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IMPORTANT NOTES:

1- THE AIM OF THIS DOCUMENT IS TO PROVIDE A STEP BY STEP GUIDE FOR THE ASSEMBLY OF FREE ACCESS FOOD STATIONS. THE INSTRUCTIONS AND ILLUSTRATIONS PROVIDED HERE ARE SPECIFIC TO DOUBLE STATION CONFIGURATION, THE USABILITY OF THIS DOCUMENT AS REFERENCE FOR TRIPLE OR ANY OTHER CONFIGURATIONS IS LIMITED. IT IS ADVISED TO REFER TO THE PROPER DOCUMENTATION.

2- BEFORE BEGINING THE ASSEMBLY:

- REMOVE PARTS FROM BOXES AND MAKE SURE ALL PARTS ARE PRESENT AND IN GOOD CONDITION. THE REQUIRED HARDWARE SHOULD BE FOUND IN THE PROVIDED KITS.
- ENSURE YOU HAVE THE RIGHT TOOLS READY : ONE POWER DRILL WITH A 10 mm [3/8"] DRILL BIT, ONE 1/2" FLAT WRENCH, ONE RATCHETING SOCKET WRENCH WITH A 1/2" SOCKET AND AN IMPACT DRIVER WITH A 5/16" HEX NUT DRIVER AND A PERMANENT MARKER OR A MORE CONVENIENT TOOL TO MARK CENTER OF HOLES.
- CLEAN THE FLOOR BEFORE STARTING INSTALLATION

3- THIS PRODUCT IS DESIGNED SUCH THAT ASSEMBLY CAN MOSTLY BE PERFORMED BY A SINGLE INDIVIDUAL. BUT FOR THE STEPS WHERE LARGE OR HEAVY COMPONENTS ARE PUT TOGETHER, IT IS RECOMMENDED TO HAVE A SECOND PERSON AVAILABLE.

4- FOR EACH ASSEMBLY STEP, THE PARTS AND THE QUANTITIES REQUIRED ARE SPECIFIED. THE HARDWARE KIT CONTENT IS SPECIFIC TO EACH STATION CONFIGURATION. DO NOT USED MORE THAN WHAT IS INDICATED, UNLESS OTHERWISE SPECIFIED.

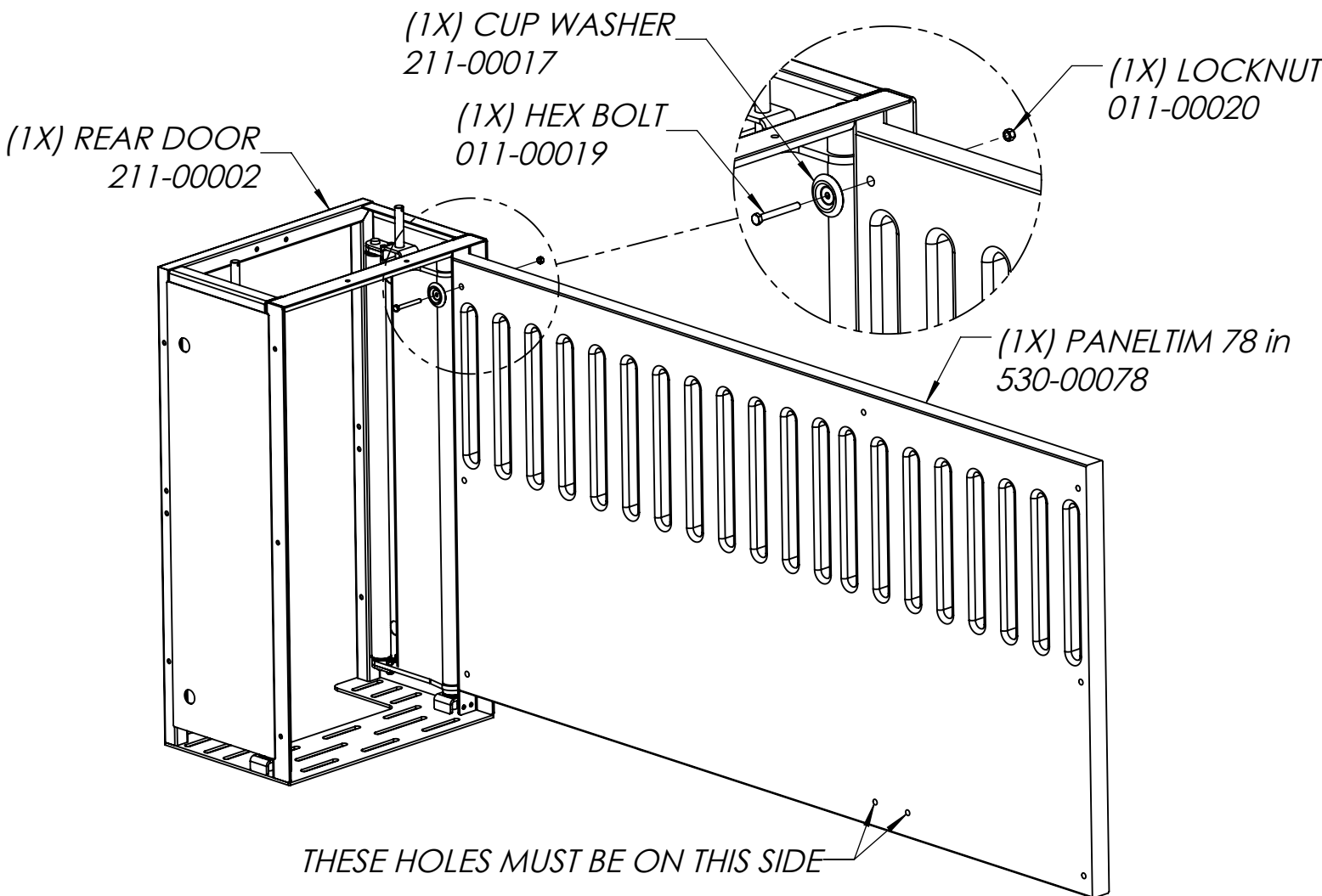
5- ALL THE BOLTS AND NUTS PROVIDED ARE MADE FROM STAINLESS STEEL. TO PREVENT GALLING AND REDUCE THE CHANCE OF PREMATURE FAILURE, THEY MUST BE LUBRICATED. NICKEL-BASED ANTI-SEIZE LUBRICANT SUCH AS LOCTITE NICKEL ANTI-SEIZE OR PERMATEX NICKEL ANTISEIZE LUBRICANT ARE RECOMMENDED. IF NOT AVAILAIBLE, PENETRATING OILS SUCH AS LIQUID WRENCH OR WD-40 CAN ALSO BE USED.

IF POWER TOOLS ARE USED FOR TIGHTENING, IT IS STRONGLY RECOMMENDED TO SET THEM ON THE LOWEST POSSIBLE TORQUE SETTING TO AVOID OVERTIGHTENING OF SCREWS.

6- IT IS STRONGLY ADVISED NOT TO FULLY TIGHTEN THE BOLTS AS INDICATED FOR MOST OF THE ASSEMBLY STEPS BECAUSE IT MIGHT BE CONVENIENT FOR THE SUBSEQUENT STEPS TO BE ABLE TO SLIGHTLY ADJUST THE PARTS. ONLY ENGAGE EACH NUT WITH HAND UNTIL IT NO LONGER TURNS. AN INSTRUCTION WILL BE GIVEN WHEN IT WIIL BE APPROPRIATE TO FULLY TIGHTEN THOSE BOLTS.

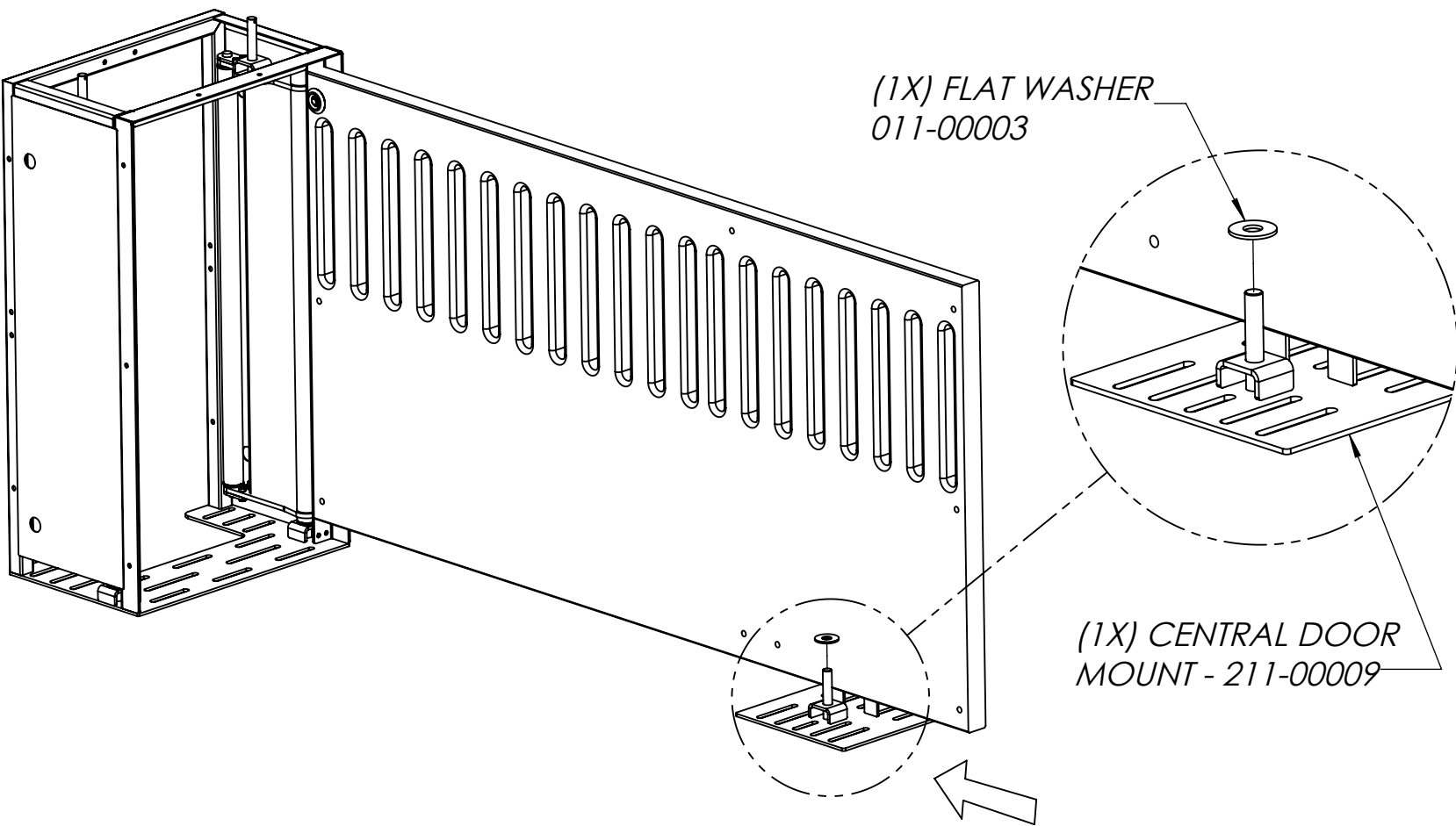
7-

INSTALLATION PROCEDURE



STEP 1A: POSITION THE REAR DOOR ASSEMBLY AT THE DESIRED LOCATION AND INSTALL THE PANELTIM 78 in AS SHOWN. USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.**

64 mm (2.5 in) THICK SPACERS CAN BE USED UNDERNEATH THE PANELTIM TO HELP ALIGNING THE HOLES BEFORE INSTALLING THE BOLT.



STEP 1B: INSERT ONE FLAT WASHER 011-00003 INTO THE CENTRAL DOOR MOUNT 211-00009 PIN AND SLIDE THE RESULTING ASSEMBLY UNDER THE PANELTIM AS SHOWN. **THE CENTRAL DOOR MOUNT PIN SHOULD BE INSIDE OF THE STATION.**

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No. de produit / Product Part Number:

500-00001D

Désignation du produit / Product Name

DOUBLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

C1

2 / 13

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ±0.03"

X.XXX" ±0.010"

Millimeters

X.X ± 0.8

X.XX ±0.25

Angle

X.X° ± 0.5°

Dernière mise à jour / Last update date:

2021-06-07

Dessiné par / Drawn by:

LJ

Approuvé par / Approved by:



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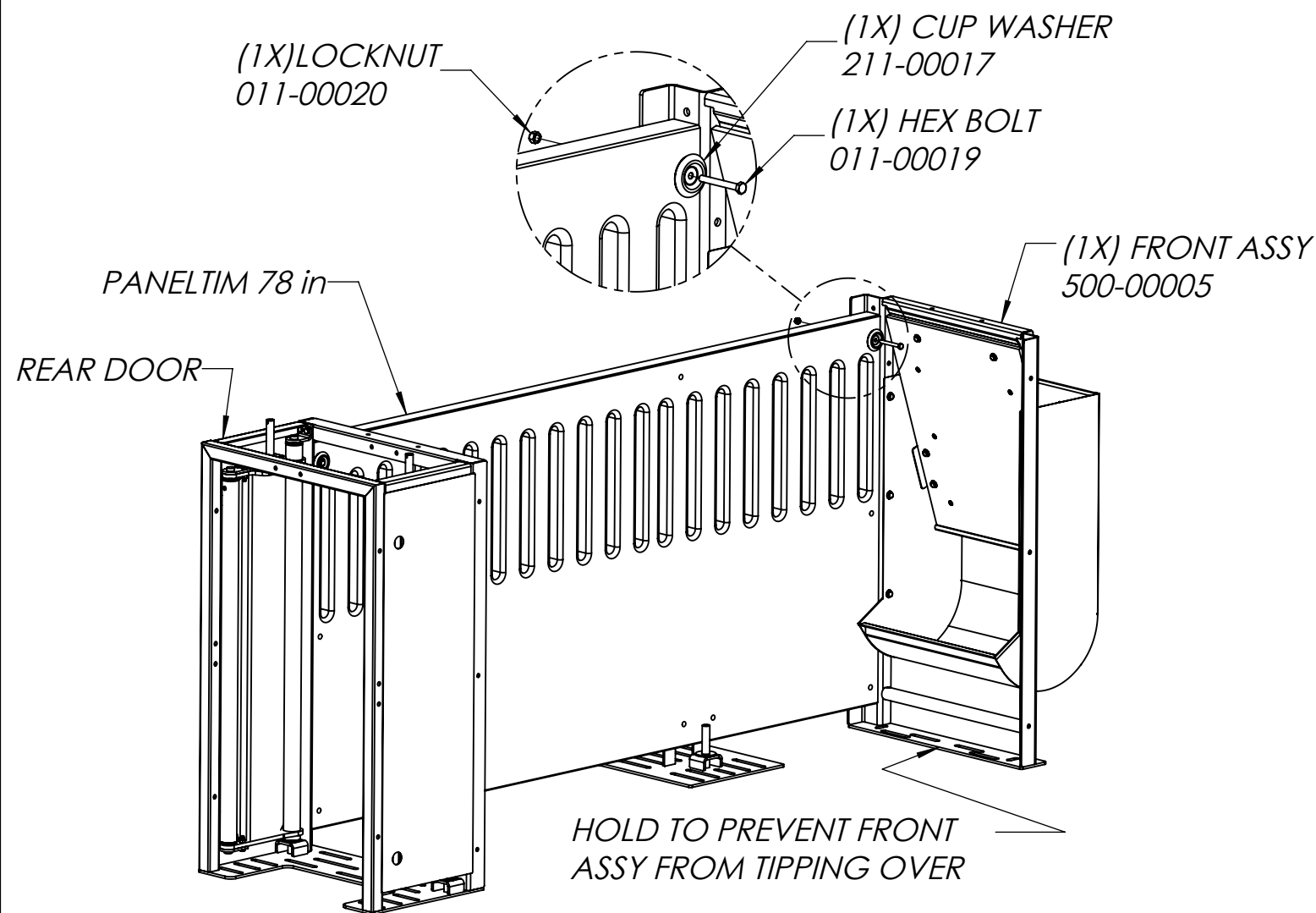
2021-06-07

