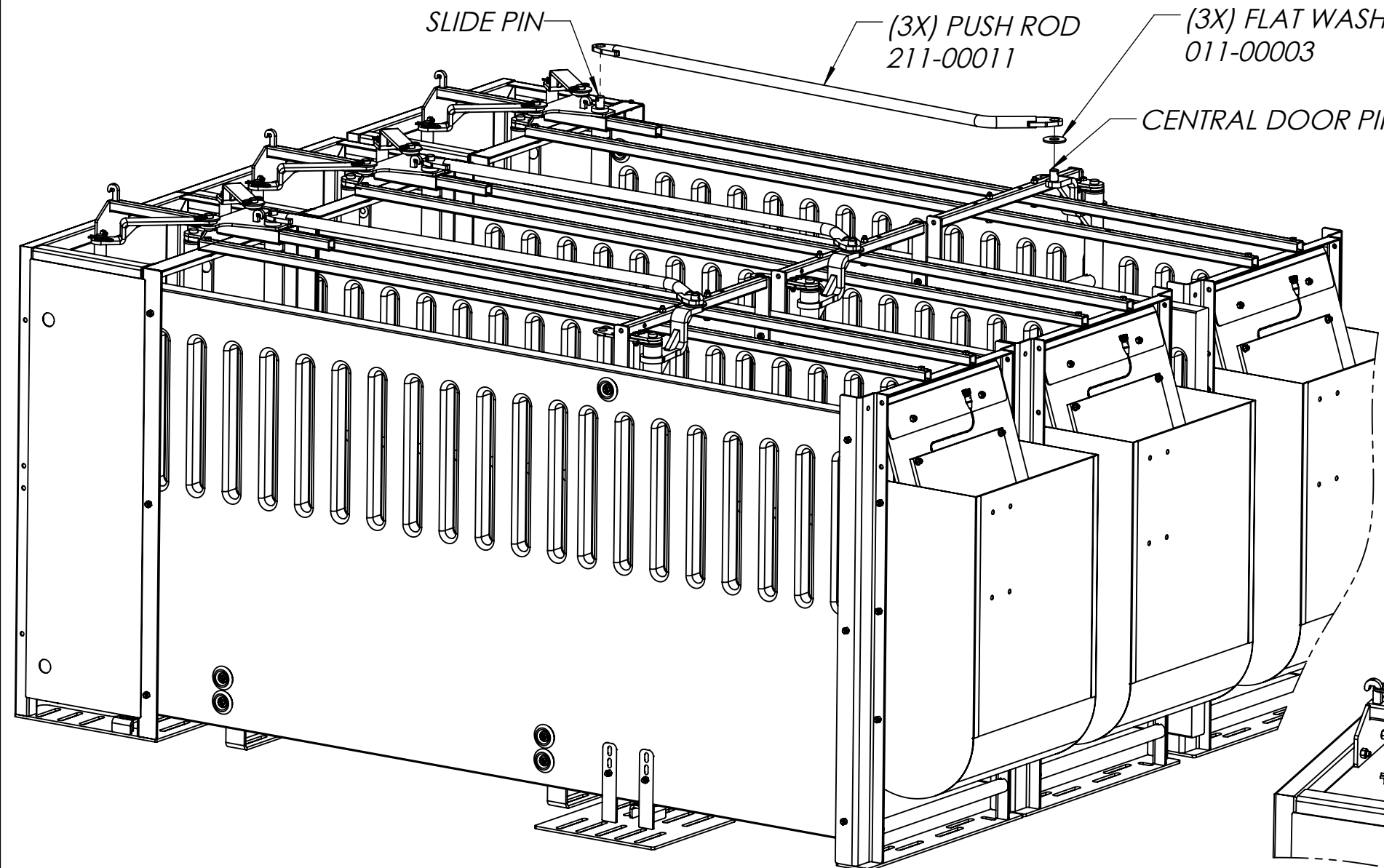
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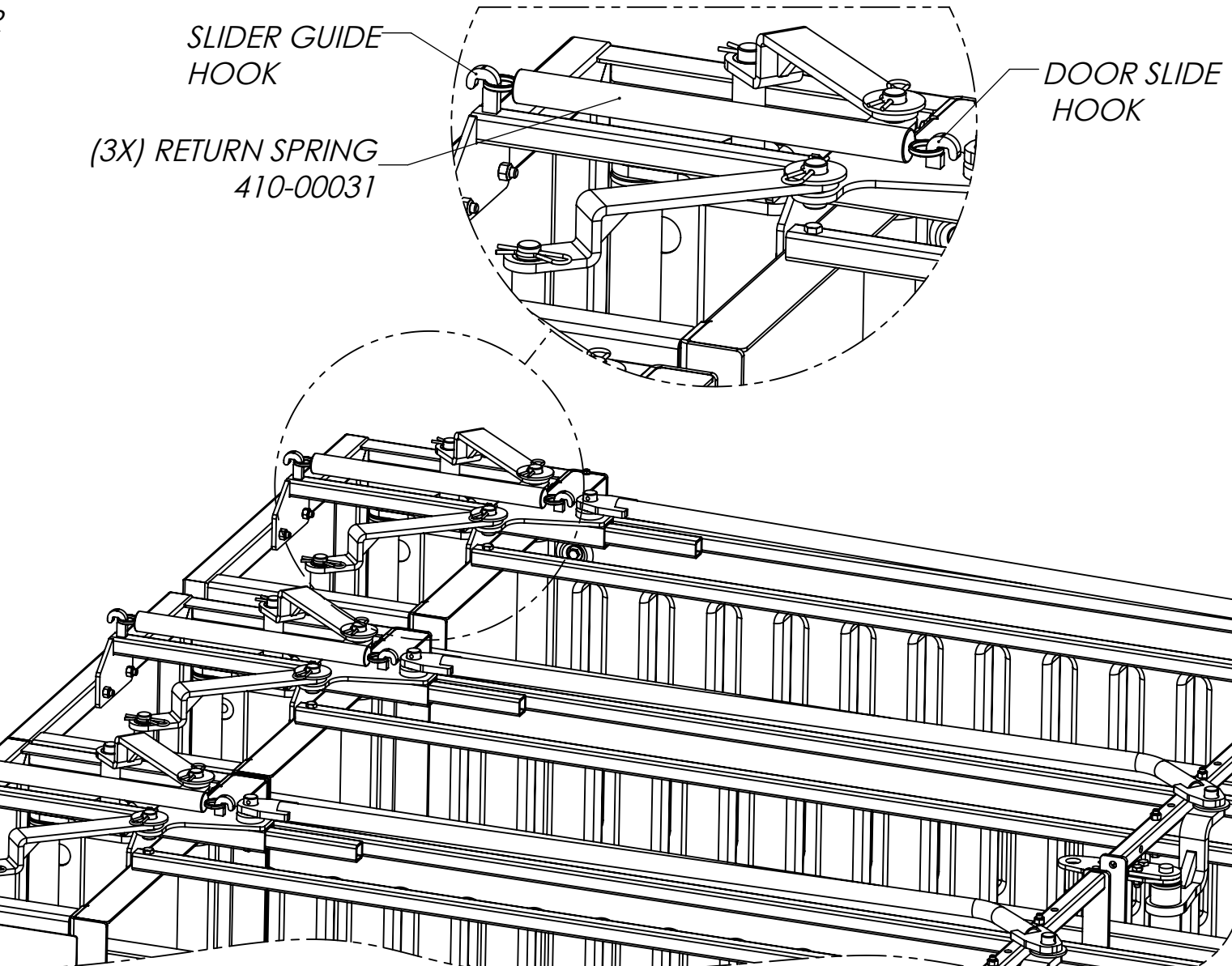
STEP 45: INSTALL A LARGE WASHER ON EACH REAR DOOR PIN THEN INSTALL THE 6 HINGES FOR THE DOORS OPENING/CLOSING MECHANISM.



