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No. de produit / Product Part Number:

500-0001

Designation du produit / Product Name

SINGLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 1 / 9

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"
X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters

X.X ± 0.8
X.XX ± 0.25

Angle

X.X° ± 0.5°

Dernière mise à jour / Last update date:

2020-06-12

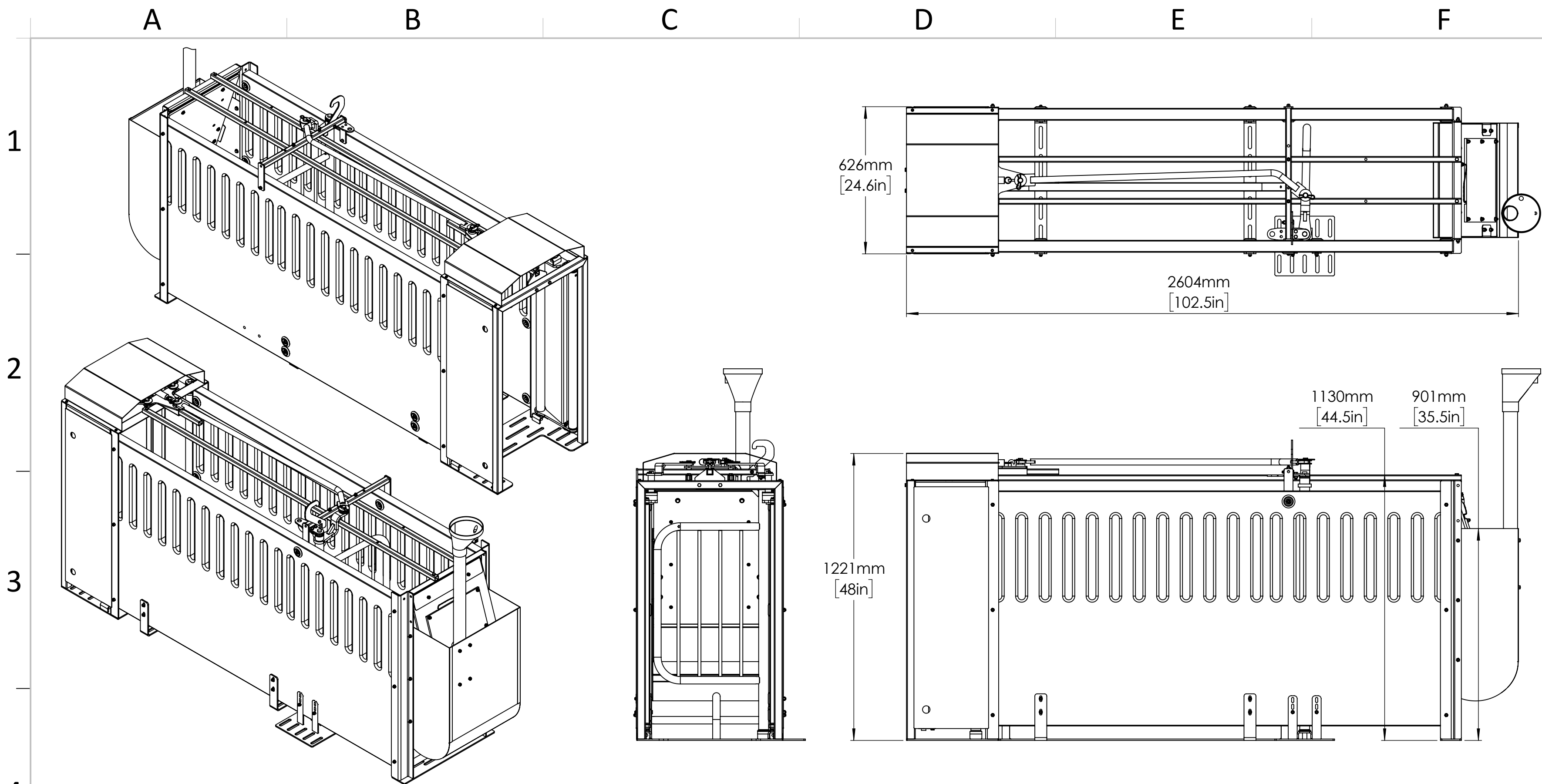
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LJ

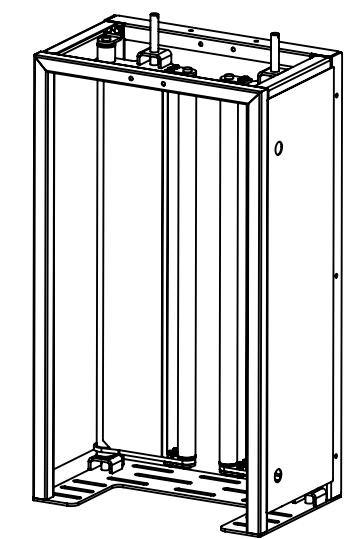
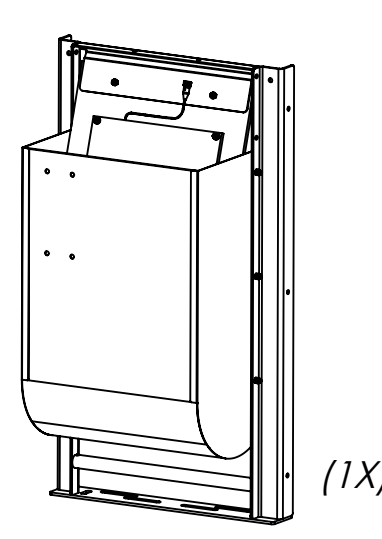
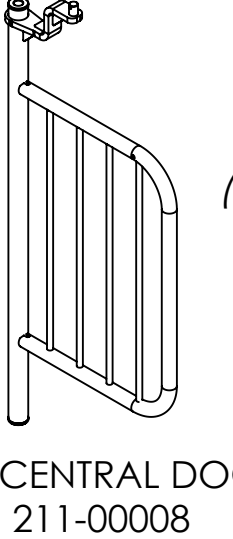
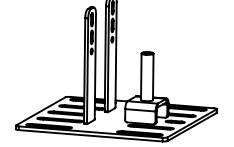

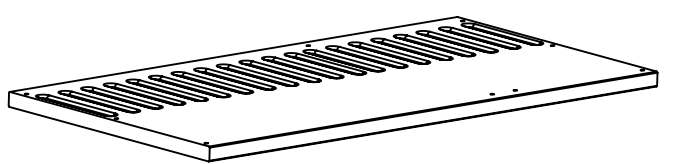
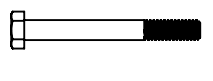
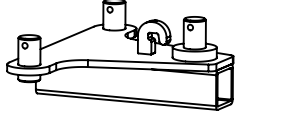
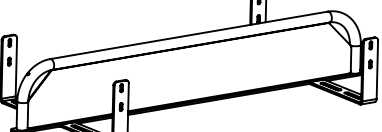
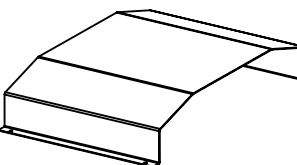

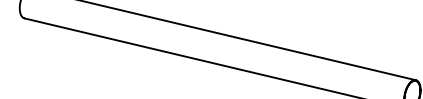
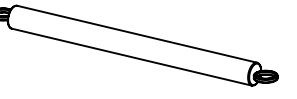
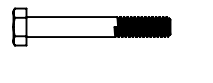
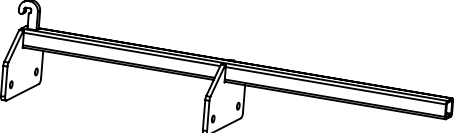
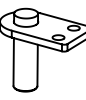
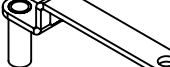

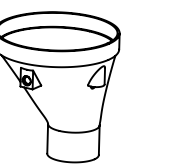


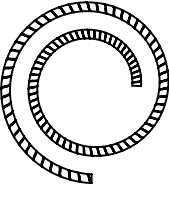
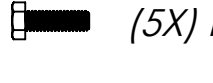
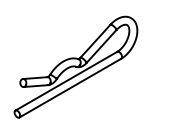
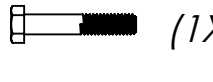

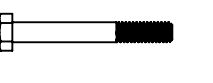

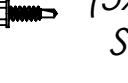


Approuvé par / Approved by:

Historique de révision / Revision history:

REV.	DESCRIPTION
A	INITIAL RELEASE
B	UPDATED INSTALLATION PROCEDURE FOR CENTRAL DOOR BRACKET AND DOOR LOCK



PART LIST

 (1X) REAR DOOR 211-00002	 (1X) FRONT ASSY. 500-00005	 (1X) CENTRAL DOOR 211-00008	 (1X) CENTRAL DOOR MOUNT - 211-00009	 (1X) CENTRAL DOOR BRACKET 211-00010	 (2X) PANELTIM, 78 in 530-00078	 (25X) HEX BOLT 011-00019
 (1X) DOOR SLIDE 211-00003	 (1X) LAY DOWN BAR 211-00012	 (1X) REAR DOOR COVER - 211-00015	 (2X) TOP TUBING 211-00013	 (1X) FEEDING PIPE COVER 211-00016	 (1X) SPRING 410-00031	 (3X) HEX BOLT 011-00048
 (1X) SLIDER GUIDE 211-00004	 (1X) CENTRAL DOOR HINGE - 211-00001	 (2X) REAR DOOR HINGE - 211-00005	 (1X) CENTRAL DOOR LOCK - 211-00014	 (1X) FUNNEL 400-00044V	 (2X) U-BOLT 211-00018	 (5X) HEX BOLT 011-00067
					 (1X) SLIT WIRE LOOM 081-00018	 (5X) HEX BOLT 011-00051
					 (7X) HAIRPIN COTTER 011-00066	 (1X) HEX BOLT 011-00050
					 (42X) LOCKNUT 011-00020	 (2X) HEX BOLT 011-00093
					 (9X) FLAT WASHER 011-00003	 (5X) HEX. WASHER HEAD SELF-DRILLING SCREW 011-00052
					 (8X) TIE-WRAP 011-00057	 (24X) CUP WASHER 211-00017

HARDWARE KIT

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IMPORTANT NOTES:

1- THE AIM OF THIS DOCUMENT IS TO PROVIDE A STEP BY STEP GUIDE FOR THE ASSEMBLY OF FREE ACCESS FOOD STATIONS. THE INSTRUCTIONS AND ILLUSTRATIONS PROVIDED HERE ARE SPECIFIC TO SINGLE STATION CONFIGURATION, THIS DOCUMENT CAN NOT SERVE AS REFERENCE FOR DOUBLE OR ANY OTHER CONFIGURATIONS.

2- BEFORE BEGINNING THE ASSEMBLY:

- REMOVE PARTS FROM BOXES AND MAKE SURE ALL PARTS ARE PRESENT AND IN GOOD CONDITION. THE REQUIRED HARDWARE SHOULD BE FOUND IN THE PROVIDED KITS.
- ENSURE YOU HAVE THE RIGHT TOOLS READY : ONE POWER DRILL WITH A 10 mm [3/8"] DRILL BIT, ONE 1/2" FLAT WRENCH, ONE RATCHETING SOCKET WRENCH WITH A 1/2" SOCKET AND AN IMPACT DRIVER WITH A 5/16" HEX NUT DRIVER AND A PERMANENT MARKER OR A MORE CONVENIENT TOOL TO MARK CENTER OF HOLES.
- CLEAN THE FLOOR BEFORE STARTING INSTALLATION

3- THIS PRODUCT IS DESIGNED SUCH THAT ASSEMBLY CAN MOSTLY BE PERFORMED BY A SINGLE INDIVIDUAL. BUT FOR THE STEPS WHERE LARGE OR HEAVY COMPONENTS ARE PUT TOGETHER, IT IS RECOMMENDED TO HAVE A SECOND PERSON AVAILABLE.

4- FOR EACH ASSEMBLY STEP, THE PARTS AND THE QUANTITIES REQUIRED ARE SPECIFIED. THE HARDWARE KIT CONTENT IS SPECIFIC TO EACH STATION CONFIGURATION. DO NOT USED MORE THAN WHAT IS INDICATED, UNLESS OTHERWISE SPECIFIED.

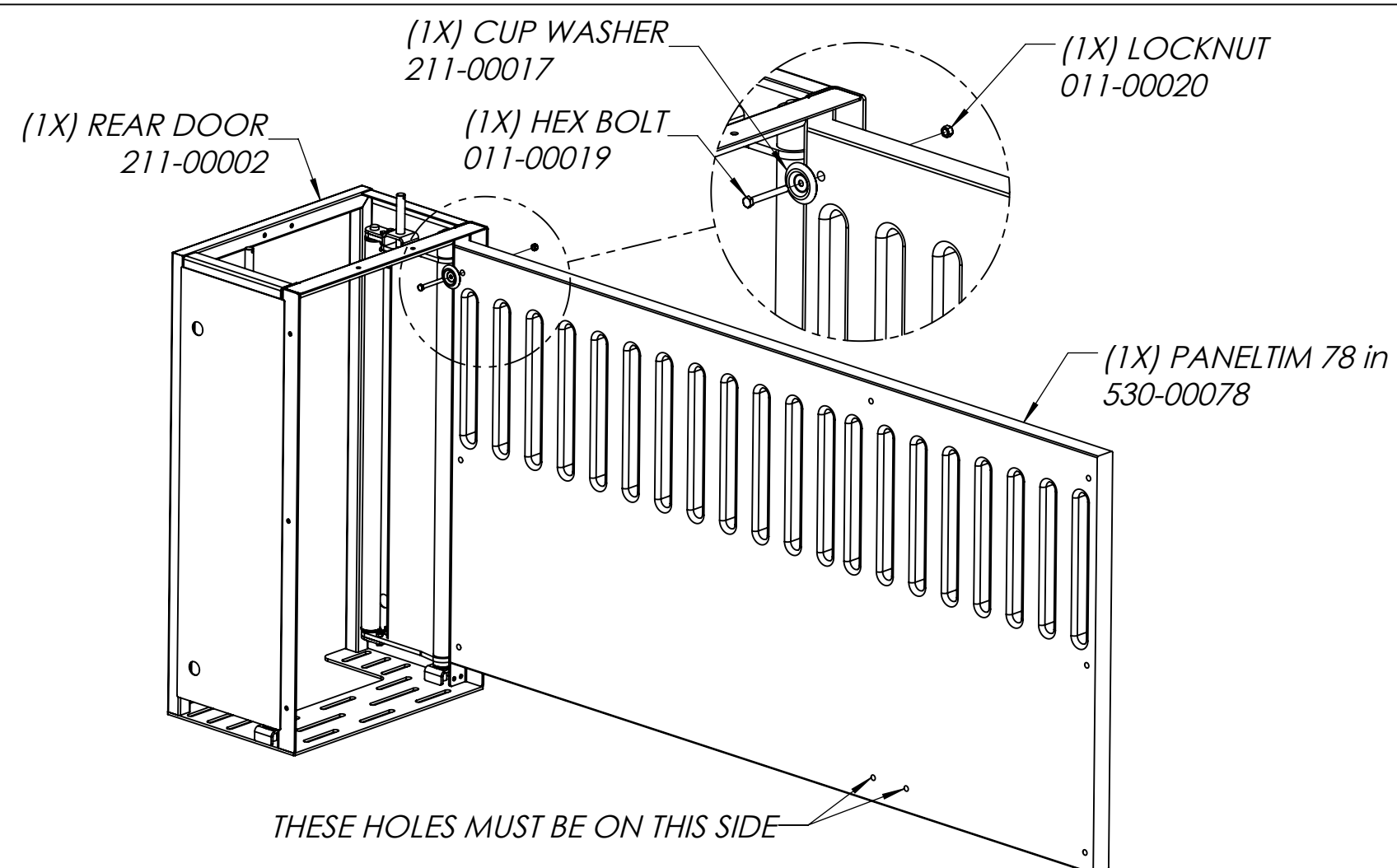
5- ALL THE BOLTS AND NUTS PROVIDED ARE MADE FROM STAINLESS STEEL. TO PREVENT GALLING AND REDUCE THE CHANCE OF PREMATURE FAILURE, THEY MUST BE LUBRIFICATED. NICKEL-BASED ANTI-SEIZE LUBRICANT SUCH AS LOCTITE NICKEL ANTI-SEIZE OR PERMATAX NICKEL ANTISEIZE LUBRICANT ARE RECOMMENDED. IF NOT AVAILAIBLE, PENETRATING OILS SUCH AS LIQUID WRENCH OR WD-40 CAN ALSO BE USED.

IF POWER TOOLS ARE USED FOR TIGHTENING, IT IS STRONGLY RECOMMENDED TO SET THEM ON THE LOWEST POSSIBLE TORQUE SETTING TO AVOID OVERTIGHTENING OF SCREWS.