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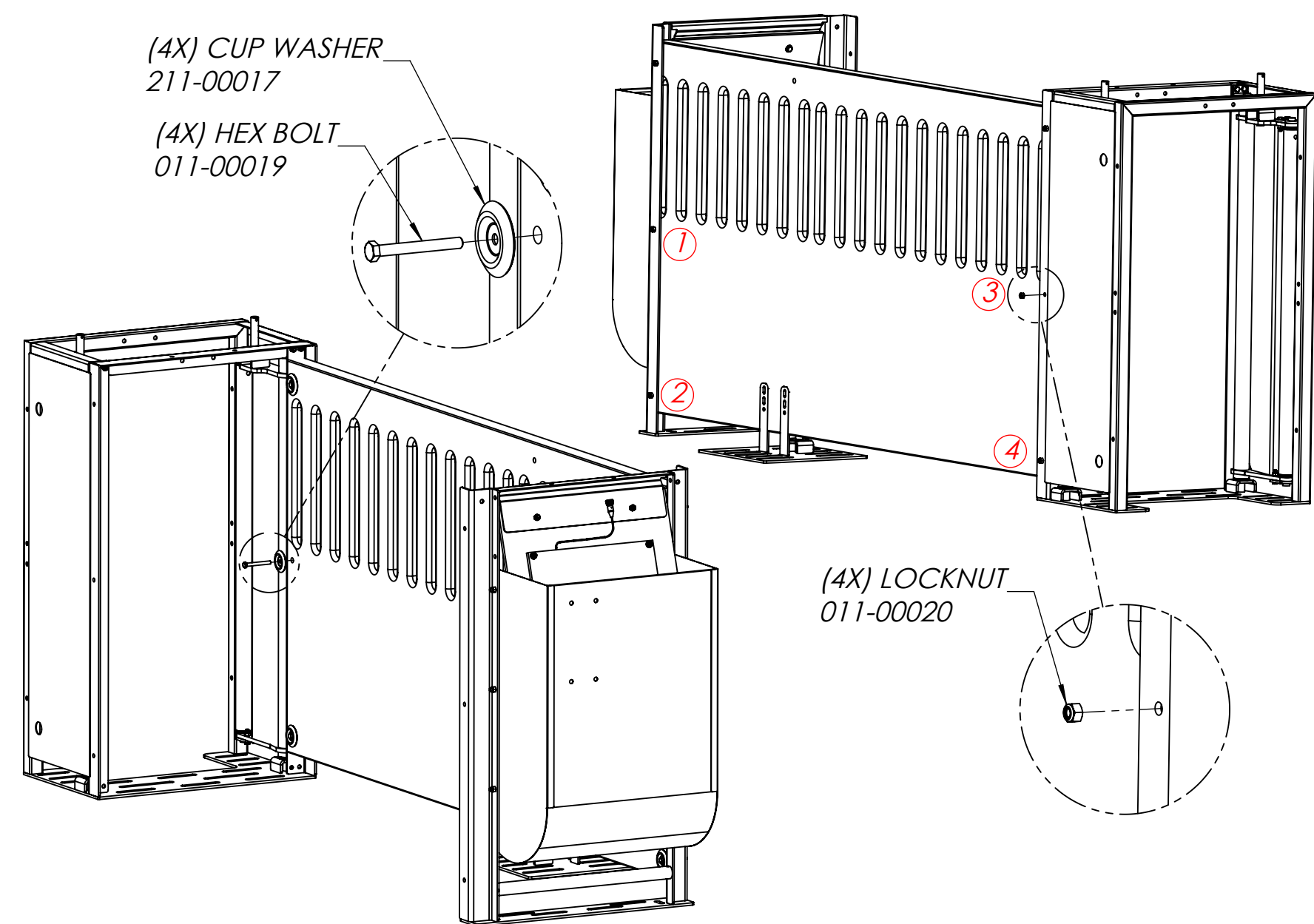
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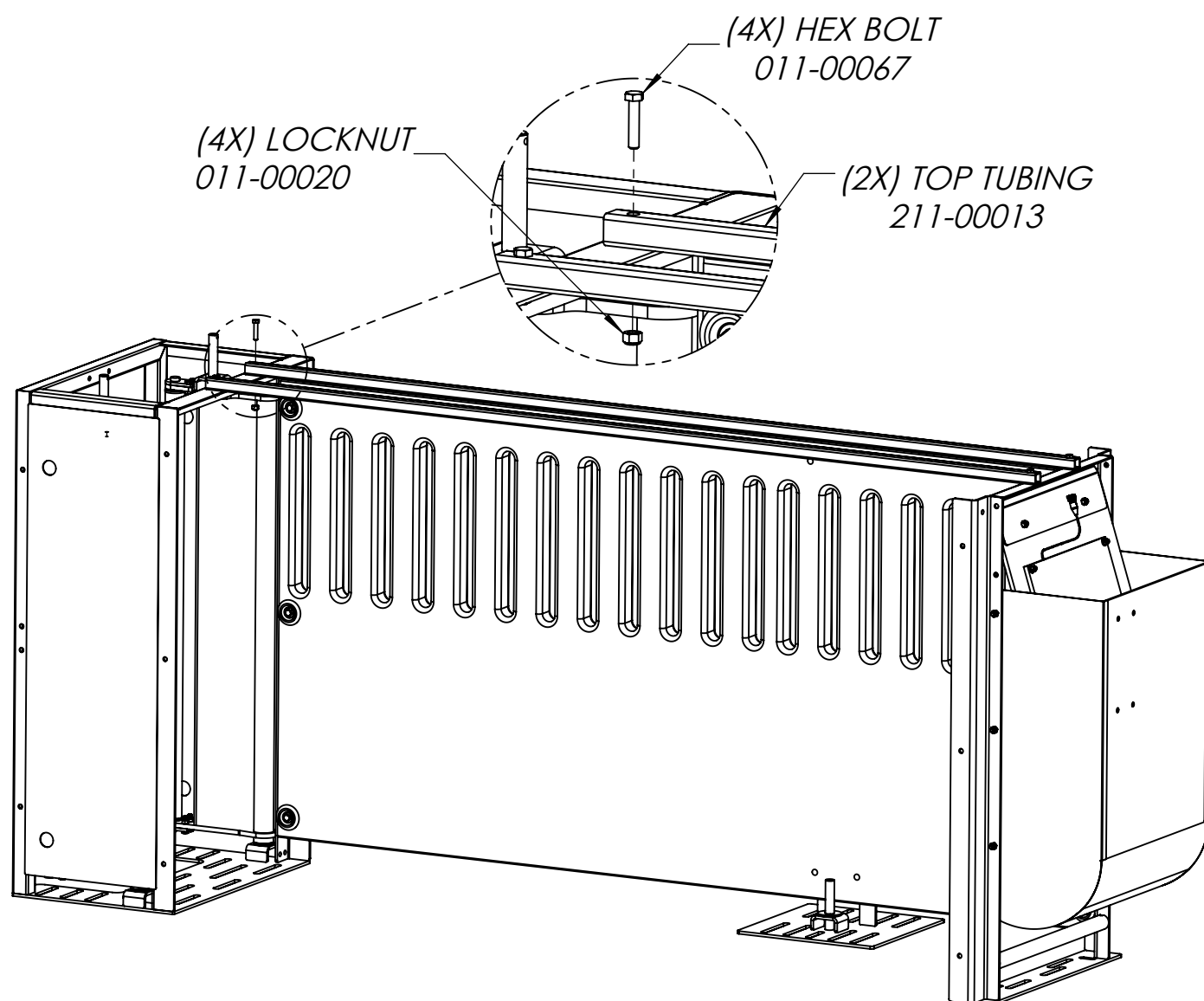
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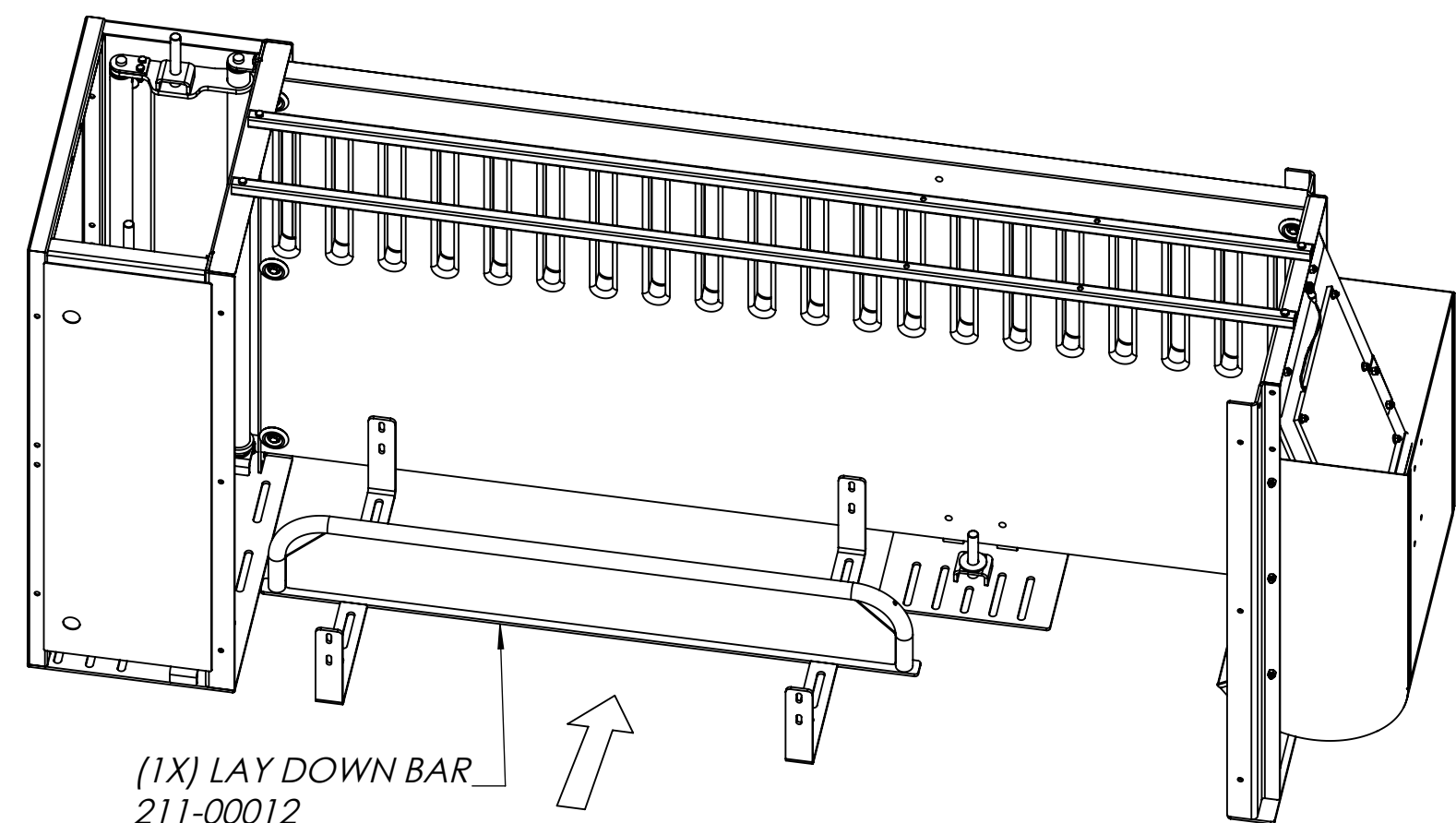
STEP 2: INSTALL THE STATION FRONT ASSY AND USE ONE HEX BOLT 011-00019, A CUP WASHER 211-00017 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** IF CONVENIENT, RESTRAINT THE FRONT ASSY FLOOR PLATE WITH A HEAVY OBJECT OR A FOOT TO PREVENT IT FROM TIPPING OVER BEFORE BOLT INSTALLATION.



STEP 3: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE RIGHT PANELTIM ON THE REAR DOOR AND THE FRONT ASSY AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS.** **USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSEMBLY.**



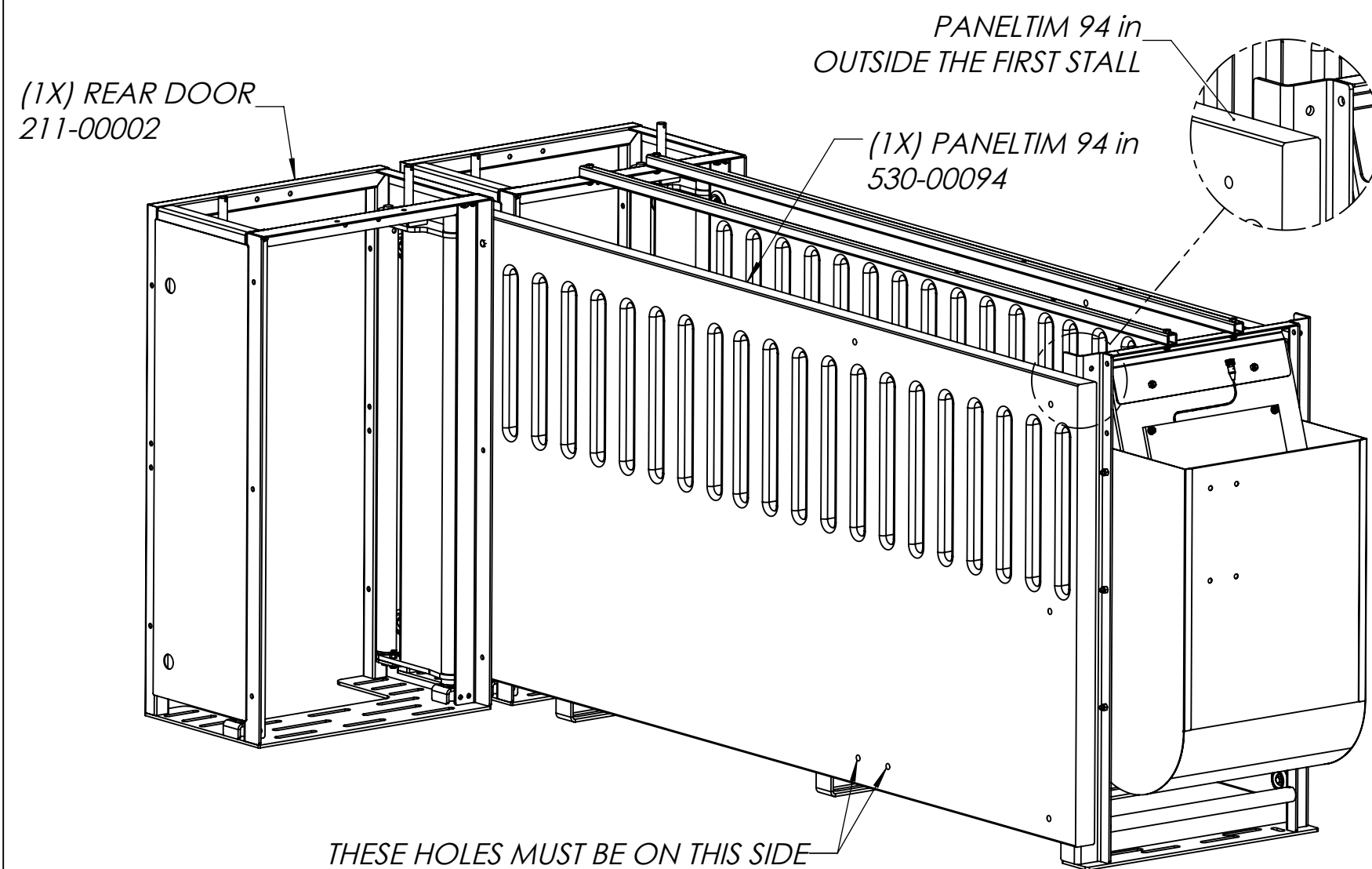
STEP 4: INSTALL THE 2 TOP TUBINGS ONTO THE FRONT ASSY AND THE REAR DOOR ASSY. **DO NOT FULLY TIGHTEN THE BOLTS.**



STEP 5: SLIDE THE FIRST LAY DOWN BAR IN POSITION AS SHOWN.

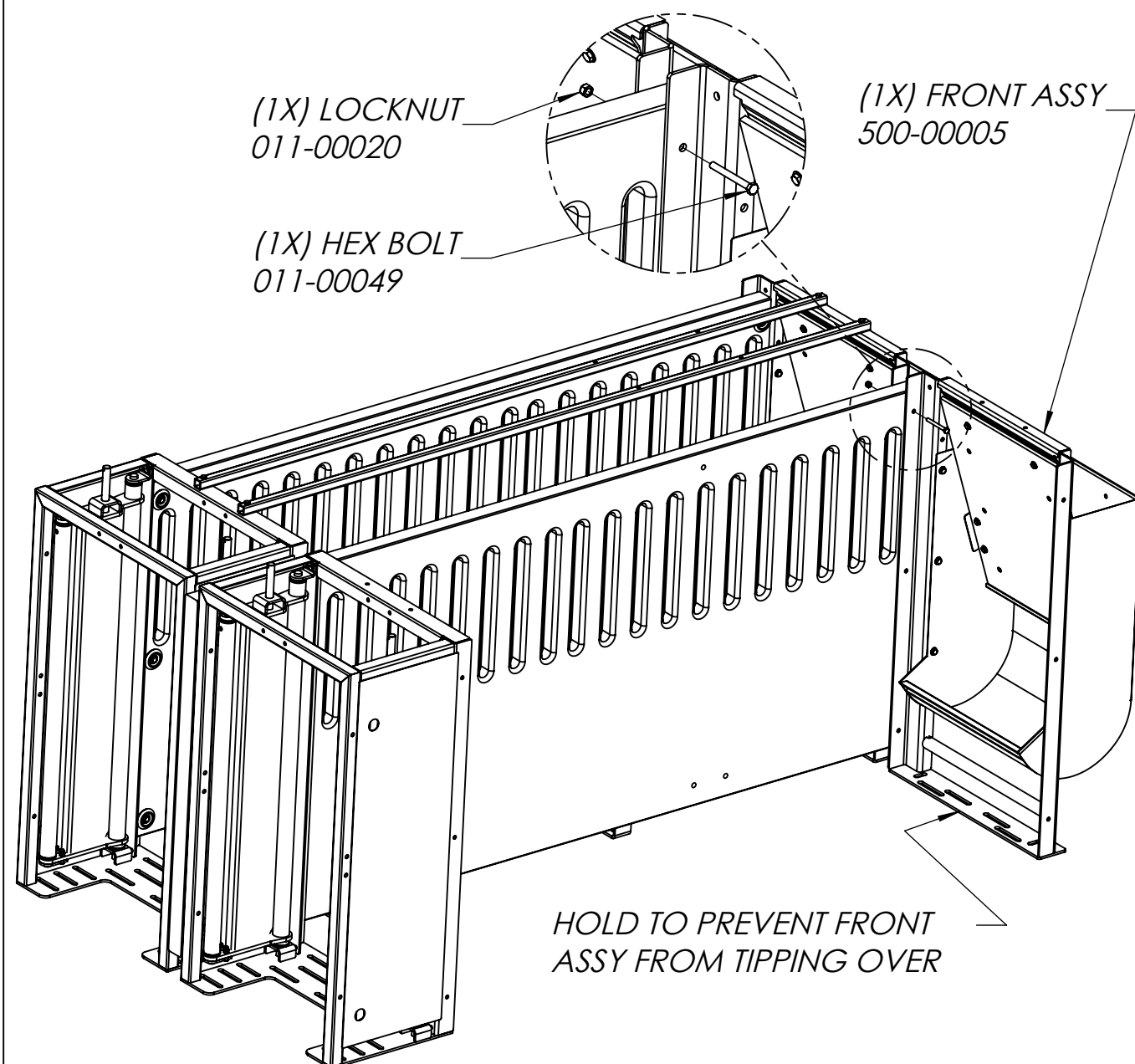
INSTALLATION PROCEDURE

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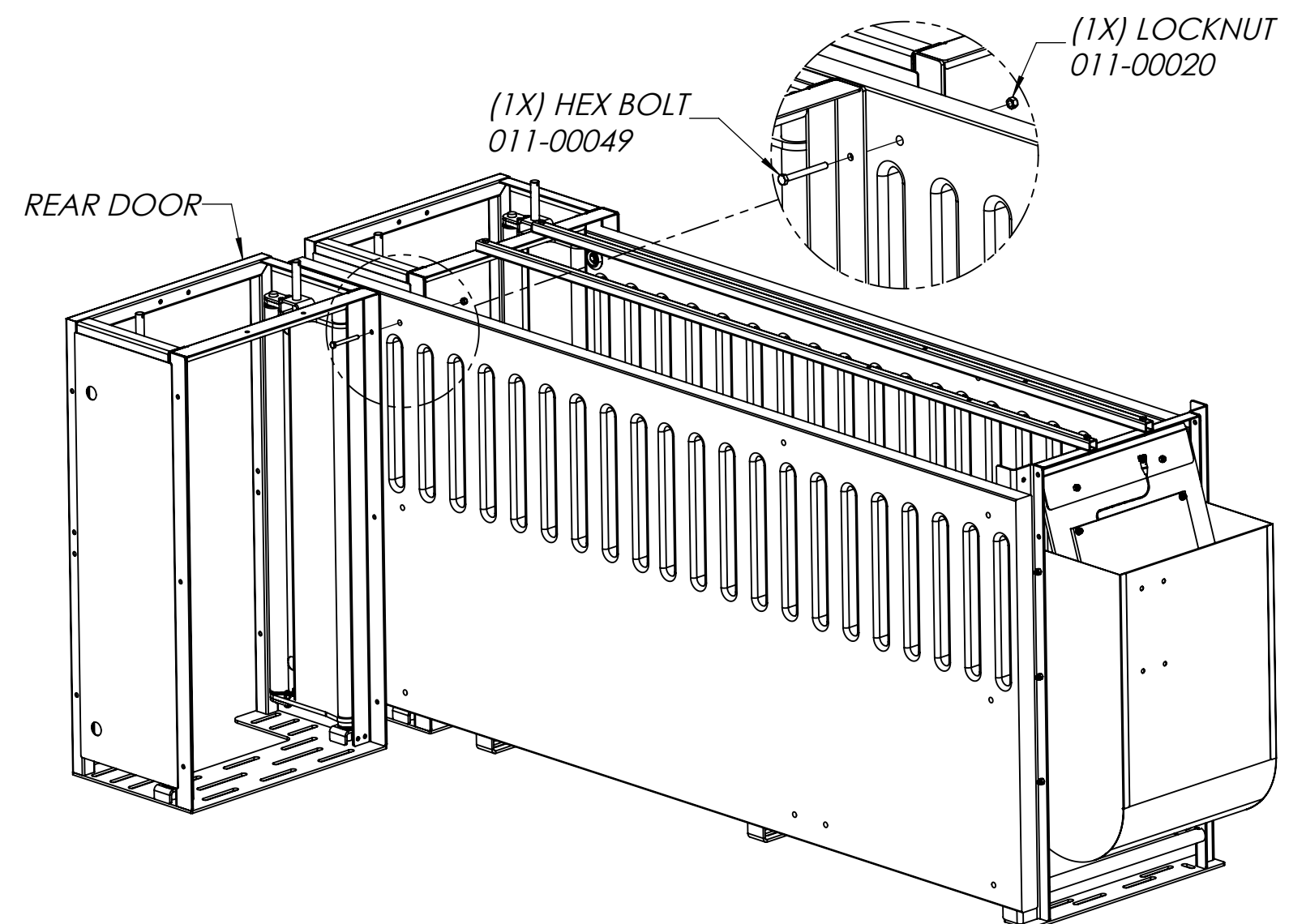
STEP 6: PREPARE FOR THE ASSEMBLY OF THE SECOND STATION: POSITION THE PANELTIM 94 in AS SHOWN.