STEP 46: INSTALL 6 LARGE WASHERS ON TOP OF THE HINGES AND SECURE THE MECHANISM WITH 12 HAIRPIN COTTERS.



STEP 47: INSTALL ONE LARGE WASHER 011-00003 ON TOP OF EACH CENTRAL DOOR BRACKET THEN INSERT EACH DOOR PUSH ROD IN THE SLIDE AND THE CENTRAL DOOR PINS.



STEP 48: INSTALL EACH RETURN SPRING IN-BETWEEN THE SLIDER GUIDE HOOK AND THE DOOR SLIDE HOOK. OPEN AND CLOSE THE DOORS A COUPLE TIME TO ENSURE THEY ARE WORKING SMOOTHLY. THERE SHOULD NOT BE TOO MUCH TENSION ON THE SPRING WHEN THE DOOR IS FULLY OPENED.



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No. de produit / Product Part Number:

500-0001T

Designation du produit / Product Name

TRIPLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 17 / 17

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches
X/X ± 1/16"
X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters
X.X ± 0.8
X.XX ± 0.25

Angle
X.X° ± 0.5°

Dernière mise à jour / Last update date:

2021-06-07

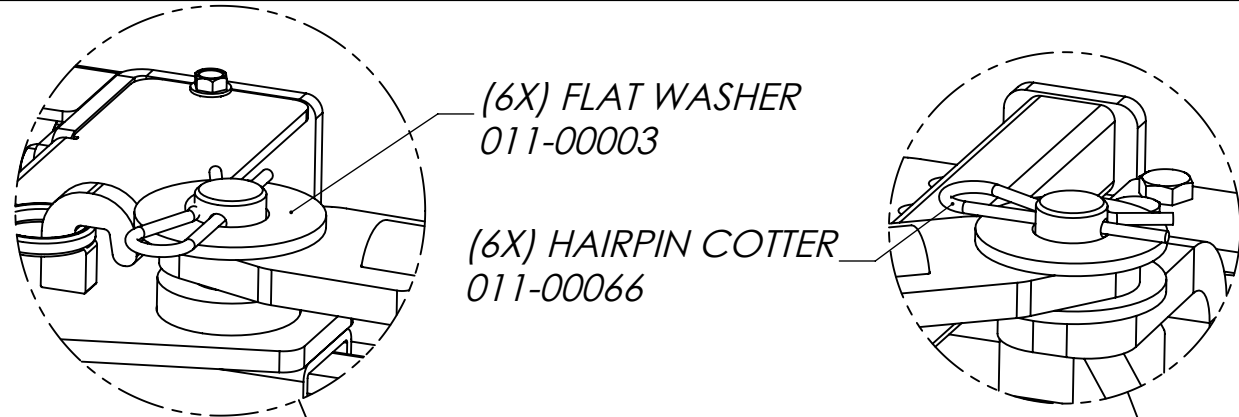
Dessiné par / Drawn by:

LJ

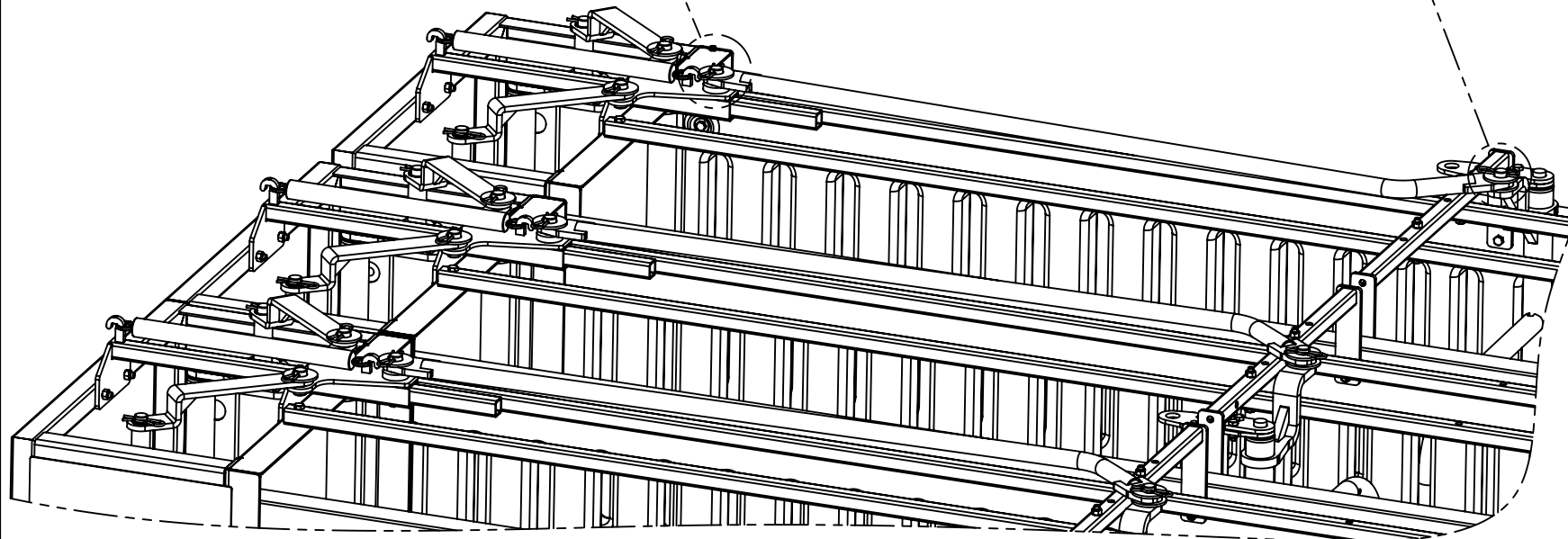
Approuvé par / Approved by:

INSTALLATION PROCEDURE

1

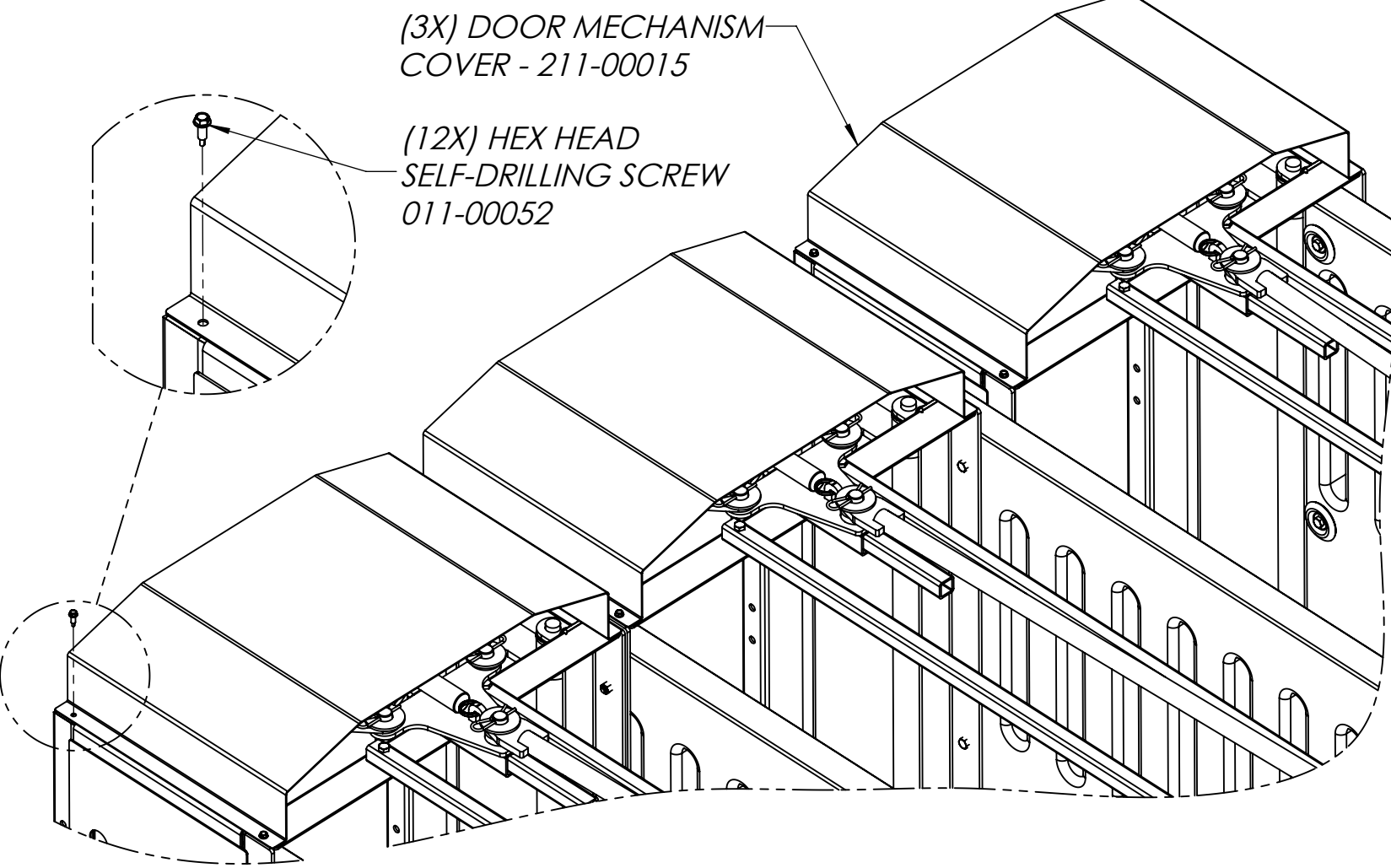


2



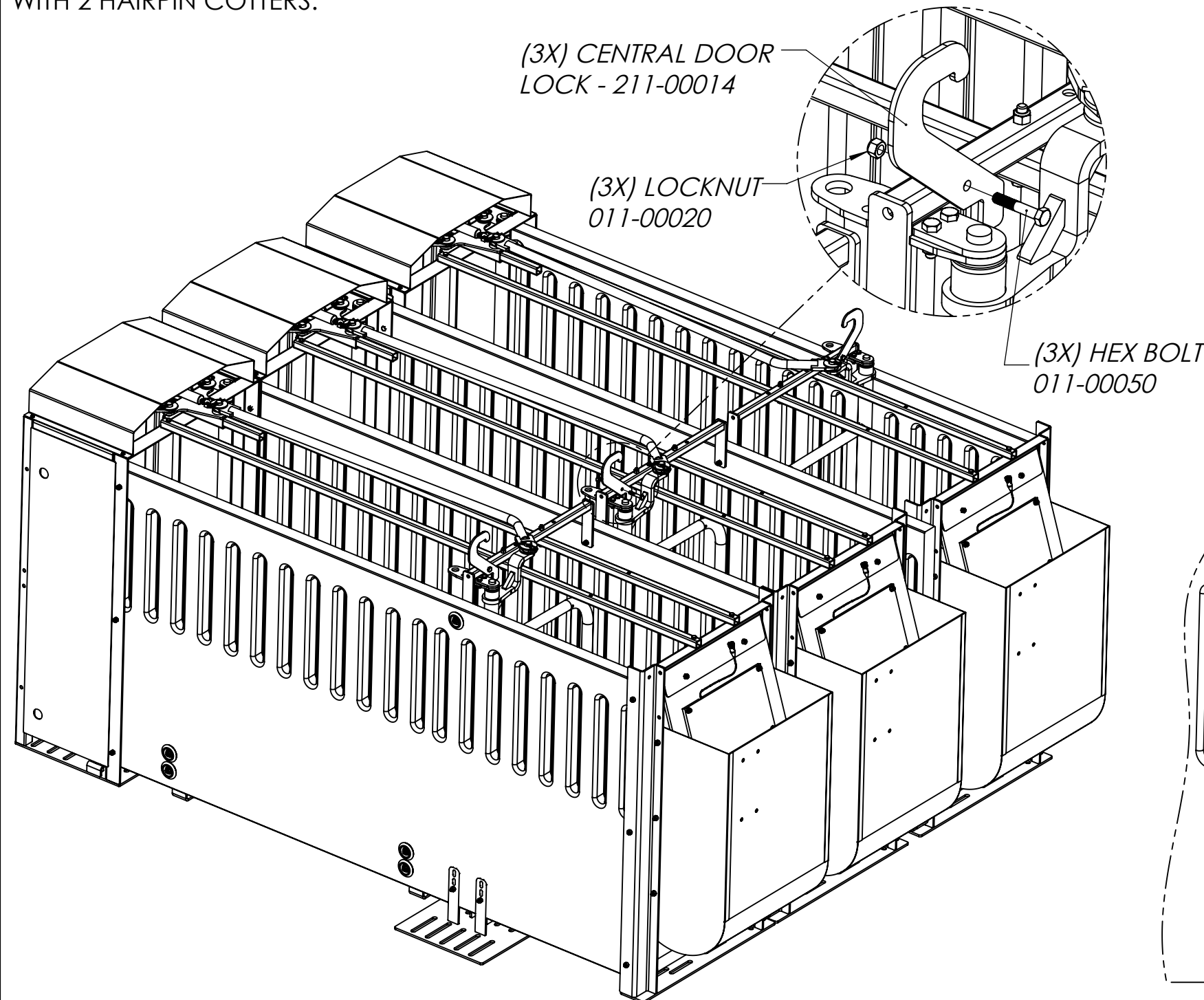
3

STEP 49: INSTALL 2 LARGE WASHERS ON TOP OF EACH PUSH ROD AND SECURE EACH MECHANISM WITH 2 HAIRPIN COTTERS.