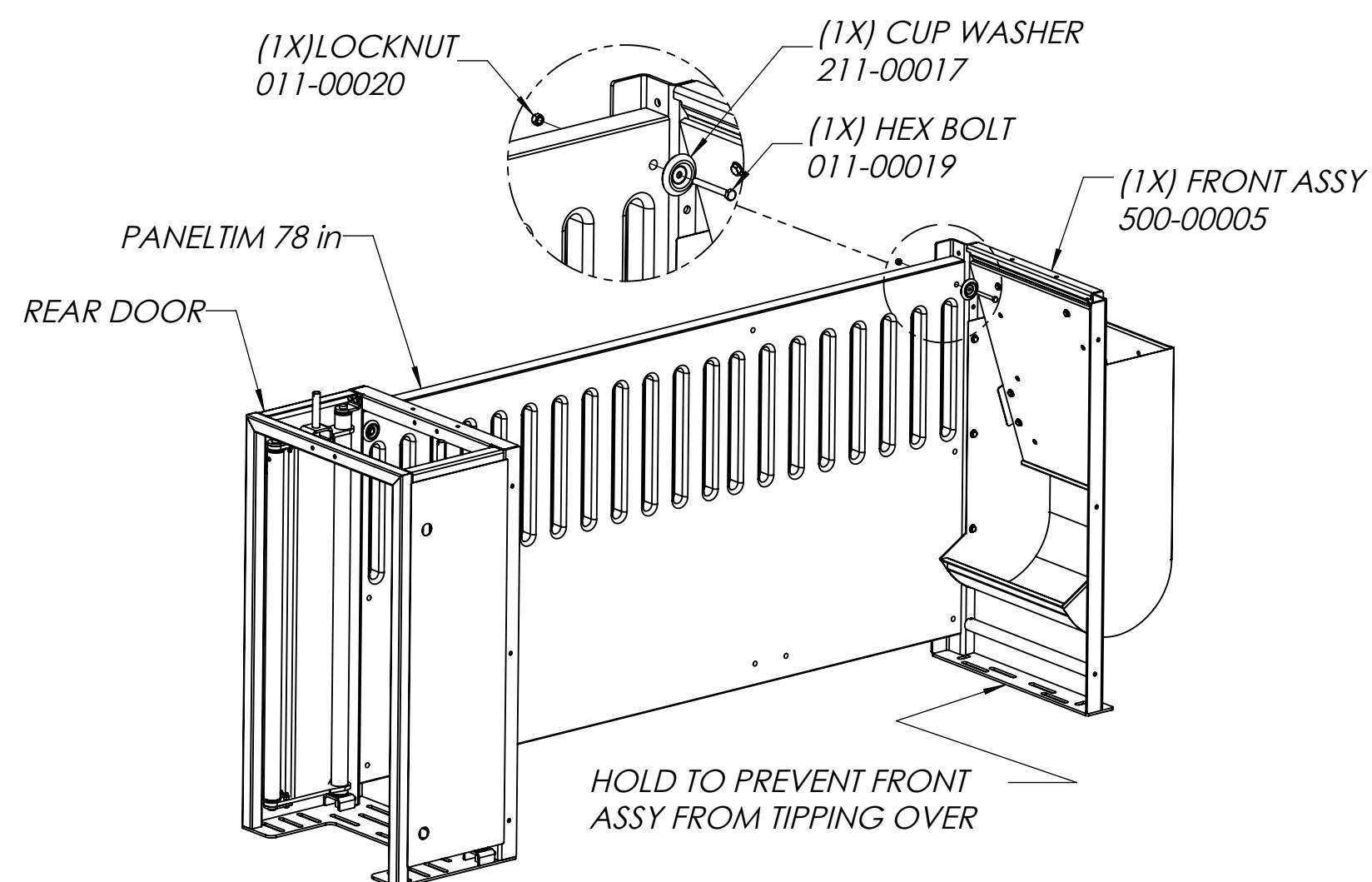
6- IT IS STRONGLY ADVISED NOT TO FULLY TIGHTEN THE BOLTS AS INDICATED FOR MOST OF THE ASSEMBLY STEPS BECAUSE IT MIGHT BE CONVENIENT FOR THE SUBSEQUENT STEPS TO BE ABLE TO SLIGHTLY ADJUST THE PARTS. ONLY ENGAGE EACH NUT WITH HAND UNTIL IT NO LONGER TURNS. AN INSTRUCTION WILL BE GIVEN WHEN IT WILL BE APPROPRIATE TO FULLY TIGHTEN THOSE BOLTS.

7-

INSTALLATION PROCEDURE



STEP 1: POSITION THE REAR DOOR ASSEMBLY AT THE DESIRED LOCATION AND INSTALL THE PANELTIM 78 in AS SHOWN. USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** **64 mm (2.5 in)** THICK SPACERS CAN BE USED UNDERNEATH THE PANELTIM TO HELP ALIGNING THE HOLES BEFORE INSTALLING THE BOLT.



STEP 2: INSTALL THE STATION FRONT ASSY AND USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** IF CONVENIENT, RESTRAINT THE FRONT ASSY FLOOR PLATE WITH A HEAVY OBJECT OR A FOOT TO PREVENT IT FROM TIPPING OVER BEFORE BOLT INSTALLATION.

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No. de produit / Product Part Number:

500-00001

Designation du produit / Product Name

SINGLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 2 / 9

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ±0.03"

X.XXX" ±0.010"

Millimeters

X.X ± 0.8

X.XX ±0.25

Angle

X.X° ± 0.5°

Dernière mise à jour / Last update date:

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Dessiné par / Drawn by:

LJ

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B 3 / 9

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mm[in]

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Millimeters
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Angle
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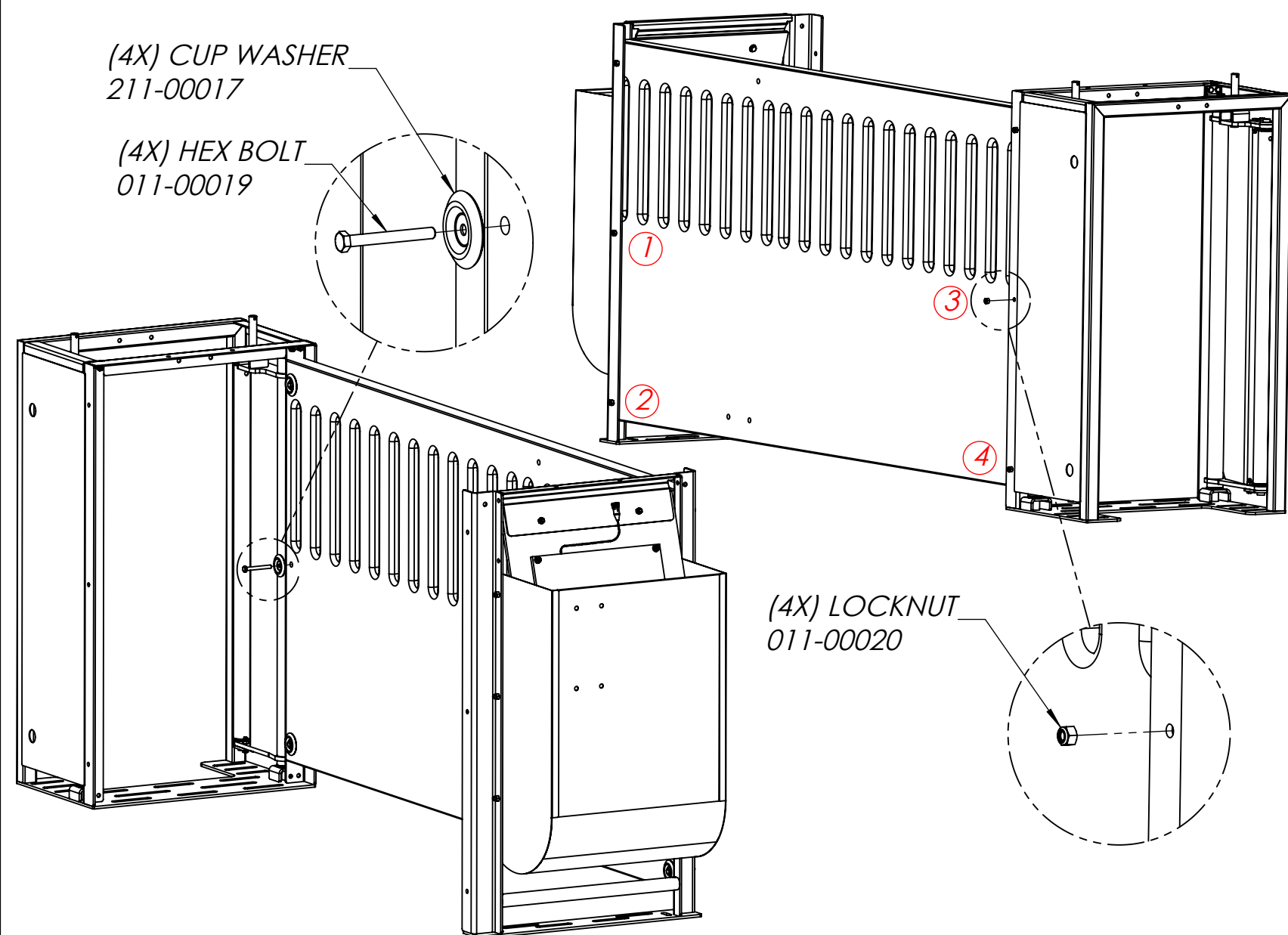
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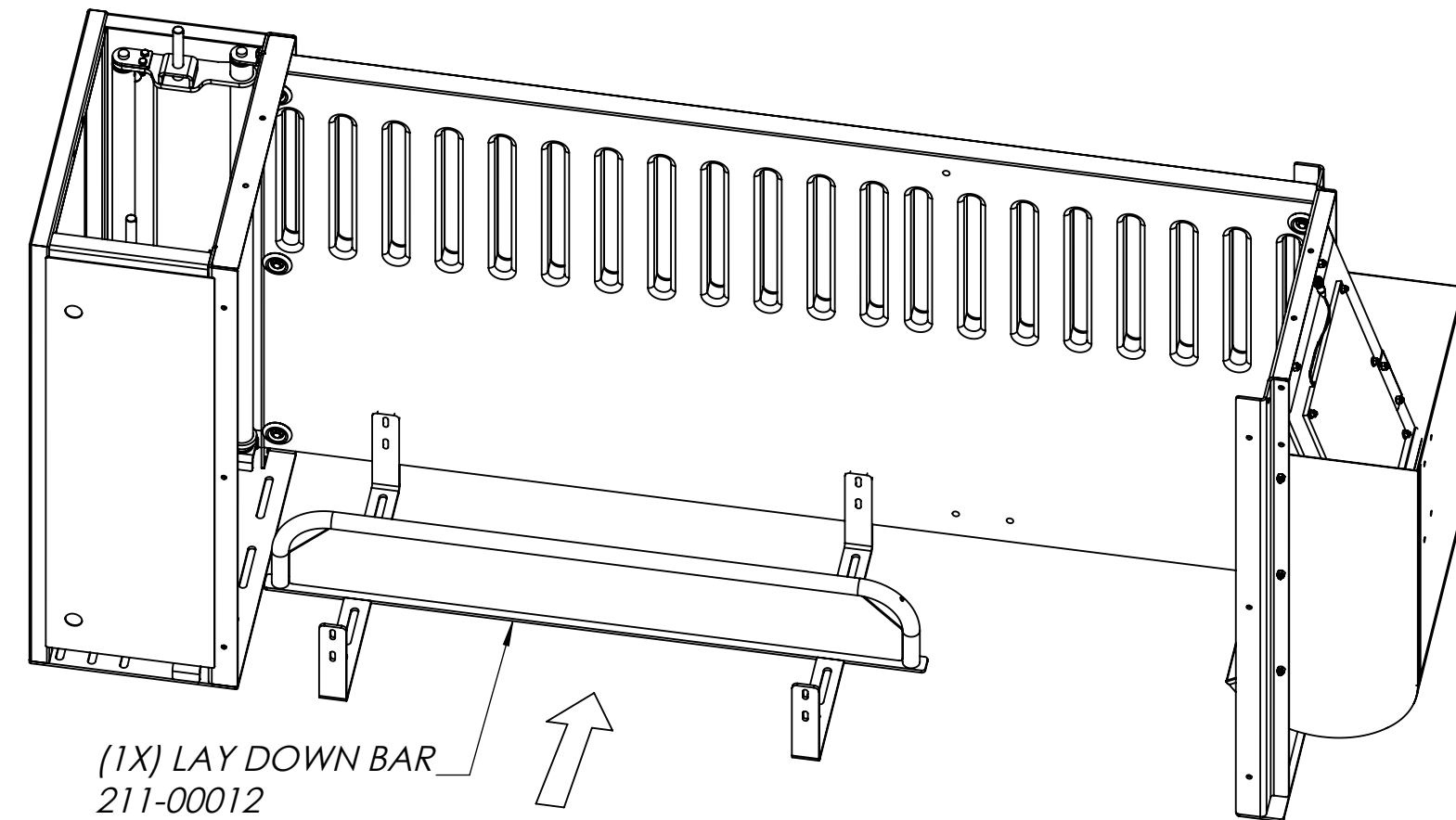
INSTALLATION PROCEDURE

1



STEP 3: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE RIGHT PANELTIM ON THE REAR DOOR AND THE FRONT ASSY AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSEMBLY.**

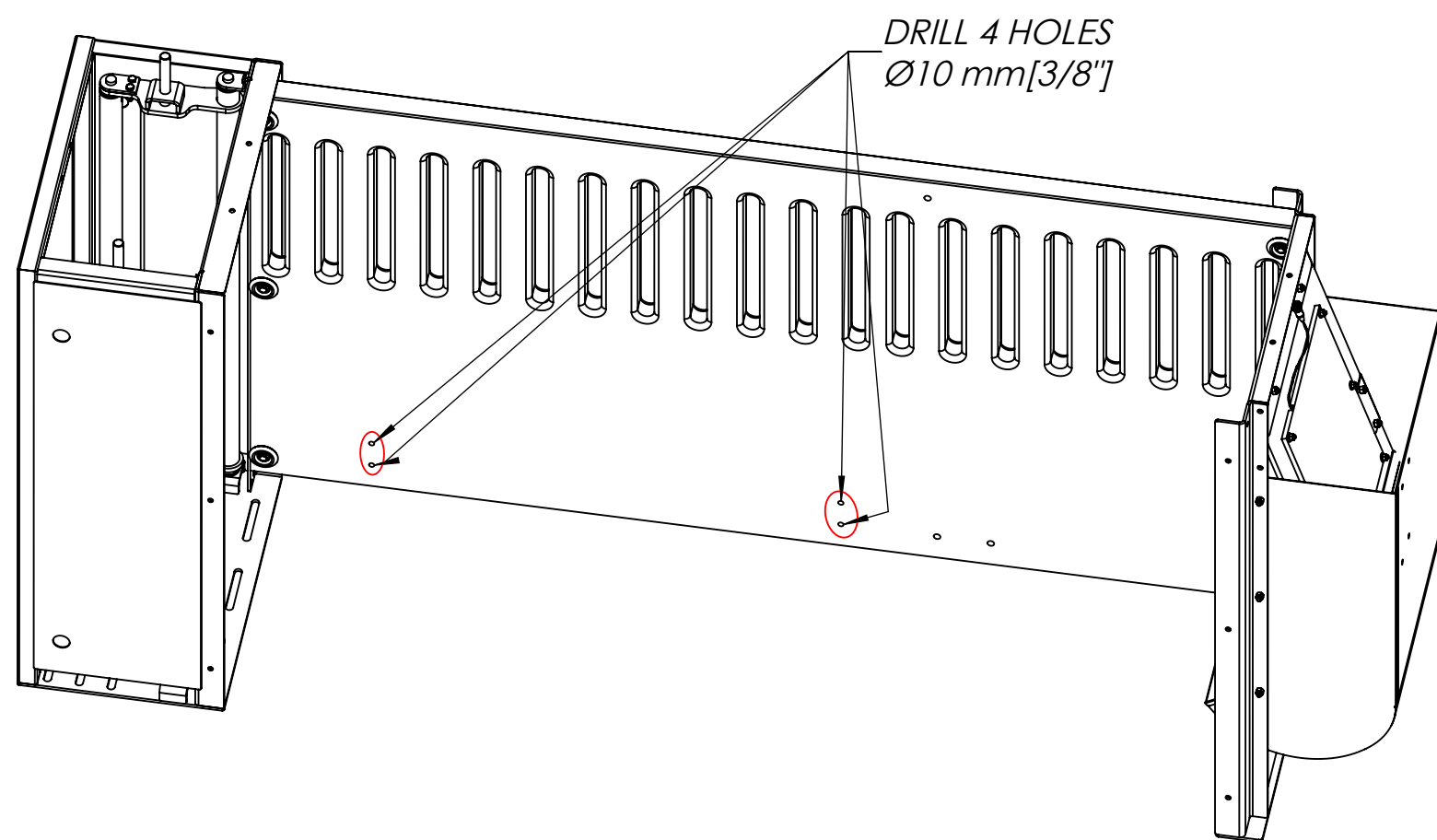
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STEP 4: SLIDE THE LAY DOWN BAR AS SHOWN AND POSITION IT IN THE REQUIRED FINAL LOCATION. HOLD IT STILL AND MARK ON THE PANELTIM THE POSITIONS OF THE CENTER OF THE MOUNTING HOLES .