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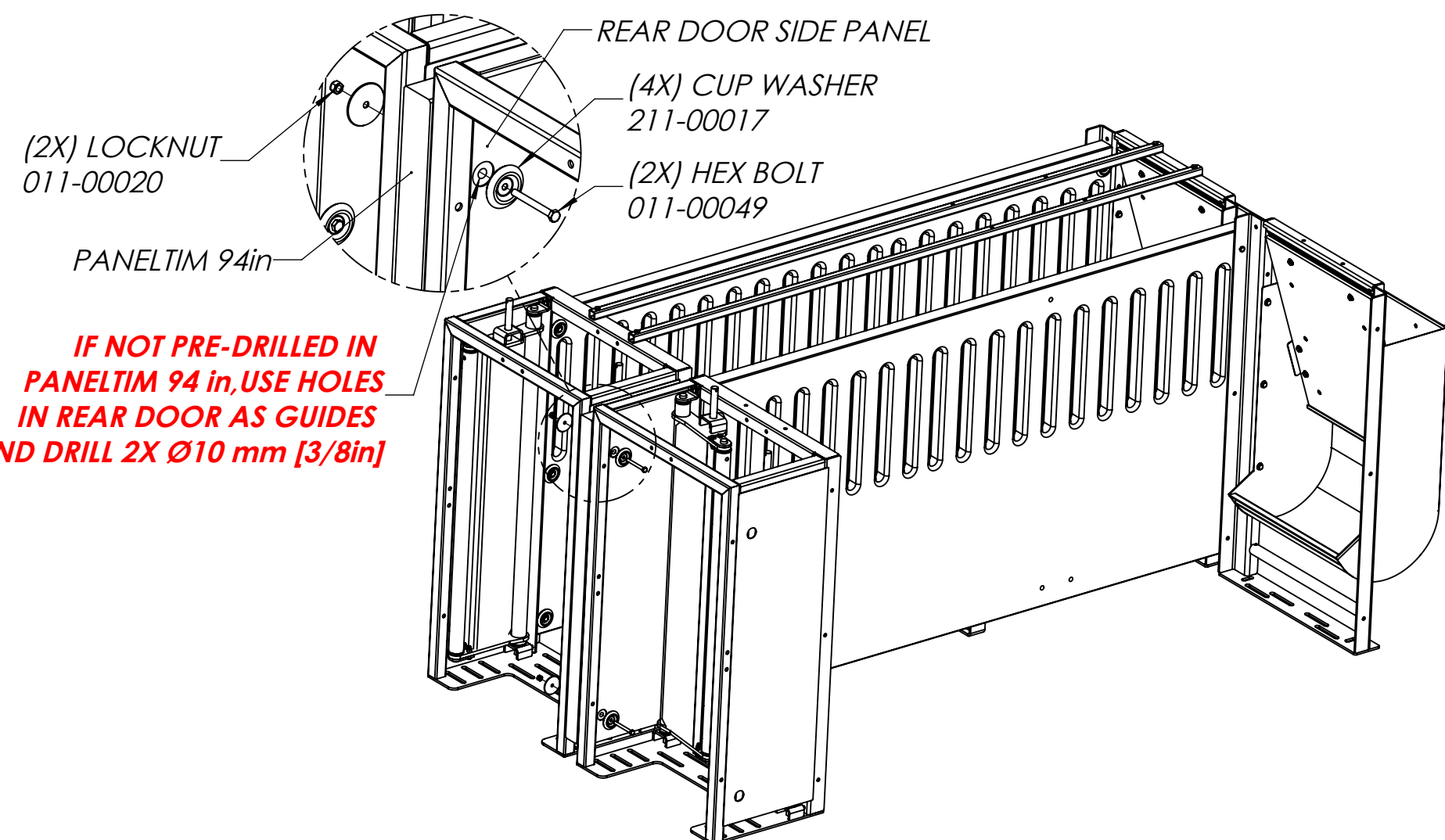


STEP 8A: INSTALL THE SECOND FRONT ASSY AND USE ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO HOLD IT IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** IF CONVENIENT, RESTRAINT THE FRONT ASSY FLOOR PLATE WITH A HEAVY OBJECT OR A FOOT TO PREVENT IT FROM TIPPING OVER BEFORE BOLT INSTALLATION.

D



STEP 7: INSTALL ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO HOLD THE PANELTIM IN PLACE. **DO NOT FULLY TIGHTEN THE BOLT.** 64 mm (2.5 in) THICK SPACERS CAN BE USED UNDERNEATH THE PANELTIM TO HELP ALIGNING THE HOLES BEFORE INSTALLING THE BOLT.



STEP 8B: INSTALL THROUGH EACH LARGE HOLES ON THE REAR DOOR ASSEMBLIES :1 HEX BOLT 011-00049, 2 CUP WASHERS 211-00017 (ONE ON EACH SIDE) AND A LOCKNUT 011-00020. **DO NOT FULLY TIGHTEN THE BOLTS.** IF THERE IS NO PRE-DRILLED HOLES IN PANELTIM 94 in AT THESE LOCATIONS, USE THE LARGE HOLES IN THE REAR DOOR SIDE PANELS AS GUIDES TO MARK THE CENTER POINTS AND DRILL 2X Ø10 mm [3/8in].

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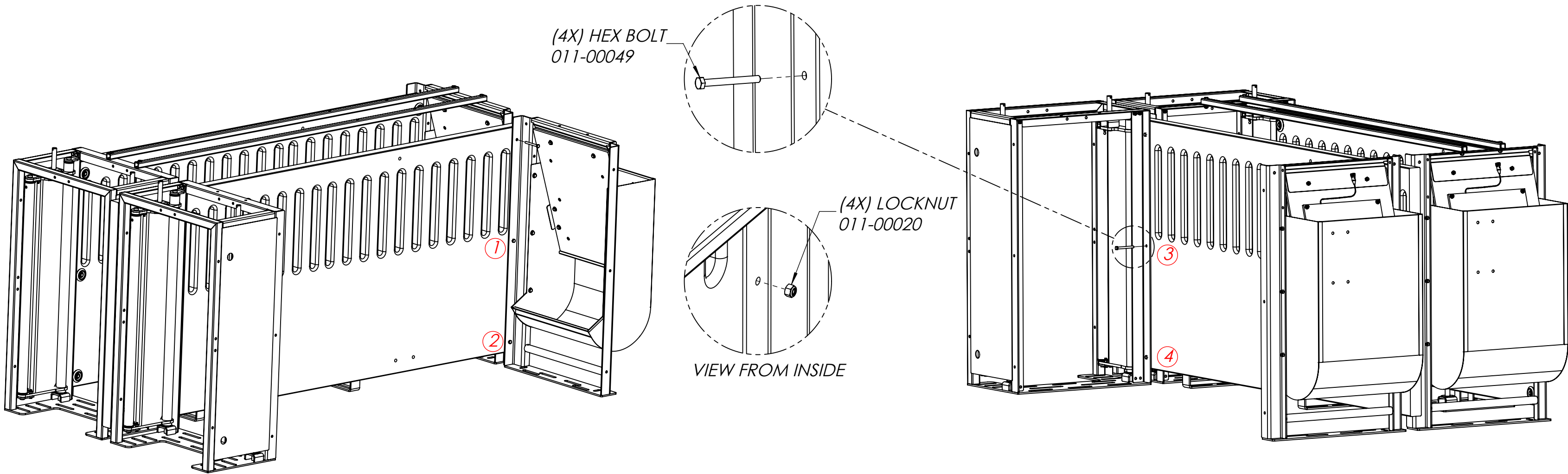
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INSTALLATION PROCEDURE



STEP 9: INSTALL 4 HEX BOLTS, CUP WASHERS AND LOCKNUTS TO COMPLETE THE ASSEMBLY OF THE MIDDLE PANELTIM ON THE SECOND REAR DOOR AND FRONT ASSY AS SHOWN. **DO NOT FULLY TIGHTEN THE BOLTS. USE A 10mm OR A 3/8in DRILL BIT TO ENLARGE THE HOLES ON THE PANELTIM IF THERE IS A MISALIGNMENT WITH THOSE ON THE REAR DOOR AND THE FRONT ASSY.**

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500-00001D

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DOUBLE FOOD STATION

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INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

C1

5 / 13

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"

X.XX" ±0.03"

X.XXX" ±0.010"

Millimeters

X.X ± 0.8

X.XX ±0.25

Angle

X.X° ± 0.5°

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mm[in]

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X.X ± 0.8
X.XX ±0.25

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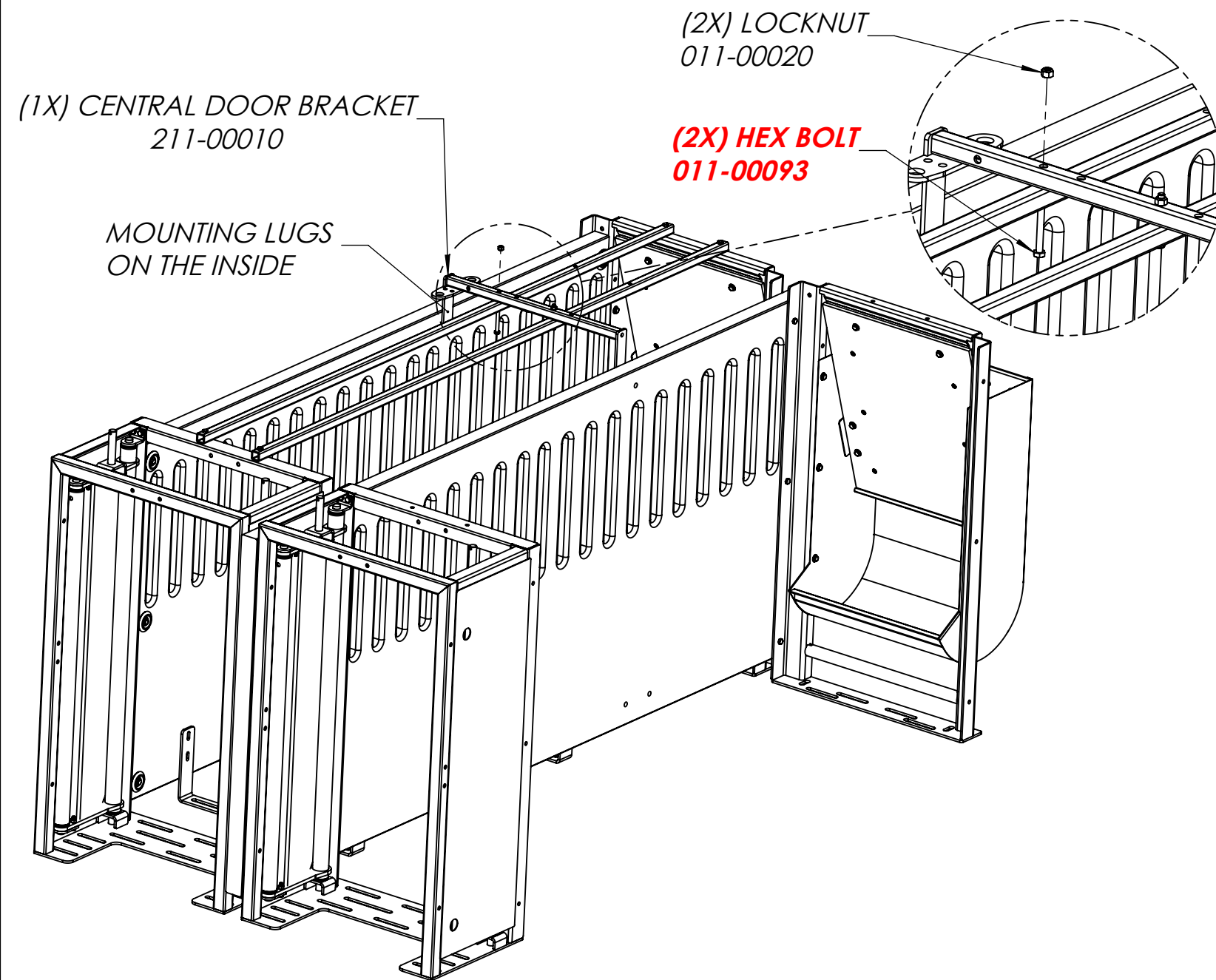
2021-06-07

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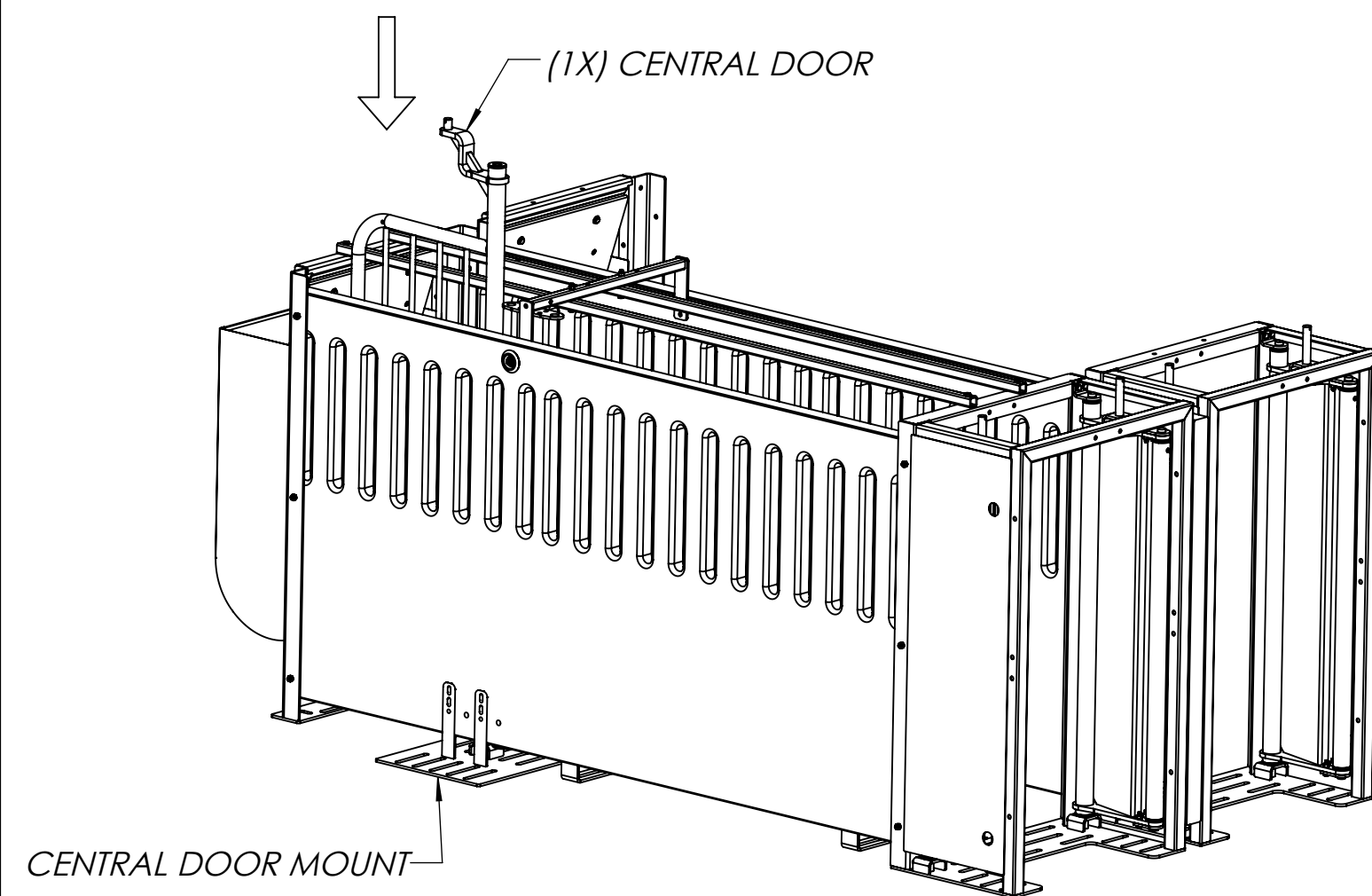
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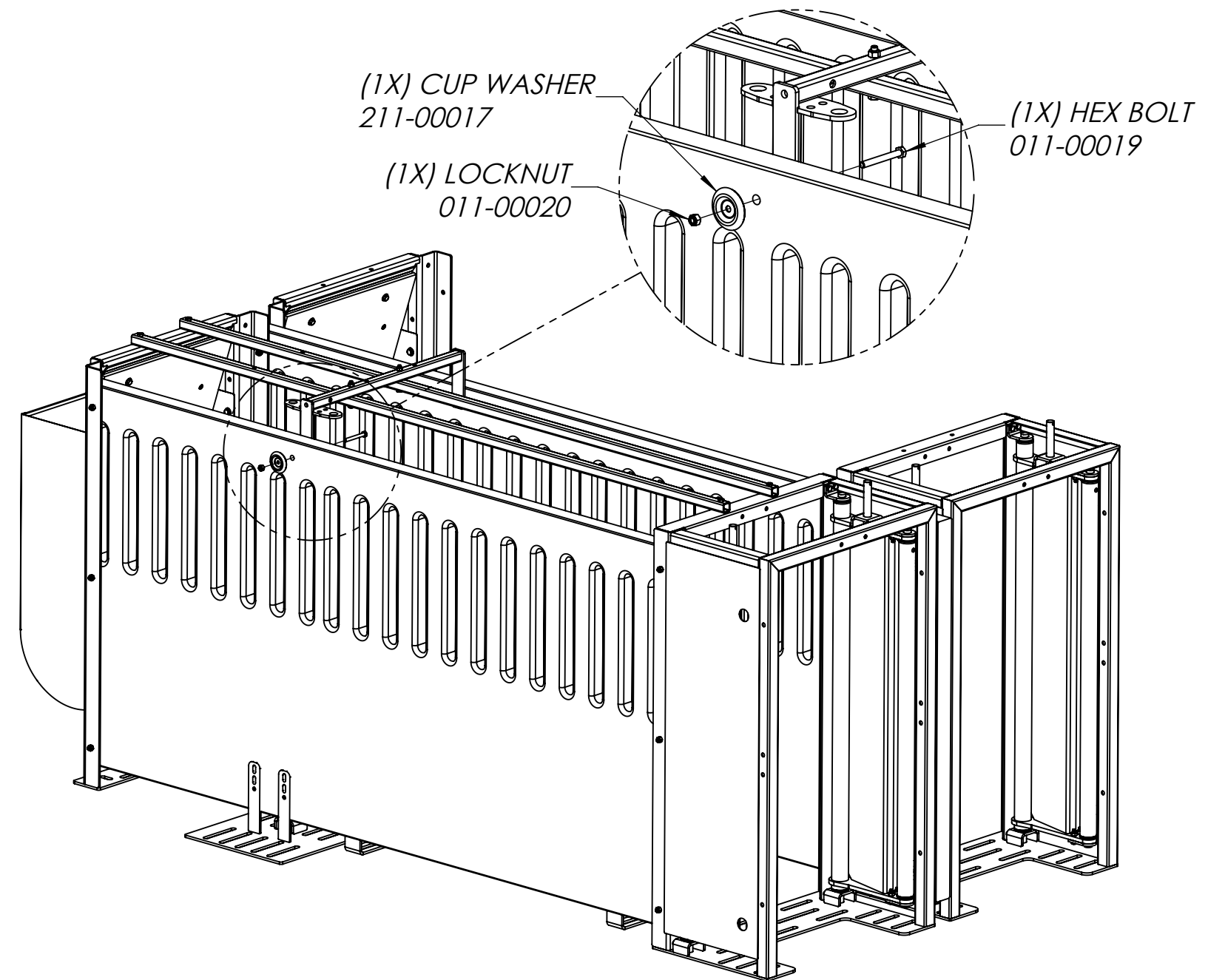
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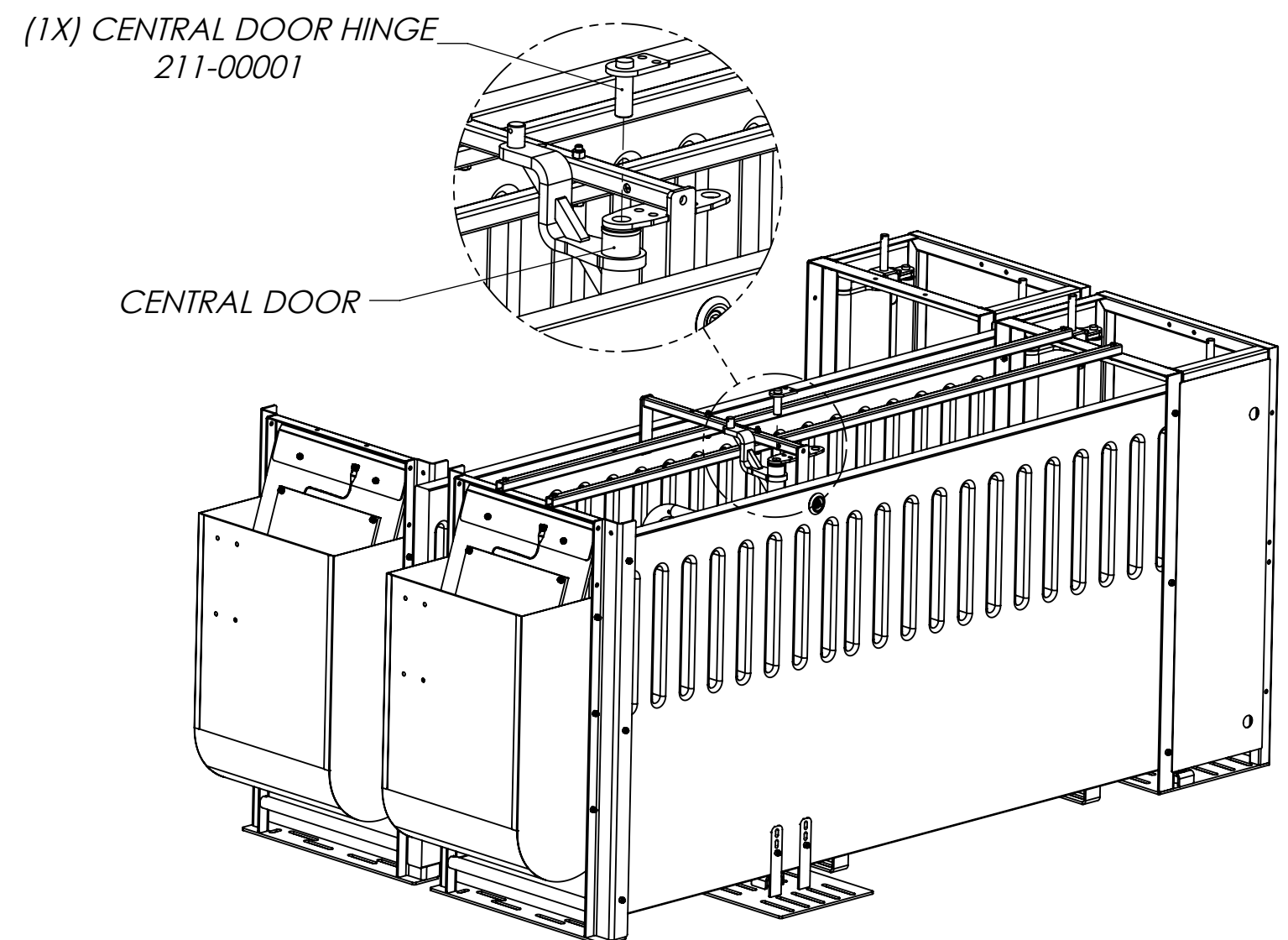
STEP 10: POSITION THE RIGHT CENTRAL DOOR BRACKET ON THE 2 TOP TUBINGS AND SECURE IT WITH 2 HEX BOLTS **011-00093** AND LOCKNUTS 011-00020. **THE TWO CENTRAL DOOR BRACKET LUGS SHOULD BE INSIDE THE RIGHT STATION AS SHOWN.**



