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No. de produit / Product Part Number:

**310-00016**

Designation du produit / Product Name

**AUTOMATIC BIN VALVE**

Titre du dessin / Drawing Title

**INSTALLATION GUIDE**

Révision / Revision Feuille / Sheet:

**A**

**2 / 2**

Matériau / Material specifications:

**N/A**

Unités / Units:

**mm[in]**

**Standard Tolerances:**

**Inches**

X/X ± 1/16"  
X.XX" ±0.03"  
X.XXX" ±0.010"

**Millimeters**

X.X ± 0.8  
X.XX ±0.25

**Angle**

X.X° ± 0.5°

Dernière mise à jour / Last update date:

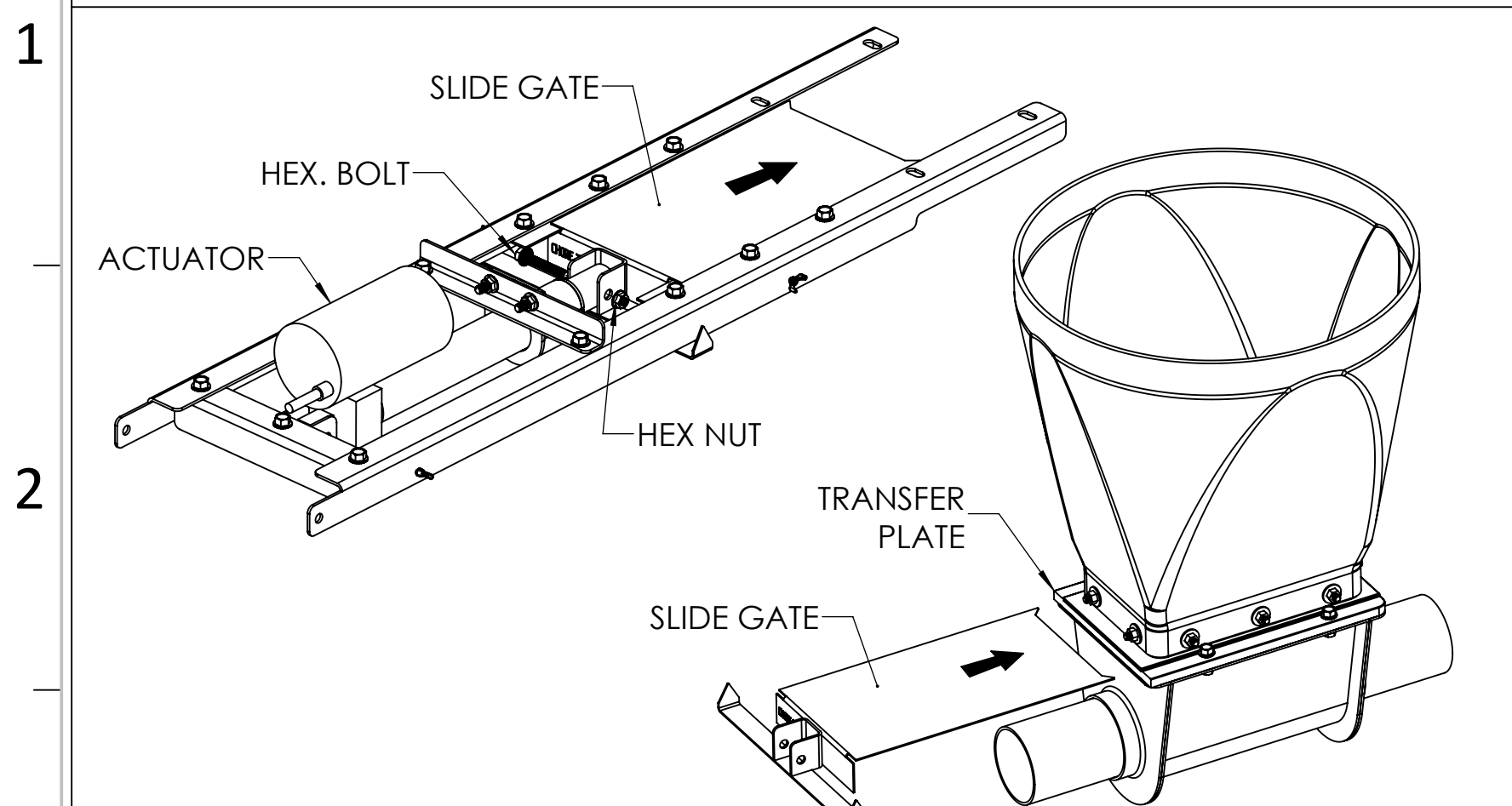
**2020-06-05**

Dessiné par / Drawn by:

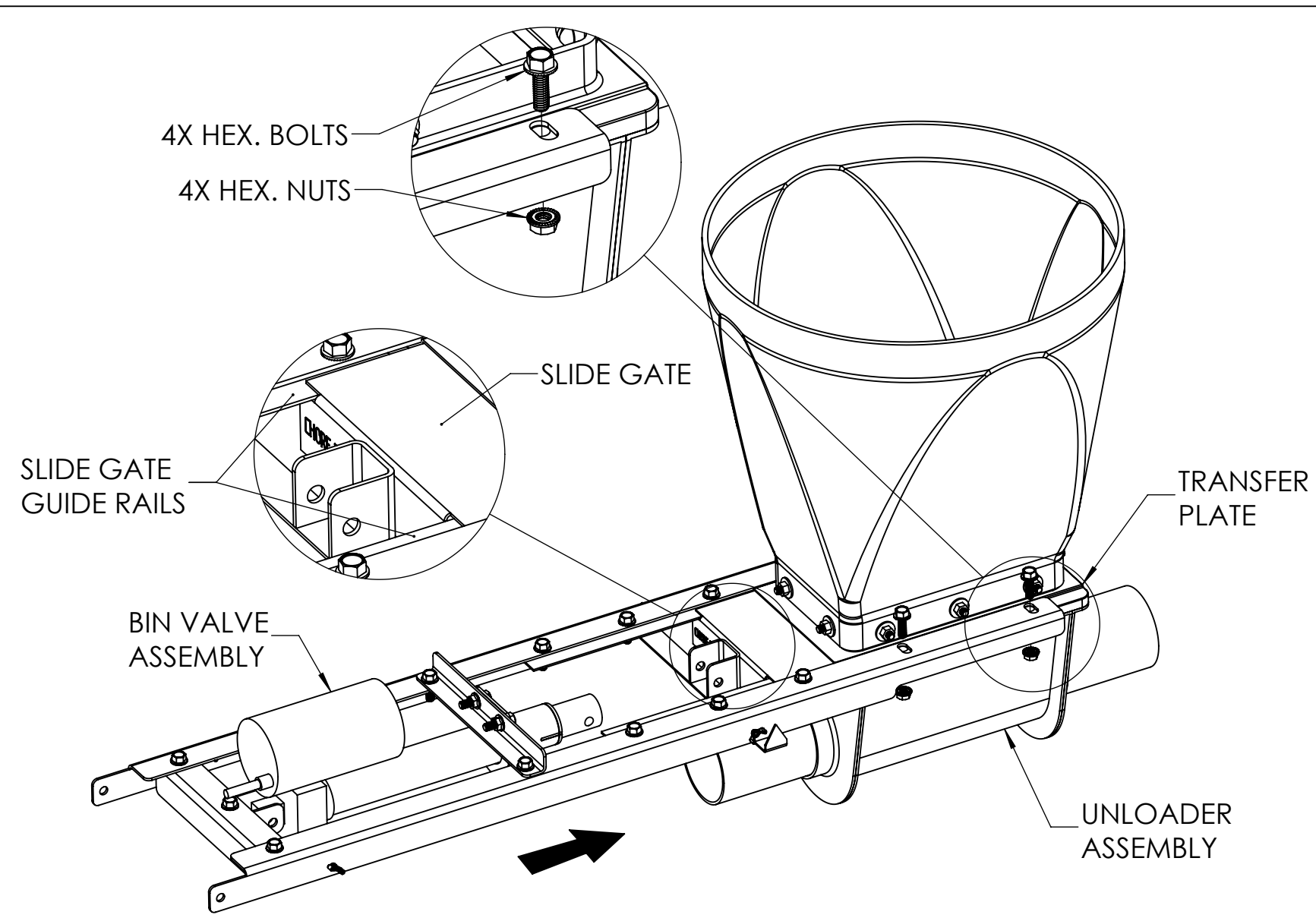
**LJ**

Approuvé par /Approved by:

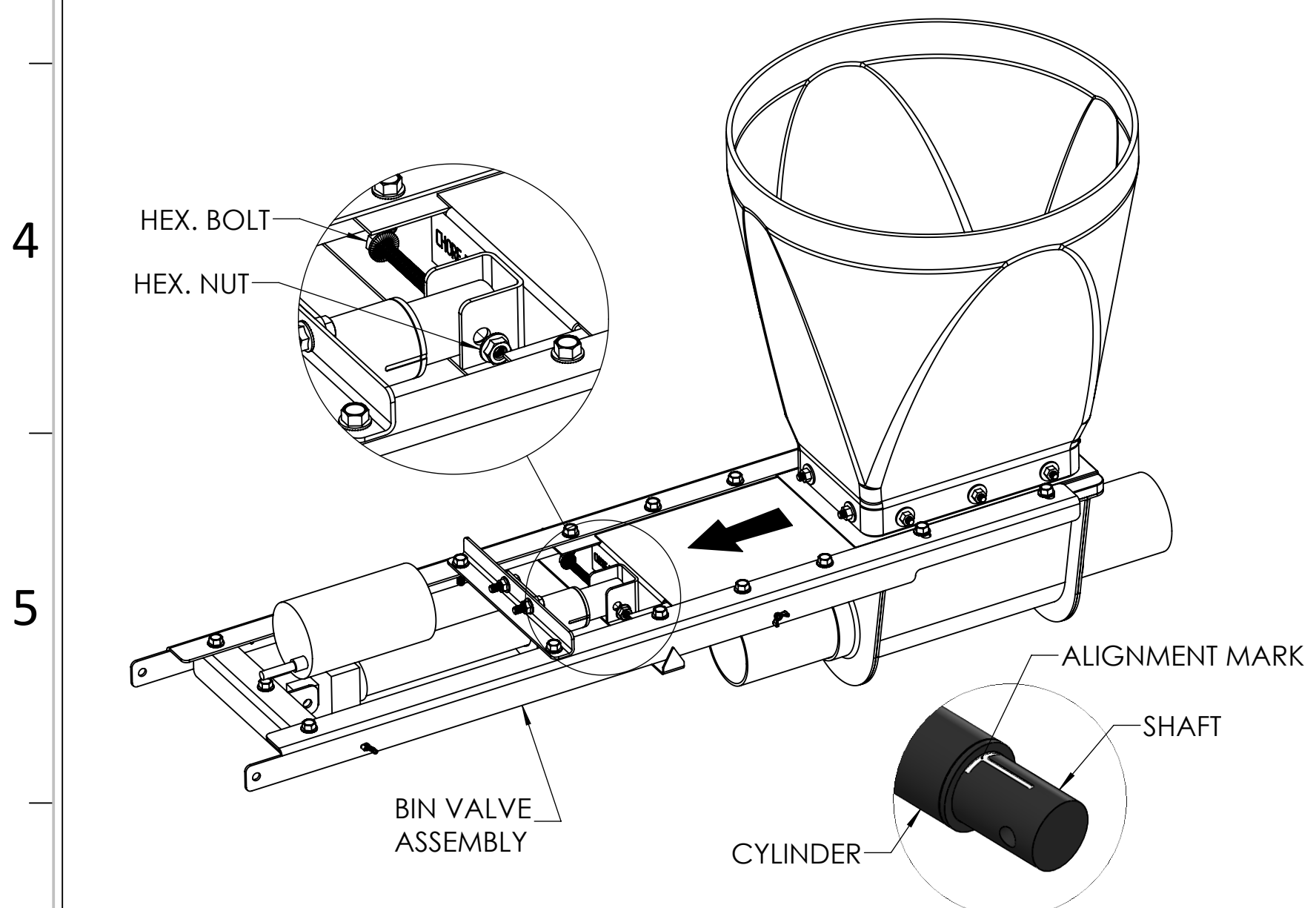
# INSTALLATION PROCEDURE



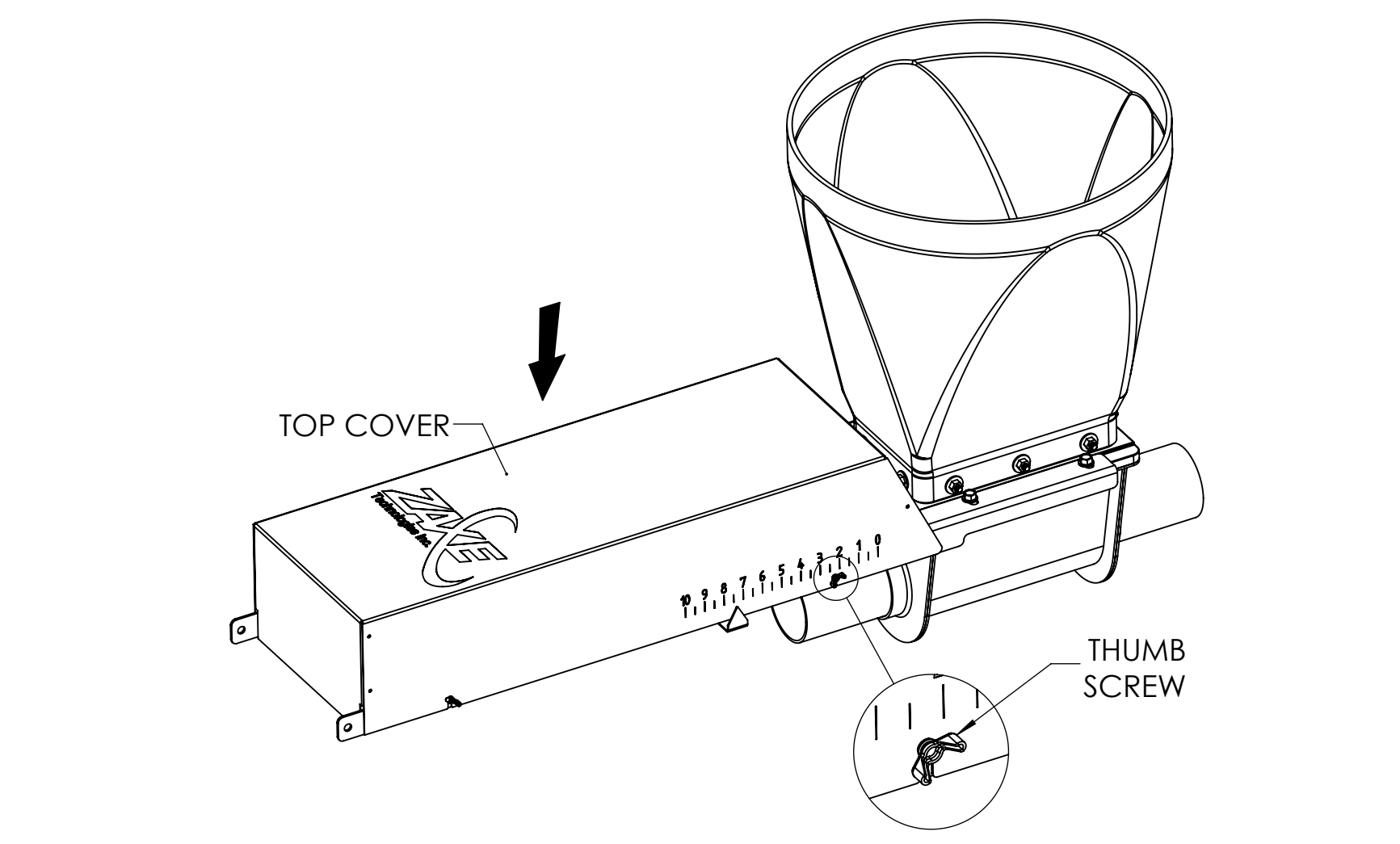
**STEP 1:** a) REMOVE THE HEX BOLT AND THE NUT HOLDING THE ACTUATOR TO THE PRE-INSTALLED SLIDE GATE AND RELEASE THE SLIDE GATE FROM THE BIN VALVE FRAME ASSEMBLY.  
b) ENSURE THE SLIDE GATE MODEL IS COMPATIBLE WITH THE TRANSFER PLATE AND INSERT IT INTO THE TRANSFER PLATE SLIT.



**STEP 2:** a) REMOVE THE 4 HEX. BOLTS AND NUTS HOLDING THE TRANSFER PLATE TO THE UNLOADER ASSEMBLY  
b) INSTALL THE AUTOMATIC BIN VALVE AND SECURE IT WITH THE HEX. BOLTS AND NUTS PREVIOUSLY REMOVED.



**STEP 3:** a) PULL THE SLIDE GATE BACK UNTIL IT CAN BE ASSEMBLED TO THE ACTUATOR  
b) IMPORTANT: **ENSURE THE ALIGNMENT MARK ON THE ACTUATOR SHAFT IS FLUSH WITH THE CYLINDER SHOULDER, SCREW OR UNSCREW THE SHAFT TO CORRECT IT IF REQUIRED.**  
c) INSTALL THE HEX. BOLT AND NUT REMOVED IN STEP 1 TO SECURE THE SLIDE PLATE TO THE ACTUATOR SHAFT.



**STEP 4:** INSTALL THE TOP COVER AND SECURE IT USING THE 4 THUMB SCREWS TO COMPLETE THE ASSEMBLY