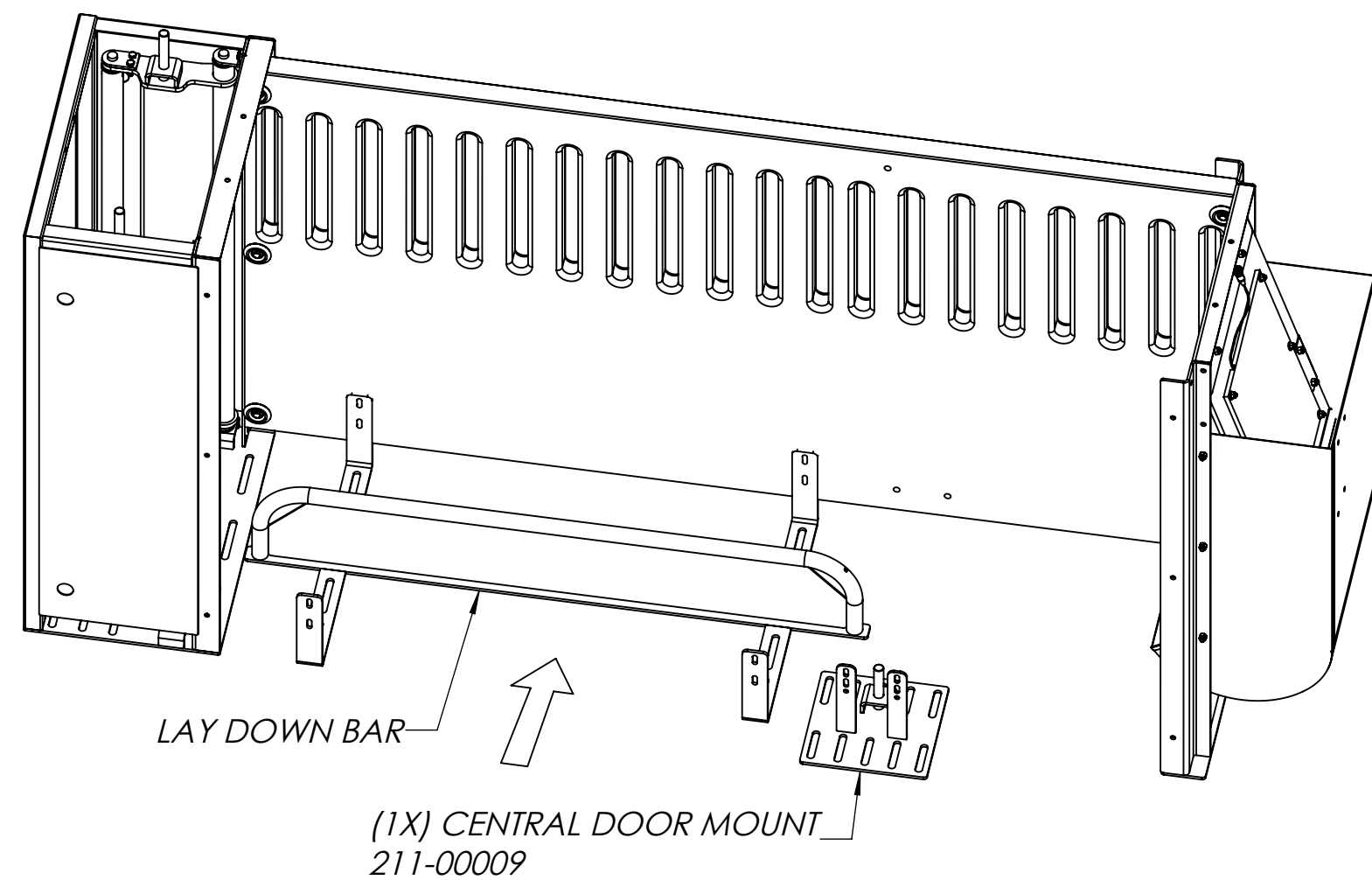
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4



STEP 5: REMOVE THE LAY DOWN BAR AND DRILL THE 4 MOUNTING HOLES ON THE PANELTIM USING A 10 mm OR A 3/8" DRILL BIT.

5



STEP 6: REINSTALL THE LAY DOWN BAR, THEN POSITION THE CENTRAL DOOR MOUNT AS SHOWN.

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INSTALLATION PROCEDURE

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B**4 / 9**

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N/A

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mm[in]**Standard Tolerances:****Inches**

X/X ± 1/16"

X.XX" ± 0.03"

X.XXX" ± 0.010"

Millimeters

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X.XX ± 0.25

Angle

X.X° ± 0.5°

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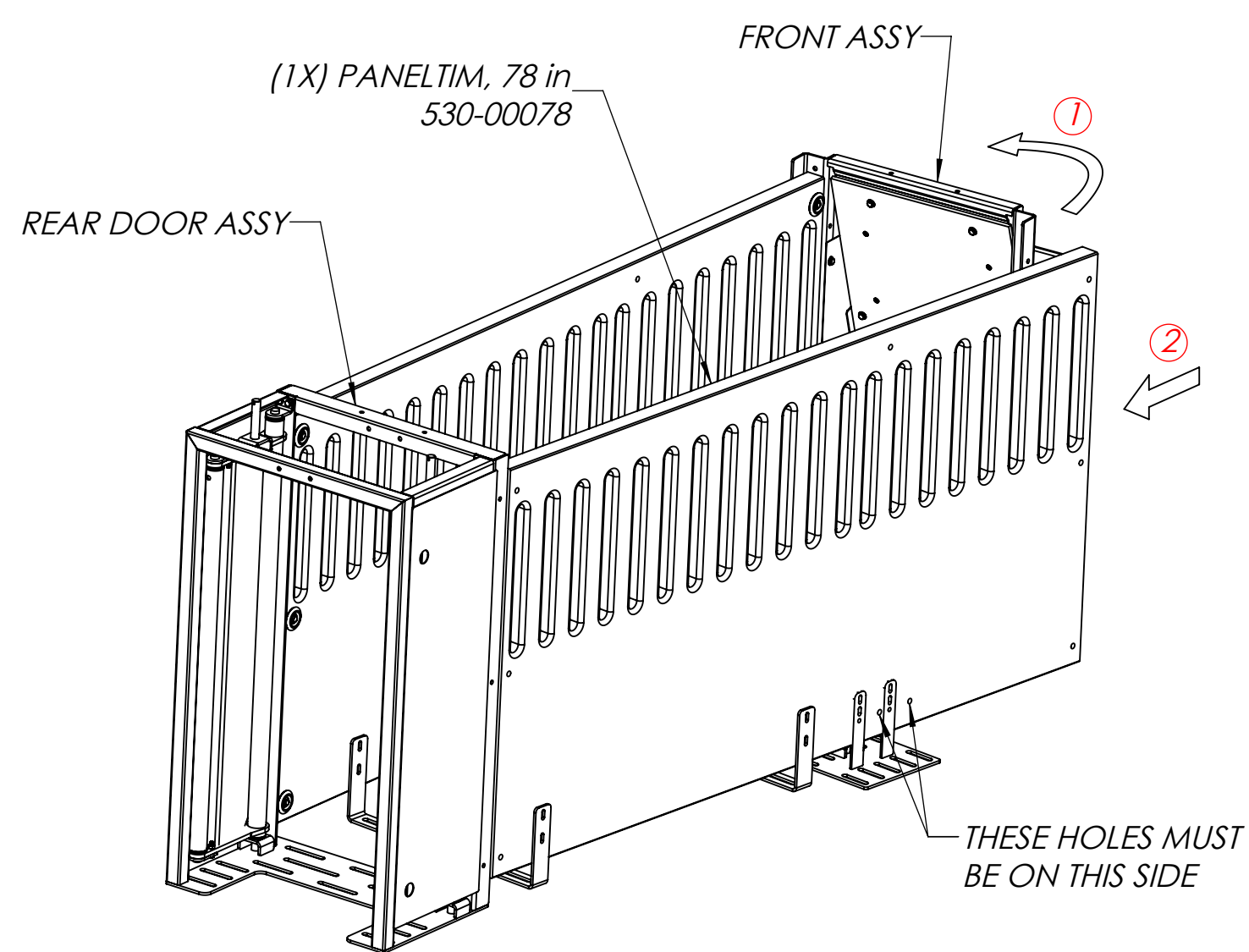
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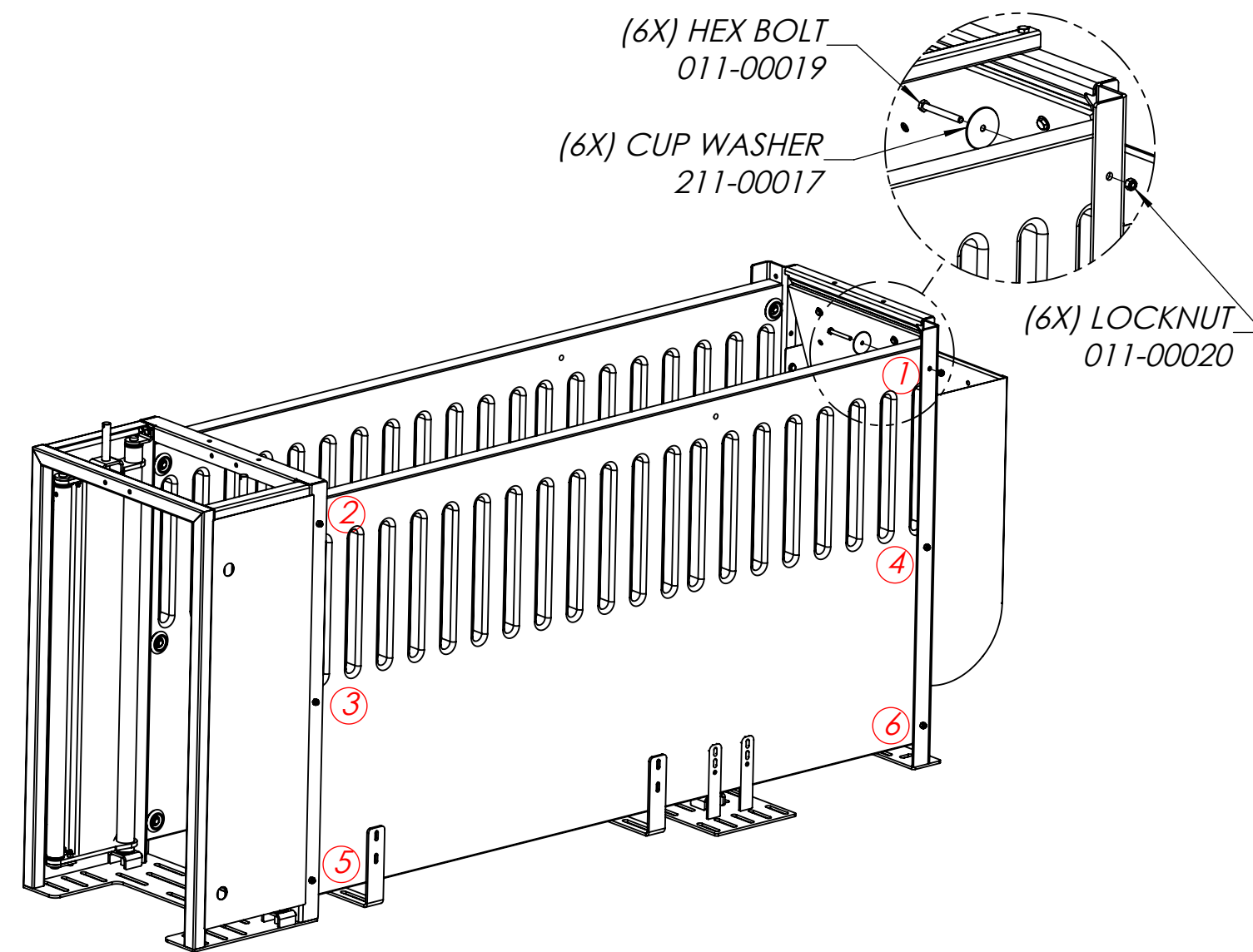
1



STEP 7: GENTLY PUSH BACK AND ROTATE THE FRONT ASSY UNTIL THE SECOND PANELTIM 78 in CAN BE INSTALLED. IF REQUIRED, RELEASE THE TENSION ON THE BOLTS HOLDING THE FRONT ASSY ON RIGHT THE PANELTIM.

THE NEWLY INSTALLED PANELTIM SHOULD BE LOCATED BETWEEN THE TWO LUGS AND THE PIN OF THE CENTRAL DOOR. THE TWO LEFT MOUNTING LUGS OF THE LAY DOWN BAR SHOULD BE OUTSIDE.

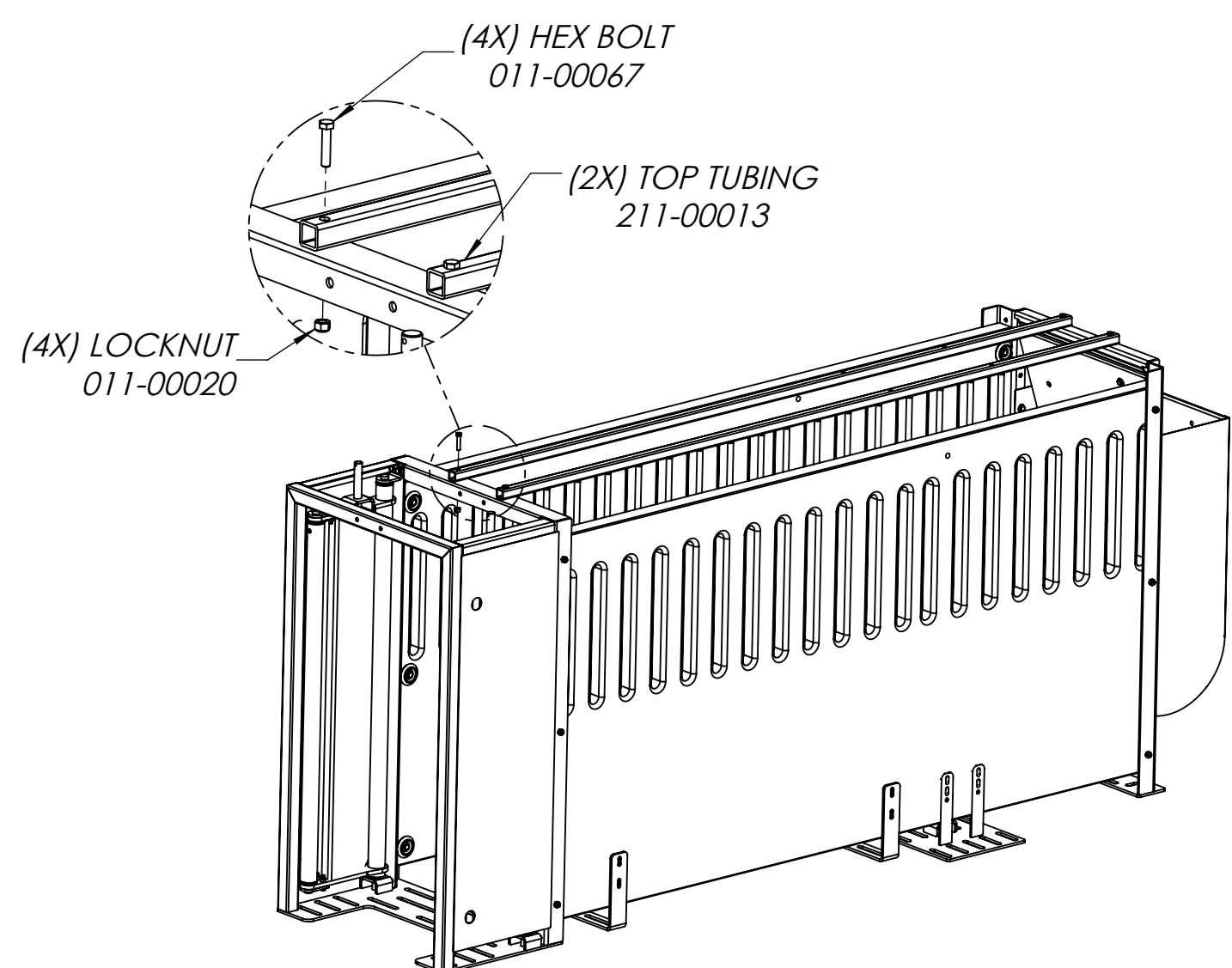
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STEP 8: REPEAT STEPS 1, 2 AND 3 TO COMPLETE THE PANELTIM INSTALLATION. USE 6 BOLTS 011-00019, 6 CUP WASHERS 211-00017 AND 6 LOCKNUTS 011-00020. **DO NOT FULLY TIGHTEN THE BOLTS.**