STEP 12: INSTALL THE FIRST CENTRAL DOOR ONTO THE CENTRAL DOOR MOUNT. MOVE THE RESULTING ASSEMBLY TO THE PROPER POSITION (BORE OF THE DOOR BUSHING ALIGNED WITH HOLE ON THE CENTRAL DOOR BRACKET).



STEP 11: SECURE THE CENTRAL DOOR BRACKET ONTO THE RIGHT PANELTIM USING ONE HEX BOLT 011-00019, A CUP WASHER AND A LOCKNUT 011-00020. **DO NOT FULLY TIGHTEN THE BOLT.**

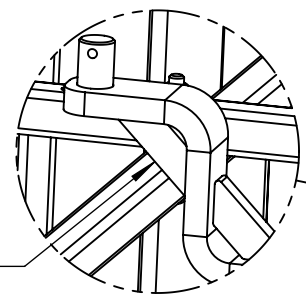


STEP 13: INSTALL THE CENTRAL DOOR HINGE AS SHOWN.

INSTALLATION PROCEDURE

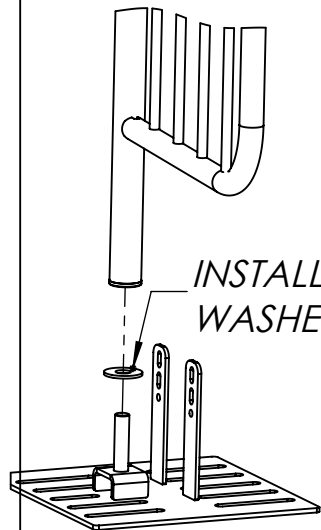
1

NO INTERFERENCE WITH THE TUBING WHEN THE DOOR IS CLOSED



2

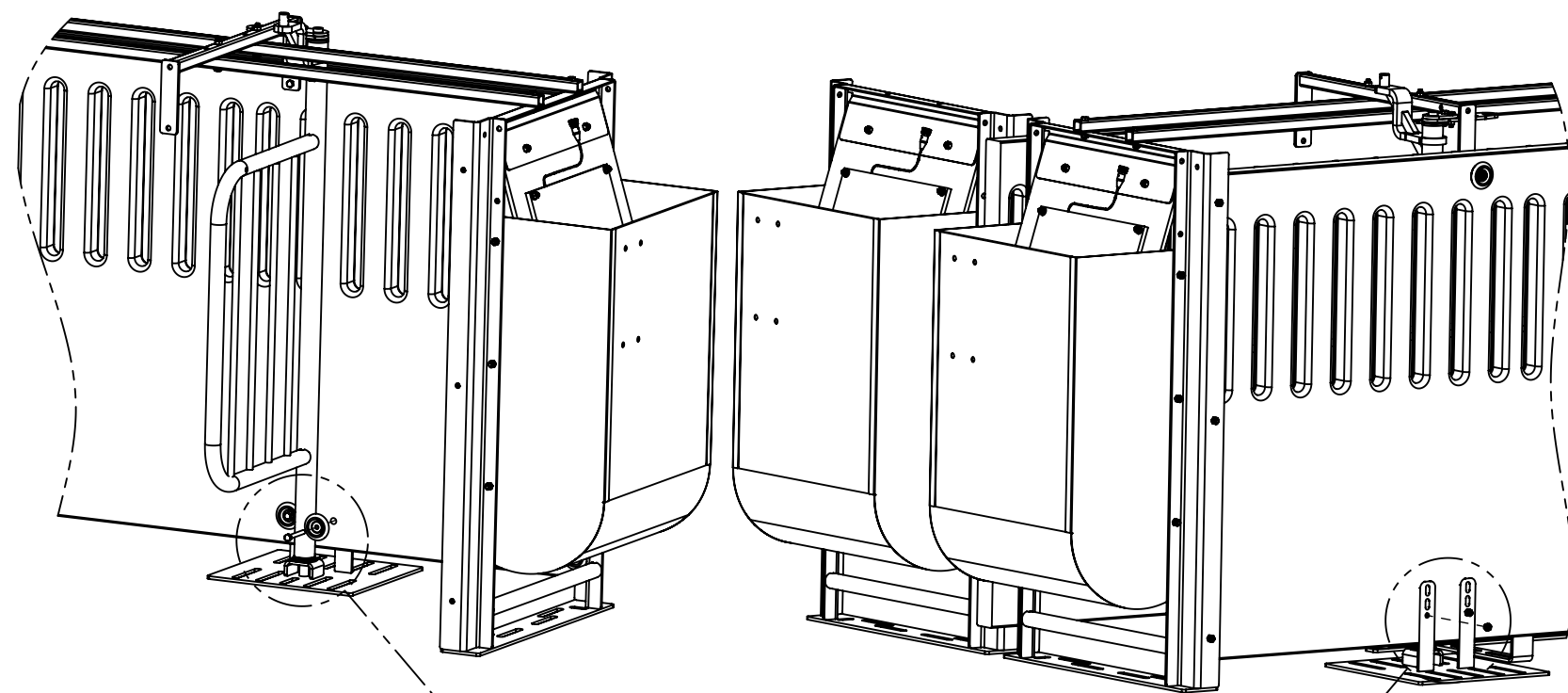
INSTALL ONE OR MORE WASHERS 011-00003



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STEP 14: ENSURE THE CENTRAL DOOR IS WORKING SMOOTHLY BY OPENING AND CLOSING IT A COUPLE OF TIMES. THERE SHOULD BE NO INTERFERENCE WITH THE TOP TUBING AND A SMALL CLEARANCE BETWEEN THE DOOR AND THE CENTRAL DOOR BRACKET. IF NECESSARY, USE ONE OR MORE LARGE WASHERS 011-00003 BETWEEN THE DOOR MOUNT AND THE BOTTOM DOOR BUSHING TO DECREASE THE RISK OF INTERFERENCE. THE RESULTING FUNCTIONAL CLEARANCE SHOULD NOT BE LESS THAN 1.5 mm (1/16 in).

4



(2X) CUP WASHER
211-00017

(2X) HEX BOLT
011-00019

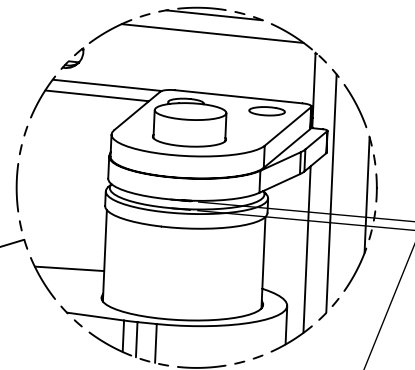
(2X) LOCKNUT
011-00020

6

STEP 16: SECURE THE CENTRAL DOOR MOUNT ON THE PANELTIM USING 2 HEX BOLTS 011-00019, 2 CUP WASHERS 211-00017 AND 2 LOCKNUTS 011-00020. **IF IT IS MORE CONVENIENT TO BOLT THROUGH THE ELONGATED HOLES OF THE DOOR MOUNT, DRILL 2X Ø10mm [3/8"] HOLES IN THE PANELTIM AT THE DESIRED LOCATION.**

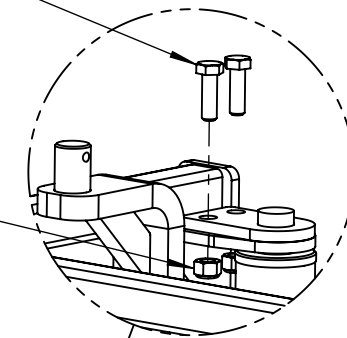
D

FUNCTIONAL CLEARANCE

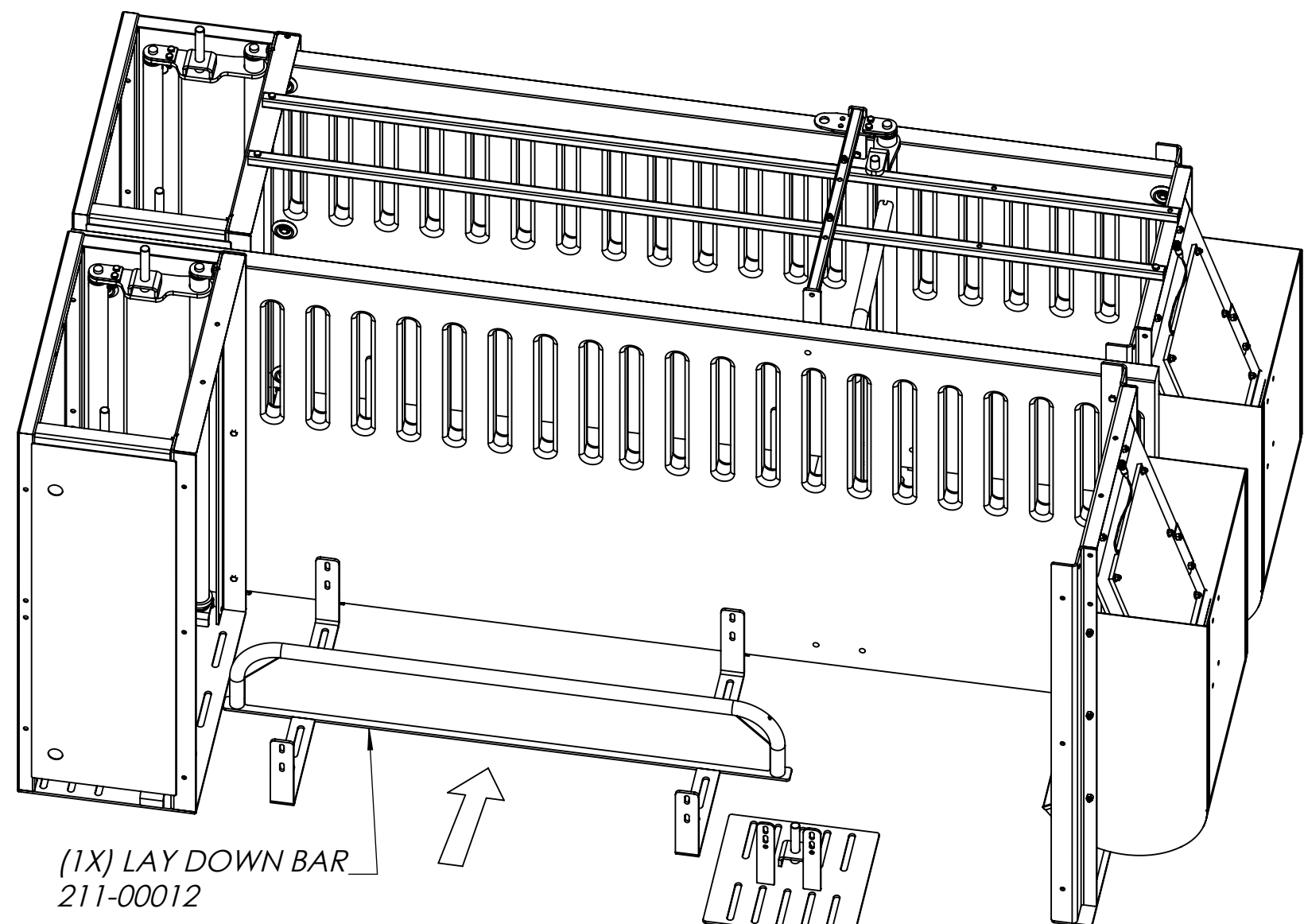


(2X) HEX BOLT
011-00051

(2X) LOCKNUT
011-00020



STEP 15: SECURE THE CENTRAL DOOR HINGE ONTO THE CENTRAL DOOR BRACKET USING TWO HEX BOLTS 011-00051 AND TWO LOCKNUTS 011-00020



(1X) LAY DOWN BAR
211-00012

(1X) CENTRAL DOOR MOUNT

STEP 17: SLIDE THE SECOND CENTRAL DOOR MOUNT AND LAY DOWN BAR IN POSITION AS SHOWN.