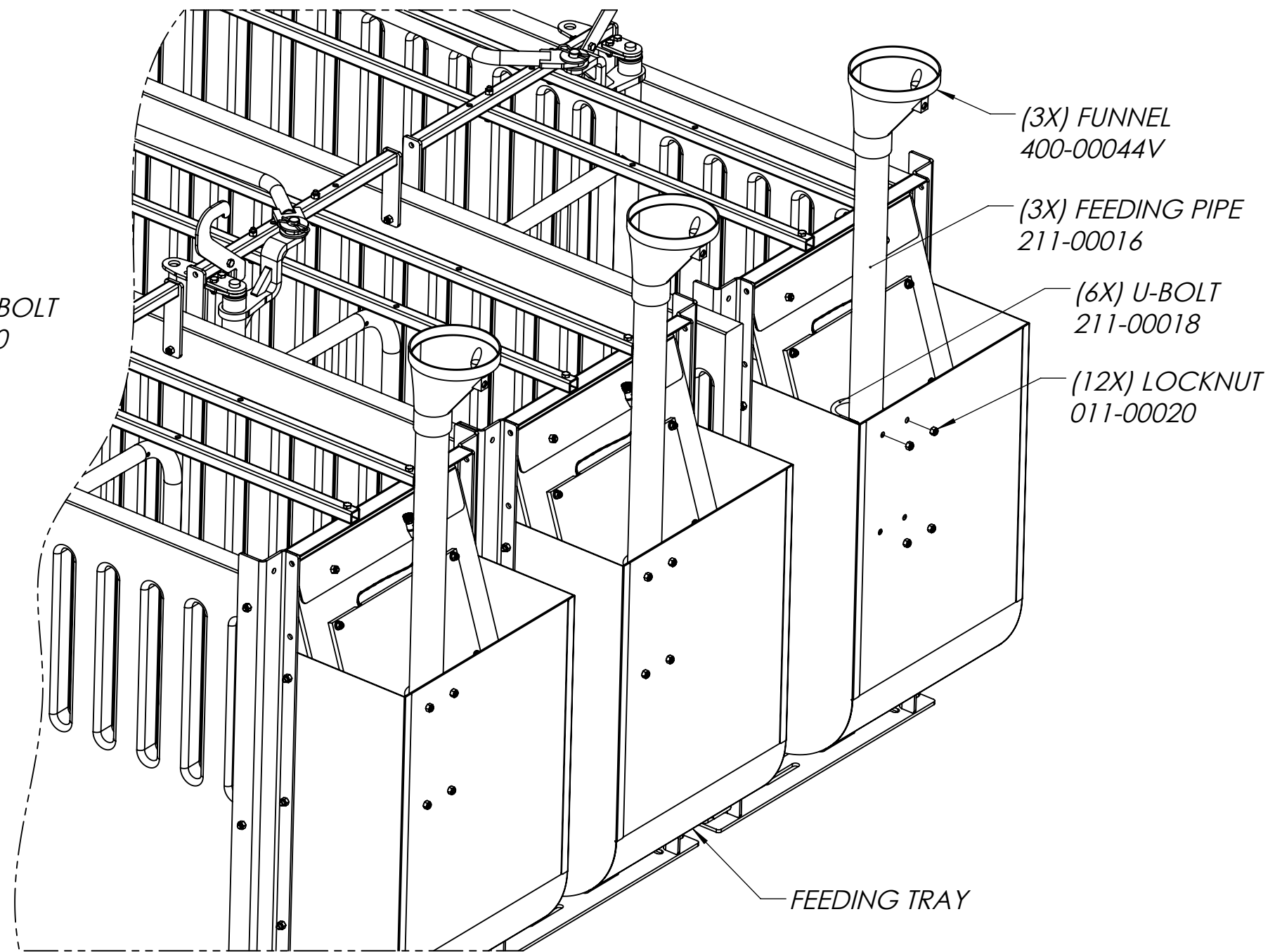
STEP 50: INSTALL THE DOOR MECHANISM COVERS AND SECURE EACH WITH 4 SELF-DRILLING SCREWS.

4



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STEP 51: INSTALL AND SECURE EACH DOOR LOCK USING ONE HEX BOLT 011-00051 AND ONE LOCKNUT 011-00020. ADJUST THE CLAMPING LOAD ON THE BOLTS UNTIL THE LOCK CAN BE MOVED WITH A SMALL PUSH, BUT CANNOT ROTATE FREELY.



STEP 52: INSTALL THE FUNNELS ON THE FEEDING PIPES. USING 2 U-BOLTS 211-00018 AND 4 LOCKNUTS 011-00020, SECURE EACH FEEDING PIPE ONTO THE FEEDING TRAYS.

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