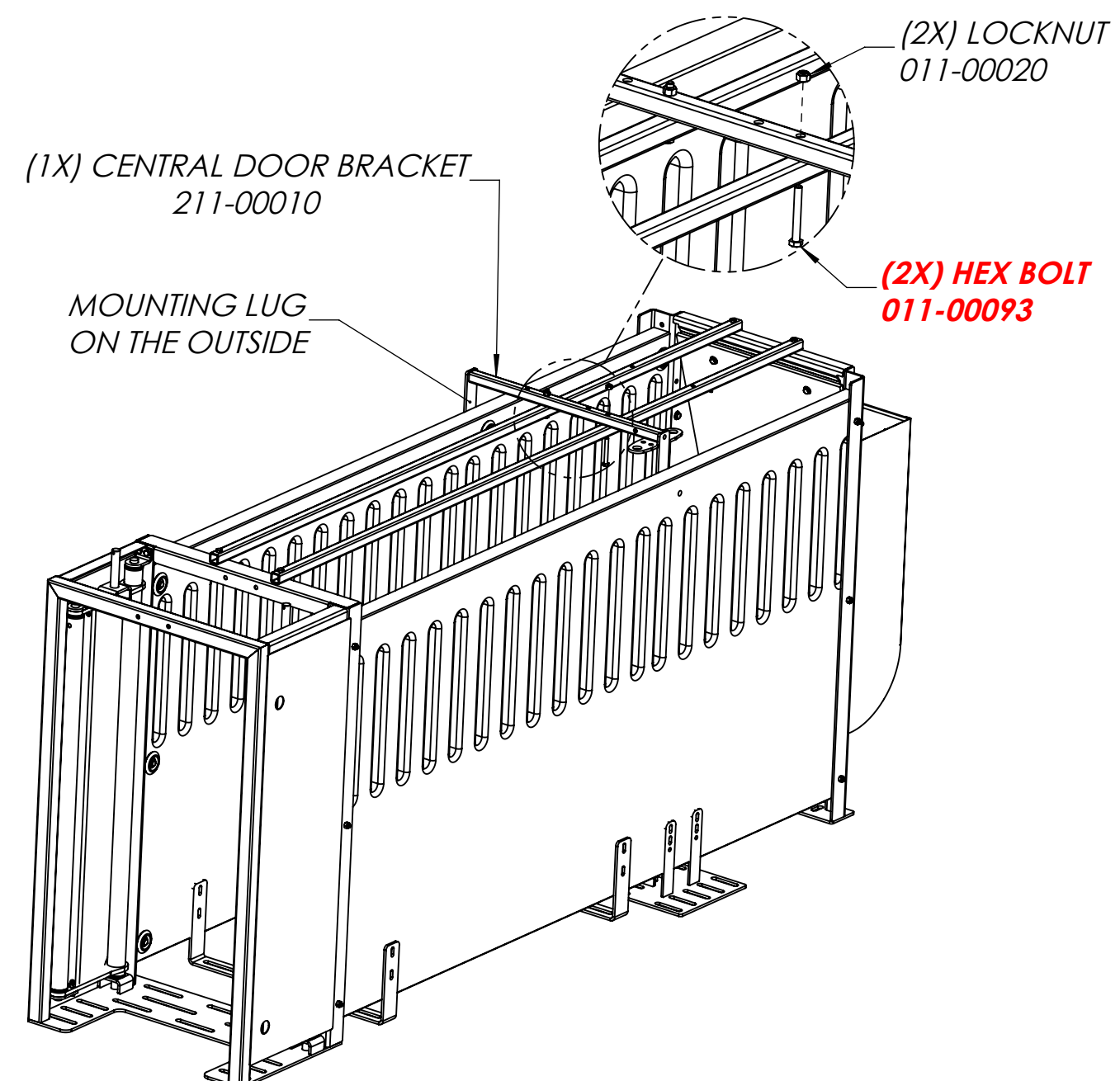
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STEP 9: INSTALL THE TWO TOP TUBINGS. **DO NOT FULLY TIGHTEN THE BOLTS.**

5



STEP 10: POSITION THE CENTRAL DOOR BRACKET ON THE TOP TUBINGS AND SECURE IT WITH 2 HEX BOLTS 011-00093 AND LOCKNUTS 011-00020.

6



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B 5 / 9

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INSTALLATION PROCEDURE

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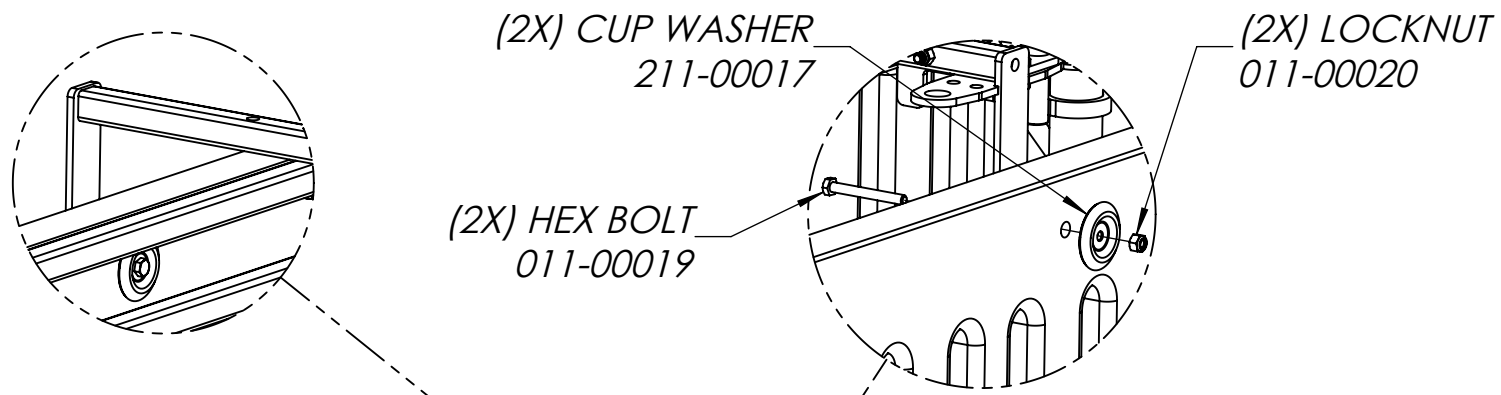
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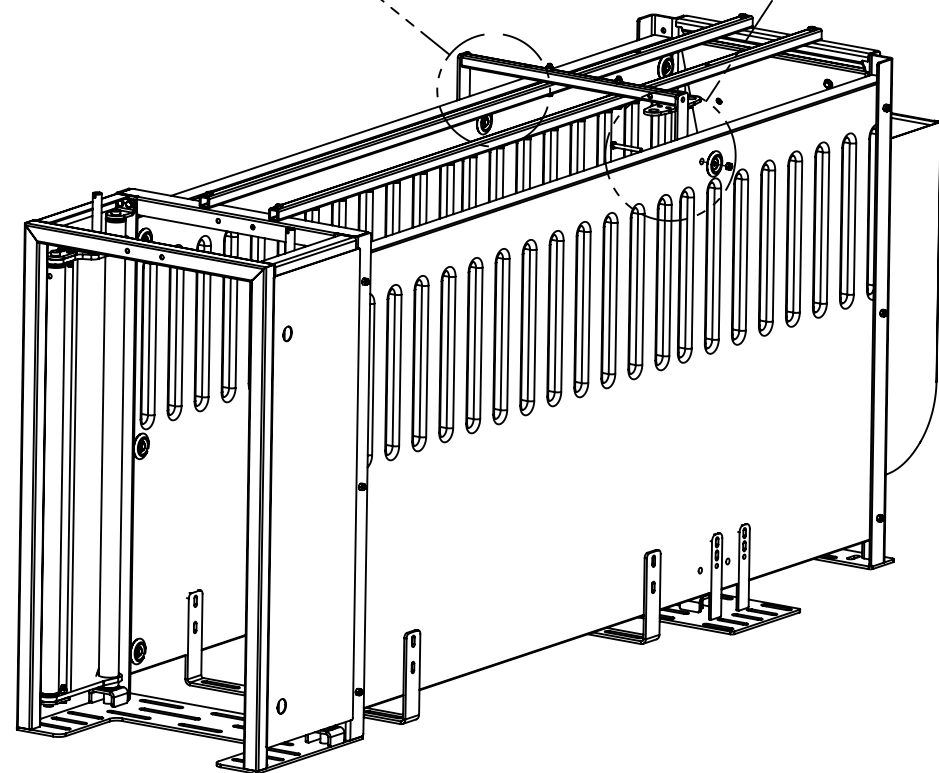
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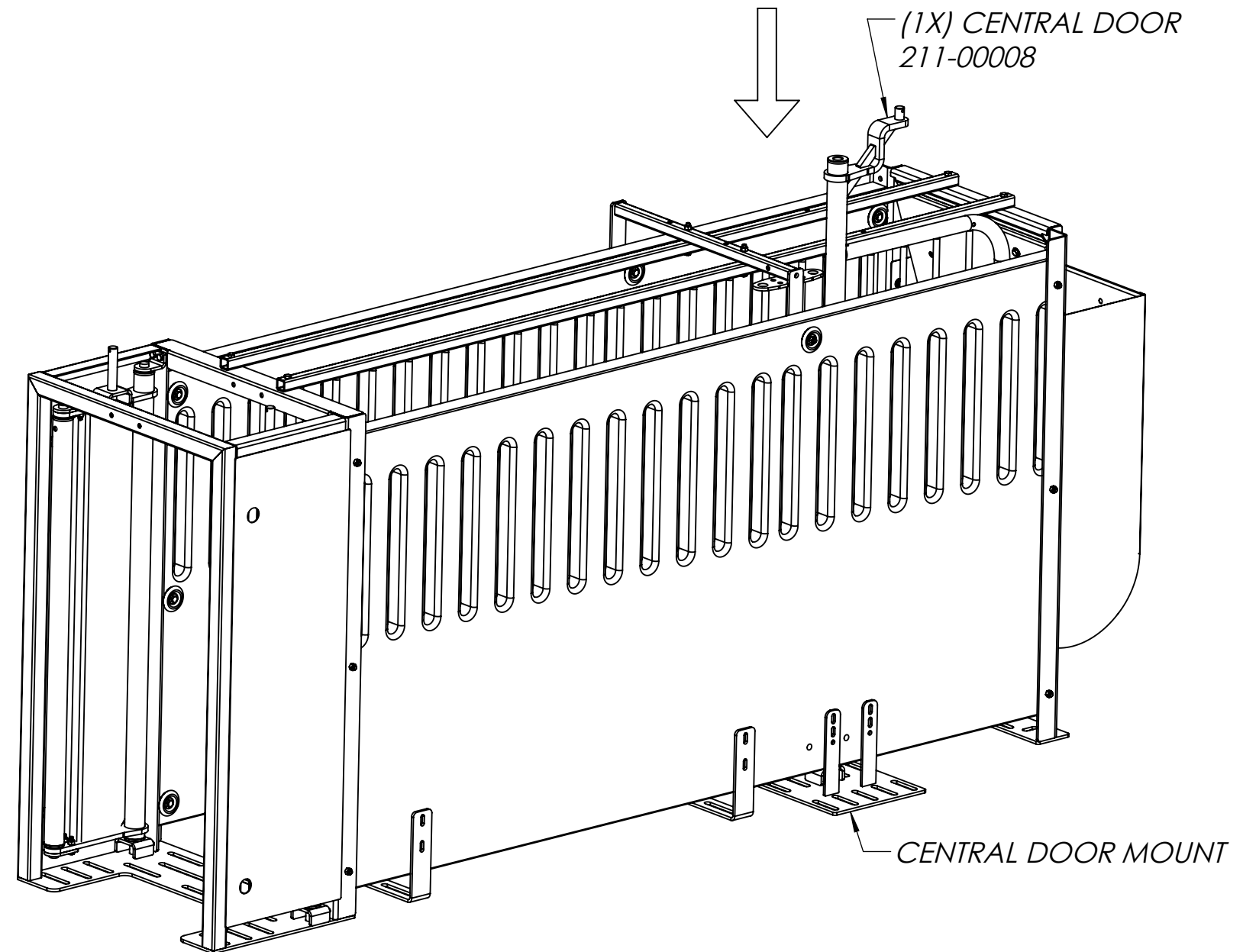


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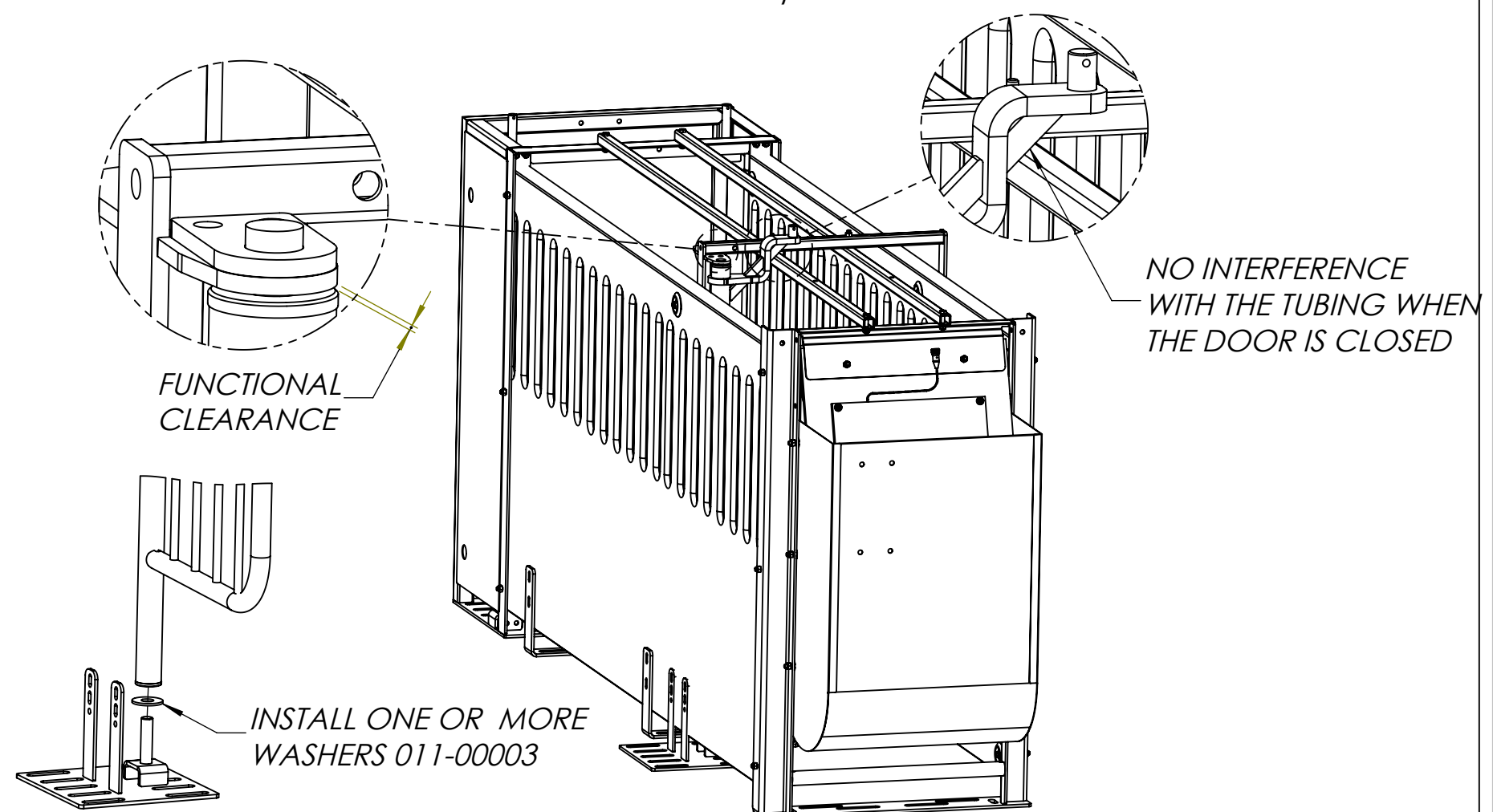
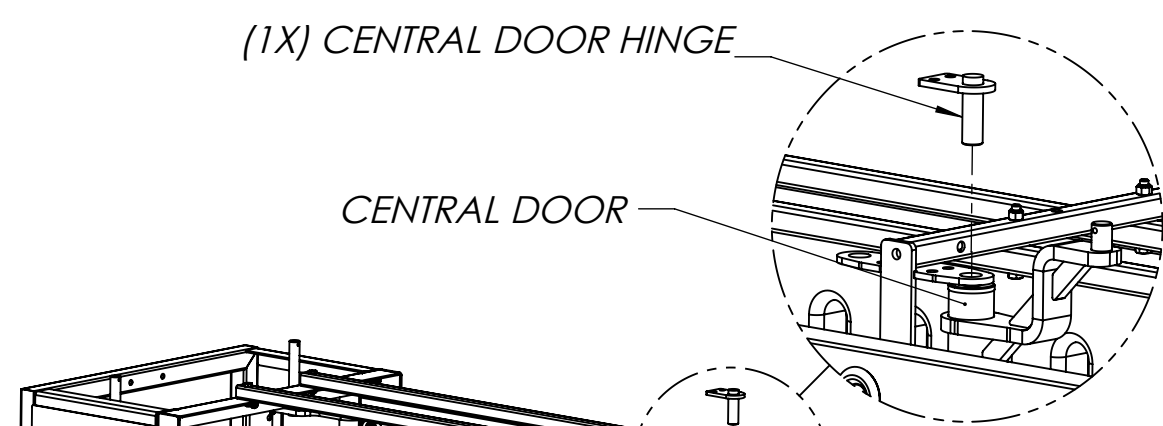
STEP 11: SECURE THE CENTRAL DOOR BRACKET ONTO THE PANELTIMS USING 2 HEX BOLTS 011-00019, 2 CUP WASHERS 211-00017 AND 2 LOCKNUTS 011-00020. **DO NOT FULLY TIGHTEN THE BOLTS.**