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X.X° ± 0.5°

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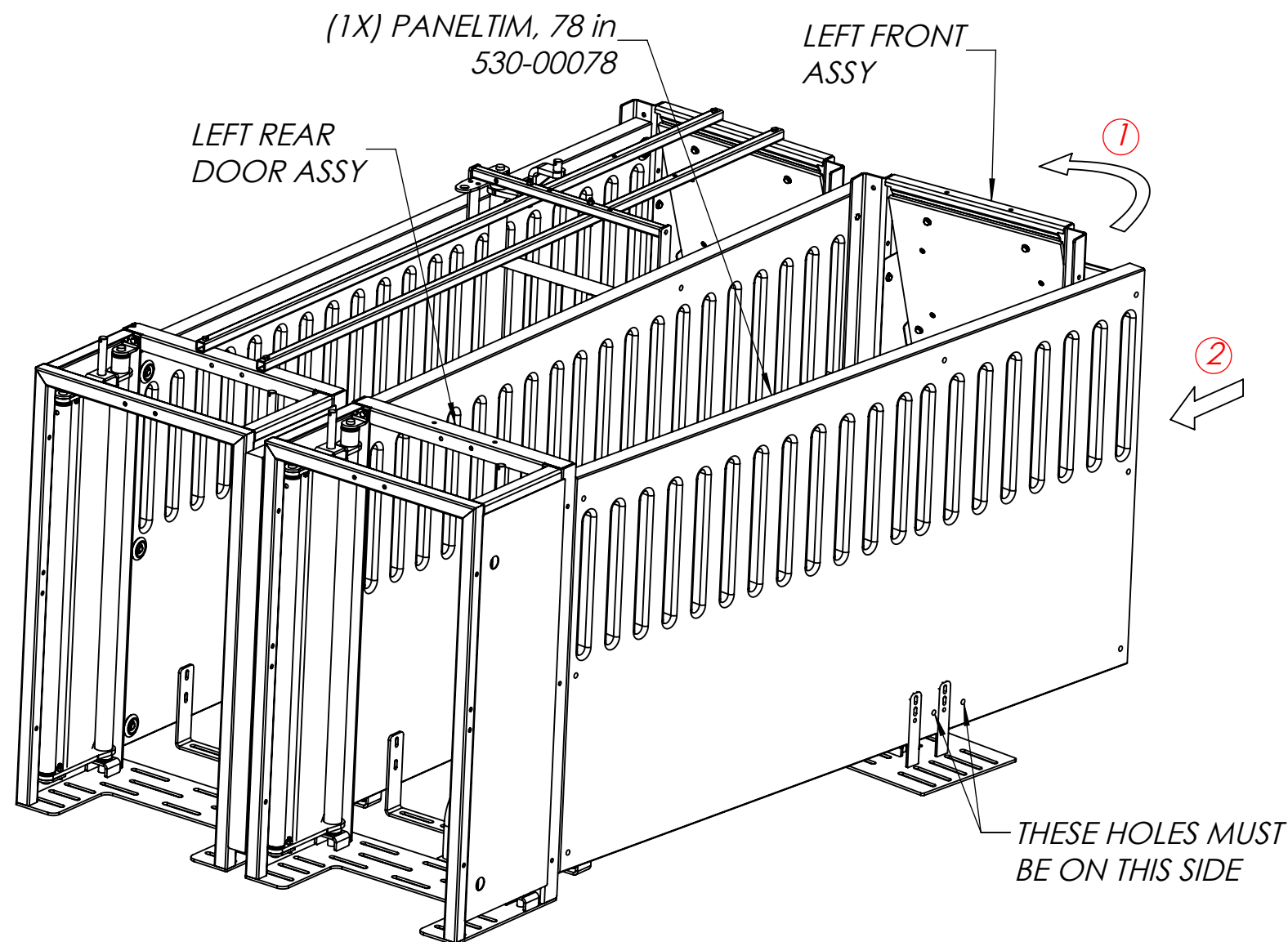
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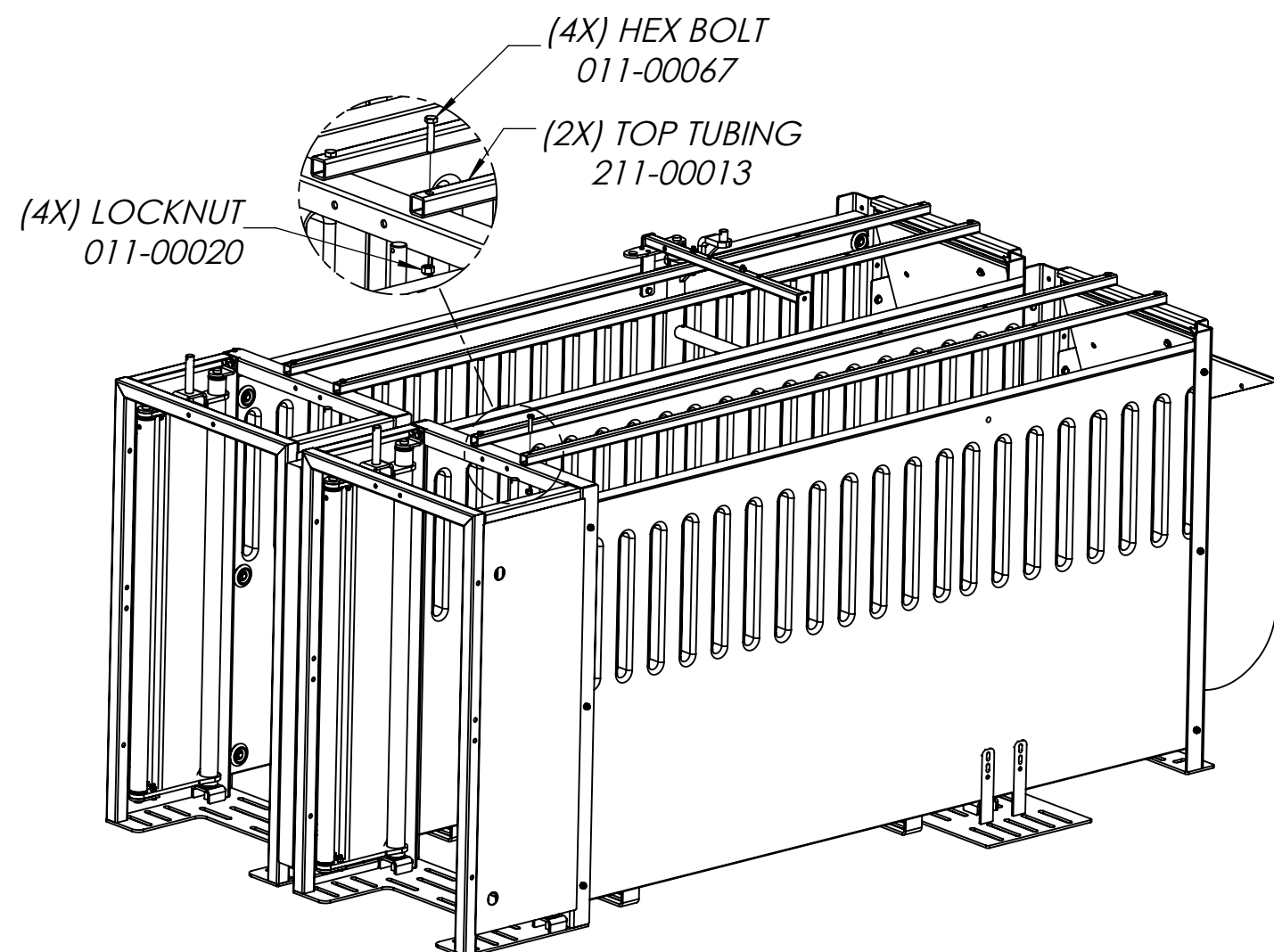
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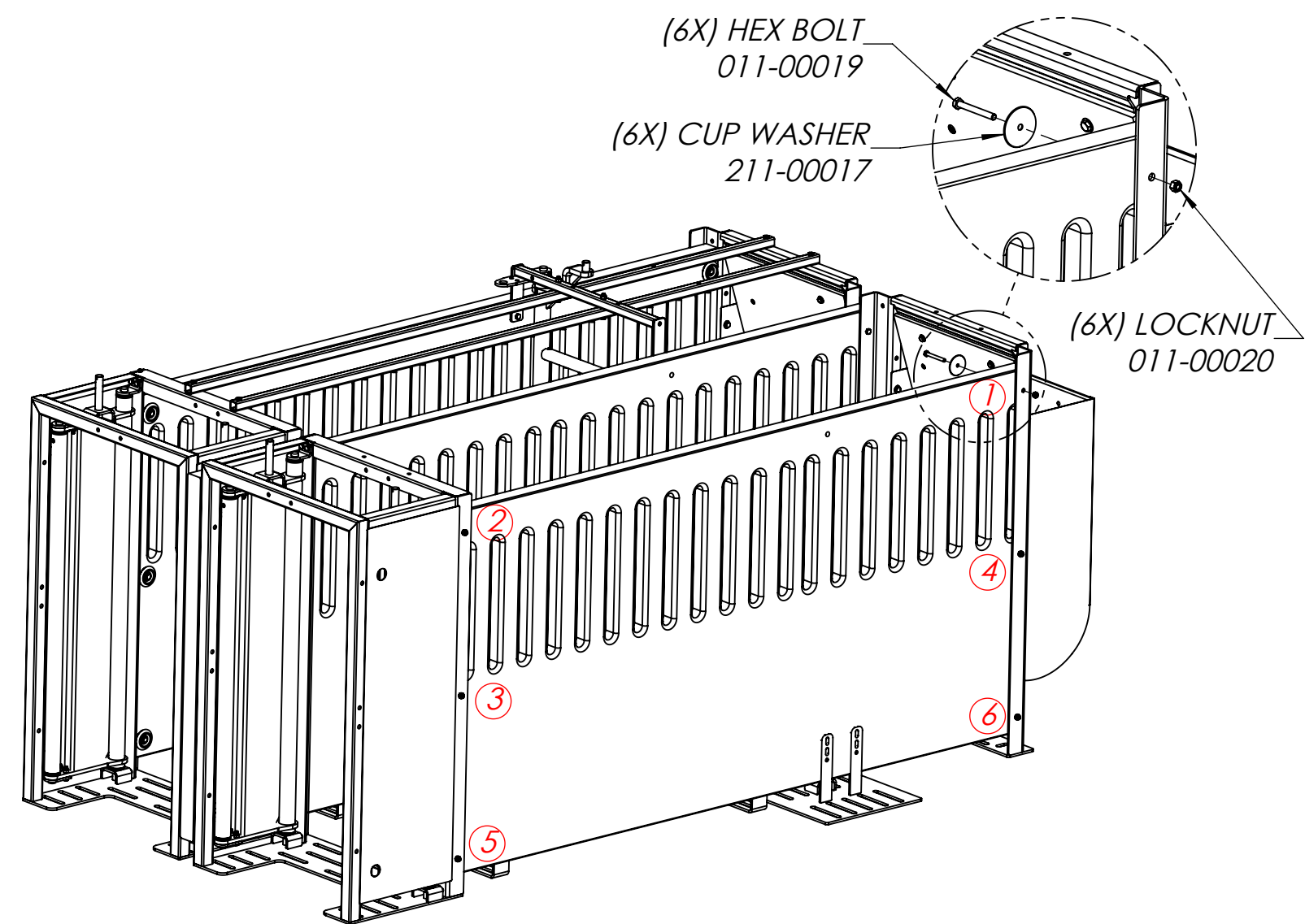
INSTALLATION PROCEDURE



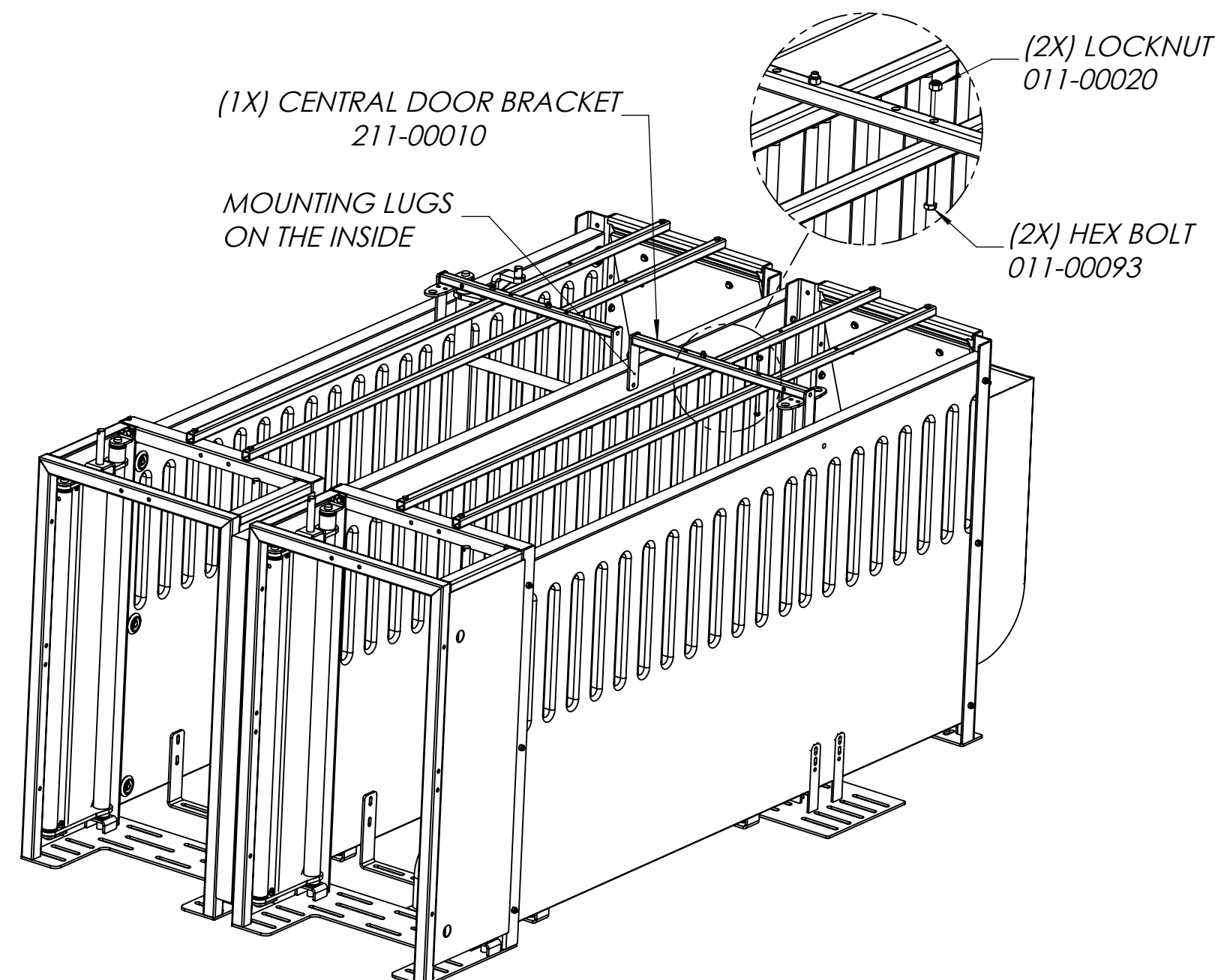
STEP 18: GENTLY PUSH BACK AND ROTATE THE LEFT FRONT ASSY UNTIL THE SECOND PANELTIM 78 in CAN BE INSTALLED INSIDE THE SECOND STATION. IF REQUIRED, RELEASE THE TENSION ON THE BOLTS HOLDING THE LEFT FRONT ASSY ON THE PANELTIM 94 in. THE NEWLY INSTALLED PANELTIM SHOULD BE LOCATED BETWEEN THE TWO LUGS AND THE PIN OF THE CENTRAL DOOR.



STEP 20: INSTALL THE TOP TUBINGS FOR THE SECOND STATION. **DO NOT FULLY TIGHTEN THE BOLTS.**



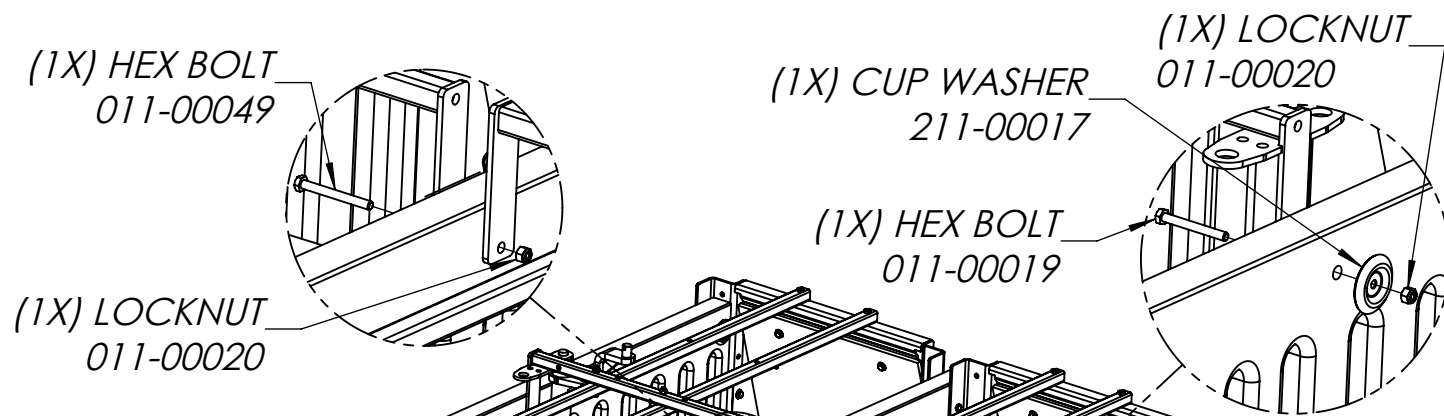
STEP 19: REPEAT STEPS 1, 2 AND 3 TO COMPLETE THE PANELTIM INSTALLATION. USE 6 BOLTS 011-00019, 6 CUP WASHERS 211-00017 AND 6 LOCKNUTS 011-00020. **DO NOT FULLY TIGHTEN THE BOLTS.**



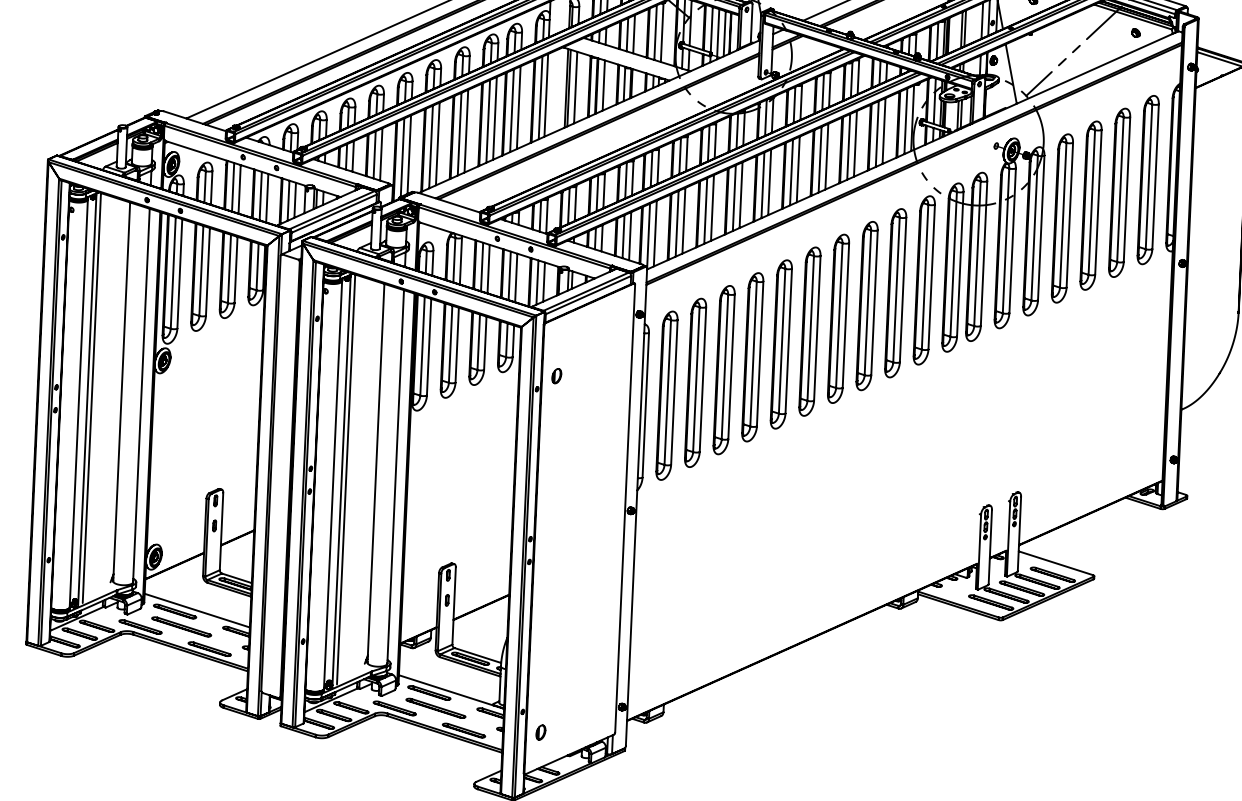
STEP 21: POSITION THE LEFT CENTRAL DOOR BRACKET ON THE TOP TUBINGS AND SECURE IT WITH 2 HEX BOLTS 011-00067 AND LOCKNUTS 011-00020.

INSTALLATION PROCEDURE

1



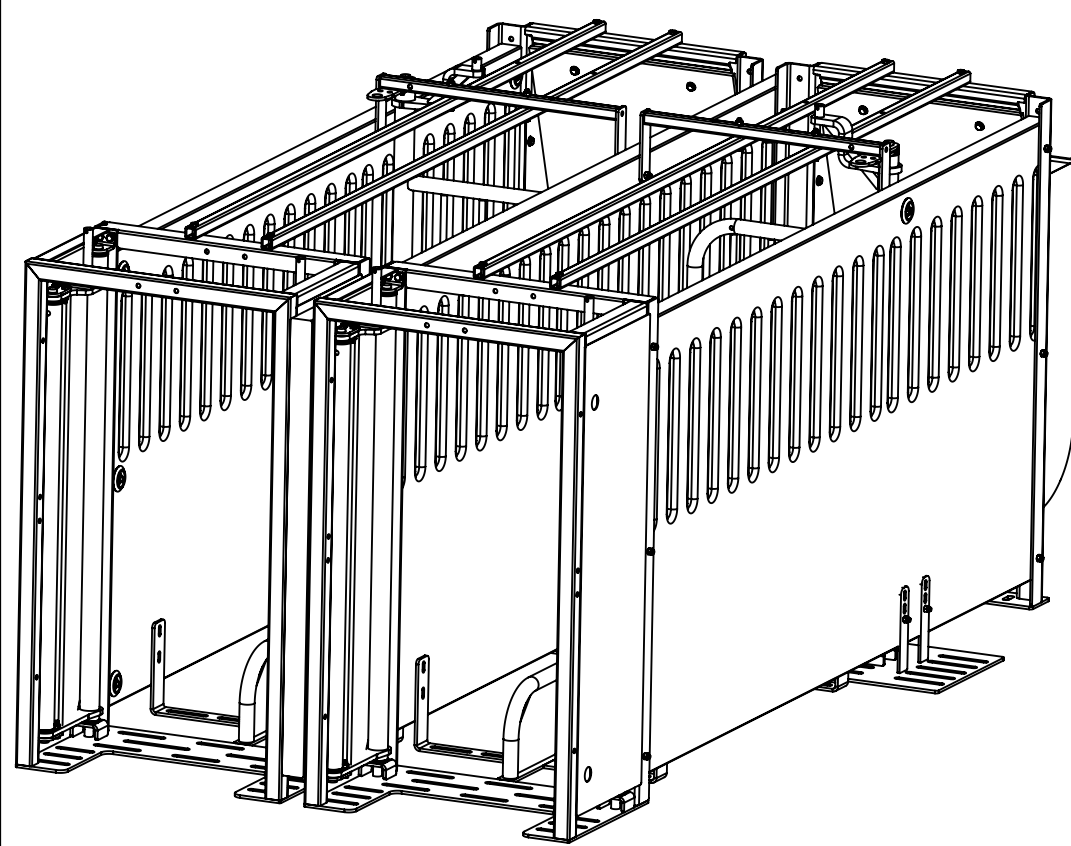
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STEP 22: USE ONE HEX BOLT 011-00049 AND A LOCKNUT 011-00020 TO SECURE BOTH CENTRAL DOOR BRACKETS ONTO THE MIDDLE PANELTIM. THEN USING ONE HEX BOLT 011-00019, A CUP WASHER AND A LOCKNUT 011-00020, COMPLETE THE ASSEMBLY OF THE LEFT CENTRAL DOOR BRACKET TO THE LEFT PANELTIM. **DO NOT FULLY TIGHTEN THE BOLTS.**