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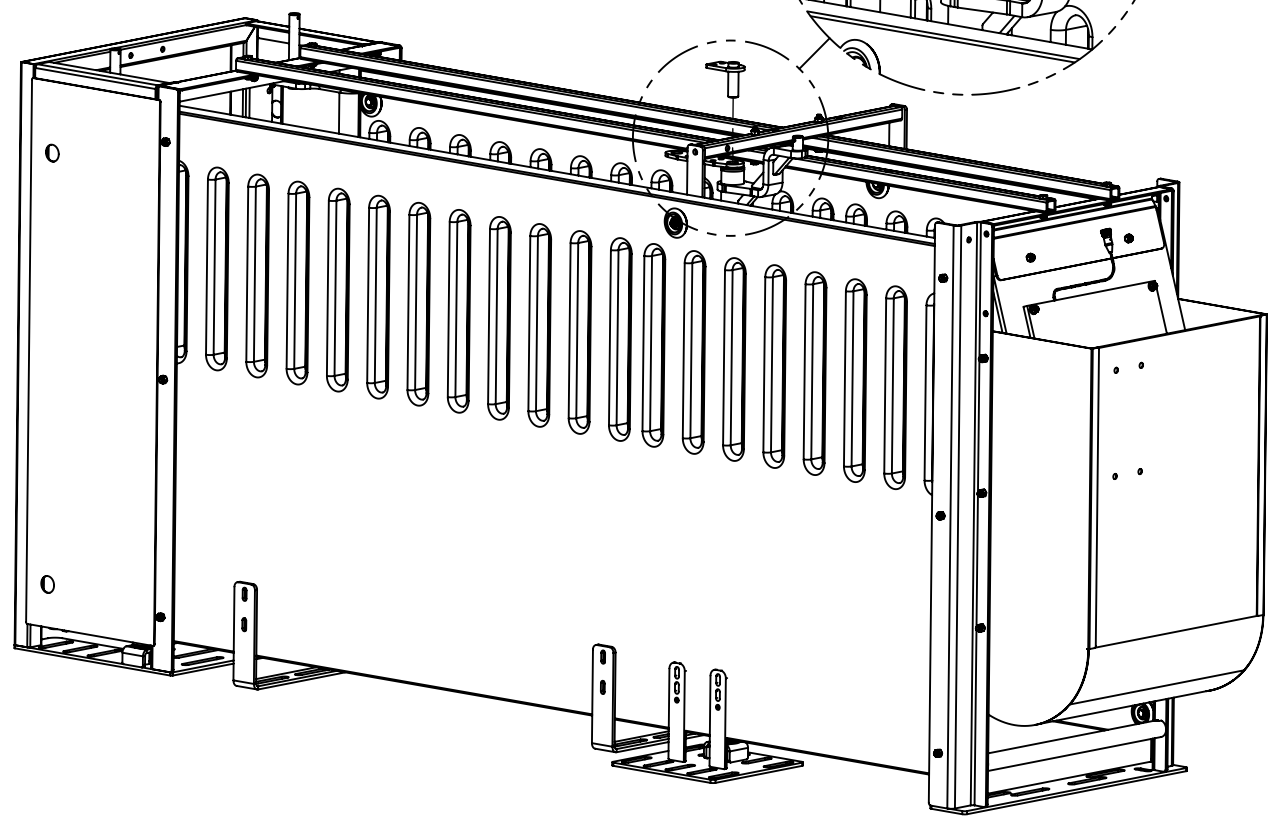


STEP 12: INSTALL THE CENTRAL DOOR ONTO THE CENTRAL DOOR MOUNT. MOVE THE RESULTING ASSEMBLY TO THE PROPER POSITION (BORE OF THE DOOR BUSHING ALIGNED WITH HOLE ON THE CENTRAL DOOR BRACKET).

4



5



STEP 13: INSTALL THE CENTRAL DOOR HINGE AS SHOWN.

6

STEP 14: ENSURE THE CENTRAL DOOR IS WORKING SMOOTHLY BY OPENING AND CLOSING IT A COUPLE OF TIMES. THERE SHOULD BE NO INTERFERENCE WITH THE TOP TUBING AND A SMALL CLEARANCE BETWEEN THE DOOR AND THE CENTRAL DOOR BRACKET. IF NECESSARY, USE ONE OR MORE LARGE WASHERS 011-00003 BETWEEN THE DOOR MOUNT AND THE BOTTOM DOOR BUSHING TO DECREASE THE RISK OF INTERFERENCE. THE RESULTING FUNCTIONAL CLEARANCE SHOULD NOT BE LESS THAN 1.5 mm (1/16 in).

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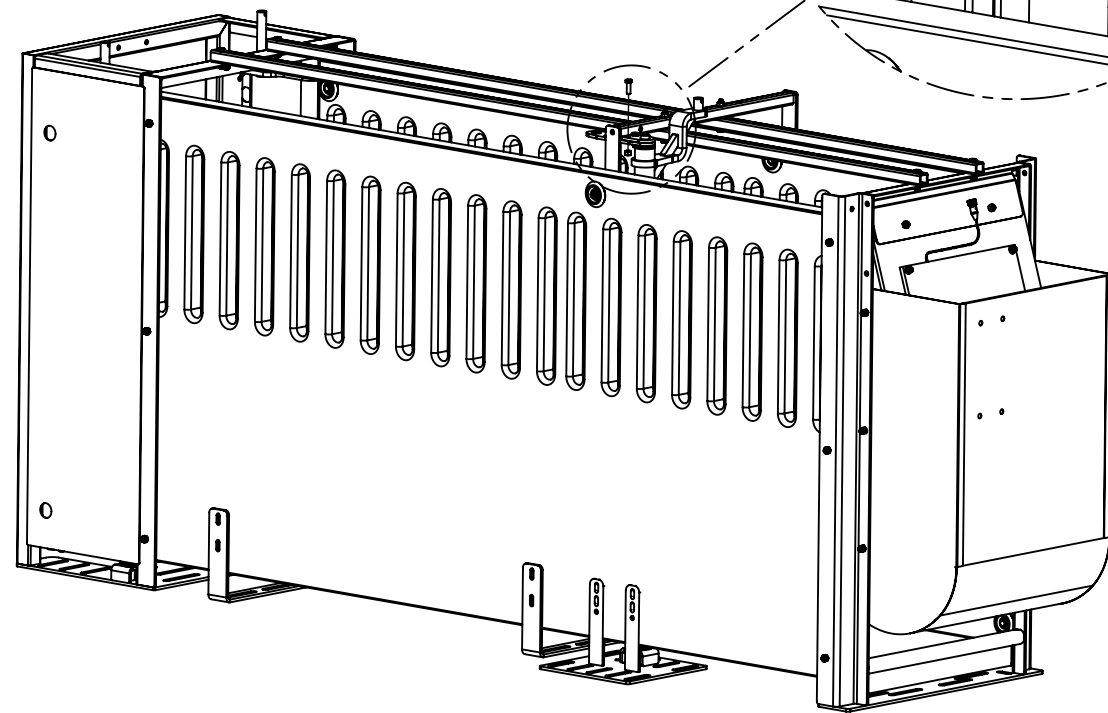
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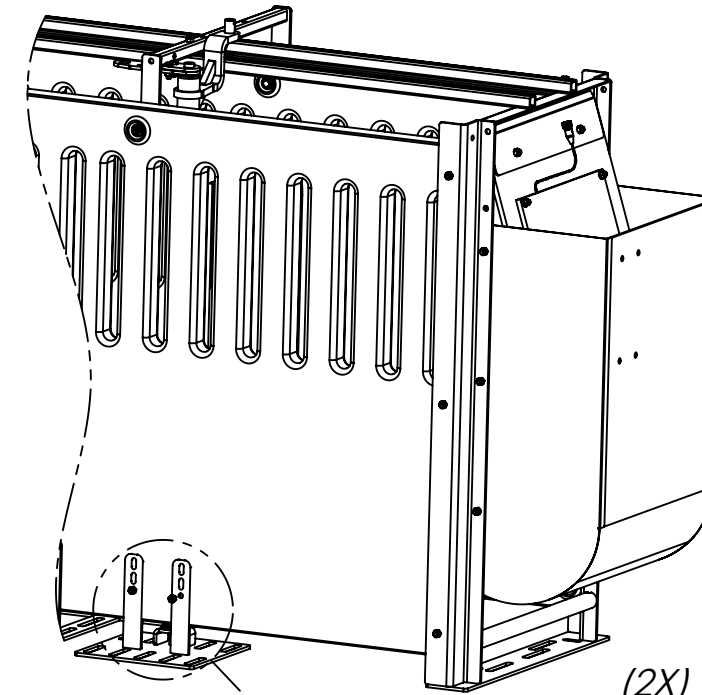
INSTALLATION PROCEDURE

(2X) HEX HEAD SCREW
011-00051

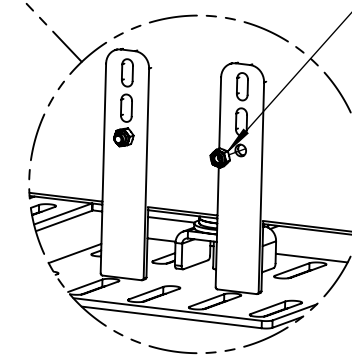
(2X) LOCKNUT
011-00020



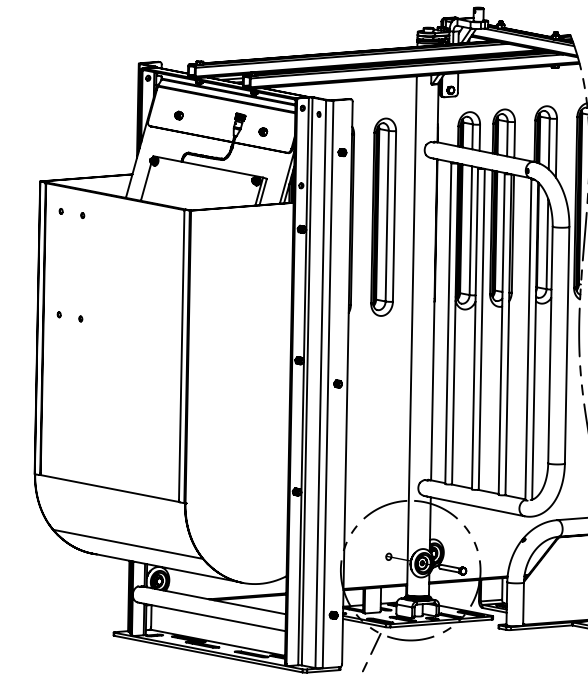
STEP 15: SECURE THE CENTRAL DOOR HINGE ONTO THE CENTRAL DOOR BRACKET USING TWO HEX BOLTS 011-00051 AND TWO LOCKNUTS 011-00020