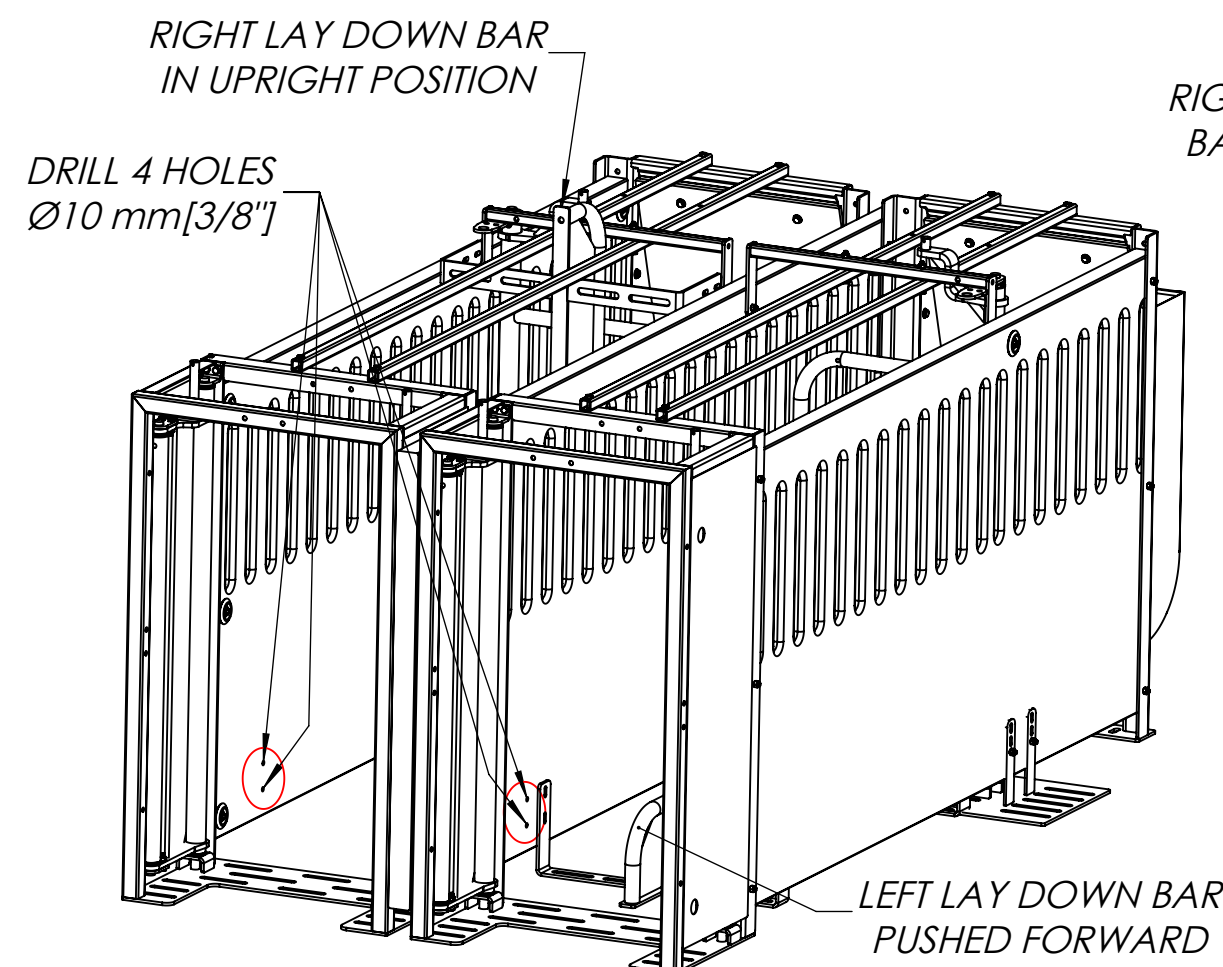
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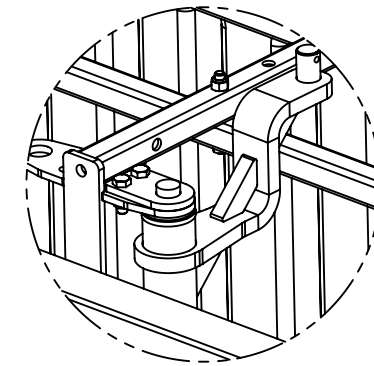
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STEP 24: POSITION THE RIGHT LAY DOWN BAR IN THE REQUIRED FINAL LOCATION. HOLD IT STILL AND MARK, ON THE RIGHT AND MIDDLE PANELTIMS, THE POSITIONS OF THE CENTER OF THE MOUNTING HOLES.

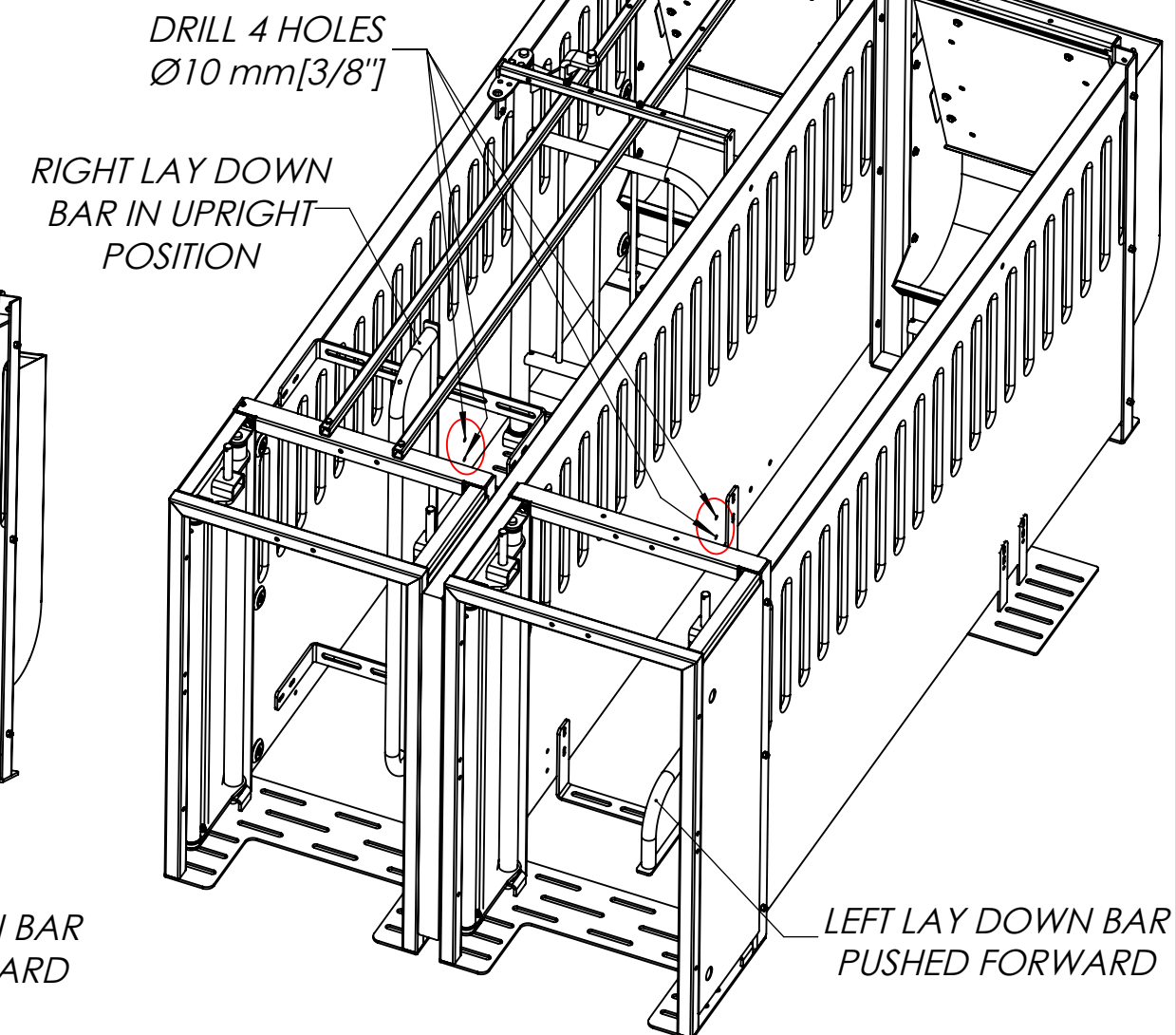
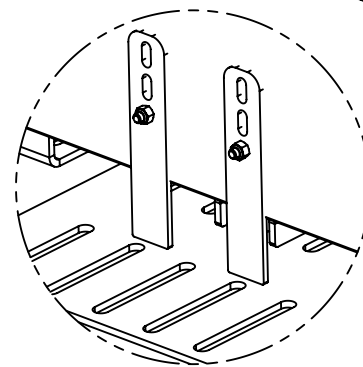
6



STEP 25: PUT THE RIGHT LAY DOWN BAR IN UPRIGHT POSITION AND MOVE IT FORWARD AS SHOWN. PUSH THE LEFT LAY DOWN BAR FORWARD AS FAR AS POSSIBLE. FROM THE INTERIOR OF THE RIGHT STATION, **DRILL THE FIRST SET OF 4 MOUNTING HOLES ON THE RIGHT AND MIDDLE PANELTIMS ONLY USING A 10 mm OR A 3/8" DRILL BIT.**



STEP 23: REPEAT STEPS 12 TO 16 TO INSTALL THE SECOND CENTRAL DOOR AND SECURE THE DOOR MOUNT TO THE LEFT PANELTIM. **ALL THE BOLTS CAN NOW BE FULLY TIGHTEN.**



STEP 26: NOW PUT THE RIGHT LAY DOWN BAR IN THE OPPOSITE UPRIGHT POSITION AND MOVE IT TO THE REAR AS SHOWN. FROM THE INTERIOR OF THE RIGHT STATION, **DRILL THE SECOND SET OF MOUNTING HOLES ON THE RIGHT AND MIDDLE PANELTIMS ONLY.**

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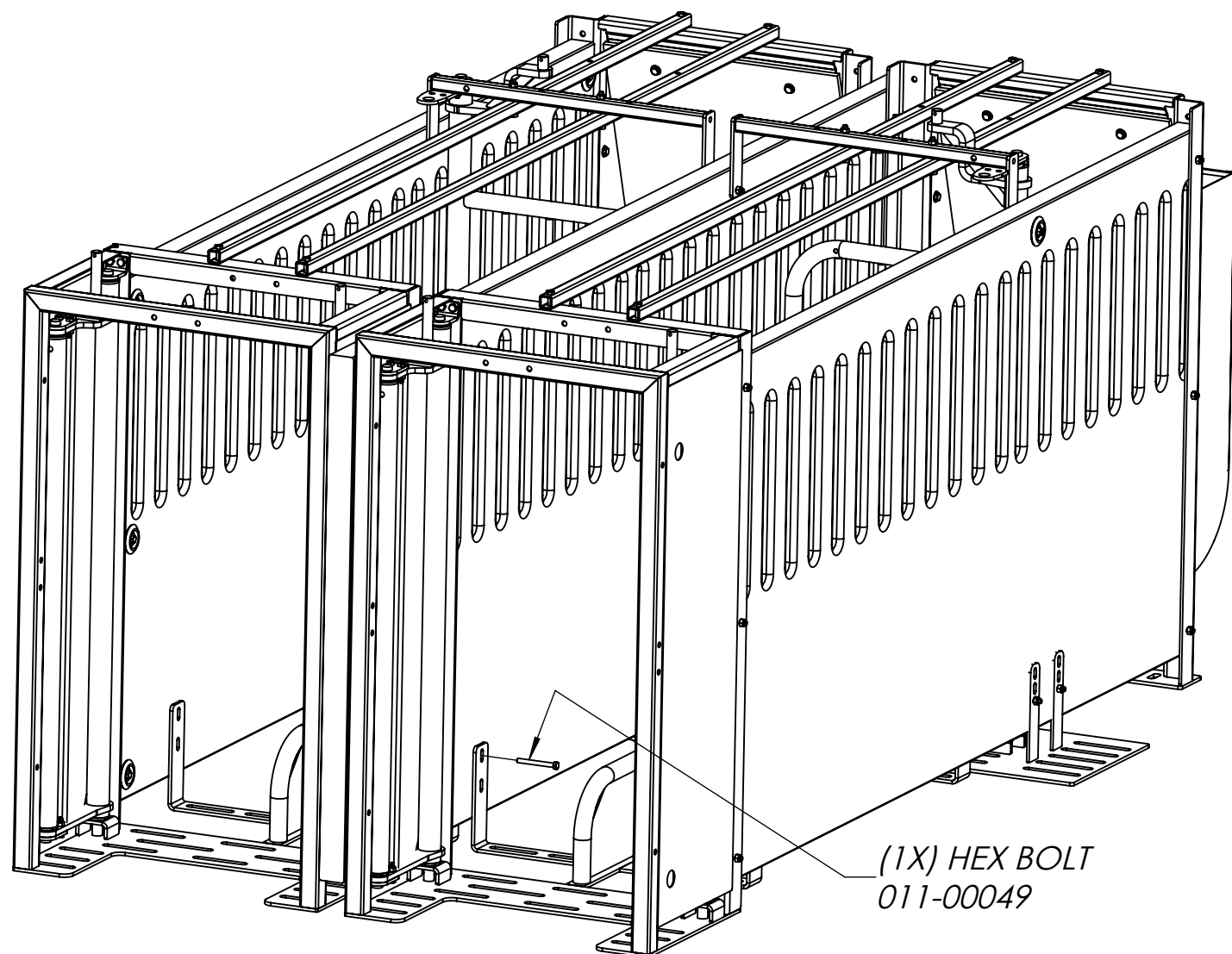
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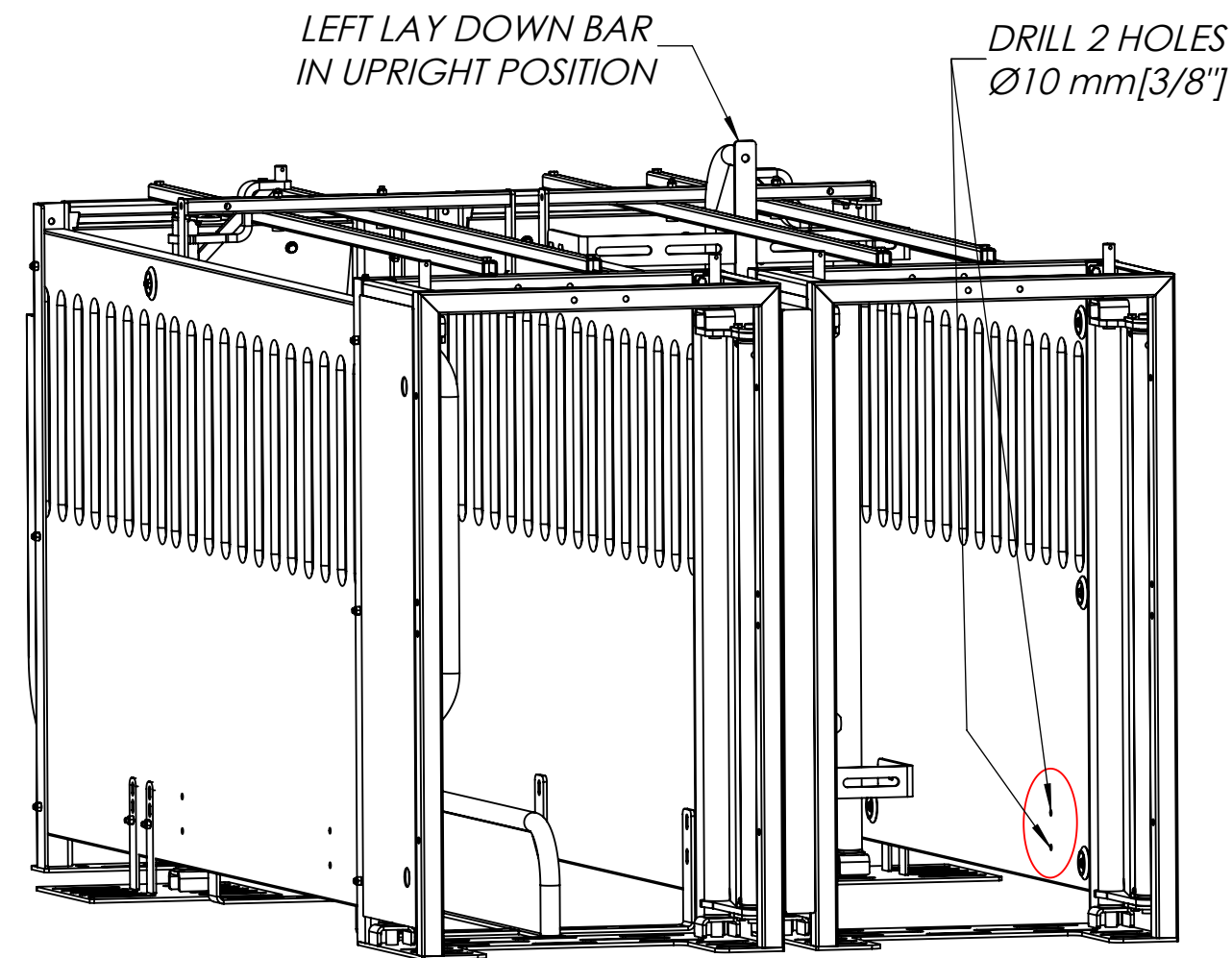
INSTALLATION PROCEDURE

1



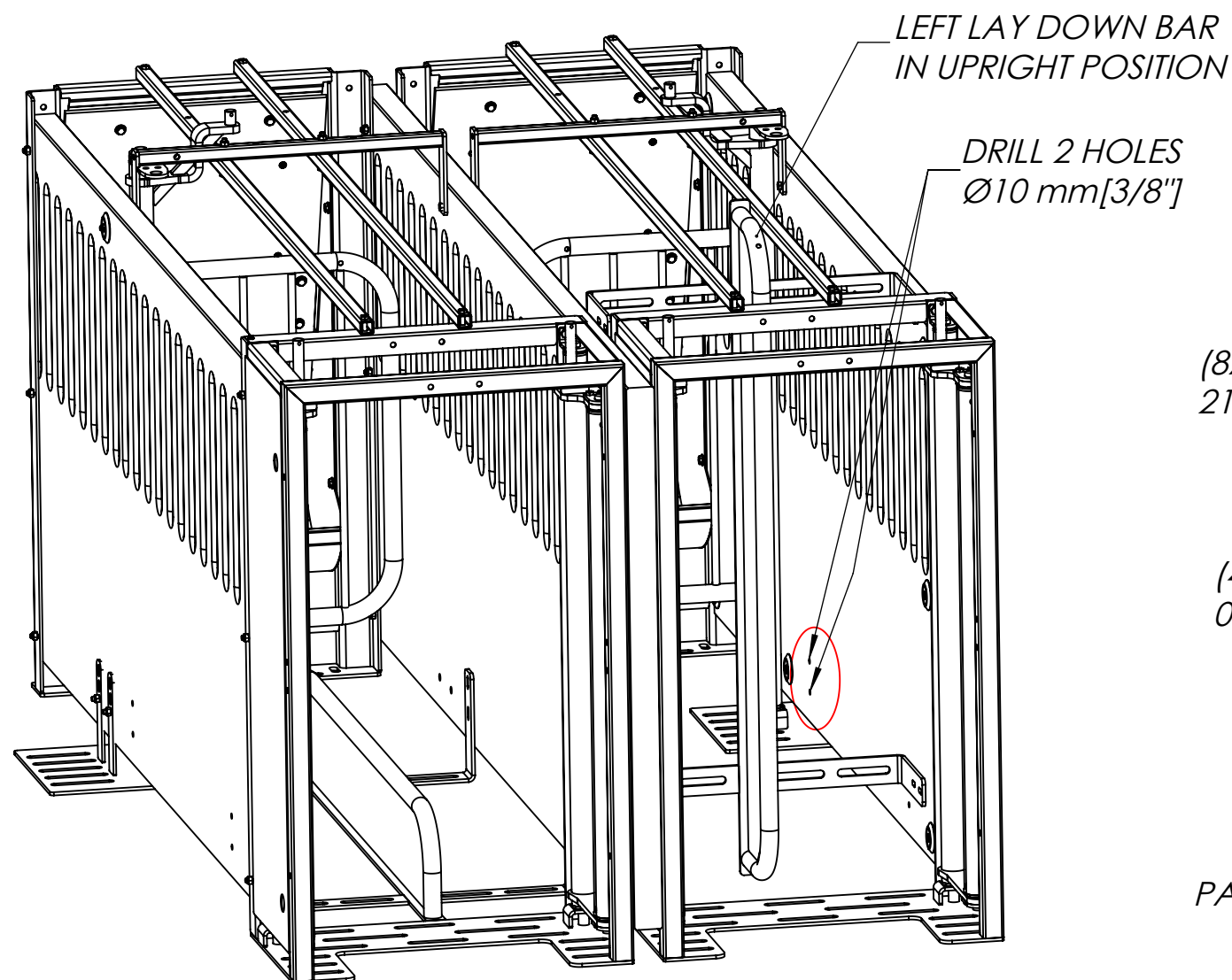
STEP 27: RETURN THE TWO LAY DOWN BARS TO THEIR PROPER LOCATION AND INSTALL ONE HEX BOLT 011-00049 TO ALIGN THE LEFT LAY DOWN BAR TO THE RIGHT LAY DOWN BAR. HOLD THE LEFT LAY DOWN BAR STILL AND MARK, **ON THE LEFT PANELTIM**, THE POSITIONS OF THE CENTER OF THE 4 REMAINING MOUNTING HOLES. **DO NOT FORGET TO REMOVE THE BOLT AFTERWARDS.**