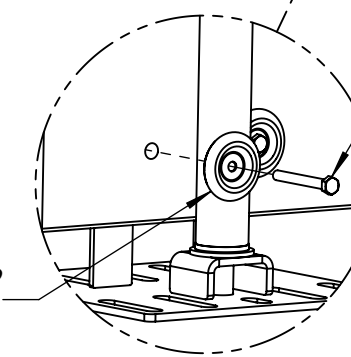
(2X) LOCKNUT
011-00020



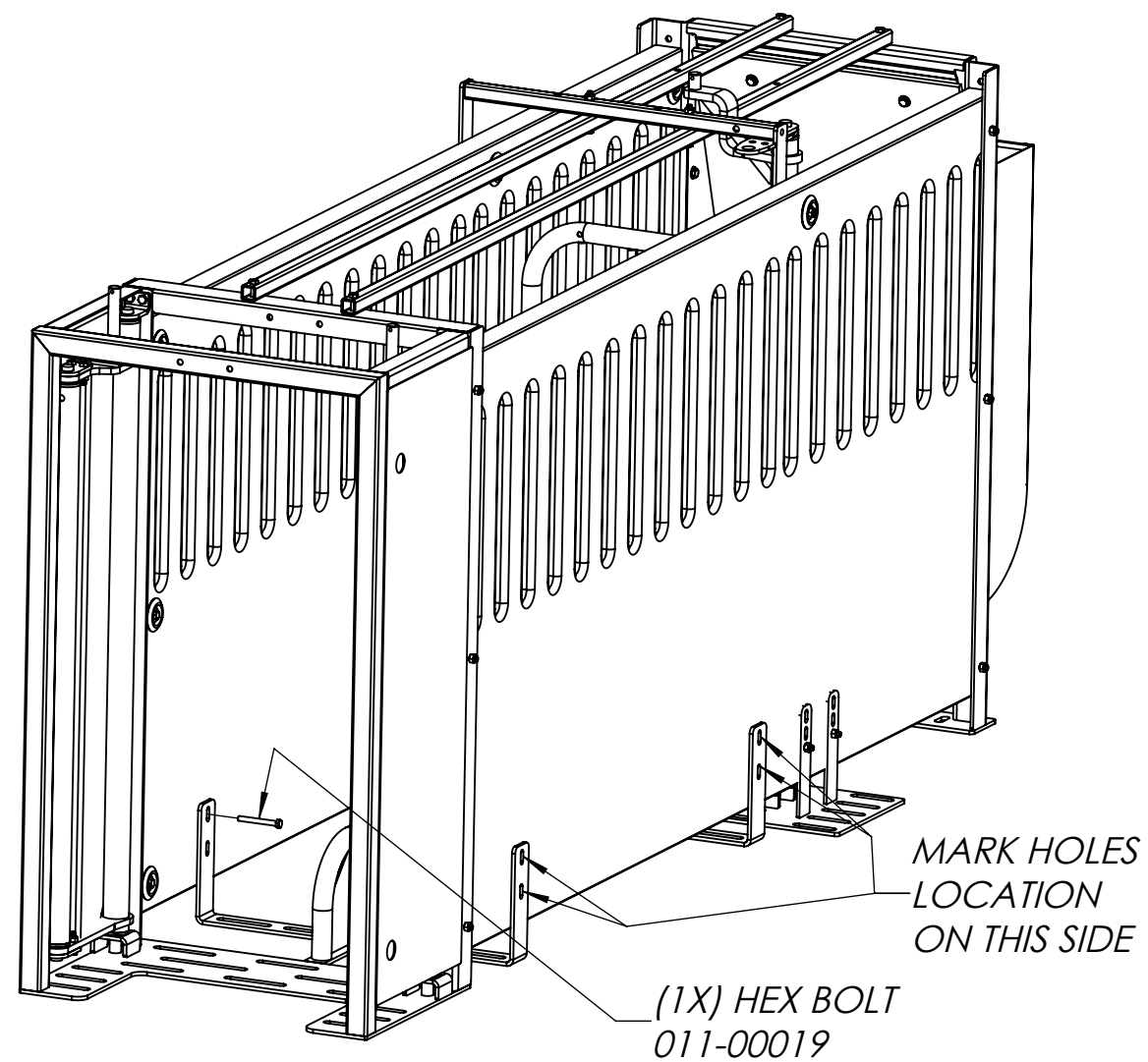
(2X) CUP WASHER
211-00017



(2X) HEX BOLT
011-00019



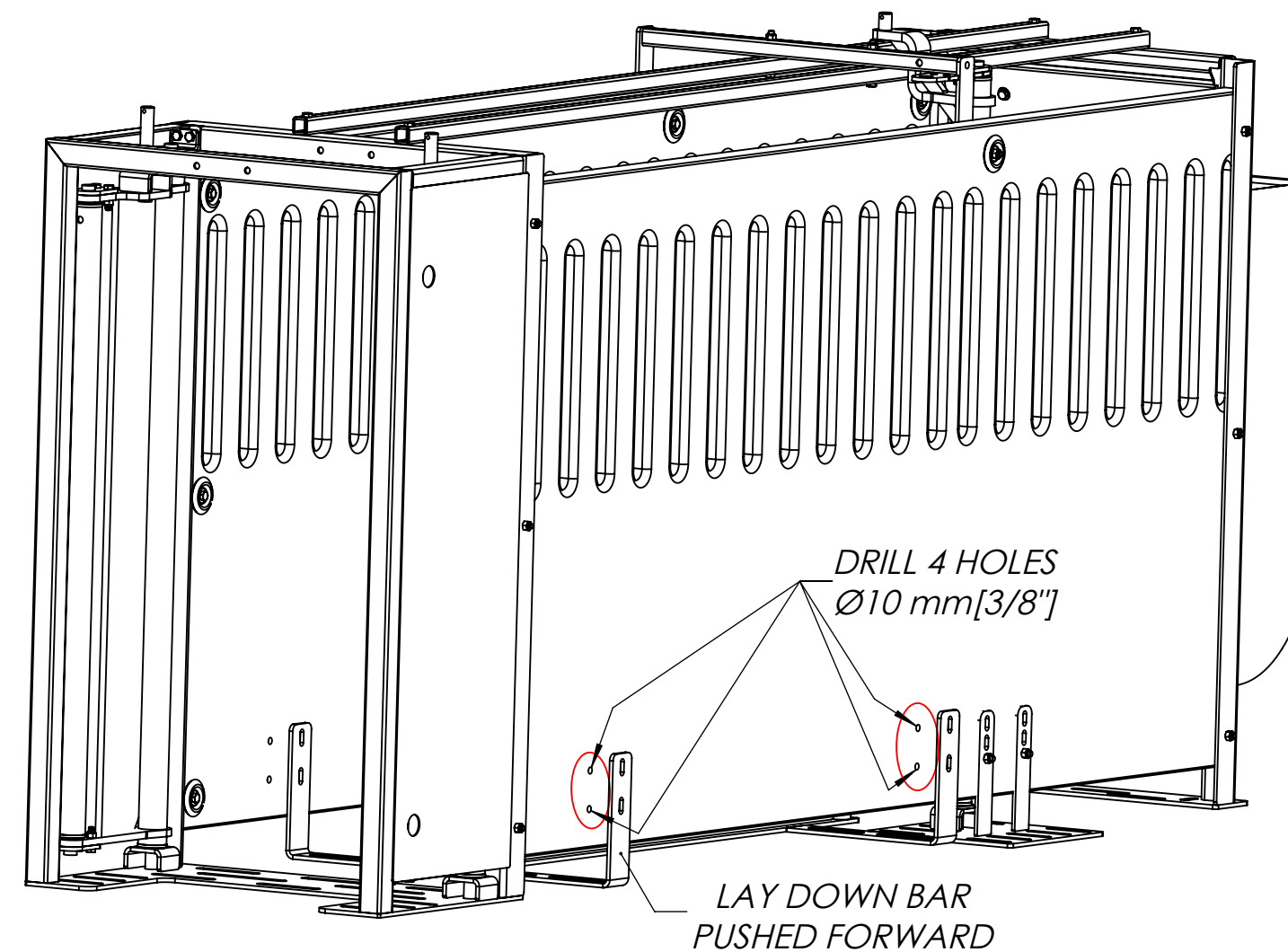
STEP 16: SECURE THE CENTRAL DOOR MOUNT ON THE PANELTIM USING 2 HEX BOLTS 011-00019, 2 CUP WASHERS 211-00017 AND 2 LOCKNUTS 011-00020. **IF IT IS MORE CONVENIENT TO BOLT THROUGH THE ELONGATED HOLES OF THE DOOR MOUNT, DRILL 2X Ø10mm [3/8"] HOLES IN THE PANELTIM AT THE DESIRED LOCATION.**



(1X) HEX BOLT
011-00019

MARK HOLES
LOCATION
ON THIS SIDE

STEP 17: RETURN IF NECESSARY THE LAY DOWN BAR TO THE FINAL LOCATION AND INSTALL ONE HEX BOLT 011-00019 TO KEEP IT IN PLACE. **ON THE LEFT PANELTIM,** MARK THE POSITIONS OF THE CENTER OF THE 4 REMAINING MOUNTING HOLES. **DO NOT FORGET TO REMOVE THE BOLT AFTERWARDS.**



DRILL 4 HOLES
Ø10 mm [3/8"]

LAY DOWN BAR
PUSHED FORWARD

STEP 18: NOW MOVE THE LAY DOWN BAR TO THE FRONT AS SHOWN AND **DRILL THE SECOND SET OF MOUNTING HOLES ON THE LEFT PANELTIM.**

Propriétaire



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No. de produit / Product Part Number:

500-00001

Designation du produit / Product Name

SINGLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

B 6 / 9

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ± 0.03"

X.XXX" ± 0.010"

Millimeters

X.X ± 0.8

X.XX ± 0.25

Angle

X.X° ± 0.5°

Dernière mise à jour / Last update date:

2020-06-12

Dessiné par / Drawn by:

LJ

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Matériau / Material specifications:

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2020-06-12

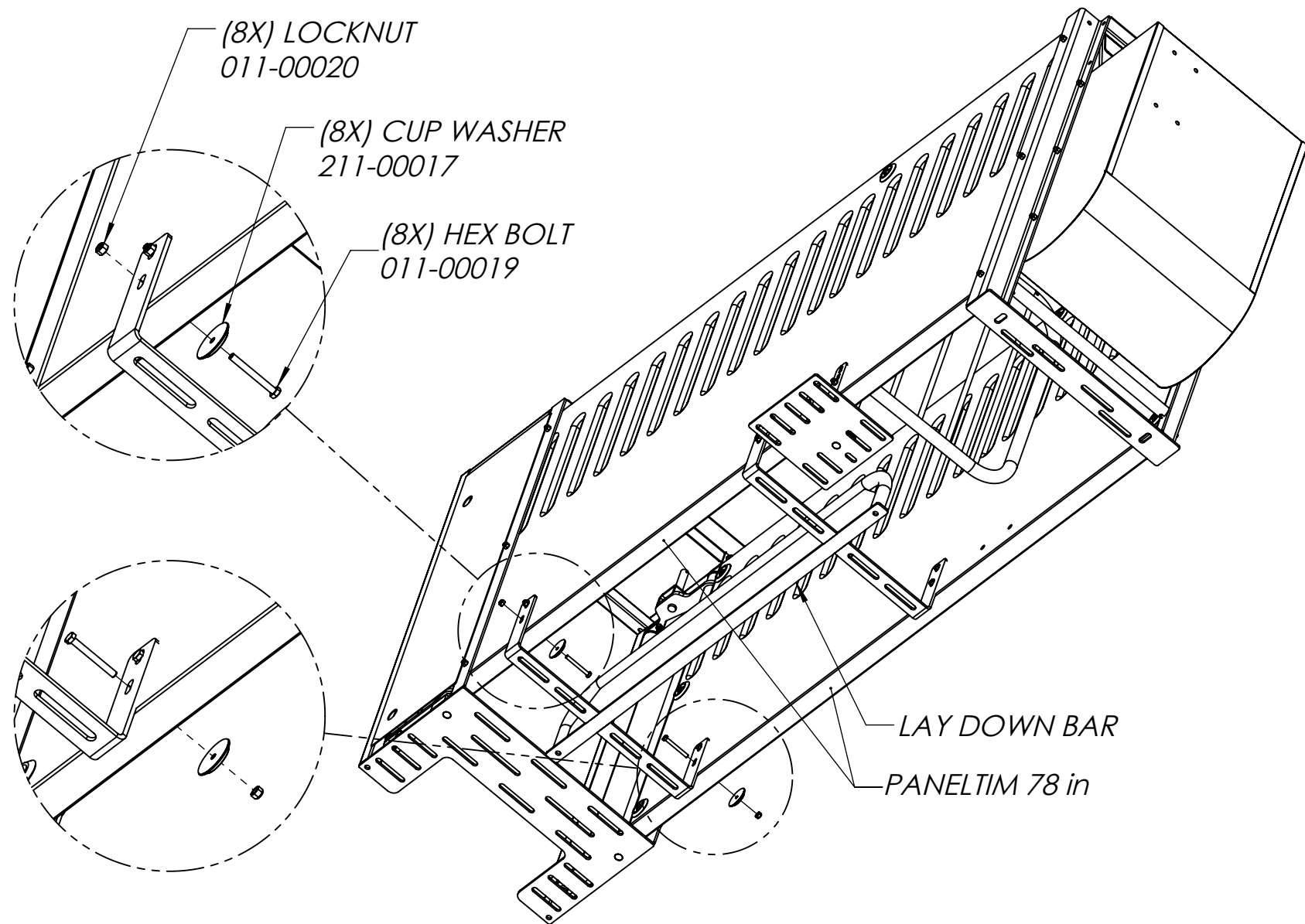
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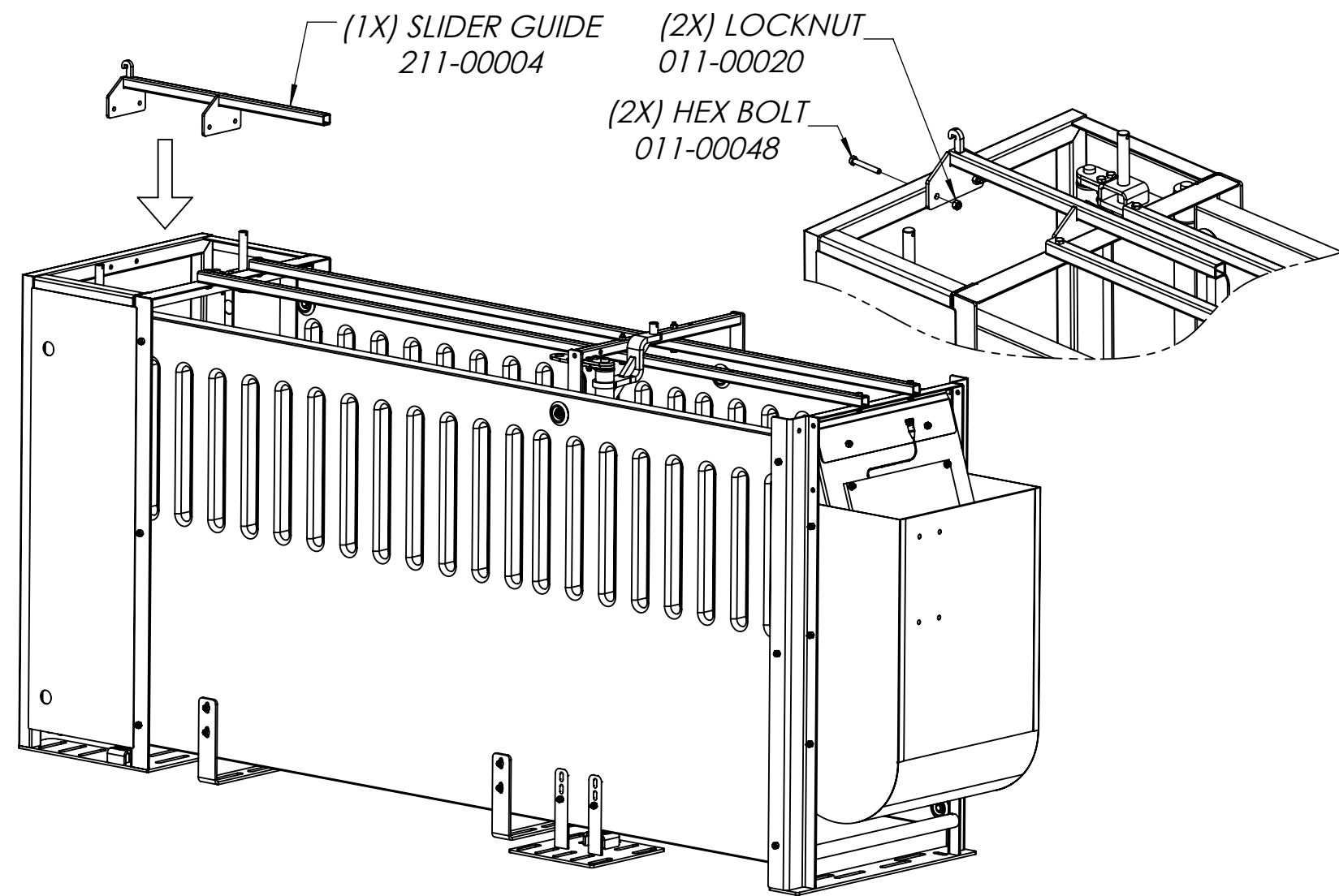
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STEP 19: SECURE THE LAY DOWN BAR ON THE PANELTIMS USING 8 HEX BOLTS 011-00019, 8 CUP WASHERS 211-00017 AND 8 LOCKNUTS 011-00020 AS SHOWN.

ALL THE BOLTS CAN NOW BE FULLY TIGHTEN.

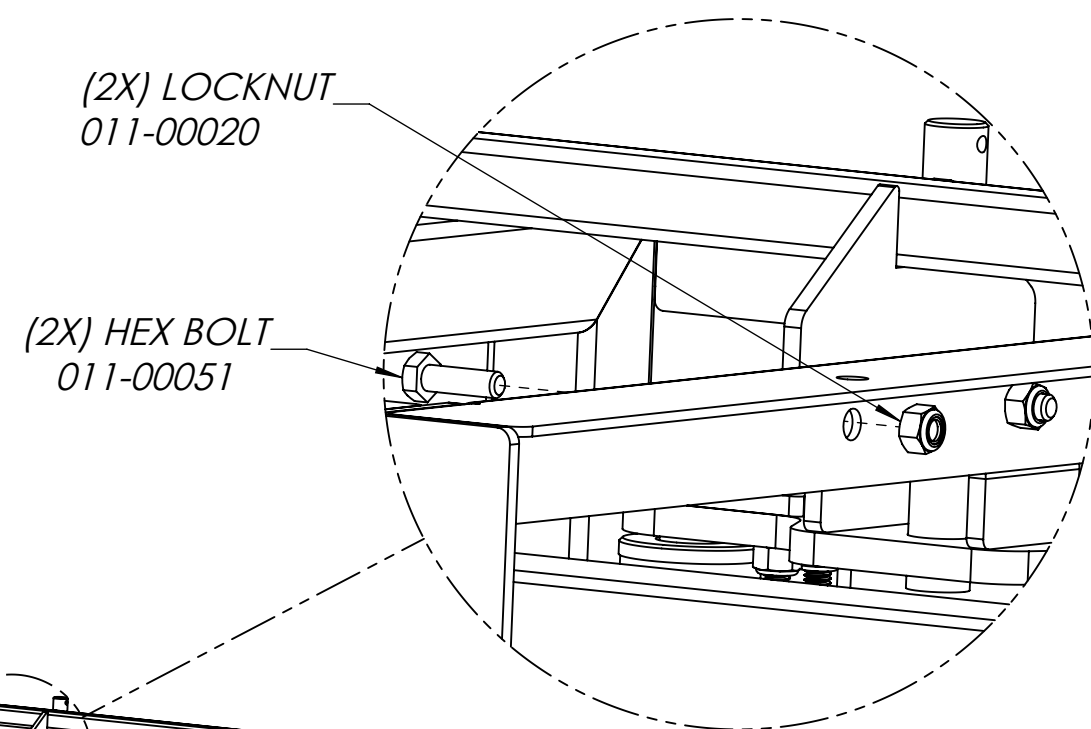
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STEP 20: POSITION THE SLIDER GUIDE ONTO THE REAR DOOR AND INSTALL 2 BOLTS 011-00048 AND LOCKNUTS 011-00020 TO SECURE IT TO THE TOP SQUARE TUBING OF THE REAR DOOR ASSY. **DO NOT FULLY TIGHTEN THE BOLTS.**

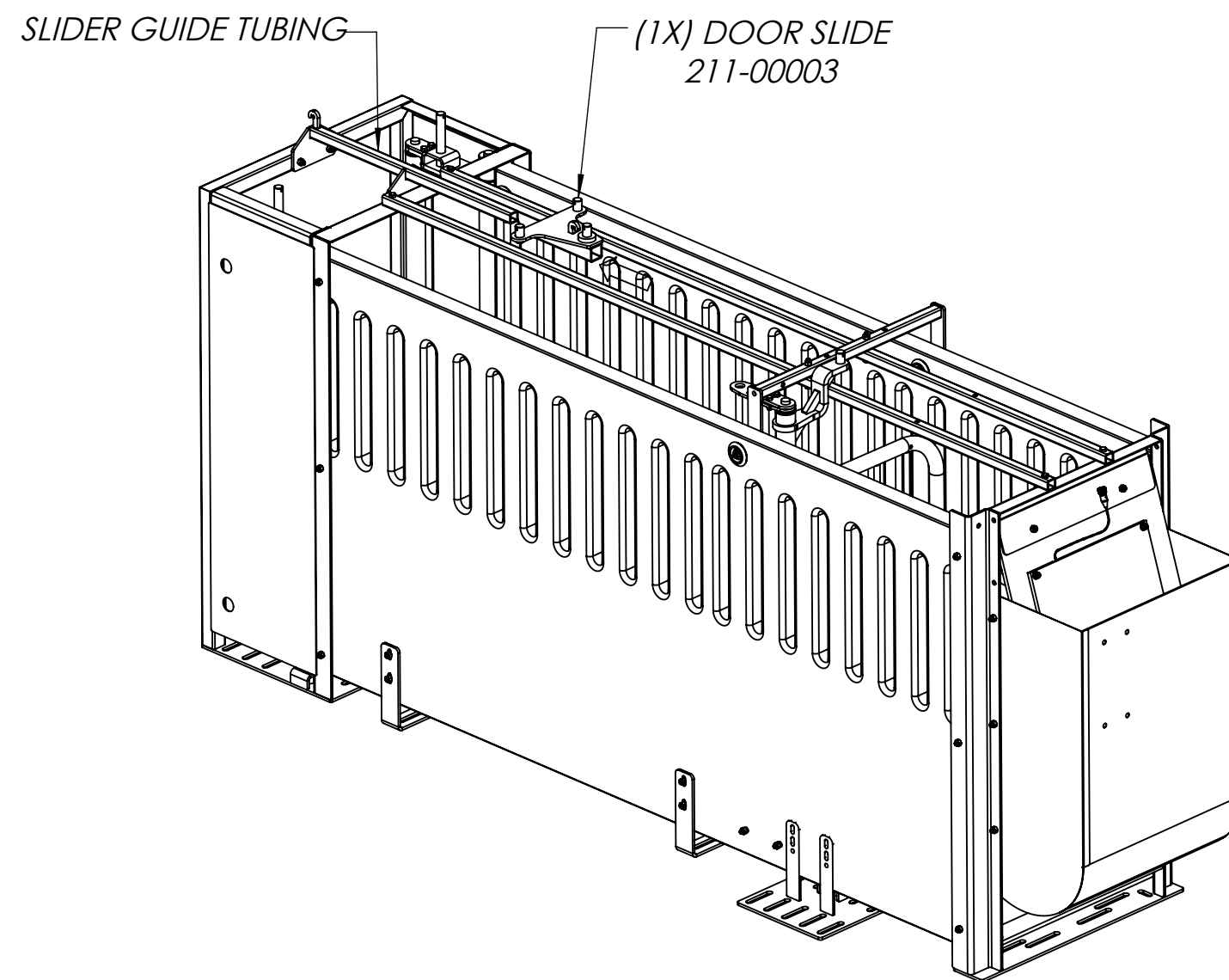
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STEP 21: NEXT INSTALL 2 BOLTS 011-00051 AND LOCKNUTS 011-00020 AS SHOWN TO COMPLETE THE ASSEMBLY OF THE SLIDER GUIDE ON THE REAR DOOR ASSY. **THE 4 BOLTS CAN NOW BE FULLY TIGHTEN.**

5



STEP 22: INSERT THE DOOR SLIDE INTO THE SLIDE GUIDE TUBING.