2



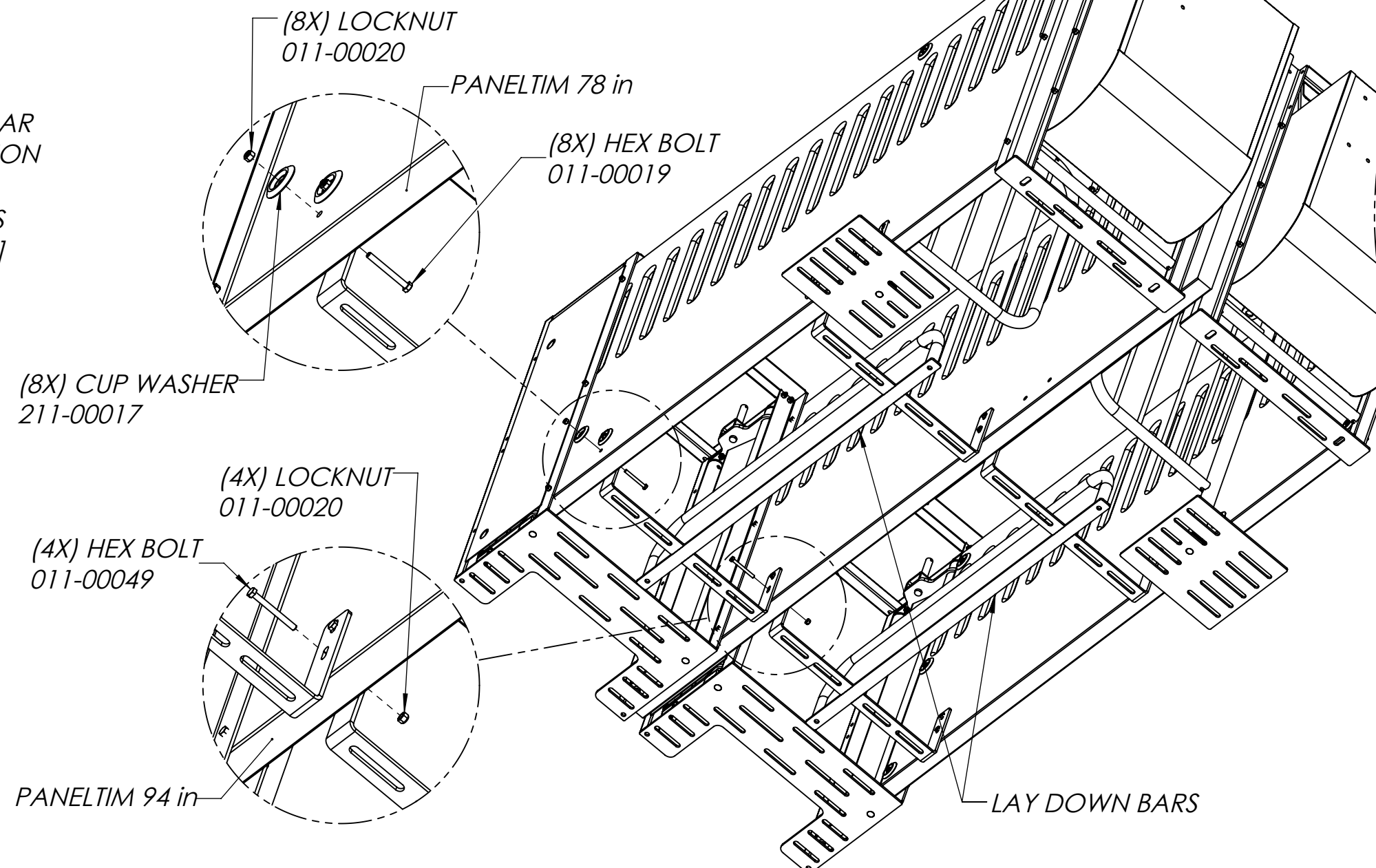
STEP 28: PUT THE RIGHT LAY DOWN BAR IN UPRIGHT POSITION AND MOVE IT FORWARD AS SHOWN. FROM THE INTERIOR OF THE LEFT STATION, **DRILL THE FIRST SET OF 2 MOUNTING HOLES ON THE LEFT PANELTIM.**

3



STEP 29: NOW PUT THE LEFT LAY DOWN BAR IN THE OPPOSITE UPRIGHT POSITION AND MOVE IT TO THE REAR AS SHOWN. FROM THE INTERIOR OF THE LEFT STATION, **DRILL THE SECOND SET OF 2 MOUNTING HOLES ON THE LEFT PANELTIM.**

4



STEP 30: SECURE THE LAY DOWN BARS ON THE LEFT AND RIGHT PANELTIMS USING 8 HEX BOLTS 011-00019, 8 CUP WASHERS 211-00017 AND 8 LOCKNUTS 011-00020. FOR THE MIDDLE PANELTIM, USE 4 BOLTS 011-00049 AND 4 LOCKNUTS 011-00020 AS SHOWN.

5

6

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No. de produit / Product Part Number:

500-00001D

Designation du produit / Product Name

DOUBLE FOOD STATION

Titre du dessin / Drawing Title

INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

C1**10 / 13**

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]**Standard Tolerances:****Inches**

X/X ± 1/16"
X.XX" ± 0.03"
X.XXX" ± 0.010"

Millimeters

X.X ± 0.8
X.XX ± 0.25

Angle

X.X° ± 0.5°

Dernière mise à jour / Last update date:

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Dessiné par / Drawn by:

LJ

Approuvé par / Approved by:



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Révision / Revision Feuille / Sheet:

C1

11 / 13

Matériau / Material specifications:

N/A

Unités / Units:

mm[in]

Standard Tolerances:

Inches

X/X ± 1/16"
X.XX" ± 0.03"
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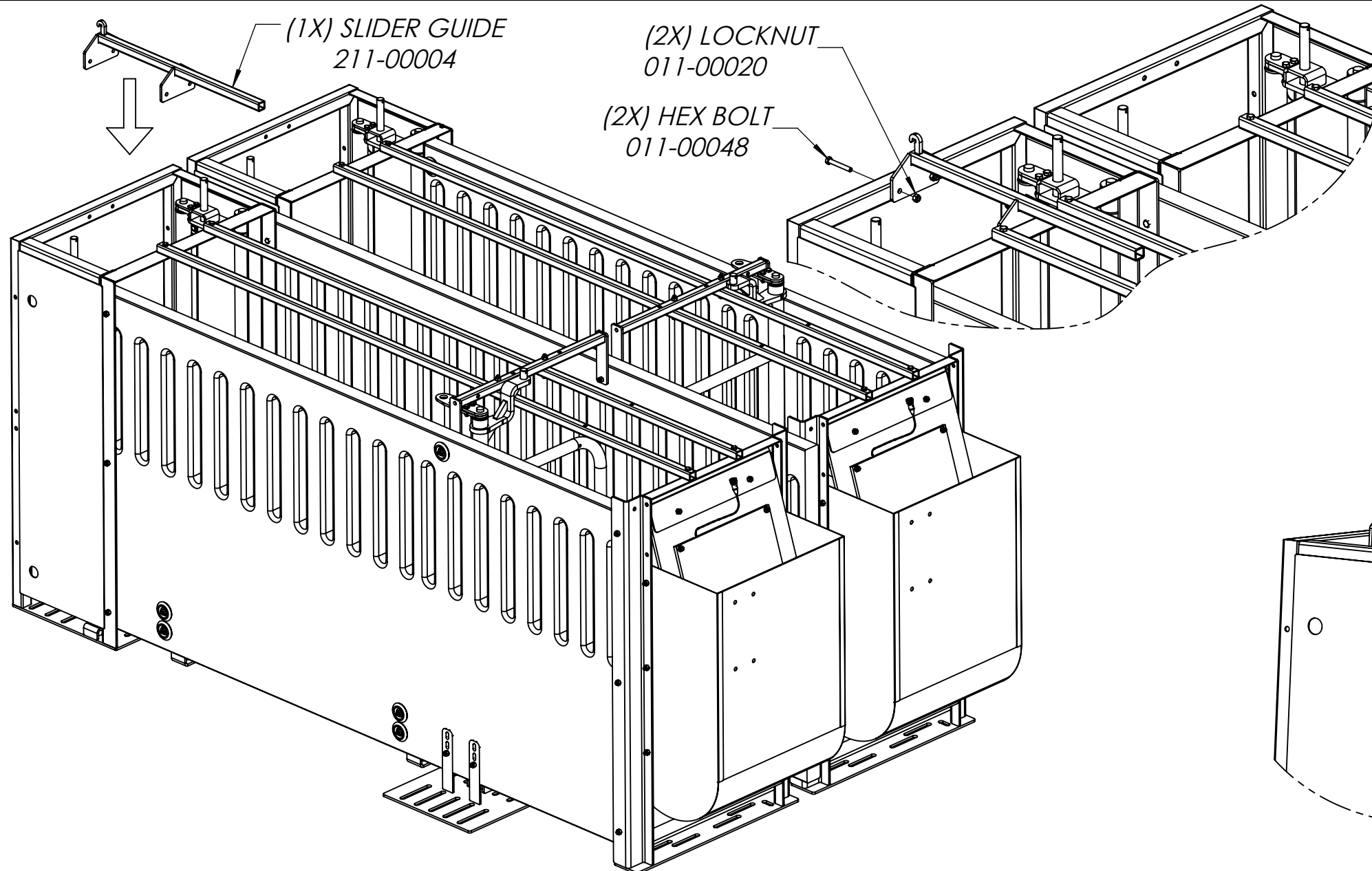
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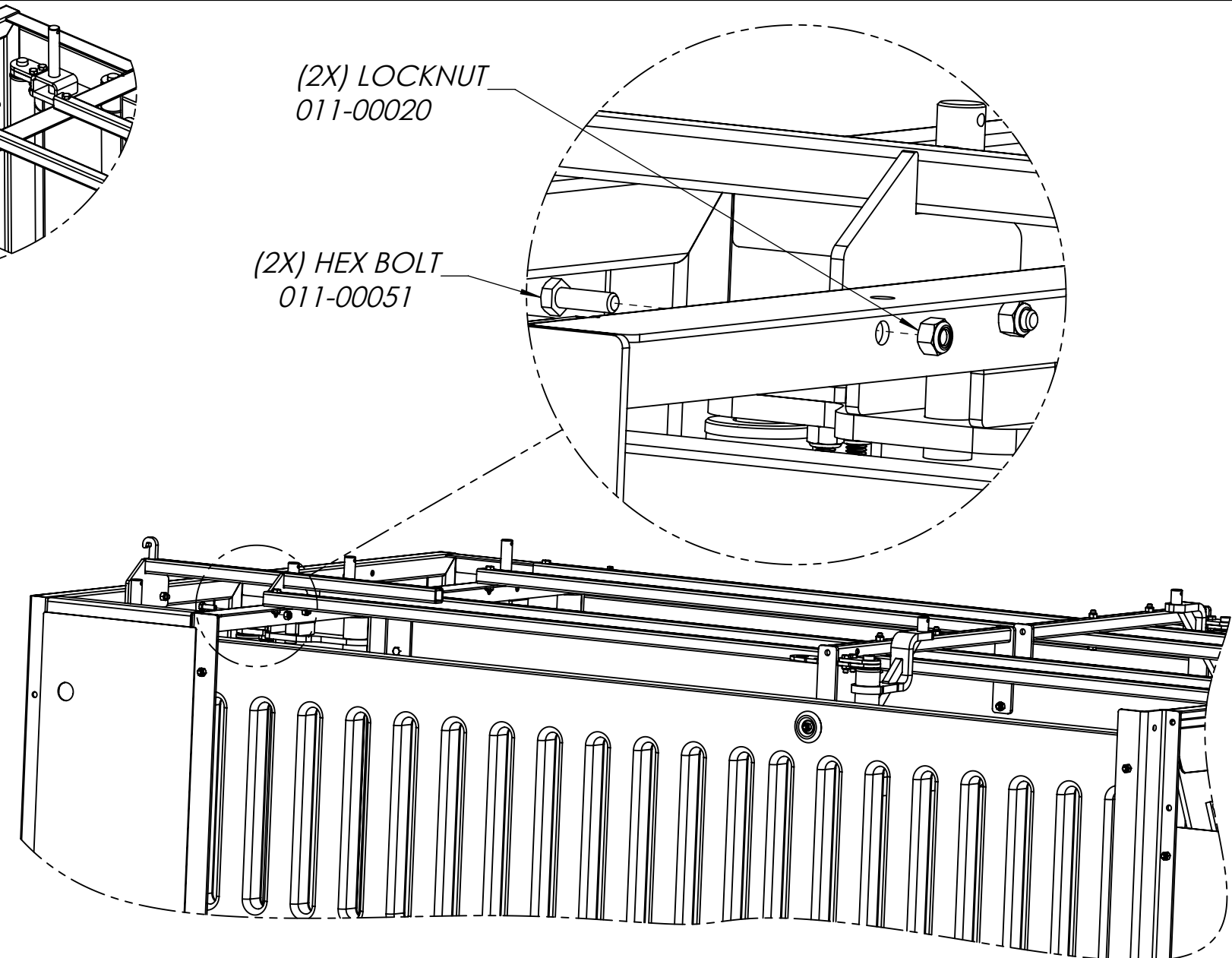
INSTALLATION PROCEDURE

1



STEP 31: POSITION THE FIRST SLIDER GUIDE ONTO THE REAR DOOR AND INSTALL 2 BOLTS 011-00048 AND LOCKNUTS 011-00020 TO SECURE IT TO THE TOP SQUARE TUBING OF THE REAR DOOR ASSY. **DO NOT FULLY TIGHTEN THE BOLTS.**

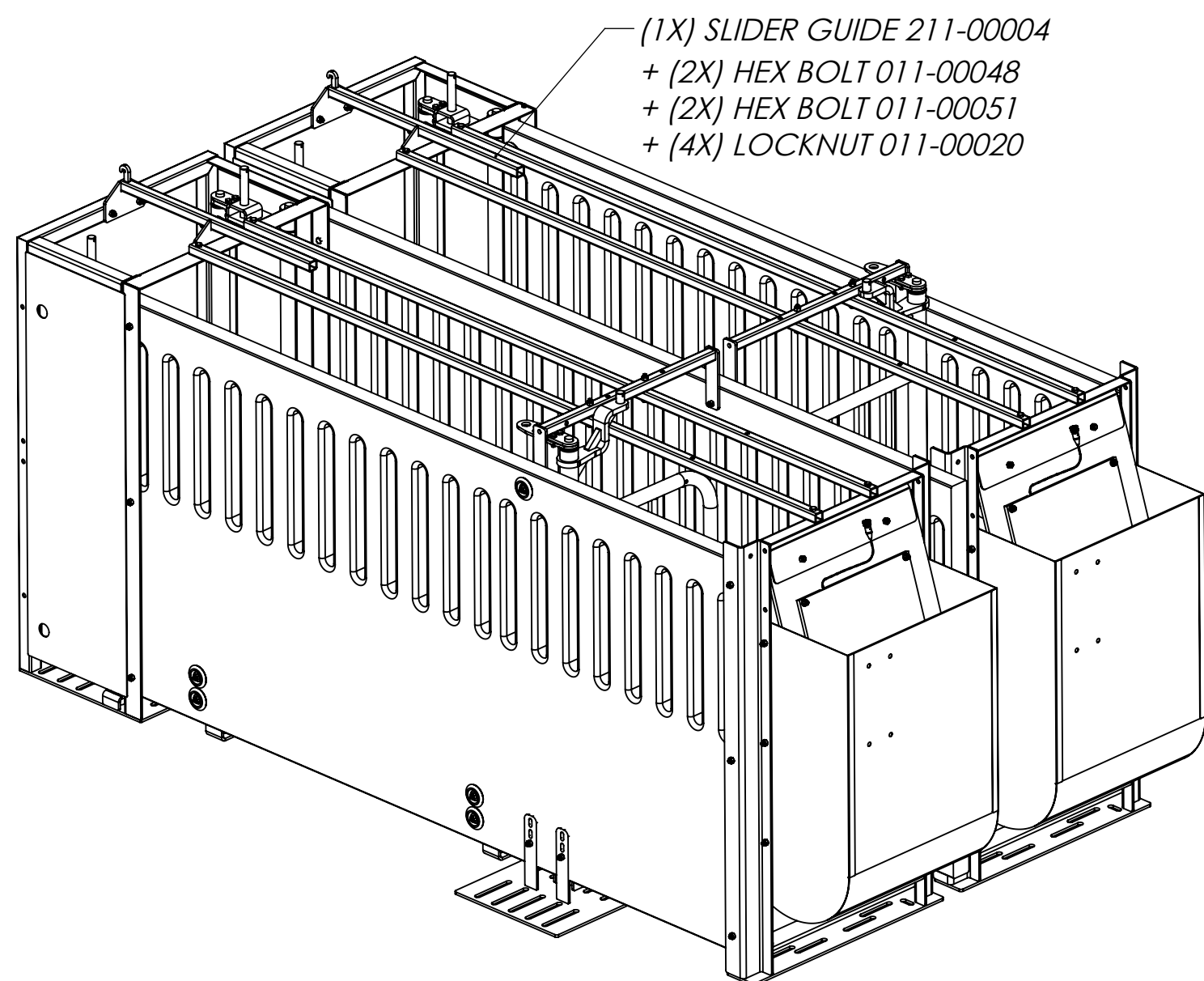
2



STEP 32: NEXT INSTALL 2 BOLTS 011-00051 AND LOCKNUTS 011-00020 AS SHOWN TO COMPLETE THE ASSEMBLY OF THE SLIDER GUIDE ON THE REAR DOOR ASSY. **THE 4 BOLTS CAN NOW BE FULLY TIGHTEN.**

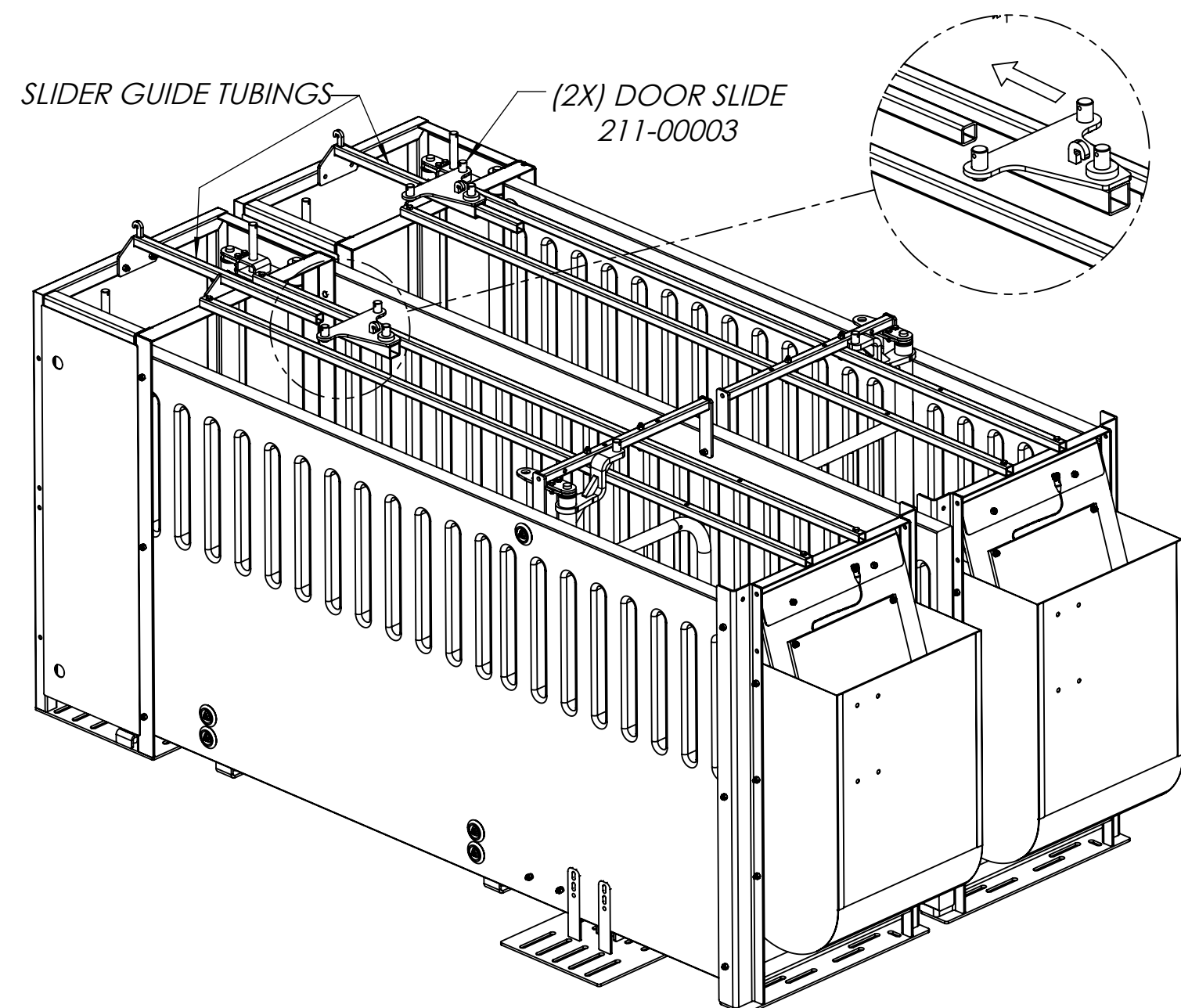
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STEP 33: REPEAT STEPS 31 AND 32 TO INSTALL THE SECOND SLIDER GUIDE.

5



STEP 34: INSERT THE DOOR SLIDES INTO THE SLIDE GUIDE TUBINGS.

6

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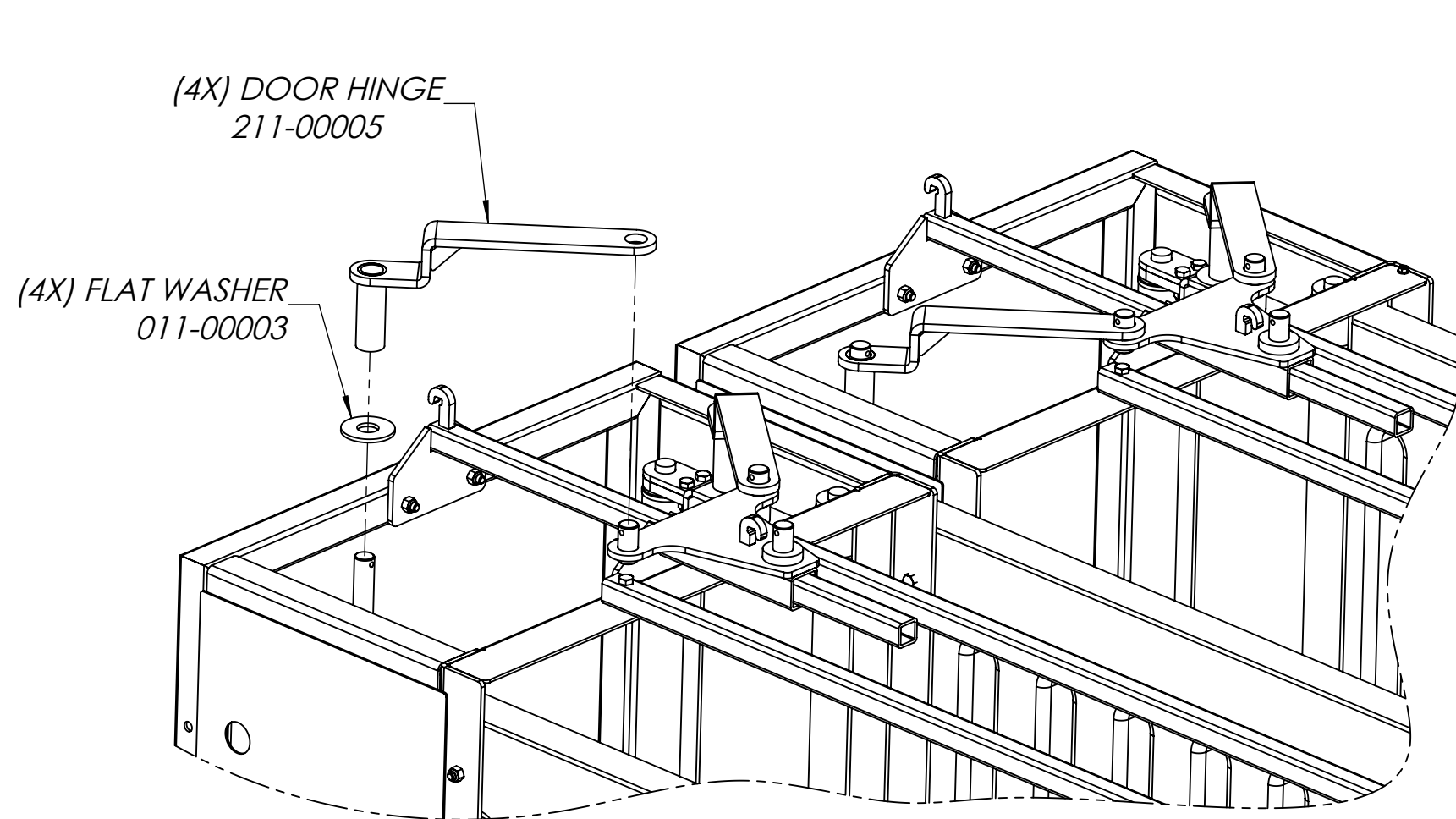
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INSTALLATION PROCEDURE

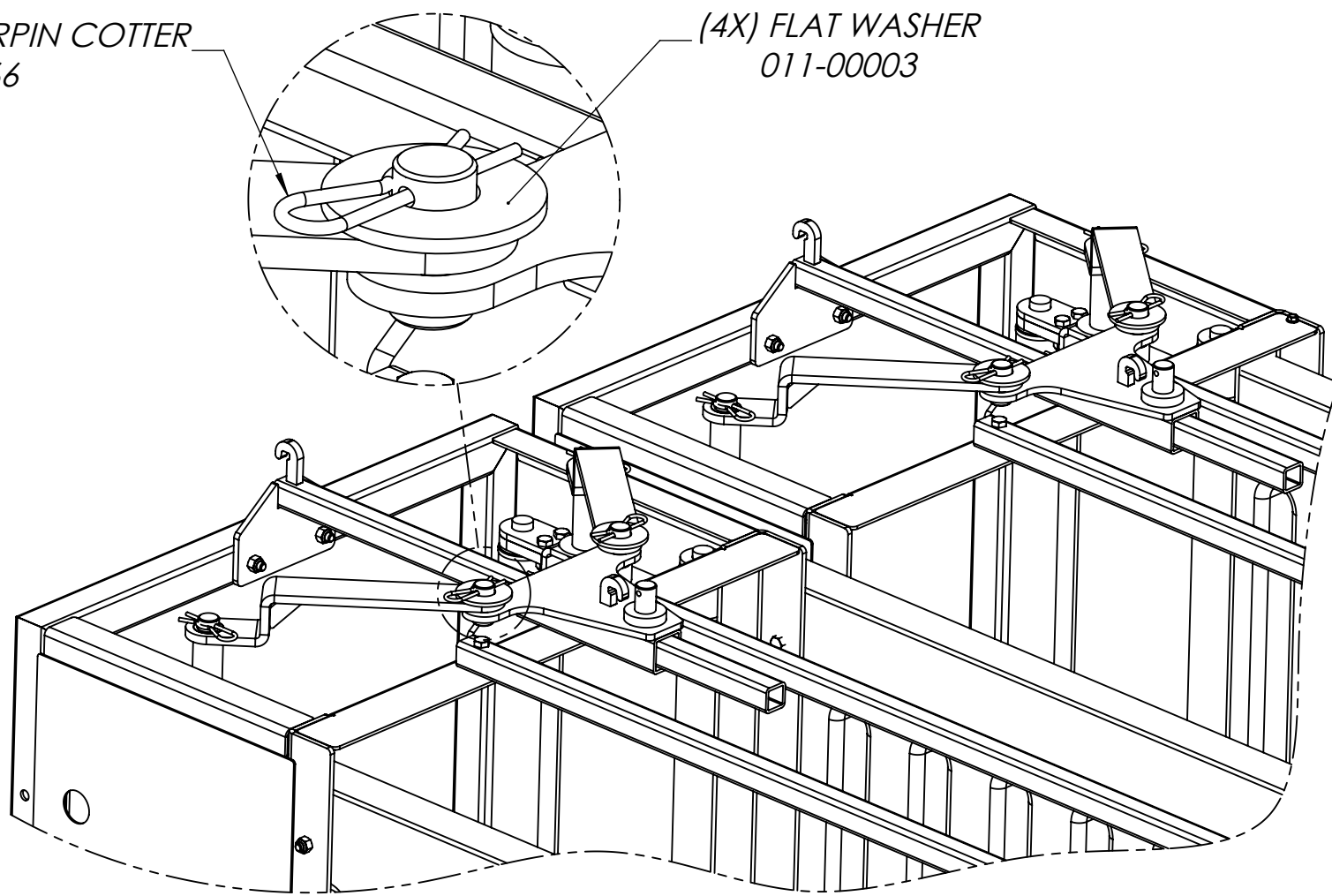
1



2

(8X) HAIRPIN COTTER
011-00066

(4X) FLAT WASHER
011-00003

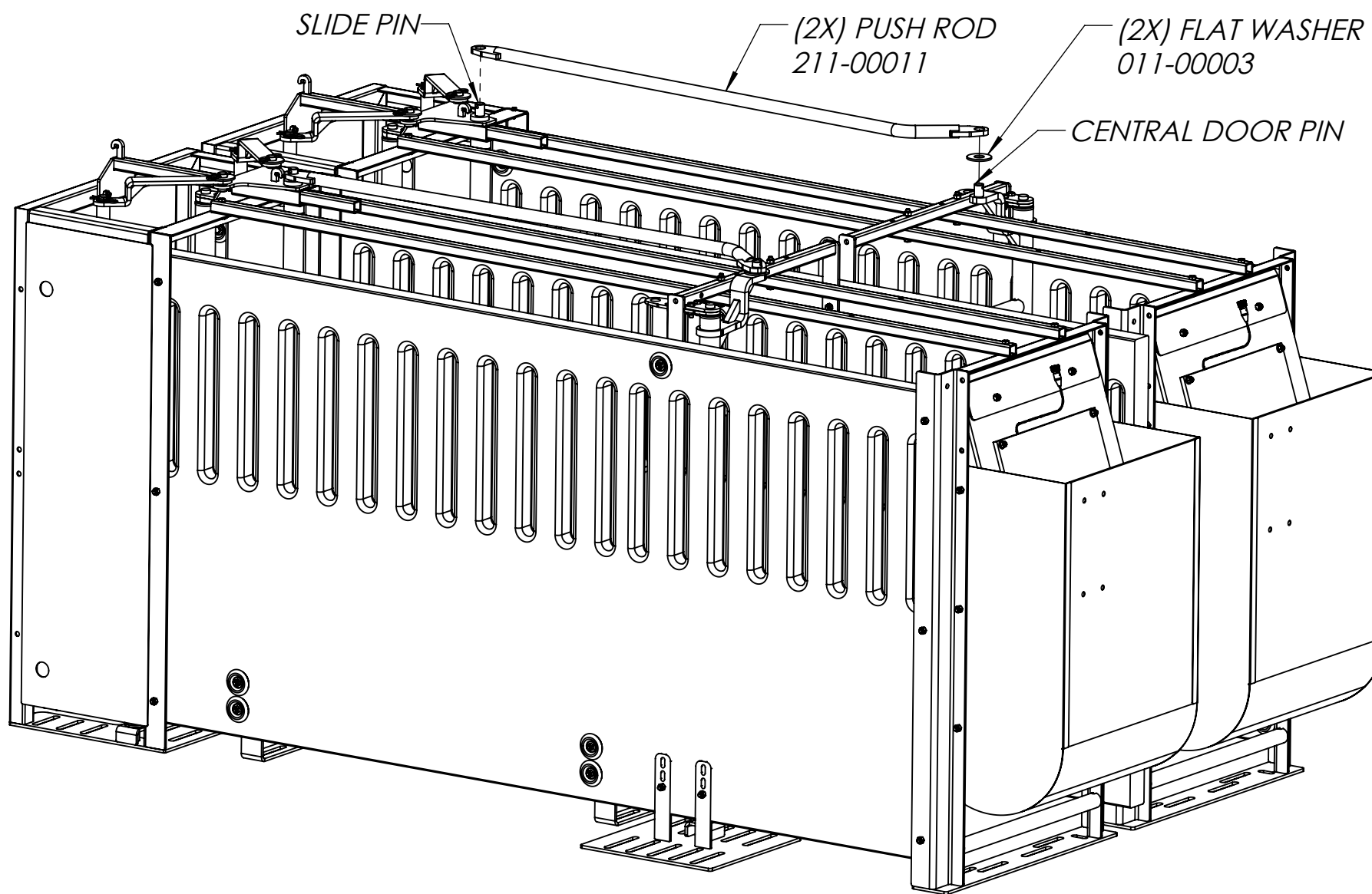


3

STEP 35: INSTALL A LARGE WASHER ON EACH REAR DOOR PIN THEN INSTALL THE 4 HINGES FOR THE DOORS OPENING/CLOSING MECHANISM.

STEP 38: INSTALL 4 LARGE WASHERS ON TOP OF THE HINGES AND SECURE THE MECHANISM WITH 8 HAIRPIN COTTERS.

4



5

SLIDER GUIDE
HOOK

(2X) RETURN SPRING
410-00031

DOOR SLIDE
HOOK

6

STEP 39: INSTALL ONE LARGE WASHER 011-00003 ON TOP OF EACH CENTRAL DOOR BRACKET THEN INSERT EACH DOOR PUSH ROD IN THE SLIDE AND THE CENTRAL DOOR PINS.

STEP 40: INSTALL EACH RETURN SPRING IN-BETWEEN THE SLIDER GUIDE HOOK AND THE DOOR SLIDE HOOK. OPEN AND CLOSE THE DOORS A COUPLE TIME TO ENSURE THEY ARE WORKING SMOOTHLY. THERE SHOULD NOT BE TOO MUCH TENSION ON THE SPRING WHEN THE DOOR IS FULLY OPENED.

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INSTALLATION GUIDE

Révision / Revision Feuille / Sheet:

C1**12 / 13**

Matériau / Material specifications:

N/A

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mm[in]**Standard Tolerances:****Inches**

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LJ

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INSTALLATION PROCEDURE

1

(4X) FLAT WASHER
011-00003

(4X) HAIRPIN COTTER
011-00066

(2X) DOOR MECHANISM COVER
211-00015

(8X) HEX HEAD
SELF-DRILLING SCREW
011-00052

2

3

STEP 41: INSTALL 2 LARGE WASHERS ON TOP OF EACH PUSH ROD AND SECURE EACH MECHANISM WITH 2 HAIRPIN COTTERS.

(2X) CENTRAL DOOR
LOCK - 211-00014

(2X) LOCKNUT
011-00020

(2X) HEX BOLT
011-00050

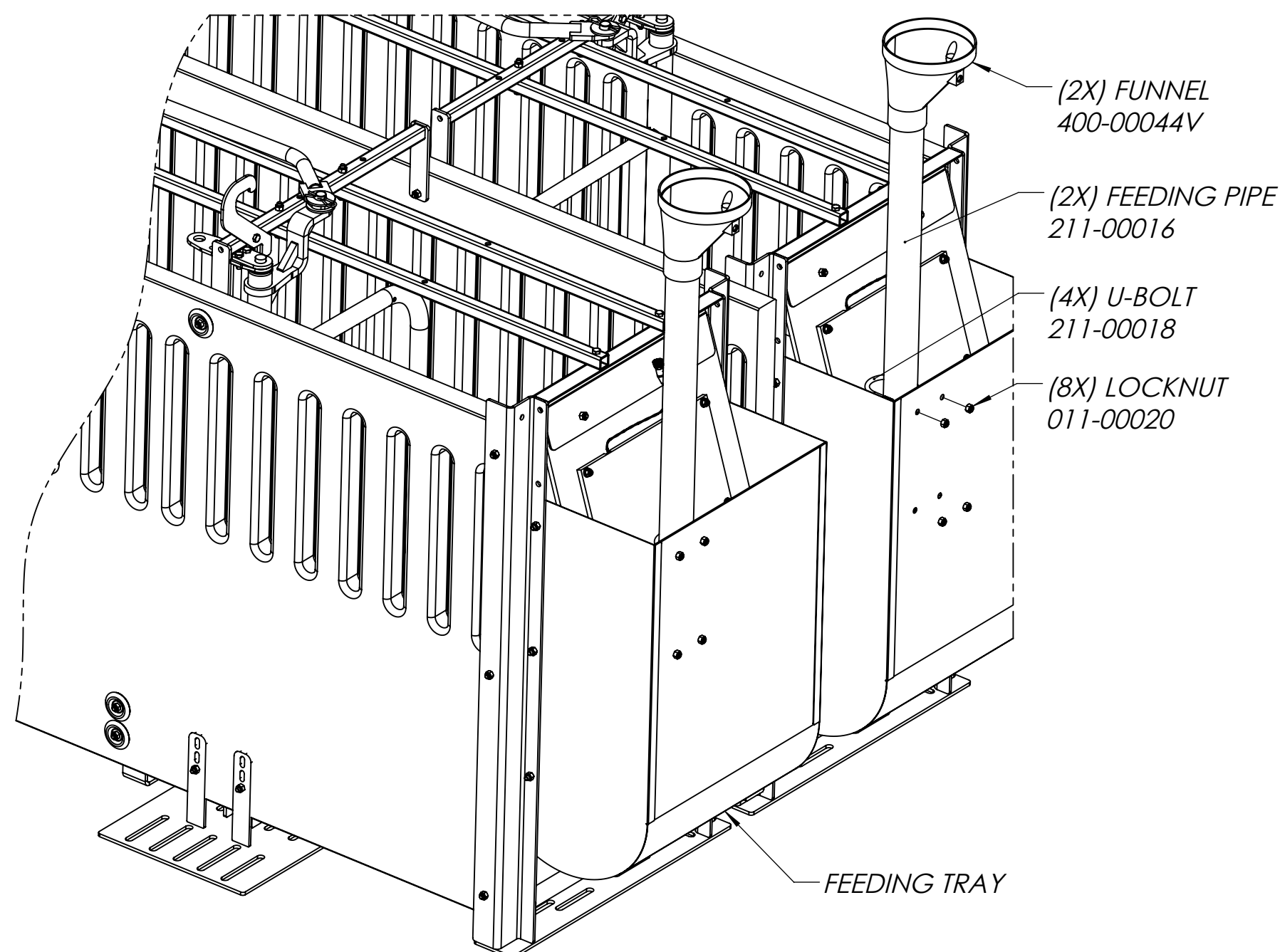
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STEP 43: INSTALL AND SECURE EACH DOOR LOCK USING ONE HEX BOLT 011-00050 AND ONE LOCKNUT 011-00020. ADJUST THE CLAMPING LOAD ON THE BOLTS UNTIL THE LOCK CAN BE MOVED WITH A SMALL PUSH, BUT CANNOT ROTATE FREELY.

STEP 42: INSTALL THE DOOR MECHANISM COVERS AND SECURE EACH WITH 4 SELF-DRILLING SCREWS.



STEP 44: INSTALL THE FUNNELS ON THE FEEDING PIPES. USING 2 U-BOLTS 211-00018 AND 4 LOCKNUTS 011-00020, SECURE EACH THE FEEDING PIPE ONTO THE FEEDING TRAYS.

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