6



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B 8 / 9

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mm[in]

Standard Tolerances:

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X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters
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X.XX ± 0.25

Angle
X.X° ± 0.5°

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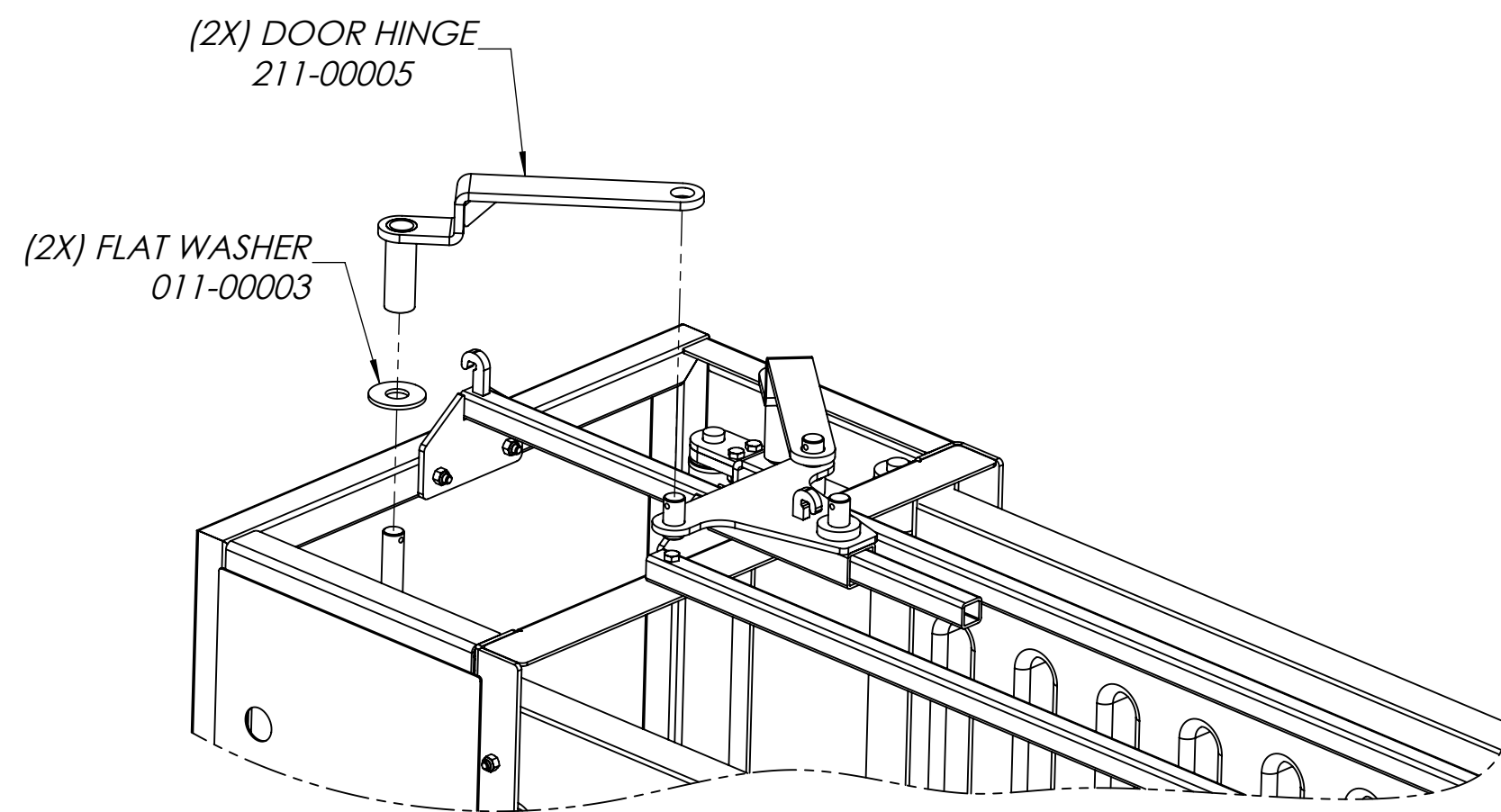
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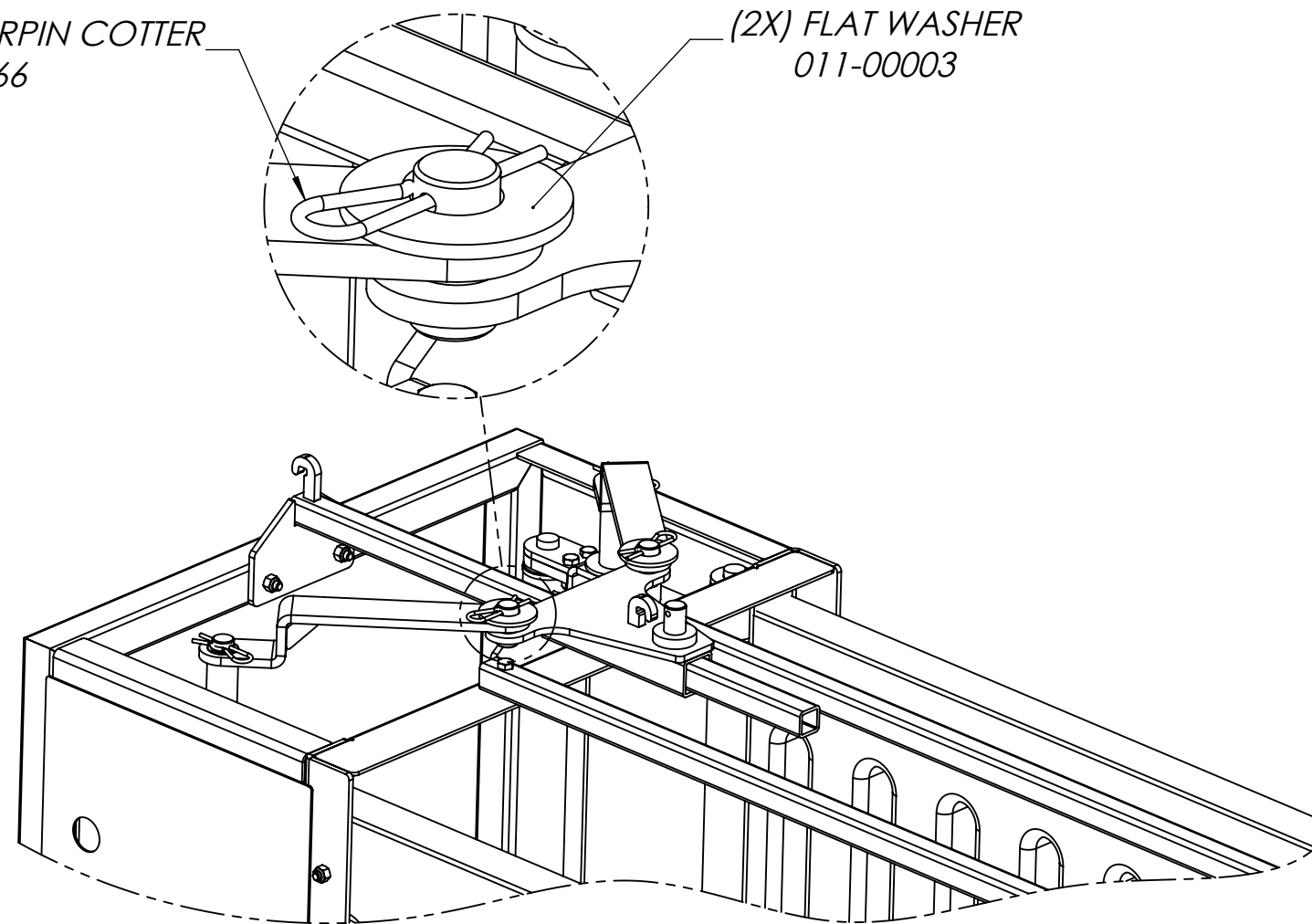
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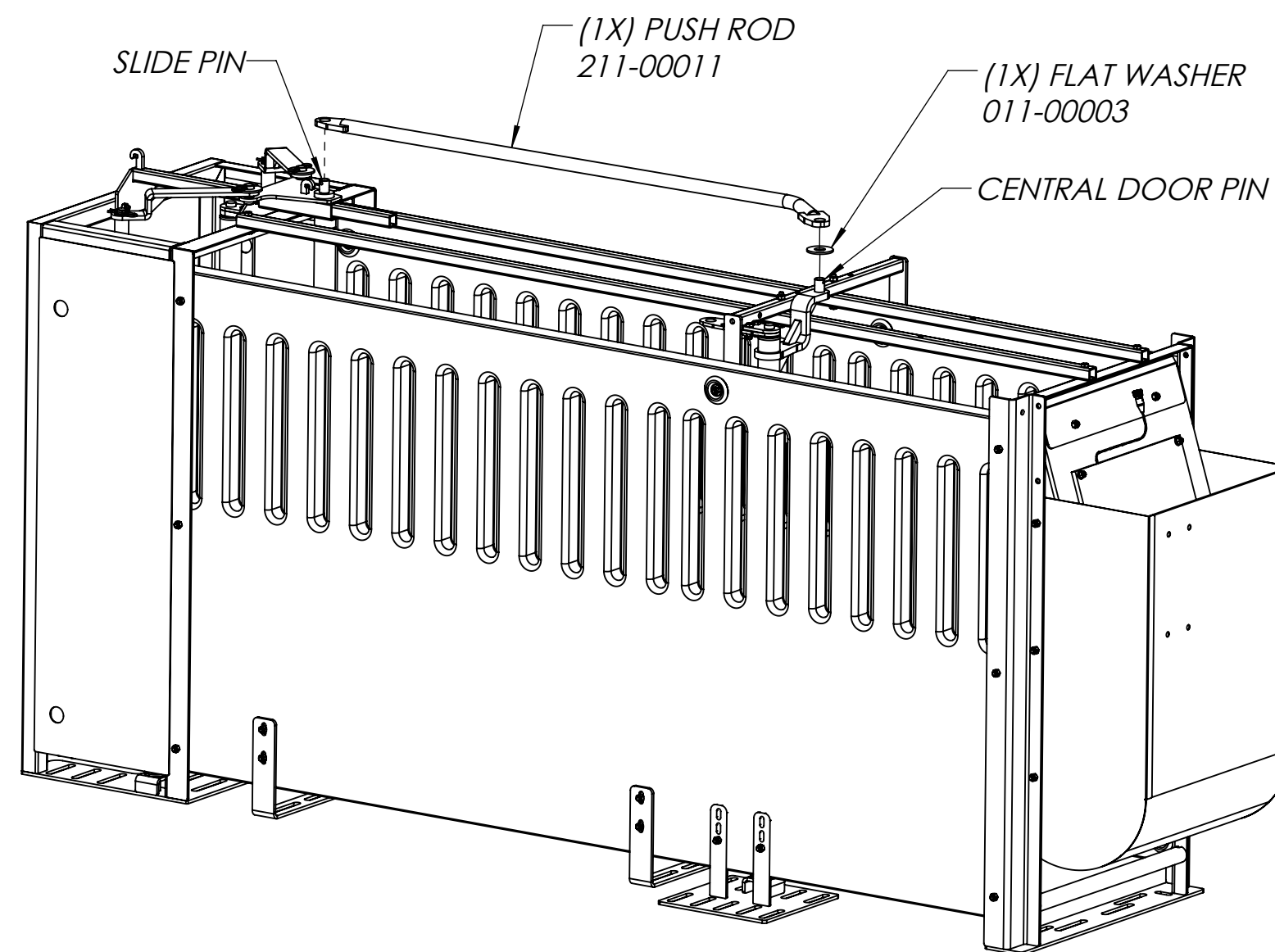


STEP 23: INSTALL A LARGE WASHER ON EACH REAR DOOR PIN THEN INSTALL THE 2 HINGES FOR THE DOORS OPENING/CLOSING MECHANISM.

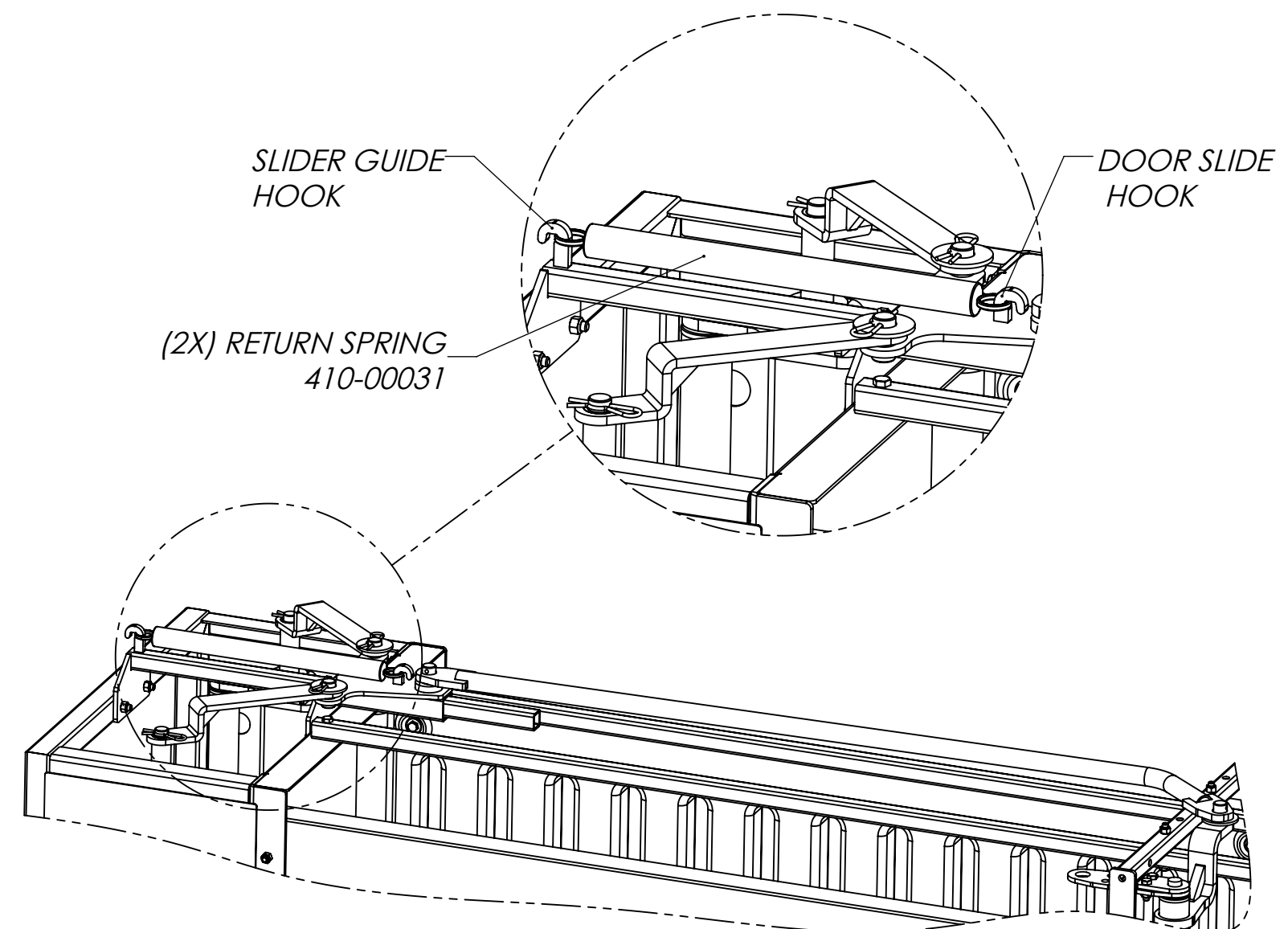


STEP 24: INSTALL 2 LARGE WASHERS ON TOP OF THE HINGES AND SECURE THE MECHANISM WITH 4 HAIRPIN COTTERS.

3



STEP 25: INSTALL ONE LARGE WASHER 011-00003 ON TOP OF THE CENTRAL DOOR BRACKET THEN INSERT THE DOOR PUSH ROD IN THE SLIDE AND THE CENTRAL DOOR PINS.



STEP 26: INSTALL THE RETURN SPRING IN-BETWEEN THE SLIDER GUIDE HOOK AND THE DOOR SLIDE HOOK. OPEN AND CLOSE THE DOOR A COUPLE TIME TO ENSURE IT IS WORKING SMOOTHLY. THERE SHOULD NOT BE TOO MUCH TENSION ON THE SPRING WHEN THE DOOR IS FULLY OPENED.

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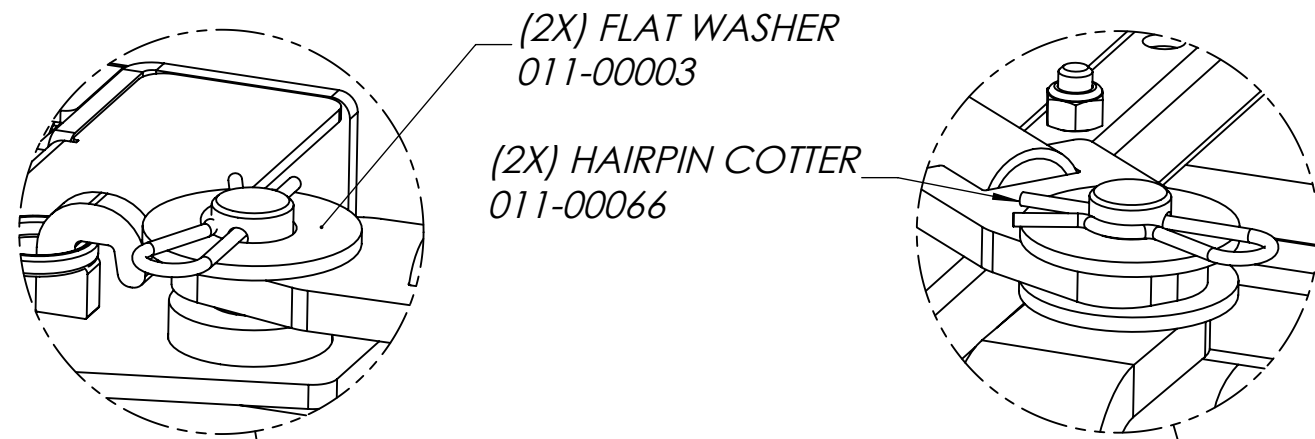
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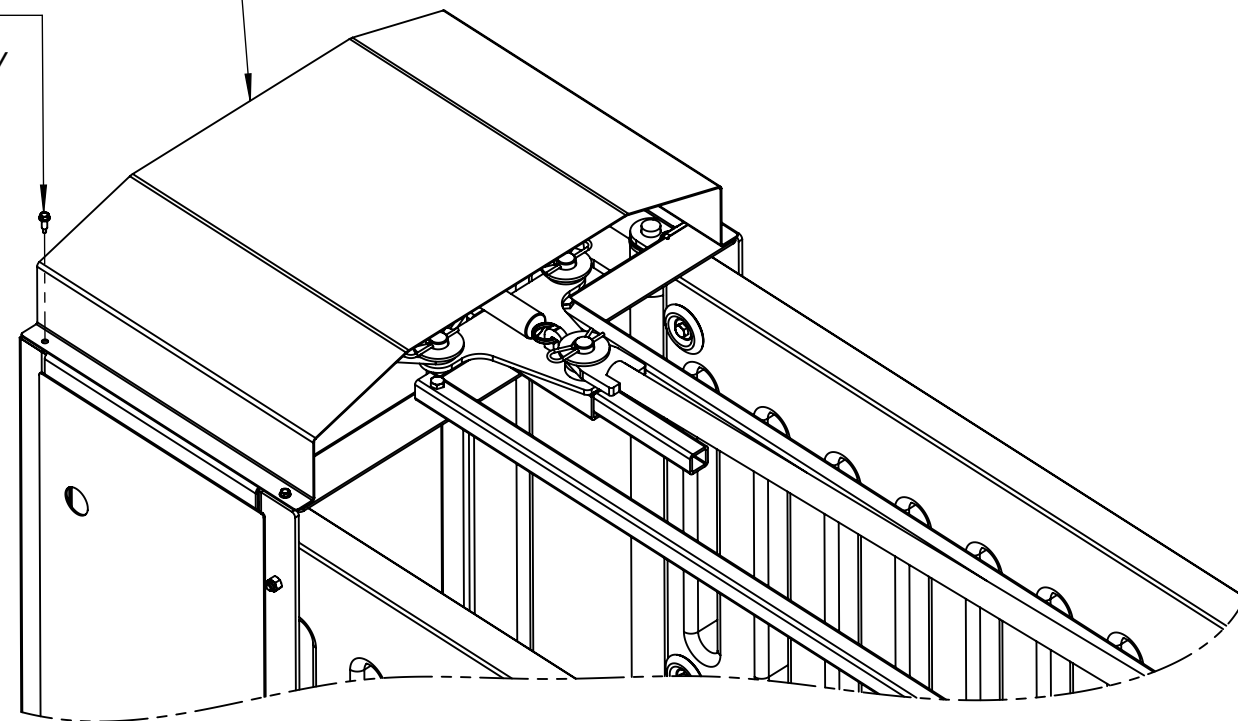
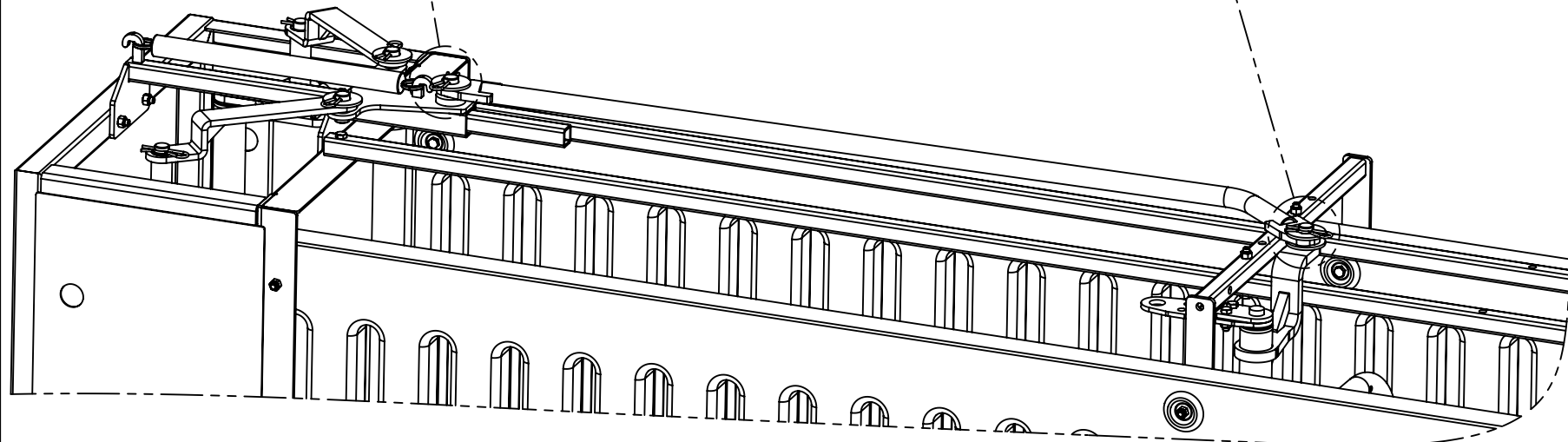
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1



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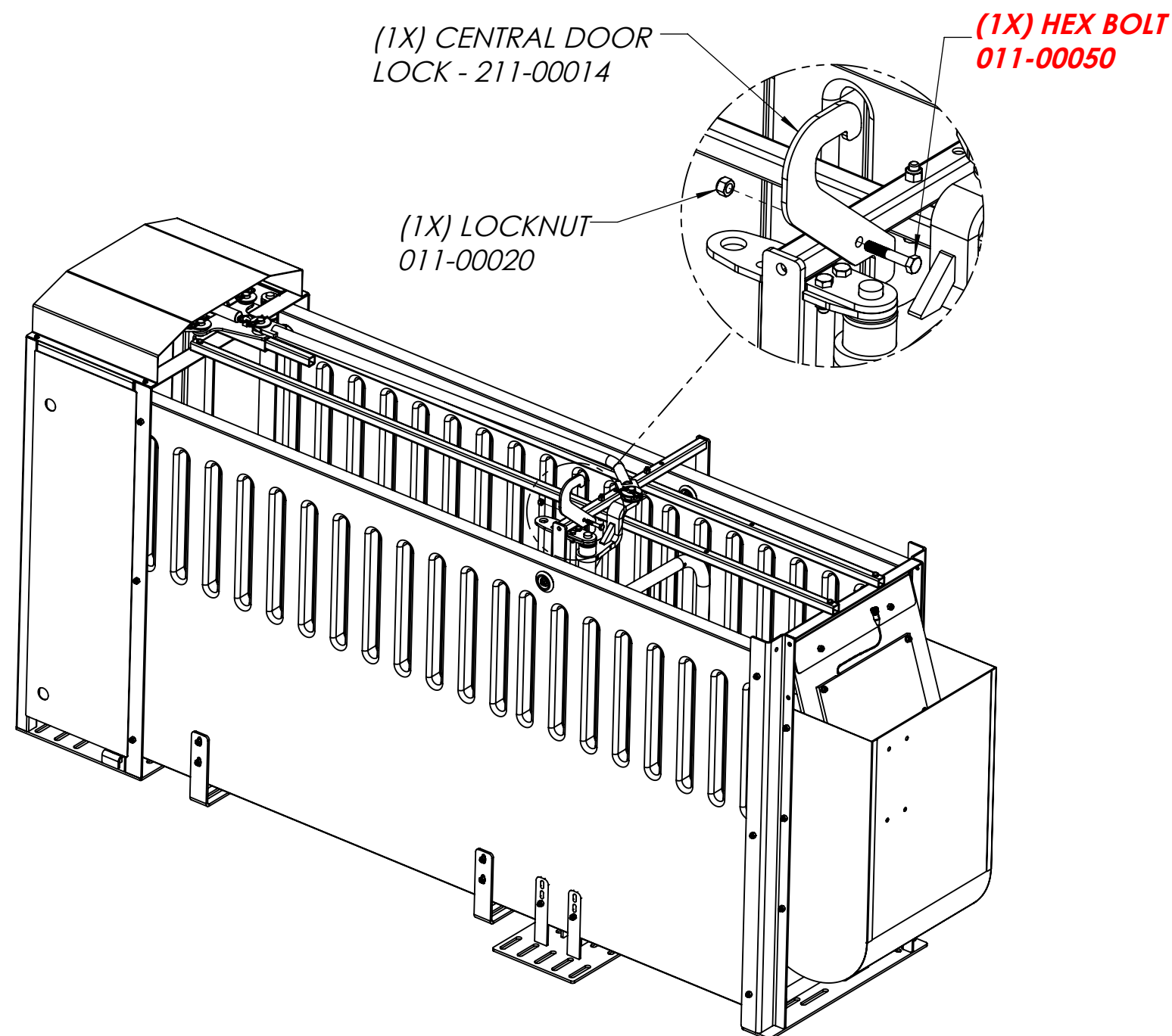


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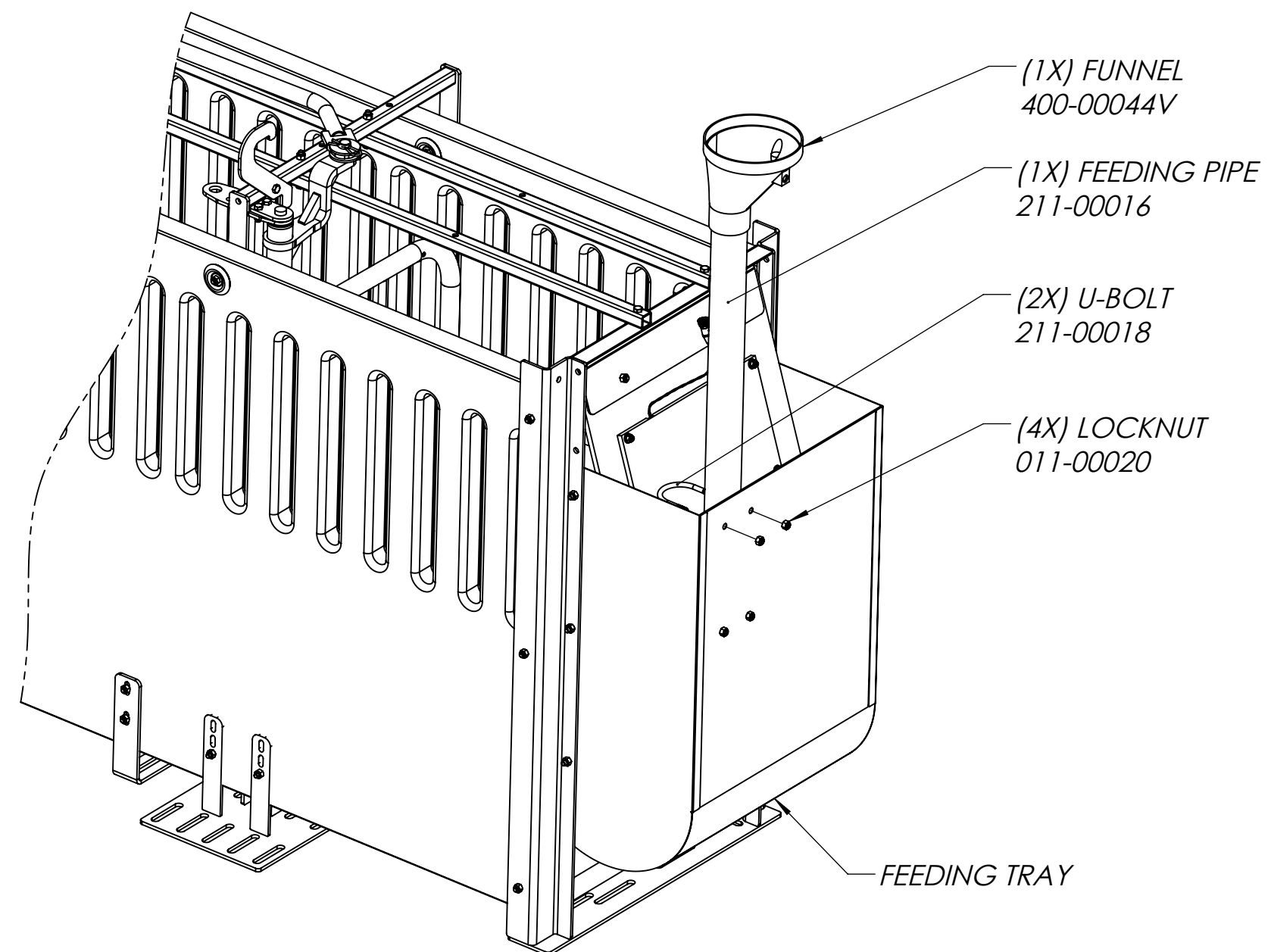
STEP 27: INSTALL 2 LARGE WASHERS ON TOP OF THE PUSH ROD AND SECURE THE MECHANISM WITH 2 HAIRPIN COTTERS.

STEP 28: INSTALL THE DOOR MECHANISM COVER AND SECURE IT WITH 4 SELF-DRILLING SCREWS.

4



5



6

STEP 29: INSTALL AND SECURE THE DOOR LOCK USING ONE HEX BOLT **011-00050** AND ONE LOCKNUT 011-00020. ADJUST THE CLAMPING LOAD ON THE BOLT UNTIL THE LOCK CAN BE MOVED WITH A SMALL PUSH, BUT CANNOT ROTATE FREELY.

STEP 30: INSTALL THE FUNNEL ON THE FEEDING PIPE. USING 2 U-BOLTS 211-00018 AND 4 LOCKNUTS 011-00020, SECURE THE FEEDING PIPE ONTO THE FEEDING TRAY.